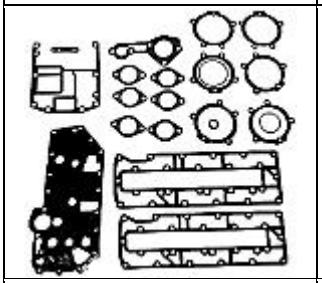
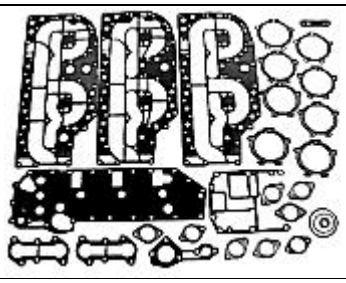
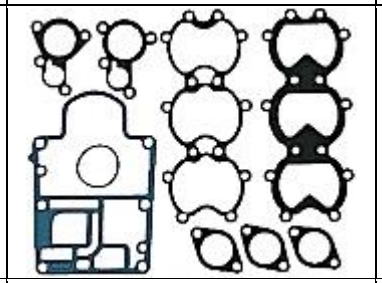
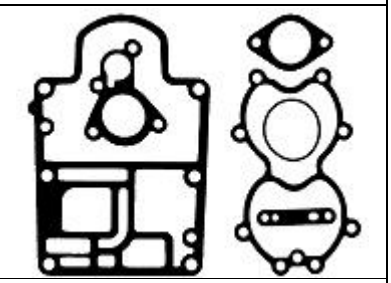
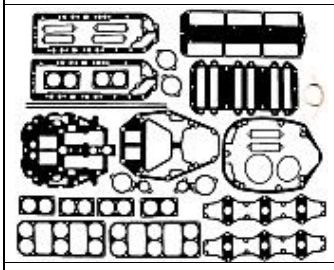
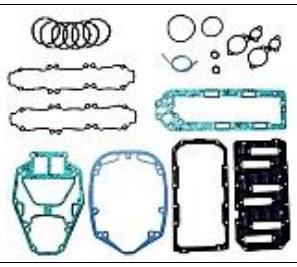
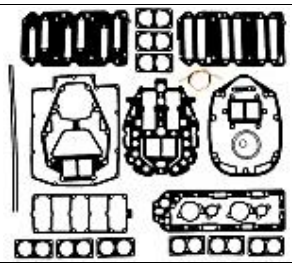
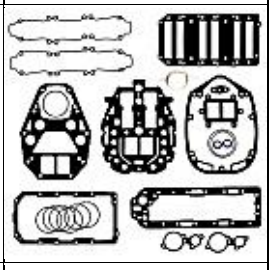
MERCURY

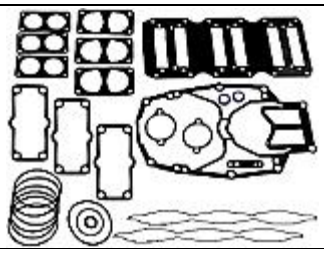
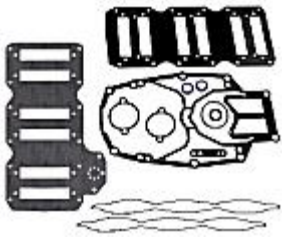
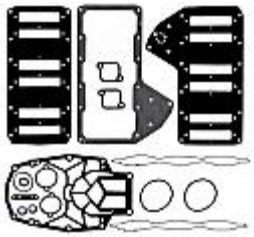
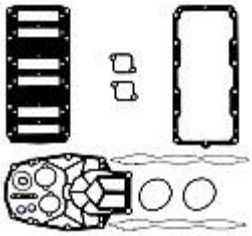
DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
All descriptions are for reference only.				
Gasket kits do not contain a seal kit.				
Power Head Kits				
3Cyl. "L" Motor Kit + O-rings	27-43004A99	10-004K		
4 Cyl. "L" Motor Kit + O-rings	27-13461A99	10-005K		
3 Cyl. 50-60 Hp 91+ Kit + O-rings	27-812867A97	10-047K		
3 Cyl. 30/40 Hp 1991+ Kit+ O-rings	27-822420A94	10-079K		
V-6 2.4 Complete Kit No H/Gs	27-89221A80	10-1716K		
V-6 2.4 Complete Kit No H/Gs	27-14697A87	10-2377K		
2.5L V-6 DFI 135,150	27-814754A00	10-2686K		
Late 2.0,2.4,2.5 Gasket Kit No Head Gaskets	27-815791A92	10-2689K		
3.0 V-6 1994-99 Kit + O-rings	27-814195A93	10-4312K		
3.0L V6 DFI	27-814195A97	10-4312-1K		
3.0L V6 DFI/Optimax	27-832934A98	10-4312-2K		
3.0L V-6 2000+ Kit	27-832934A00	10-4312-3K		
3 Cyl 50/70 Engine Kit + O-rings	27-69524A75	10-492K		
V-6 2.0L Kit + O-rings	27-90484A88	10-667K		
V-6 2.4L XR4 Kit+ O-rings	27-11338A88	10-668K		
V-6 2.4 Complete Kit 1983-90 + O-rings	27-89221A88	10-669K		
Sport Jet Power Head Kits				
Sport Jet 90 1993-00	27-809469A1	10-3350K		
Sport Jet 120 1995-00	27-809817A1	10-3355K		
Sport Jet 175 V-6	27-850396A1	10-3364K		
Sport Jet 175 2000-03	27-804852A1	10-3365K		
Sport Jet 200 DFI 2001-03	27-883298A1	10-3370K		
Sport Jet 210 Carb 2001-03	27-804985A1	10-3375K		
Sport Jet 240 EFI 2001-03	27-885214A1	10-3380K		
Sport Jet 3.0L DFI 250 HP	27-889439A01	10-3385K		

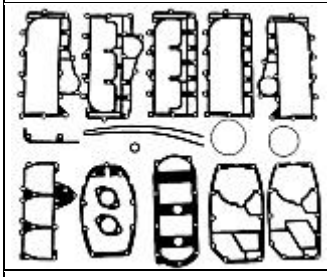
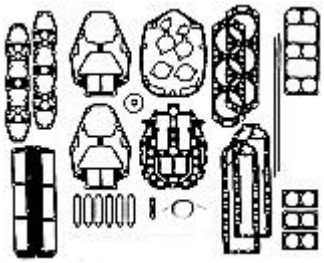
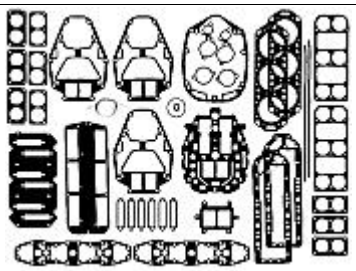
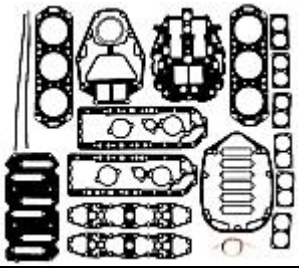
PART No. 10-004K OEM No. 27-43004A99	PART No. 10-005K OEM No. 27-13461A99	PART No. 10-047K OEM No. 27-812867A97	PART No. 10-079K OEM No. 27-822420A94
			
3Cyl. "L" Motor Kit + O-rings	4 Cyl. "L" Motor Kit + O-rings	3 Cyl. 50-60 Hp 91+ Kit + O-rings	3 Cyl. 30/40 Hp 1991+ Kit+ O-rings

PART No. 10-1716K OEM No. 27-89221A80	PART No. 10-2377K OEM No. 27-14697A87	PART No. 10-2686K OEM No. 27-814754A00	PART No. 10-2689K OEM No. 27-815791A92	PART No. 10-2689-2K OEM No. 27-881805A01
				
V-6 2.4 Complete Kit No H/Gs	V-6 2.4 Complete Kit No H/Gs	2.5L V-6 DFI 135,150	Late 2.0,2.4,2.5 Gasket Kit No Head Gaskets	V6 2.5L DFI 200XS RACE

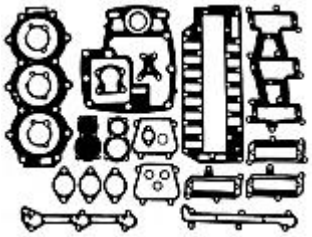
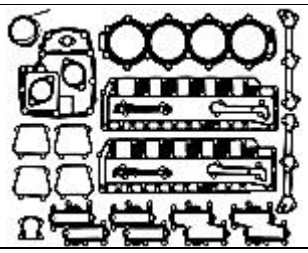
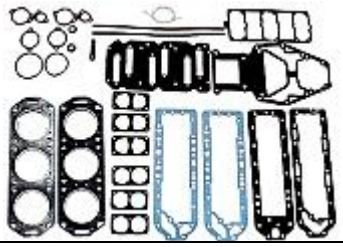
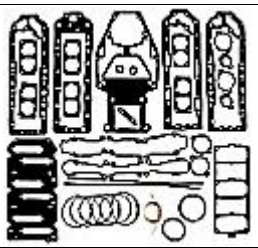
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

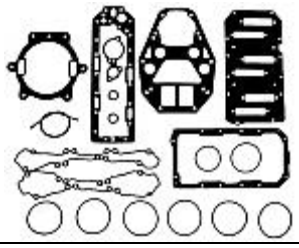
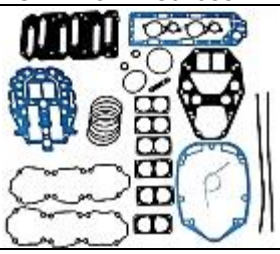
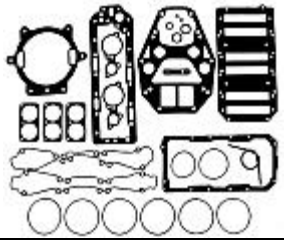
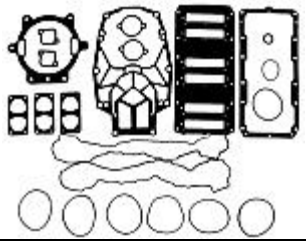
MERCURY

PART No. 10-4312K OEM No. 27-814195A93	PART No. 10-4312-1K OEM No. 27-814195A97	PART No. 10-4312-2K OEM No. 27-832934A98	PART No. 10-4312-3K OEM No. 27-832934A00
			
3.0 V-6 1994-99 Kit + O-rings	3.0L V6 DFI	3.0L V6 DFI/Optimax	3.0L V-6 2000+ Kit

PART No. 10-492K OEM No. 27-69524A75	PART No. 10-667K OEM No. 27-90484A88	PART No. 10-668K OEM No. 27-11338A88	PART No. 10-669K OEM No. 27-89221A88
			
3 Cyl 50/70 Engine Kit + O-rings	V-6 2.0L Kit + O-rings	V-6 2.4L XR4 Kit+ O-rings	V-6 2.4 Complete Kit 1983-90 + O-rings

SPORT JET POWER HEAD KITS

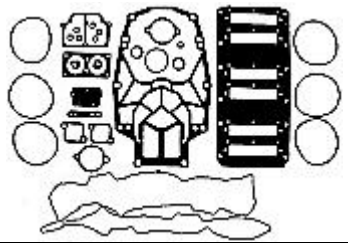
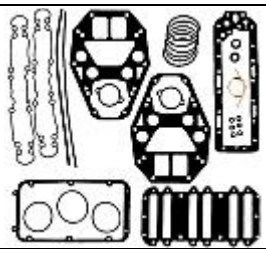
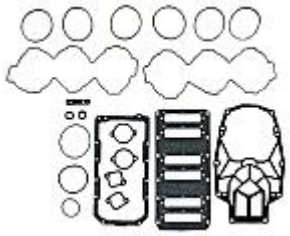
PART No. 10-3350K OEM No. 27-809469A1	PART No. 10-3355K OEM No. 27-809817A1	PART No. 10-3364K OEM No. 27-850396A1	PART No. 10-3365K OEM No. 27-804852A1
			
Sport Jet 90 1993-00	Sport Jet 120 1995-00	Sport Jet 175 V-6	Sport Jet 175 2000-03

PART No. 10-3370K OEM No. 27-883298A1	PART No. 10-3375K OEM No. 27-804985A1	PART No. 10-3380K OEM No. 27-885214A1	PART No. 10-3385K OEM No. 27-889439A01
			
Sport Jet 200 DFI 2001-03	Sport Jet 210 Carb 2001-03	Sport Jet 240 EFI 2001-03	Sport Jet 3.0L DFI 250 HP

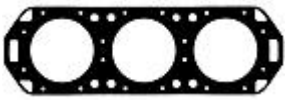
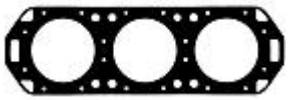
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

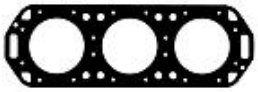
MERCURY

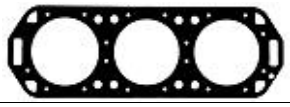
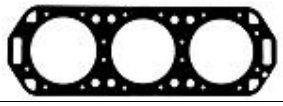
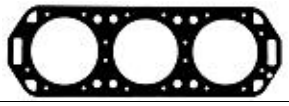
DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
Race Power Head Kits				
2.5 Off-Shore Kit + HG's + O-rings	27-814658A3	10-2688K		
3.0L 300X KIT	27-832933A01	10-8577K		
Race 2.5L EFI/EFI Offshore Complete Kit	27-849770A1	10-9770K		
3.0L V-6 250XS	27-841220A03	10-4312-4K		

PART No. 10-2688K OEM No. 27-814658A3	PART No. 10-8577K OEM No. 27-832933A01	PART No. 10-9770K OEM No. 27-849770A1	PART No. 10-4312-4K OEM No. 27-841220A03
			
2.5 Off-Shore Kit + HG's + O-rings	3.0L 300X KIT	Race 2.5L EFI/EFI Offshore Complete Kit	3.0L V-6 250XS

DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
Head Gaskets				
2.4 Late Head Gasket .044 Thick	27-41246-1	10-246.044		
2.4 Late Head Gasket .052	27-41246-1	10-246.052		
2.4L HEAD GASKET W/DOWEL PINS		10-3871		
Early 2.4 V-6 Head Gasket	27-41245	10-3872		
2.0 Late Head Gasket	27-96281T01	10-542		
135/150/ XR-4 Head Gasket	27-18785	10-785		
H/G 2.5L .030 Thick	27-814658-.75	10-844.030		
H/G 2.5L .040 Thick	27-814658-1	10-844.040		
H/G 2.5 L .044 Thick	27-822844-1	10-844.044		
H/G 2.5 L .052 Thick	27-822844-1	10-844.052		
H/G 2.5 L .059 Thick	27-822844-1	10-844.059		

PART No. 10-246.044 OEM No. 27-41246-1	PART No. 10-246.052 OEM No. 27-41246-1	PART No. 10-3871	PART No. 10-3872 OEM No. 27-41245
			
2.4 Late Head Gasket .044 Thick	2.4 Late Head Gasket .052	2.4L HEAD GASKET W/DOWEL PINS	Early 2.4 V-6 Head Gasket

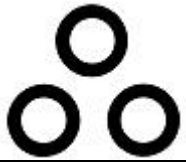
PART No. 10-542 OEM No. 27-96281T01	PART No. 10-785 OEM No. 27-18785	PART No. 10-844.030 OEM No. 27-814658-.75	PART No. 10-844.040 OEM No. 27-814658-1
			
2.0 Late Head Gasket	135/150/ XR-4 Head Gasket	H/G 2.5L .030 Thick	H/G 2.5L .040 Thick

PART No. 10-844.044 OEM No. 27-822844-1	PART No. 10-844.052 OEM No. 27-822844-1	PART No. 10-844.059 OEM No. 27-822844-1
		
H/G 2.5 L .044 Thick	H/G 2.5 L .052 Thick	H/G 2.5 L .059 Thick

1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
Seal Kits				
Seal Kit 40-300 Drag (Not L Motor)		10-2016-3K		
Crank Seal Kit 87+ L Motor		10-2017K		
3.0L Crank Seal Kit		10-2018K		
Individual Seals				
Mer L Motor Upper Seal	26-43993	10-1443		
V-6 Crank Seal	26-41953	10-230		
V-6 Crank Seal Viton	26-41953	10-230V		
3.0 L Upper Crank Seal	26-859093	10-8364		
3.0L Lower Crank Seal	26-830898	10-8365		

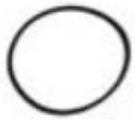
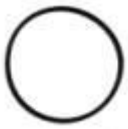
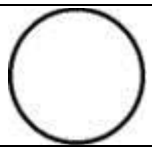
PART No. 10-2016-3K	PART No. 10-2017K	PART No. 10-2018K
		
Seal Kit 40-300 Drag (Not L Motor)	Crank Seal Kit 87+ L Motor	3.0L Crank Seal Kit

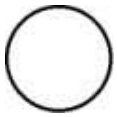
PART No. 10-1443 OEM No. 26-43993	PART No. 10-230 OEM No. 26-41953	PART No. 10-230V OEM No. 26-41953	PART No. 10-8364 OEM No. 26-859093	PART No. 10-8365 OEM No. 26-830898
Mer L Motor Upper Seal	V-6 Crank Seal	V-6 Crank Seal Viton	3.0 L Upper Crank Seal	3.0L Lower Crank Seal

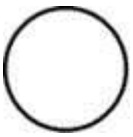
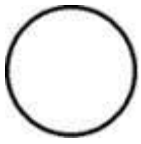
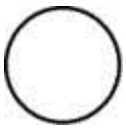
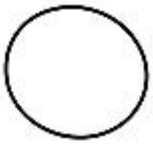
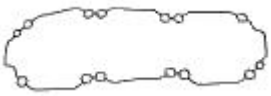
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
Individual O-rings				
2.5 Crank O-ring	25-54030	10-1079		
Oil Pump Shaft O-ring	25-62705	10-161		
3 Cyl. Lower O-ring	25-32546	10-218		
3/4 Cyl. Inline Lower O-ring	25-89224	10-2406		
3.0 L Lower Cap Seal O-ring	25-35126	10-2408		
Race Fuel Injector Seal	26-94219	10-2704		
3 Cyl. 91+ O-ring	25-90011	10-274		
V-6 Upper & 3 L Lower O-Ring	25-62700	10-425		
V-6 Lower Main Bearing O-ring	25-54029	10-428		
3.0L Cyl. Sealing Ring	884391	10-4391		
3 Cyl. Upper O-ring	25-64966	10-448		
V-6 3.0L Thottle Body O-ring	25-855426	10-5426		
V-6 2.5L Thottle Body O-ring	25-855423	10-5428		
4/6 Inline O-ring	25-32546	10-7161		
4/6 Inline O-ring	25-47254	10-7167		
3/4 Inline & 3.0L Upper O-ring	25-823683	10-7414		
2.5 V-6 Water Jacket Seal	858452 1	10-8452		
Race 2.5L EFI/EFI Offshore Head O-ring	26-849616	10-8453		
3.0L Cylinder O-Ring	878453	10-8454		
3.0L V-6 Cylinder O-Ring	25-818573	10-8573		
3.0L V-6 Water Jacket Seal O-Ring	818574	10-8574		
Race 2.5L EFI/EFI Offshore Cyl O-ring	25-817574	10-9771		
2.5 V-6 Cyl. O-ring 2000+	859772 1	10-9772		

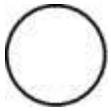
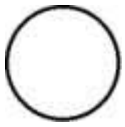
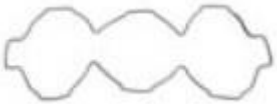
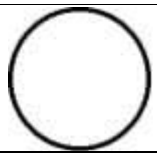
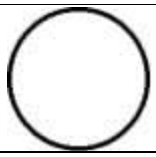
PART No. 10-1079 OEM No. 25-54030	PART No. 10-161 OEM No. 25-62705	PART No. 10-218 OEM No. 25-32546	PART No. 10-2406 OEM No. 25-89224	PART No. 10-2408 OEM No. 25-35126	PART No. 10-2704 OEM No. 26-94219
					
2.5 Crank O-ring	Oil Pump Shaft O-ring	3 Cyl. Lower O-ring	3/4 Cyl. Inline Lower O-ring	3.0 L Lower Cap Seal O-ring	Race Fuel Injector Seal

PART No. 10-274 OEM No. 25-90011	PART No. 10-425 OEM No. 25-62700	PART No. 10-428 OEM No. 25-54029	PART No. 10-4391 OEM No. 884391	PART No. 10-448 OEM No. 25-64966	PART No. 10-5426 OEM No. 25-855426
					
3 Cyl. 91+ O-ring	V-6 Upper & 3 L Lower O-Ring	V-6 Lower Main Bearing O-ring	3.0L Cyl. Sealing Ring	3 Cyl. Upper O-ring	V-6 3.0L Thottle Body O-ring

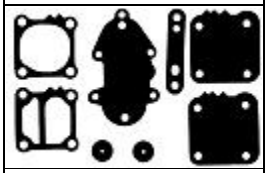
PART No. 10-5428 OEM No. 25-855423	PART No. 10-7161 OEM No. 25-32546	PART No. 10-7167 OEM No. 25-47254	PART No. 10-7414 OEM No. 25-823683	PART No. 10-8452 OEM No. 858452 1	PART No. 10-8453 OEM No. 26-849616
					
