

REMOVING A SHAFT KEY ON A MOTOR OR SHAFT:

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Shaft keys hold pulleys and wheels in place on a shaft or motor. Yours is circled here: (SEDONA 3200 Not DW)



Here is a picture showing one example without wheel on it:



You need to spray both back and front of key behind flywheel with a penetrating lubricant and let it set for several minutes or more.

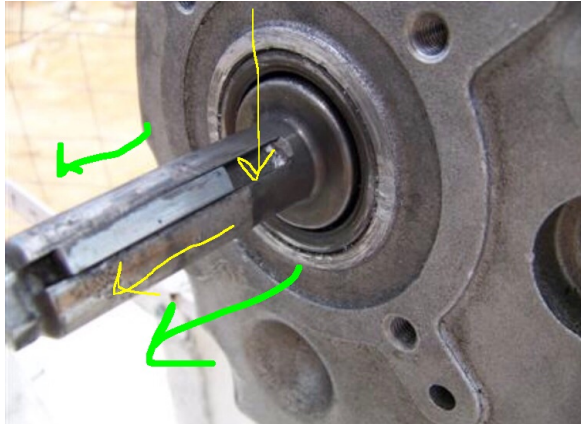
Make sure you buy and use a penetrating lubricant (not typical WD40) they generally state they remove rust, stuck parts, etc:

Examples are BLASTER, 3 in 1 FAST ACTING PENETRANT.



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Then you need to get behind wheel with a small tool to push or pry key (tap it out of groove to remove it)



Once key is removed the flywheel will slide right off:

