

#### Pennsylvania Shakespeare Festival Summer 2017 Evita Prelims Version 5.1 4/25/2017

			Budget Goals	Cost Est.	Build Est. Hrs.	Load In Est. Hrs.
Evita			\$12,240.00	\$11,076.00	496.5	416
Contengency	at	10%		\$1,107.60	49.7	42
	Tota Differe		\$12,240.00	\$12,183.60 \$56.40	546	458

#### Available Labor Hours

Title	Build 2	Build 3	Build 4	Build 5	Build 6
Hrs./Week	May 16-21	May 23-28	May 30-June 4	June 6-11	June 13-18
D.d'Egnuff- Shop Foreman	Ice Princess	Ice Princess	43	28	20
TBD- Carpenter	38	45	43	28	20
TBD-Carpenter	Ice Princess	Ice Princess	43	28	20
TBD-Carpenter	38	45	43	45	20
TBD-Carpenter	38	45	43	45	20
P.Docter-Deck Chief	Ice Princess	Ice Princess	27	33	Running Evita
TBD- Junior Carpenter	Ice Princess	45	43	45	20
TBD-Carp Intern	Ice Princess	Ice Princess	23	28	6
TBD- Run Crew Intern	17	45	43	14	Running Evita
Overhire 1					
Overhire 2					
Overhire 3					
Total:	131	225	351	294	126
	Schubert	Schubert	Schubert	Evita Install	Hound Build
	Evita	Install	Notes	Hound Build	Evita Notes
	Build	Evita Build	Evita Build		

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#### Notes on Labor:

- Build 2 hours reduced for some staff arriving later during the week.

- Build 2 hours reduced for move in from the hotel to company housing.

- Build 3 hours increased 4 per person for 1 evening work call.

- Build 4 hours reduced 1 hour per person for company meeting, and 1 hour per person for Gala.

- Build 5- Deck Cheif hours reduced to develop changeover plan.

- Build 5 hour reduced due to tech moving earlier.

- Build 6 hours are not included in labor totals, they are alotted for notes only.

Available Build Hrs.:	707
Available Load In Hrs.:	294
Estimated Build Hrs.:	546
Estimated Load In Hrs.:	458
Build Hours Needed:	-161
Load In Hours Needed:	164
Hours Need:	3



# **Changes Since Version 5:**

- Revised revolving door to be actor operated instead of ridden.

- Added labor tripping the upstage scrim.



#### Pennsylvania Shakespeare Festival Summer 2017 Evita Prelims Version 5.1 4/25/2017

	Budget	Cost Est.	Build Est.	Load In. Es
	Goals	·	Hrs.	Hrs.
	\$12,240.00	\$11,076.00	496.5	416
at 10%		\$1,107.60	49.7	42
Total:	\$12,240.00	\$12,183.60	546	458
ference:		\$56.40		
	Cost Est	Percent Cost	Build Est	Load In Es
	0001 201.		Hrs.	Hrs.
	\$ 2,435.00	20%	56	112
ge Platform	\$ 486.00	4%	23	17
gs	\$ 724.50	6%	31.5	30
	\$ 1,739.00	14%	68	60
	\$ 1,018.00	8%	70	40
	\$ 870.00	7%	38	26
	\$ 1,198.50	10%	96	44
on	\$ 156.50	1%	17	16
	\$ 412.50	3%	18	20
		8%	47	15
		8%	32	9
		1%	0	27
	\$ -	0%	0	0
Sub Total:	\$11,076.00	90%	496.5	416
ency at 10%	\$1,107.60	9%	49.7	42
Total:	\$12,183.60	100%	546	458
Build 2	Build 3	Build 4	Build 5	Build 6
			June 6-11	June 13-1
131	225	351	294	126
Schubert	Schubert	Schubert	Evita Install	Hound Bui
Evita	Install	Notes	Hound Build	Evita Note
Build	Evita Build	Evita Build		
707		Cotine at a d D		E 4 0
707		Estimated Bu		546
707 294		Estimated Bu Estimated Loa		546 458
	Total: ference: age Platform gs Jon Sub Total: <u>jency at 10%</u> Total: Build 2 May 16-21 131 Schubert Evita	Goals \$12,240.00   at 10%   Total: ference: \$12,240.00   Total: ference: \$12,240.00   age Platform \$2,435.00   \$2,435.00 \$486.00   \$724.50 \$1,739.00   \$1,018.00 \$870.00   \$1,018.00 \$870.00   \$1,198.50 \$1,198.50   you \$12,200   \$11,076.00 \$960.00   \$132.00 \$-   Sub Total: \$11,076.00   gency at 10% \$1,107.60   Total: \$12,183.60   Build 2 Build 3   May 16-21 May 23-28   131 225   Schubert Schubert   Evita Install		$\begin{array}{c c c c c c c c c c c c c c c c c c c $



# **Changes Since Version 5:**

- Revised revolving door to be actor operated instead of ridden.
- Added labor tripping the upstage scrim.