V-6 2.5L Thottle Body O-ring	4/6 Inline O-ring	4/6 Inline O-ring	3/4 Inline & 3.0L Upper O-ring	2.5 V-6 Water Jacket Seal	Race 2.5L EFI/EFI Offshore Head O-ring

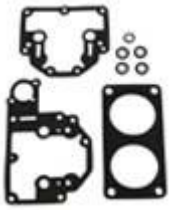
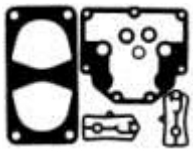
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

PART No. 10-8454 OEM No. 878453	PART No. 10-8573 OEM No. 25-818573	PART No. 10-8574 OEM No. 818574	PART No. 10-9771 OEM No. 25-817574	PART No. 10-9772 OEM No. 8597721
				
3.0L Cylinder O-Ring	3.0L V-6 Cylinder O-Ring	3.0L V-6 Water Jacket Seal O-Ring	Race 2.5L EFI/EFI Offshore Cyl O-ring	2.5 V-6 Cyl. O-ring 2000+

DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
Fuel Pump Kit				
Fuel Pump Kit	21-857005A 1	10-1812K		
Carb Gasket Kits				
Carb Gasket Kit	1395-6452	10-7005K		
2,3,4 Cyl L Motor Carb Kit	1395-811223-1	10-7211K		
V-6 3.0 L 1996+ Carb Gasket Kit	810749-2	10-7213K		
2.5 & 3.0L 1996+ Carb Gasket Kit	810749-3	10-7214K		

PART No. 10-1812K OEM No. 21-857005A 1

Fuel Pump Kit

PART No. 10-7005K OEM No. 1395-6452	PART No. 10-7211K OEM No. 1395-811223-1	PART No. 10-7213K OEM No. 810749-2	PART No. 10-7214K OEM No. 810749-3
			
Carb Gasket Kit	2,3,4 Cyl L Motor Carb Kit	V-6 3.0 L 1996+ Carb Gasket Kit	2.5 & 3.0L 1996+ Carb Gasket Kit

1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
Individual Merc Gaskets				
90-115 HP DFI Reed	27-880122	10-0122		
Drive Shaft Plate	27-75786	10-1062		
Cork Washer	1399-5207	10-138		
Cork Strip 10"	27-55158	10-1413		
Cork Strip 16"	27-53650	10-1414		
Cork Strip 13"	27-60286	10-1415		
Washer	19643	10-1436		
Inline 4 Reed Block	27-13937	10-1473		
Inline 4 Carb Base	27-15172-4	10-1476		
Inline 4 Thermostat	27-43006-8	10-1480		
Inline 4 Base L4	27-43007-5	10-1481		
Pump to Face Plate	27-43034	10-1484		
Fuel pump Base	27-98769	10-1487		
Exhaust manifold	27-68715	10-1494		
Adapter/Megaphone	27-78246	10-2190		
Exhaust Manifold	27-815528	10-2389		
3 Cyl. Exhaust Cvr L3	27-43004-7	10-2399		
3 Cyl. Head Cover L3	27-43005-7	10-2400		
Face Plate To Water Pump	27-817277	10-2401		
Water Jacket Cvr L4	27-44328-4	10-2402		
Inline 4 Exhaust Plate	27-13958-1	10-2403		
Inline 4 Exhaust Plate L4	27-812775-5	10-2404		
In Line 4 Exhaust	27-812775-4	10-2405		
Inline 4 Intake Manifold	27-13461-2	10-2407		
V-6 Inj. To Reed Manifold	27-825815	10-2581		
Late V-6 Performance Base AFM-20	27-823142-2	10-2693		
2.5 Pro Max Exhaust Plate OEM Mat'l	27-847525-1	10-2701		
MER EXHAUST PLATE HIGH-PERFORMANCE		10-2701-1		
Pro Max 7 Petal Reed Block OEM Material	27-12775-4	10-2702		
Pro Max 225+ Plenum Air Horn OEM Mat'l	27-99316-3	10-2703		
2.5 280 & Drag Exhaust Divider Cvr	27-847525-2	10-2706		
300X Intake / Reed	27-804680	10-2707		
300X Plenum Air Horn	27-804679-3	10-2708		
2.5 V-6 Intake/Reed	27-883775	10-2710		
V-6 135/150 & Xr6 Intake	27-14697-2	10-2711		
V-6 Intake Gasket 2.5 EFI	27-16737 1	10-2712		
V-6 2.5 Base under Adapter	27-18307-6	10-2714		
V-6 2.5 Exhaust Divider Plate	27-19050-3	10-2715		
Sport Jet 175 Exhaust Cvr	27-855874	10-2716		
Sport Jet 175 Exhaust Divider Plate	27-19050--7	10-2717		
Sport Jet 175 Power Head Base	27-830242	10-2718		
Sport Jet Expansion Chamber 200-250 Hp. 2001-03	27-880738	10-2720		
2.5 Race DFI Air Handler	27-840485	10-2721		
2.5 Race DFI Reed 200XS,225 Pro Max, 240 SJ	27-840484	10-2722		
2.5 DFI Air Handler 115-200 Hp	27-850058	10-2723		
2.5 DFI 115-200 Hp Reed	27-14697-3	10-2724		
Reed 250SX 3.0L	27-841220	10-2725		
Reed 200-225 DFI	27-850283	10-2726		
Exhaust Divider Plate	27-19050 6	10-2727		
Inline 6 Block Cover	27-98185	10-2807		

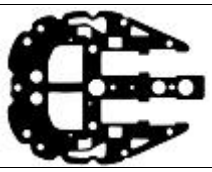
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
Individual Merc Gaskets (continued)				
Inline 4/6 Base	27-69238-1	10-319		
Thermostat Gasket	27-62386	10-424		
Water Jkt Head Cvr Diamond Edge	27-65788	10-429		
200/225 Reed Block 7 Petal	27-12775	10-432		
Cork seal	27-53650	10-438		
Cyl. Block Cvr	27-96171	10-439		
Cork Seal	27-60286	10-447		
Cylinder Block Cover	27-43779-2	10-449		
Baffle Plate	27-70335-1	10-450		
Transfer Port Cvr	27-27936	10-463		
Transfer Cover	27-60311	10-484		
Base	27-60317	10-485		
Exhaust	27-64859	10-488		
65 hp Baffle Plate	27-60308	10-489		
Exhaust	27-60309	10-490		
2,3 Cyl. Powerhead Base	27-828553	10-553		
2,3,4 Cyl. Adapter Plate	27-38501	10-606		
Cork Seal	27-53862	10-607		
Carb/Injection Base S/A 8258	27-67751-1	10-610		
Water Pump Body	27-32438	10-611		
Carb Base Early	27-48164	10-616		
Carb Base 30-60 Hp Late	27-814446	10-618		
Power Head to Plate	27-62860	10-620		
45/60 Carb Flange	27-63309	10-621		
In/Reed 2L 150 H/P	27-93536	10-623		
6 Cyl. Water Jkt Cvr.	27-72142	10-624		
50/60 HP 3 Cyl. Carb Base	27-73377	10-627		
45/50 HP 4 Cyl. Carb Flange	27-75791	10-629		
3 Cyl. Transfer Passage Cover	27-76862	10-632		
Small hole exhaust V-6 Base	27-823142	10-638		
50/60 3 Cyl. Power Head Mount	27-88451	10-643		
Block Cvr	27-60310	10-652		
Divider Plate	27-90484	10-654		
V-6 3.0L Oil Pump Mount DFI	27-856542	10-6542		
V-6 3.0L Oil Pump Mount DFI	27-856542 1	10-6542-1		
Relief Valve	27-78690	10-657		
Carb Mount	27-90430	10-660		
Water Pump Base	27-85610	10-666		
Water Pump	27-85608	10-671		
3 Cyl. Head Cover	27-69524	10-673		
Exhaust Cvr	27-69525-2	10-674		
Base Laser small hole	27-99176-3	10-677		
Base Under Adapter	27-99177	10-678		
V-6 Driveshaft Housing	27-99173	10-679		
Large hole exhaust plate	27-99176	10-680		
200/225 H/P Carb	27-89221-1	10-681		
Popet Valve Same as 10-8890	27-88907-1	10-683		
Reed Block	27-96761	10-684		
Water Jacket	27-96278	10-685		
Cork Seal	27-11338	10-686		
Choke Plate to Carb	27-67274-1	10-687		

