

COBALCHROME 660 FCG

DESCRIPTION

Cobalchrome 660 is a cobalt based flux-cored tubular wire designed for conventional MIG applications using AR/O₂ or CO₂ shielding gases. The wire possesses excellent welding characteristics.

APPLICATION PROCEDURES

Clean the part free of greases and foreign material. A minimum preheat of 400°F is recommended. Preheating and post cooling procedures vary depending on the size and complexity of the part.

TECHNICAL DATA

Deposit composition: high Alloy Cobalt

Classification: Cobalt

Deposit Hardness: 42-47Rc

Tensile Strength: Up to 115,000 PSI

AVAILABILITY

.045" on 25 lb. spools

1/16" on 25 lb. spools