## 1. Show Deck

The show deck is raked at 1/2" per foot, it extends past the fire curtain. The downstage most section is stock and custom platforms, the deck transitions to studwalls and OSB covered in 1/4" MDF. A plywood break is used at fire curtain line. A track is cut upstage/downstage for tracking platform, and a track is cut stage right/left for the tracking door- starting at center to off-left. The deck will have holes cut and covered with plexi and the downstage edge is trimmed with 1/4" MDF.

## Build

Task	Crew #	Hours	Total
Studwalls (SW): Cut studs	2	3	6
SW: Plates	1	2	2
SW: Jig Assemble	2	10	20
Cut OSB deck sheets	2	1.5	3
Plexi: build jig for bandsaw	1	2	2
Plexi: Cut circle blanks	1	1	1
Plexi: cut plexi blanks	1	1	1
Plexi: cut discs	1	4	4
Fabricate fire curtain break	1	1	1
Pull stock platforms	4	2	8
Build DS Platform Legs	1	2	2
Build custom DS platforms	2	3	6
			0
			0
		Total	56

## Load In

Task	Crew #	Hours	Total
Layout deck points	3	1	3
Install studwalls	4	3	12
Install platforms	2	3	6
Install deck OSB	4	10	40
Install MDF	4	10	40
Install edging	1	2	2
Cut plexi holes	2	4	8
Install plexi	1	1	1
			0
			0
		Total	112



Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Downstage Platforms	Stock	4		\$0.00	\$0.00
Fire curtain break	3/4" Plywood CDX	1	4x8	\$22.00	\$22.00
Built platforms	2x4x16	6	ea	\$7.00	\$42.00
Built platforms	3/4" OSB	4	4x8	\$19.00	\$76.00
Built platform legs	2x4x16	2	ea	\$7.00	\$14.00
Studwalls	2x4x16	98	ea	\$7.00	\$686.00
studwalls decking	3/4" OSB	38	4x8	\$19.00	\$722.00
MDF deck covering for paint	1/4" MDF	42	4'1x8'1"	\$11.00	\$462.00
MDF for deck edging	1/4" MDF	1	4'1x8'1"	\$11.00	\$11.00
Plexi	1/4" Plexi	2	2x4	\$100.00	\$200.00
Shims for studwall install	Shims	20	42pk	\$5.00	\$100.00
Screws for install	Misc. Hardware	4	ea	\$25.00	\$100.00
				\$0.00	\$0.00
				\$0.00	\$0.00
		-	-	Total	\$2,435.00



## 2. Deck Escapes and Upstage Platform

Escapes from the rake are revised to be steps in places with extensions of the rake off stage of the spot towers for stairs. The escapes are labeled A-E. Maping of this is available if desired. The upstage platform is unchanged, it is consctructed of stock platforms on legs. It is not raked except the center portion for the tracking platform. Only the upstage platform behind the sliders and the offstage left rake extension are deck with a MDF walking/paint surface.

Task	Crew #	Hours	Total
Step A- Cut Carriages	1	4	4
Step A- Cut treads	1	2	2
Step A- Assemble	1	3	3
Fabricate Step B	1	2	2
Step C- Build Platform	1	1	1
Step C- Build Legs	1	1	1
Step C- Assemble Unit	1	0.5	0.5
Fabricate Step D	1	2	2
Fabricate E- Studwalls	1	2	2
Fabricate E- OSB	1	0.5	0.5
Upstage platform legs	1	2	2
Upstage custom platforms	1	3	3
			0
			0
	•	Total	23

### Load In

Ruild

Task	Crew #	Hours	Total
Install All Steps	1	1	1
Install Offstage Left Rake (STEP E)- studwalls	2	2	4
Install Rake OSB	2	1	2
Insall MDF	2	1	2
Install Upstage platforms	2	4	8
			0
			0
		Total	17

## Material

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Step A Framing	3/4" Plywood CDX	4	4x8	\$22.00	\$88.00
Step B Framing	3/4" Plywood CDX	0.5	4x8	\$22.00	\$11.00
Step C- Framing	2x4x16	2	ea	\$7.00	\$14.00
Step C- Decking	3/4" Plywood CDX	0.5	4x8	\$22.00	\$11.00
Step D Framing	3/4" Plywood CDX	0.5	4x8	\$22.00	\$11.00
E- Rake framing	2x4x16	8	ea	\$7.00	\$56.00
E- Rake Deckng	3/4" OSB	4	4x8	\$19.00	\$76.00



E- Hardware	Misc. Hardware	2	ea	\$25.00	\$50.00
E- Concrete drill	SDS Drill	1	ea	\$90.00	\$90.00
Upstage platform- Stock platforms		0		\$0.00	\$0.00
Upstage platform- Legs	2x4x16	4	ea	\$7.00	\$28.00
Upstage platform- Legs	3/4" Plywood CDX	1	4x8	\$22.00	\$22.00
Upstage platform- extension platform	2x4x16	1	ea	\$7.00	\$7.00
Upstage platform- extension platform	3/4" Plywood CDX	1	4x8	\$22.00	\$22.00
				\$0.00	\$0.00
				\$0.00	\$0.00
				Total	\$486.00



## 3. Downstage Truss and Legs

The downstage truss and legs are constructed from strips of 1/2" MDF, finished with dowel rod "rivets". The Unit will be top rigged on lineset 5 for support but does not fly. The unit will be lined with S11 bulbs and pony cleats- money is budgeted for the hardware, Scenery and Lighting will share labor for installing the lighting fixtures.

### Build

Task	Crew #	Hours	Total
Tower cutlist	2	6	12
Jig Towers	1	2	2
Assemble tower sides	1	4	4
Assemble tower units	2	2	4
Arch Cutlist	1	4	4
Assemble truss arches	1	3	3
Light mounting board cutlist	1	0.5	0.5
Install pony cleats	1	2	2
LX Wires	0	0	0
			0
			0
		Total	31.5

## Load In

Task	Crew #	Hours	Total
Rig/Install Towers	6	3	18
Rig/Install Arches	6	2	12
			0
			0
		Total	30

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Truss Legs (L): Verticals	1/2" MDF	3	4'1x8'1"	\$18.00	\$54.00
L: Horizontals	1/2" MDF	2	4'1x8'1"	\$18.00	\$36.00
L: Crossbraces	1/2" MDF	1	4'1x8'1"	\$18.00	\$18.00
Truss Arches (A): Arcs	1/2" MDF	1	4'1x8'1"	\$18.00	\$18.00
A: Horizontals	1/2" MDF	0.5	4'1x8'1"	\$18.00	\$9.00
A: Crossbraces	1/2" MDF	0.5	4'1x8'1"	\$18.00	\$9.00
Light mounting board	3/4" MDF	1	4'1x8'1"	\$24.00	\$24.00
Light mounting board	1/4" MDF	1	4'1x8'1"	\$11.00	\$11.00
Rivots	1/4" Dowel	4	4ft	\$1.00	\$4.00
Rigging Materials	Rigging Materials	2	ea	\$25.00	\$50.00
Fastners	Misc. Hardware	2	ea	\$25.00	\$50.00
S11 Bulbs	S11 Bulbs	82	ea	\$1.00	\$82.00



				\$0.00 \$0.00	\$0.00 \$0.00
Screws for cleats	Screws MCM: 91555A109	1.5	100pk	\$9.00	\$13.50
Wire	18 ga Wire	100	ft	\$1.00	\$100.00
Pony cleat bases	Pony Cleats- Medium screw base	82	ea	\$3.00	\$246.00



## 4. Three Arches Truss

The three arches truss are located upstage on Lineset 19. They will be constructed from strips of 1/2" MDF, finished with furniture glide "rivets". The Unit will be top rigged for support but does not fly. The unit will be lined with S11 bulbs and poney cleats- money is budgeted for the hardware, Scenery and Lighting will share labor for installing the lighting fixtures.