MERCURY

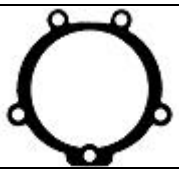
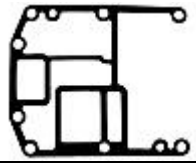
DESCRIPTION	OEM NO.	OUR PART NO.	DISTRIBUTOR	DEALER
Individual Merc Gaskets (continued)				
Reed Block V-6	27-65744	10-689		
3 Cyl 91+ Thermostat	27-812867-1	10-8127		
3 Cyl 91+ Thermostat	27-812867-2	10-8128		
3.0 BASE	27-813932-1	10-813		
3.0 Reed	27-814195-1	10-8195		
2 Cyl. Intake	27-821370	10-8213		
Carb/Inj. Base	27-67751	10-8258		
Thermostat Gasket	27-827284	10-8272		
Carb Mount	27-828292	10-8292		
3.0 L Base Late	27-832933-5	10-832		
250XS Base	27-832933-006	10-833		
3.0L DFI Reed Block	27-834826	10-8348		
Reed	27-850282	10-8582		
Plenum	27-850292	10-8592		
Engine Adapter	27-859398	10-8593		
Jet Drive Housing To Top Cover	859452	10-8594		
3 Cyl. 30/60 Hp. Reed 91+Up Inner	27-812868	10-868		
3 Cyl.30/60 Reed 91+Up Outer	27-812869	10-869		
Base 3.4 Liter	27-43877	10-877		
Popet Valve Same as 10-683	27-88907-1	10-8890		
Powerhead Base Adapter	27-832934--4	10-934		
V-6 2.0, 2.4, 2.5 Divider Hose Seal	26-814754	10-942		
3.0L Thermostat Seal	26-854639/26-854639001	10-9768		
3.0L Thermostat Cover	27-850318	10-9769		
90-115 HP DFI Reed Block	27-879840	10-9840		
90-115 HP DFI Reed Adapter Plate	27-879843	10-9843		
90-115 HP Thermostat	27-879855	10-9855		

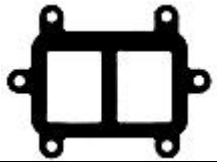
PART No. 10-0122 OEM No. 27-880122	PART No. 10-1062 OEM No. 27-75786
	
90-115 HP DFI Reed	Drive Shaft Plate

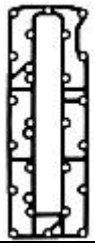
PART No. 10-138 OEM No. 1399-5207	PART No. 10-1413 OEM No. 27-55158	PART No. 10-1414 OEM No. 27-53650	PART No. 10-1415 OEM No. 27-60286
Cork Washer	Cork Strip 10"	Cork Strip 16"	Cork Strip 13"

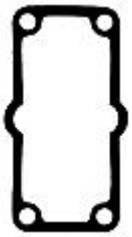
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

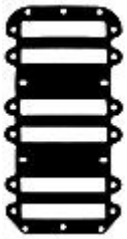
MERCURY

PART No. 10-1436 OEM No. 19643	PART No. 10-1473 OEM No. 27-13937	PART No. 10-1476 OEM No. 27-15172-4	PART No. 10-1480 OEM No. 27-43006-8	PART No. 10-1481 OEM No. 27-43007-5
				
Washer	Inline 4 Reed Block	Inline 4 Carb Base	Inline 4 Thermostat	Inline 4 Base L4

PART No. 10-1484 OEM No. 27-43034	PART No. 10-1487 OEM No. 27-98769	PART No. 10-1494 OEM No. 27-68715	PART No. 10-2190 OEM No. 27-78246
			
Pump to Face Plate	Fuel pump Base	Exhaust manifold	Adapter/Megaphone

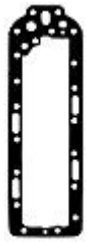
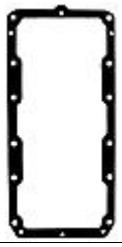
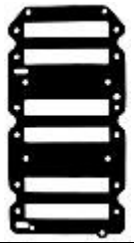
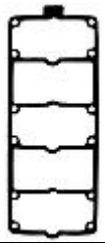
PART No. 10-2389 OEM No. 27-815528	PART No. 10-2399 OEM No. 27-43004-7	PART No. 10-2400 OEM No. 27-43005-7	PART No. 10-2401 OEM No. 27-817277	PART No. 10-2402 OEM No. 27-44328-4
				
Exhaust Manifold	3 Cyl. Exhaust Cvr L3	3 Cyl. Head Cover L3	Face Plate To Water Pump	Water Jacket Cvr L4

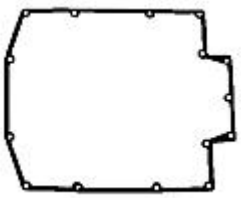
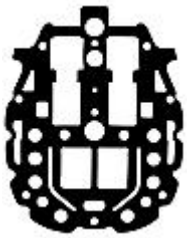
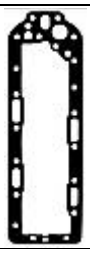
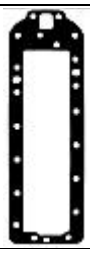
PART No. 10-2403 OEM No. 27-13958-1	PART No. 10-2404 OEM No. 27-812775-5	PART No. 10-2405 OEM No. 27-812775-4	PART No. 10-2407 OEM No. 27-13461-2	PART No. 10-2581 OEM No. 27-825815
				
Inline 4 Exhaust Plate	Inline 4 Exhaust Plate L4	In Line 4 Exhaust	Inline 4 Intake Manifold	V-6 Inj. To Reed Manifold