## Build

Task	Crew #	Hours	Total
Tower cutlist	2	8	16
Jig Towers	2	2	4
Assemble tower sides	2	8	16
Assemble tower units	2	3	6
Arch Cutlist	1	6	6
Assemble truss arches	1	8	8
Build top structure	2	4	8
Light mounting board cutlist	1	1	1
Install bases	1	3	3
LX Wires	0	0	0
			0
			0
		Total	68

Load In

Task	Crew #	Hours	Total
Rig/Install Towers	6	6	36
Rig/Install Arches	6	4	24
			0
			0
		Total	60

## Material

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Truss Legs (L): Verticals	1/2" MDF	4	4'1x8'1"	\$18.00	\$72.00
L: Horizontals	1/2" MDF	3	4'1x8'1"	\$18.00	\$54.00
L: Crossbraces	1/2" MDF	2	4'1x8'1"	\$18.00	\$36.00
Truss Arches (A): Arcs	1/2" MDF	3	4'1x8'1"	\$18.00	\$54.00
A: Horizontals	1/2" MDF	1.5	4'1x8'1"	\$18.00	\$27.00
A: Crossbraces	1/2" MDF	0	4'1x8'1"	\$18.00	\$0.00
Light mounting board	3/4" MDF		4'1x8'1"	\$24.00	\$0.00
Light mounting board	1/4" MDF		4'1x8'1"	\$11.00	\$0.00
Top fill structure	1/2" MDF	1	4'1x8'1"	\$18.00	\$18.00
Rivots	1/4" Dowel	12	4ft	\$1.00	\$12.00
Rigging Materials	Rigging Materials	3	ea	\$25.00	\$75.00
Fastners	Misc. Hardware	4	ea	\$25.00	\$100.00
S11 Bulbs	S11 Bulbs	249	ea	\$1.00	\$249.00



Pony cleat bases	Pony Cleats- Medium screw base	249	ea	\$3.00	\$747.00
Wire	18 ga Wire	250	ft	\$1.00	\$250.00
Screws for cleats	Screws MCM: 91555A109	5	100pk	\$9.00	\$45.00
				\$0.00	\$0.00
				\$0.00	\$0.00
				Total	\$1,739.00

#### Pennsylvania Shakespeare Festival <sup>Summer 2017</sup> Evita



# 5. Flying Bridge

The flying bridge is approximently 3' x 36'. I will be constructed from steel. The railings will be constructed from steel and MDF appliques. The bridge flies on linesets 7 and 11. It will land on the towers. The bridge has holes for pan lights be lower through it during first Act, they will cover with ply to be walked on during second Act.

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Task	Crew #	Hours	Total
Platform 1 (P1): Clean steel	2	1	2
P1: Cutlist	1	1	1
P1: Drill Holes	1	3	3
P1: Jig/Weld	1	2	2
Platform 2 (P2): Clean steel	2	1	2
P2: Cut steel	1	2	2
P2: Drill Holes	1	3	3
P2: Jig/Weld	1	3	3
P2: Deck with ply	2	2	4
Railings- Clean Steel	2	1	2
Railings- Cutlist	1	4	4
Railings- Drill holes	1	2	2
Railings- Fabricate brackets	1	3	3
Railings- Jig/Weld	1	5	5
Railings- Fabricate Appliques	2	12	24
Railings- Prep Rigging	2	4	8
			0
			0
	-	Total	70

## Load In

Task	Crew #	Hours	Total
Assemble/Rig/Weight/Fly	4	10	40
			0
			0
		Total	40

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Bridge platform frame	3"x1" Box Tube Steel	4	24' Stick	\$37.00	\$148.00
Bridge platform frame	1"x1"x16ga	6	24' Stick	\$17.00	\$102.00
Bridge platform deck	3/4" Plywood BC	5	4x8	\$36.00	\$180.00
Railing	1.5"x1.5"x16ga 24'	15	24' Stick	\$28.00	\$420.00
Railing Applique	3/4" MDF	6	4'1x8'1"	\$24.00	\$144.00



Brackets	1.5"x1.5"x .0375 Angle Iron	1	20' Stick	\$24.00	\$24.00
				\$0.00	\$0.00
				\$0.00	\$0.00
				Total	\$1,018.00



# 6. Spot Towers

The spot towers will be constructed from steel and are free standing. They are approximently 20' tall and will have a spot operator at the top. DISCUSS crossbracing, and floor bracing.

Build

Task	Crew #	Hours	Total
Clean Steel	2	1	2
Cutlist	1	3	3
Drill holes	1	2	2
Jig each Side	2	6	12
Weld	1	6	6
Install Platform Lids	1	2	2
Fabricate and install ladder	1	3	3
Assemble units	2	4	8
			0
			0
		Total	38

## Load In

Task	Crew #	Hours	Total
Rig/Install	6	4	24
Install Life lines	2	1	2
			0
			0
		Total	26

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Framing	3"x1" Box Tube Steel	2	24' Stick	\$37.00	\$74.00
Framing	2"x2"x16ga. Box Tube	8	24' Stick	\$32.00	\$256.00
Framing	1"x1"x16ga	6	24' Stick	\$17.00	\$102.00
Framing	1-1/2" Schedule 40 Pipe	2	21' Stick	\$42.00	\$84.00
Platform Deck	3/4" MDF	2	4'1x8'1"	\$24.00	\$48.00
Crossbracing	1"x1"x16ga	6	24' Stick	\$17.00	\$102.00
Landing pad for bridge	1.5"x1.5"x .0375 Angle Iron	1	20' Stick	\$24.00	\$24.00
Life line to grid	Vertical Life line	2	25ft	\$50.00	\$100.00
Life line anchor	Lifeline anchor	2	ea	\$40.00	\$80.00
				\$0.00	\$0.00
				\$0.00	\$0.00
			-	Total	\$870.00

#### Pennsylvania Shakespeare Festival <sup>Summer 2017</sup> Evita



# 7. Tracking Shutters

The tracking shutters are louvered panels. They will be constructed using a pine frame, the luan louvers will be installed with blocking in-between and the face of the unit will be finished with a layer of 1/2" MDF to cover the louver blocking. The units will slide in an ADC 170 track on linesets 24 and 25. DISCUSS rigging hangers.

## Build

Task	Crew #	Hours	Total
Cut Rails/Stiles	1	6	6
Cut Cleats	1	12	12
Cut Louvers	1	12	12
Install Cleats	1	18	18
Assemble frame with louvers	2	12	24
Rigging Frame (RF): Clean Steel	1	3	3
RF: Cutlist	1	3	3
RF: Drill holes	1	6	6
RF: Jig/Weld	1	6	6
Pull/prep track and track parts	2	2	4
Prep batten tie off points	1	2	2
			0
			0
	÷	Total	96

## Load In

Task	Crew #	Hours	Total
Rig Track	4	2	8
Hang Sliders	6	4	24
Tie off track/battens to theater structure	2	4	8
Test/Troubleshoot	2	2	4
			0
			0
		Total	44

### Material

material					
Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL
Rails/Stiles	2x6x16	24	ea	\$10.00	\$240.00
Cleats for louvers	3/4" MDF	1.5	4'1x8'1"	\$24.00	\$36.00
Louvers	1/4" MDF	43.5	4'1x8'1"	\$11.00	\$478.50
Louvers Support	3/4" Plywood CDX	2	4x8	\$22.00	\$44.00
Facing cover	1/2" MDF	1.5	4'1x8'1"	\$18.00	\$27.00
Fasteners	Misc. Hardware	6	ea	\$25.00	\$150.00
Rigging Frame	2"x2"x16ga. Box Tube	3	24' Stick	\$32.00	\$96.00
Rigging Materials	Rigging Materials	1	ea	\$25.00	\$25.00
Batten tie off	Heavy Duty rachet Straps	6	ea	\$17.00	\$102.00



		\$0.00	\$0.00
		\$0.00	\$0.00
		Total	\$1,198.50



# 8. Up-Center Tracking Wagon

A 5'x7' wagon will be constructed and move in a track, upstage/downstage, using a knife and dog system. The unit will move with a winch, prefer to borrow the winch from Ithaca College.