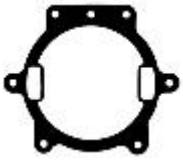
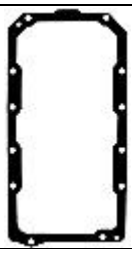
PART No. 10-2693 OEM No. 27-823142-2	PART No. 10-2701 OEM No. 27-847525-1	PART No. 10-2701-1	PART No. 10-2702 OEM No. 27-12775-4	PART No. 10-2703 OEM No. 27-99316-3
				
Late V-6 Performance Base AFM-20	2.5 Pro Max Exhaust Plate OEM Mat'l	MER EXHAUST PLATE HIGH-PERFORMANCE	Pro Max 7 Petal Reed Block OEM Material	Pro Max 225+ Plenum Air Horn OEM Mat'l

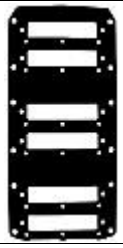
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

PART No. 10-2706 OEM No. 27-847525-2	PART No. 10-2707 OEM No. 27-804680	PART No. 10-2708 OEM No. 27-804679-3	PART No. 10-2710 OEM No. 27-883775	PART No. 10-2711 OEM No. 27-14697-2	PART No. 10-2712 OEM No. 27-16737 1
					
2.5 280 & Drag Exhaust Divider Cvr	300X Intake / Reed	300X Plenum Air Horn	2.5 V-6 Intake/Reed	V-6 135/150 & Xr6 Intake	V-6 Intake Gasket 2.5 EFI

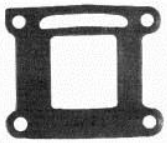
PART No. 10-2713 OEM No. 27-1888901	PART No. 10-2714 OEM No. 27-18307-6	PART No. 10-2715 OEM No. 27-19050-3	PART No. 10-2716 OEM No. 27-855874	PART No. 10-2717 OEM No. 27-19050--7
				
V-6 Airbox Gasket	V-6 2.5 Base under Adapter	V-6 2.5 Exhaust Divider Plate	Sport Jet 175 Exhaust Cvr	Sport Jet 175 Exhaust Divider Plate

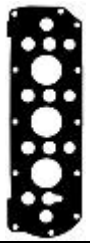
PART No. 10-2718 OEM No. 27-830242	PART No. 10-2720 OEM No. 27-880738	PART No. 10-2721 OEM No. 27-840485	PART No. 10-2722 OEM No. 27-840484	PART No. 10-2723 OEM No. 27-850058
				
Sport Jet 175 Power Head Base	Sport Jet Expansion Chamber 200-250 Hp. 2001-03	2.5 Race DFI Air Handler	2.5 Race DFI Reed 200XS,225 Pro Max, 240 SJ	2.5 DFI Air Handler 115-200 Hp

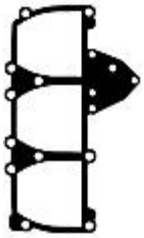
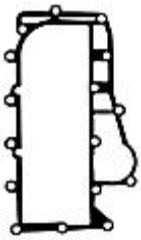
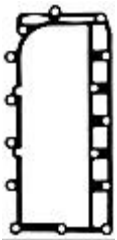
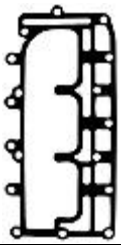
PART No. 10-2724 OEM No. 27-14697-3	PART No. 10-2725 OEM No. 27-841220	PART No. 10-2726 OEM No. 27-850283	PART No. 10-2727 OEM No. 27-19050 6	PART No. 10-2807 OEM No. 27-98185
				
2.5 DFI 115-200 Hp Reed	Reed 250SX 3.0L	Reed 200-225 DFI	Exhaust Divider Plate	Inline 6 Block Cover

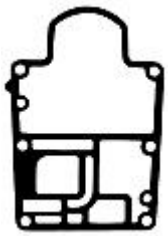
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

PART No. 10-319 OEM No. 27-69238-1	PART No. 10-3246 OEM No. 27-856705	PART No. 10-424 OEM No. 27-62386	PART No. 10-429 OEM No. 27-65788	PART No. 10-432 OEM No. 27-12775	PART No. 10-438 OEM No. 27-53650
					
Inline 4/6 Base	MER EXHAUST HEAD PIPE	Thermostat Gasket	Water Jkt Head Cvr Diamond Edge	200/225 Reed Block 7 Petal	Cork seal

PART No. 10-439 OEM No. 27-96171	PART No. 10-447 OEM No. 27-60286	PART No. 10-449 OEM No. 27-43779-2	PART No. 10-450 OEM No. 27-70335-1	PART No. 10-463 OEM No. 27-27936
				
Cyl. Block Cvr	Cork Seal	Cylinder Block Cover	Baffle Plate	Transfer Port Cvr

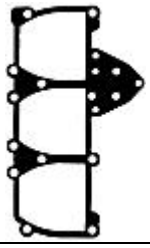
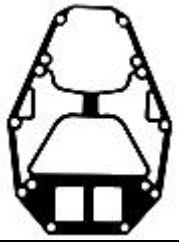
PART No. 10-484 OEM No. 27-60311	PART No. 10-485 OEM No. 27-60317	PART No. 10-488 OEM No. 27-64859	PART No. 10-489 OEM No. 27-60308	PART No. 10-490 OEM No. 27-60309
				
Transfer Cover	Base	Exhaust	65 hp Baffle Plate	Exhaust

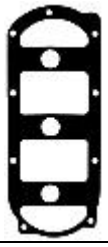
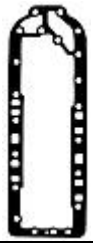
PART No. 10-553 OEM No. 27-828553	PART No. 10-606 OEM No. 27-38501	PART No. 10-607 OEM No. 27-53862	PART No. 10-610 OEM No. 27-67751-1	PART No. 10-611 OEM No. 27-32438
				
2,3 Cyl. Powerhead Base	2,3,4 Cyl. Adapter Plate	Cork Seal	Carb/Injection Base S/A 8258	Water Pump Body

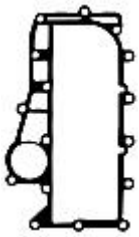
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

PART No. 10-616 OEM No. 27-48164	PART No. 10-618 OEM No. 27-814446	PART No. 10-620 OEM No. 27-62860	PART No. 10-621 OEM No. 27-63309	PART No. 10-623 OEM No. 27-93536
Carb Base Early	Carb Base 30-60 Hp Late	Power Head to Plate	45/60 Carb Flange	In/Reed 2L 150 H/P

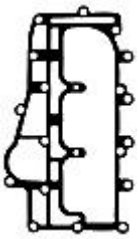
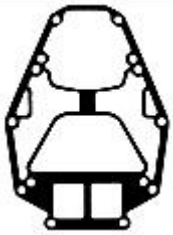
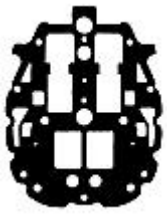
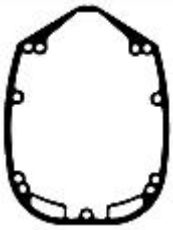
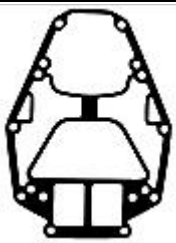
PART No. 10-624 OEM No. 27-72142	PART No. 10-627 OEM No. 27-73377	PART No. 10-629 OEM No. 27-75791	PART No. 10-632 OEM No. 27-76862	PART No. 10-638 OEM No. 27-823142
				