## Build

Task	Crew #	Hours	Total
Fabricate Platform/legs	2	4	8
Caster wagon	2	2	4
Deck wagon with masonite	2	1	2
Fabricte knives/ rigging	1	3	3
			0
			0
		Total	17

## Load In

Task	Crew #	Hours	Total
Install winch	2	6	12
Troubleshoot	2	2	4
			0
			0
		Total	16

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Platform frame	2x4x16	3	ea	\$7.00	\$21.00
Platform deck	3/4" OSB	2	4x8	\$19.00	\$38.00
Platform deck	1/4" MDF	3	4'1x8'1"	\$11.00	\$33.00
Rigging for winch	Rigging Materials	1	ea	\$25.00	\$25.00
Knives	1/8"x 3" Flat Bar	1	20' Stick	\$32.00	\$32.00
Knife brackets	1.5"x1.5"x .125 Angle Iron	0.5	20' Stick	\$15.00	\$7.50
				\$0.00	\$0.00
				\$0.00	\$0.00
			-	Total	\$156.50



# 9. Tracking Door

The tracking door unit is revised to consist of a wagon approximently 3'-0" x 7'-6"; and a 1x4 hollywood style wall containing a door is centered on the wagon. Bracing is provided behind and hidden as much as possible. The door is custom built from 1/2" and 3/4" MDF. The door spins on a center pivot point and is actor operated, a stagehand will be needed to lock the door in place when needed. The whole unit tracks with a knife and dog system rigged to a winch operated offstage left-DISCUSS placement of winch.

## Build

Task	Crew #	Hours	Total
Fabricate platform	1	2	2
Add casters to platform	1	1	1
Deck with masonite	1	1	1
Fabricate Walls	1	2	2
Fabricate knives and rigging	1	3	3
Fabricate door shutter	1	4	4
Fabricate door jam	1	2	2
Fabricate jacks	1	2	2
Fabricate pivot mechanism	1	1	1
			0
			0
		Total	18

## Load In

Task	Crew #	Hours	Total
Install winch	2	2	4
Install Rigging	2	4	8
Install wagon with knife/dog system	2	1	2
Assemble Wagon- Install walls, door, door jam, jacks	2	1	2
Troubleshoot	2	2	4
			0
			0
		Total	20

## Material

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Platform frame	2x4x16	3	ea	\$7.00	\$21.00
Platform deck	3/4" OSB	1	4x8	\$19.00	\$19.00
Platform deck	1/4" MDF	1	4'1x8'1"	\$11.00	\$11.00
Wall Framing	1x4x16	3	ea	\$9.00	\$27.00
Wall Skin	1/4" MDF	2	4'1x8'1"	\$11.00	\$22.00
Door Shutter	1/2" MDF	1	4'1x8'1"	\$18.00	\$18.00
Door Shutter	3/4" MDF	1	4'1x8'1"	\$24.00	\$24.00
Door Jam	2"x1" Box Tube Steel	1	24' Stick	\$20.00	\$20.00



Door Jam	3/4" Plywood CDX	0	4x8	\$22.00	\$0.00
Door Lock Set	3/4" Plywood CDX	1	4x8	\$22.00	\$22.00
Bracing	1"x1"x16ga	1	24' Stick	\$17.00	\$17.00
Pivot Hardware	Misc. Hardware	1	ea	\$25.00	\$25.00
Trim	Ornate Molding- Shape TBD	32	Inft	\$1.00	\$32.00
Rigging for winch	Rigging Materials	1	ea	\$25.00	\$25.00
Knives	1/8"x 3" Flat Bar	1	20' Stick	\$32.00	\$32.00
Knife brackets	1.5"x1.5"x .125 Angle Iron	0.5	20' Stick	\$15.00	\$7.50
Door Knob	Glass door knob	1	ea	\$10.00	\$10.00
Door Latch	Door latch	1	ea	\$6.00	\$6.00
door knob plate	Door knob plate	2	ea	\$37.00	\$74.00
				\$0.00	\$0.00
				\$0.00	\$0.00
				Total	\$412.50



## 10. Staircases

The rolling stair case will be constructed from a steel structure with 3/4" MDF treads and landing deck. The unit lives stage left and only rolls on and offstage; it will be complete with handrails and locking straight casters. A fabricated landing platform and stock staircase will be installed to act as egress from the stage left spot tower. The platform is 3'x8' and is steel framed. The case is stock and not seen by the audience. Finally, a ships ladder will be permanately installed to access the stage right spot tower second level.

Task	Crew #	Hours	Total
Rolling Stair (RS): Clean steel	1	1	1
RS: cutlist	1	2	2
RS: Drill holes	1	3	3
RS: Weld brackets	1	1	1
RS: Cut and attach treads	2	1	2
RS: Cut/Jig/Weld handrails	1	6	6
RS: PlatfromClean and cut steel	1	1.5	1.5
RS: Platform Weld	1	0.5	0.5
RS: Platfrom Deck with plywood	1	1	1
RS: Cut and drill legs	1	2	2
RS: Cut and drill cross bracing	1	2	2
RS: Cut and drill caster plates	1	3	3
RS: Assemble Unit	3	2	6
Spot Tower Egress (STE): Clean Steel	1	1	1
STE: Cut Steel	1	2	2
STE: Drill holes	1	2	2
STE: Jig/Weld platform	1	1	1
STE: Jig/Weld legs	1	3	3
STE: Deck Platform	1	1	1
STE: Fabricate Railings	1	2	2
Ships Ladder (SL): Cutlist	1	2	2
SL: Assemble	1	2	2
			0
	•	Total	47

### Load In

Build

Task	Crew #	Hours	Total
Install Rolling Stairs- Roll onstage	2	0.5	1
Install STE	4	3	12
Install Ships Ladder	1	2	2
		Total	15



Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Rolling Stair (RS): Carriage	1"x1"x16ga	2	24' Stick	\$17.00	\$34.00
RS: Treads	1.5"x1.5"x .125 Angle Iron	1	20' Stick	\$15.00	\$15.00
RS: Treads	3/4" MDF	1.5	4'1x8'1"	\$24.00	\$36.00
RS: Railings	1"x1"x16ga	2	24' Stick	\$17.00	\$34.00
RS: Legs	2"x2"x16ga. Box Tube	2	24' Stick	\$32.00	\$64.00
RS: Stretchers	2"x2"x16ga. Box Tube	2	24' Stick	\$32.00	\$64.00
RS: Crossbracing	1"x1"x16ga	2	24' Stick	\$17.00	\$34.00
RS: Landing platform frame	2"x2"x16ga. Box Tube	1	24' Stick	\$32.00	\$32.00
RS: Landing platform deck	3/4" MDF	0.5	4'1x8'1"	\$24.00	\$12.00
RS: Chain	1/4" Proof Coil Chain	9	ft	\$3.00	\$27.00
RS: Casters		6		\$0.00	\$0.00
RS: Caster plates	1/4"x 4" Plate Steel	1	24' Stick	\$43.00	\$43.00
Spot tower Egress (STE):	2"x2"x16aa Box Tuba	2	24' Stick	\$32.00	\$64.00
Platform Frame	2"x2"x16ga. Box Tube	2	24 Slick	φ32.00	<b>404.00</b>
STE: Platform Deck	3/4" Plywood CDX	1	4x8	\$22.00	\$22.00
STE: Legs	2"x2"x16ga. Box Tube	3	24' Stick	\$32.00	\$96.00
STE: Feet	2x2x.125 Angle Iron	0.5	20' Stick	\$18.00	\$9.00
STE: Brackets	2x2x.125 Angle Iron	0.5	20' Stick	\$18.00	\$9.00
STE: Railing	1"x1"x16ga	15	24' Stick	\$17.00	\$255.00
STE: Railing	1"x1"x .125 Angle Iron	1	20' Stick	\$0.00	\$0.00
STE: Stairs		1		\$0.00	\$0.00
Ships Ladder Carriage	1x6x16	2	ea	\$14.00	\$28.00
Ships Ladder Carriage	3/4" Plywood CDX	1	4x8	\$22.00	\$22.00
Ships ladder treads	3/4" Plywood CDX	2	4x8	\$22.00	\$44.00
				\$0.00	\$0.00
				\$0.00	\$0.00
	÷		-	Total	\$944.00



# 11. Flying Signs/Banners

The flying signs and banners consist of the US and DS propoganda signs, Buenos Aires sign- with lights, movie screen, Eva portrait, and Pan lights. Discuss printing for propoganda signs. See drawings for details.