6 Cyl. Water Jkt Cvr.	50/60 HP 3 Cyl. Carb Base	45/50 HP 4 Cyl. Carb Flange	3 Cyl. Transfer Passage Cover	Small hole exhaust V-6 Base

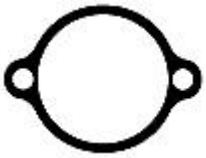
PART No. 10-643 OEM No. 27-88451	PART No. 10-652 OEM No. 27-60310	PART No. 10-654 OEM No. 27-90484	PART No. 10-6542 OEM No. 27-856542	PART No. 10-6542-1 OEM No. 27-856542 1
				
50/60 3 Cyl. Power Head Mount	Block Cvr	Divider Plate	V-6 3.0L Oil Pump Mount DFI	V-6 3.0L Oil Pump Mount DFI

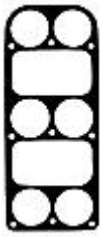
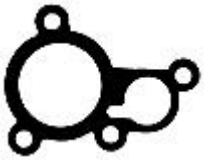
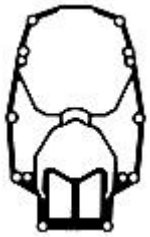
PART No. 10-657 OEM No. 27-78690	PART No. 10-660 OEM No. 27-90430	PART No. 10-666 OEM No. 27-85610	PART No. 10-671 OEM No. 27-85608	PART No. 10-673 OEM No. 27-69524
				
Relief Valve	Carb Mount	Water Pump Base	Water Pump	3 Cyl. Head Cover

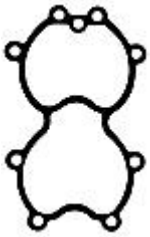
1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

PART No. 10-674 OEM No. 27-69525-2	PART No. 10-677 OEM No. 27-99176-3	PART No. 10-678 OEM No. 27-99177	PART No. 10-679 OEM No. 27-99173	PART No. 10-680 OEM No. 27-99176
				
Exhaust Cvr	Base Laser small hole	Base Under Adapter	V-6 Driveshaft Housing	Large hole exhaust plate

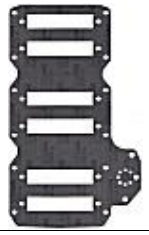
PART No. 10-681 OEM No. 27-89221-1	PART No. 10-683 OEM No. 27-88907-1	PART No. 10-684 OEM No. 27-96761	PART No. 10-685 OEM No. 27-96278	PART No. 10-686 OEM No. 27-11338
				
200/225 H/P Carb	Popet Valve Same as 10-8890	Reed Block	Water Jacket	Cork Seal

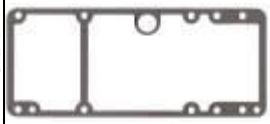
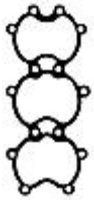
PART No. 10-687 OEM No. 27-67274-1	PART No. 10-689 OEM No. 27-65744	PART No. 10-8127 OEM No. 27-812867-1	PART No. 10-8128 OEM No. 27-812867-2	PART No. 10-813 OEM No. 27-813932-1
				
Choke Plate to Carb	Reed Block V-6	3 Cyl 91+ Thermostat	3 Cyl 91+ Thermostat	3.0 BASE

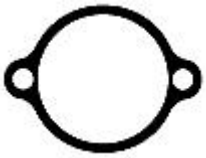
PART No. 10-8195 OEM No. 27-814195-1	PART No. 10-8213 OEM No. 27-821370	PART No. 10-8248	PART No. 10-8258 OEM No. 27-67751	PART No. 10-8272 OEM No. 27-827284	PART No. 10-8292 OEM No. 27-828292
					
3.0 Reed	2 Cyl. Intake	THERMOSTAT COVER	Carb/Inj. Base	Thermostat Gasket	Carb Mount

1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

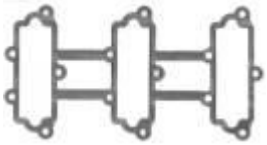
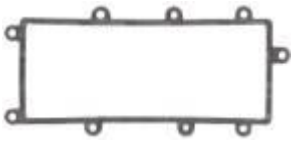
MERCURY

PART No. 10-832 OEM No. 27-832933-5	PART No. 10-833 OEM No. 27-832933-006	PART No. 10-8348 OEM No. 27-834826	PART No. 10-8570	PART No. 10-8582 OEM No. 27-850282
				
3.0 L Base Late	250XS Base	3.0L DFI Reed Block	EXHAUST COVER GASKET	Reed

PART No. 10-8592 OEM No. 27-850292	PART No. 10-8593 OEM No. 27-859398	PART No. 10-8594 OEM No. 859452	PART No. 10-868 OEM No. 27-812868	PART No. 10-869 OEM No. 27-812869
				
Plenum	Engine Adapter	Jet Drive Housing To Top Cover	3 Cyl. 30/60 Hp. Reed 91+Up Inner	3 Cyl.30/60 Reed 91+Up Outer

PART No. 10-877 OEM No. 27-43877	PART No. 10-8890 OEM No. 27-88907-1	PART No. 10-934 OEM No. 27-832934--4
		
Base 3.4 Liter	Popet Valve Same as 10-683	Powerhead Base Adapter

PART No. 10-942 OEM No. 26-814754	PART No. 10-9768 OEM No. 26-854639/26-854639001	PART No. 10-9769 OEM No. 27-850318
V-6 2.0, 2.4, 2.5 Divider Hose Seal	3.0L Thermostat Seal	3.0L Thermostat Cover

PART No. 10-9840 OEM No. 27-879840	PART No. 10-9843 OEM No. 27-879843	PART No. 10-9855 OEM No. 27-879855
		
90-115 HP DFI Reed Block	90-115 HP DFI Reed Adapter Plate	90-115 HP Thermostat

1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com

MERCURY

APPLICATION

Gasket and Seal Kits						
HP	Year	Cyl.	Serial Number	Gasket Kit	Head	Seal Kit
20	1973-77	2	337531-4709592	---	---	10-2016-3K
35	1972-88	2	6445653-B10788	---	---	10-2016-3K
30-40	1991+	2	---	10-079K	---	10-2016-3K
40		2	---	---	---	10-2016-3K
45/50	1968-95	4	2116318-B110788	---	---	10-2016-3K
50	1984-88	3	6428681-B122929	10-492K	---	10-2016-3K
60	1984-88	3	6428681-B122929	10-492K	---	10-2016-3K
50/60	1991+	3	D000750 & Up	10-047K	---	10-2016-3K
65	1972-75	3	3293184-4382056	10-492K	---	10-2016-3K
65	1976-77	3	4382057-4571621	10-492K	---	10-2016-3K
70	1977-83	3	4571652-6428600	10-492K	---	10-2016-3K
70	1987+	3	A996142 & Up	10-004K	---	10-2017K
75	1975+	4	6432901 & Up	---	---	10-2016-3K
75	1990+	3	A996142 & Up	10-004K	---	10-2017K
80	1969-72	4	2559001-34936912	---	---	10-2016-3K
80	1978-83	4	4831999-6432900	---	---	10-2016-3K
85	1987-92	3	A996142 & Up	10-004K	---	10-2017K
85	1973-85	4	3493913-4366801	---	---	10-2016-3K
85	1976-78	4	4366802-4831998	---	---	10-2016-3K
90	1975-86	6 inline	4845301-5299505	---	---	10-2016-3K
90	1987-96	3	A996142 & Up	10-004K	---	10-2017K
110/115	1988+	4	B209468 & Up	10-005K	---	10-2017K
115	1975-88	6 inline	3525441-4855152	---	---	10-2016-3K
115-175 DFI		V6 / 2.5L		10-2686K	10-9772*	10-2016-3K
125	1994+	4	D283222 & Up	10-005K	---	10-2017K
135	1986-90	V6 / 2.0L	A904646-C239552	10-667K	10-542	10-2016-3K
135	1991+	V6	C239553 & Up	10-2686K	10-785	10-2016-3K
140	1978-81	6 inline	329234-3502805	---	---	10-2016-3K
150	1974-78	6 inline	3502806-4868997	---	---	10-2016-3K
150	1983-90	V6 / 2.0L	6042946-C239552	10-667K	10-542	10-2016-3K
150	1991+	V6 / 2.0L	C239553 & Up	10-2686K	10-785	10-2016-3K
150	XR4 1988-91	V6 / 2.4L	B242885-C239551	10-668K	10-246	10-2016-3K
175	1976-84	V6 / 2.0L	4301235-6618750	---	---	10-2016-3K
175	1985-91	V6 / 2.4L	6618751-C239552	10-668K	10-246	10-2016-1K
175	1992+	V6 / 2.5L	C239553 & Up	10-2686K	10-844	10-2016-3K
200	1978-81	V6 / 2.4L	4839034-5363917	10-1716K	10-9772*	10-2016-3K
200	1982	V6 / 2.4L	6073192-6203990	10-1716K	10-246	10-2016-3K
200	1983+	V6 / 2.4L	6203991 & Up	10-669K	10-246	10-2016-3K
200	1992+	V6 / 2.5L	D082000 & Up	10-2686K		10-2016-3K
220	1987-88	V6 / 2.4L	B117316 & Up	10-2377K	10-246	10-2016-3K
225	1980-93	V6 / 2.4L	5628028-D280812	10-1716K	10-9772*	10-2016-3K
225	3.0L CARB	V6 / 3.0L	OD280813-OG760299	10-4312K	10-8573*	10-2018K
225	3.0L CARB	V6 / 3.0L	OG245605-OT408999	10-4312K	10-8573*	10-2018K
225	3.0L EFI	V6 / 3.0L	OG76300-OT408999	10-4312K	10-8573*	10-2018K
225	3.0L EFI	V6 / 3.0L	OT409000-UP	10-4312-3K	SEE NOTE	10-2018K
225	3.0L DFI	V6 / 3.0L	OG960500-OT801000 & Up	10-4312-3K	SEE NOTE	10-2018K
225	3.0L DFI	V6 / 3.0L	OG590000-OG960499	10-4312-2K	SEE NOTE	10-2018K
XR6	1992+	V6 / 2.5L	D082000 & Up	10-2686K	10-844	10-2016-3K
255	3.0L DFI, DTS	V6 / 3.0L	OT599000 & Up	10-4312-3K	SEE NOTE	10-2018K
225-250	3.0L EFI	V6 / 3.0L	OT1292222-OT408999	10-4312K	---	10-2018K

MERCURY

APPLICATION (continued)

240	Sport Jet EFI	V6	2001-2003	10-3380K	10-9772*	10-2016-3K
250	XB 3.0L	V6 / 3.0L	OG980600-OT800999	10-4312K	10-8573*	10-2018K
250	3.0L EFI	V6 / 3.0L	OT409000-OT800999 & Up	10-4312-3K	SEE NOTE	10-2018K
250	Sport Jet DFI	V6 / 3.0L	---	10-3385K	10-4391*	10-2018K
260-280	HiPerf	V6 / 2.5L EFI	OG367000-OG85699 & Up	10-2688K	10-844	10-2016K
200-250	2000+	V6 / 3.0L	---	10-8577K	10-8573*	10-2018K
200-300	1994-99	V6 / 3.0L	---	10-4312K	10-8573*	10-2018K
300	EFI	V6 / 3.0L	OG610221-OT105297	10-4312K	10-8573*	10-2018K
300X	EFI	V6 / 3.0L	OT235084-OT429940 & Up	10-4312-3K	SEE NOTE	10-2018K

* O-Ring

NOTE: Indicated kits are sold without cylinder head O-ring; order correct ring for your application from the chart below:

Mercury 3.0L Cylinder Head Seals Application			
Year and Model	**S/N Range**	**OEM Part Number**	**GT Part Number**
1994-2001 Carb/SeaPro/Marathon	OD280813-OT408999	818573	10-8573
1995-2001EFI	OG129222-OT408999	818573	10-8573
2002 EFI	OT409000-OT408999	878453	10-8454
2003 EFI	OT599000 & Above	884391	10-4391
1998-2000 Optimax	OG5990000-OT178499	818573	10-8573
2001-2002 Optimax	OT178500-OT598999	878453	10-8454
2002 Jet Drive	OE407100 & Above	884391	10-4391
2330 Optimax	OT599000 & Above	884391	10-4391

Sport Jet Gasket and Seal Kits						
HP	**Year**	**Cyl.**	**Gasket Kit**	**Head**	**Seal Kit**	**Fuel Pump**
90	1993-00	3	Sport Jet 90 HP	10-3350K	10-369	10-2016-3K
120	1995-00	4	Sport Jet 120 HP	10-3355K	10-476	10-2016-3K
175		6	Sport Jet 175 HP	10-3364K	10-844	10-2016-3K
175	2000-03	6	Sport Jet 175 HP	10-3365K	10-9772*	10-2016-3K
200	2001-03	6	Sport Jet 200 HP	10-3370K	10-9772*	10-2016-3K
210	2001-03	6	Sport Jet 210 HP	10-3375K	10-9772*	10-2016-3K
240	2001-03	6	Sport Jet 240 HP EFI	10-3380K	10-9772*	10-2016-3K
250		6	Sport Jet 250 HP 3.0L	10-3385K	10-4391*	10-2016-3K
Race Power Head Kits						
260		V6 / 2.5L	2.5 Off Shore Kit + HGs + O Rings	10-2688K	10-844	10-2016-3K
300		V6 / 3.0L	3.0L 300X Kit	10-8577K	10-4391*	10-2018K
280 / 300		V6 / 2.5L EFI	Race 2.5L EFI Off Shore Complete Kit	10-9770K	10-9771*	10-2016-3K
		V6 / 3.0L	3.0L v-6 250 XS	10-4312-4K	10-4391*	10-2018K

1600 W. Acoma Blvd. #18 / Lake Havasu City. AZ 86403 / (928) 680-4387 / Fax (928) 680-4388
gaskettech@citlink.net
www.gaskettechnology.com