## Build

Task	Crew #	Hours	Total
US Propaganda (USP): Cut Fabric	1	0.5	0.5
USP: Prep rigging	1	1	1
DS Propaganda (DSP): Cut fabric	1	0.5	0.5
DSP: Prep rigging	1	1	1
Pan lights	0	0	0
Buenos Aires Sign (BAS): Fabricate letters and drill holes for sockets	2	2	4
BAS: Wrap letters with maso	2	4	8
BAS: Clean/cut/drill steel runners	1	2	2
BAS: Prep rigging	1	1	1
BAS: LX does wiring	0	0	0
Movie Screen: Clean/Cut/Drill steel	1	3	3
Movie Screen: Weld frame	1	1	1
Movie Screem: Prep rigging	1	1	1
Movie Screem: Install screen	4	1	4
Eva Portrait (EVA): Fabricate flat	2	2	4
EVA: Prep rigging	1	1	1
			0
			0
	•	Total	32

## Load In

Task	Crew #	Hours	Total
USP: Rig/Weight	3	0.5	1.5
DSP: Rig/Weight	3	0.5	1.5
Pan Lights	3	0.5	1.5
BAS: Rig/Weight	3	0.5	1.5
Movie Screen: Rig/Weight	3	0.5	1.5
EVA: Rig/Weight	3	0.5	1.5
			0
			0
		Total	9



Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
US Propaganda (USP): Fabric	108" Bleached White Muslin	1	yd	\$12.00	\$12.00
USP: Batten	1x4x16	1	ea	\$9.00	\$9.00
USP Rigging	Rigging Materials	1	ea	\$25.00	\$25.00
DS Propaganda (DSP): Fabric	108" Bleached White Muslin	1	yd	\$12.00	\$12.00
DSP: Batten	.5" Schedule 4 Pipe	1	21' Stick	\$25.00	\$25.00
DSP: Rigging	Rigging Materials	1	ea	\$25.00	\$25.00
Pan Lights	Stock			\$0.00	\$0.00
Beunos Aires Sign (BAS): Runners	1"x1"x16ga	2	24' Stick	\$17.00	\$34.00
BAS: Letters	1/2" MDF Ultralight	1	4'1x8'1"	\$26.00	\$26.00
BAS: Letter lining	1/4" MDF	2	4'1x8'1"	\$11.00	\$22.00
BAS: Riggging	Rigging Materials	1	ea	\$25.00	\$25.00
BAS: Light bulbs	S14 Bulbs	130	ea	\$1.00	\$130.00
BAS: Sockets	Medium socket bases	130	ea	\$3.00	\$390.00
BAS: Tek Screws for letter	1-7/16" Tek Screws	2	100pk	\$8.00	\$16.00
Movie Screen Frame	2"x2"x16ga. Box Tube	2	24' Stick	\$32.00	\$64.00
Movie Screen RP	Stock			\$0.00	\$0.00
Moving Screen Spray adhesive	Spray Adhesive	2	ea	\$10.00	\$20.00
Movie Screen rigging	Rigging Materials	1	ea	\$25.00	\$25.00
EVA Portrait (EVA): Frame	1x4x16	4	ea	\$9.00	\$36.00
EVA: Skin	Luan	3	4x8	\$13.00	\$39.00
EVA: Rigging	Rigging Materials	1	ea	\$25.00	\$25.00
EVA: Portrait cover??				\$0.00	\$0.00
				\$0.00	\$0.00
				\$0.00	\$0.00
				Total	\$960.00



## 12. Soft Goods

The following soft goods will be hung, time is budgeted for removing the house main curtain. 2 scrims- one tripped, 6 sets of legs, and 4 borders.

Build

Task	Crew #	Hours	Total
NONE	0	0	0
			0
			0
		Total	0

## Load In

Task	Crew #	Hours	Total
Remove house main curtain	6	1	6
Hang soft goods	6	3	18
Rig Tripping lines for Upstage Scrim/Troublshoot	1	3	3
			0
			0
		Total	27

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
Stock	Stock	0		\$0.00	\$0.00
Scrim bottom pipe	.5" Schedule 4 Pipe	3	21' Stick	\$25.00	\$75.00
Trip lines	Black Kevlar String	2	100ft	\$16.00	\$32.00
Trip accessories	Misc. Hardware	1	ea	\$25.00	\$25.00
				\$0.00	\$0.00
				\$0.00	\$0.00
				Total	\$132.00



# 13. Props

The following elements will be built by props, no money or time is budgeted for these units: Coffin, Pedestal, Bar, bridge buntin, and microphone stand.

Build

Task	Crew #	Hours	Total
Props	0	0	0
			0
		Total	0

Load In

Task	Crew #	Hours	Total
Props	0	0	0
			0
		Total	0

Purpose	Material	NUMBER	Unit	UNIT COST	TOTAL COST
				\$0.00	\$0.00
				\$0.00	\$0.00
				Total	\$0.00