

A Novel Approach to Secure Industrial Networking & Cyber Security

Mr. Rohit Kotian & Mr. Pratap Mondal

17th March 2018

A Rich Heritage

- Founded by **Joseph Belden** in **1902** in **Chicago**
- A long **history of innovation** for communications technologies
- Early customers included **Thomas Edison**



Radio in the 1920s



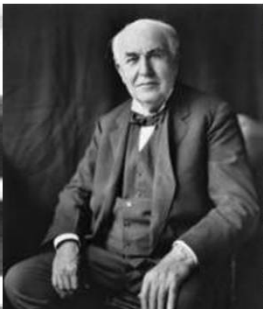
TV in the 1950s



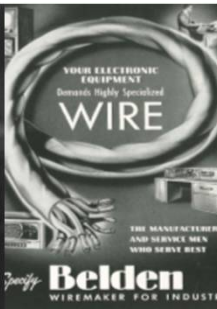
Computer Networking in the 1980s and 1990s



Joseph Belden






Thomas Edison



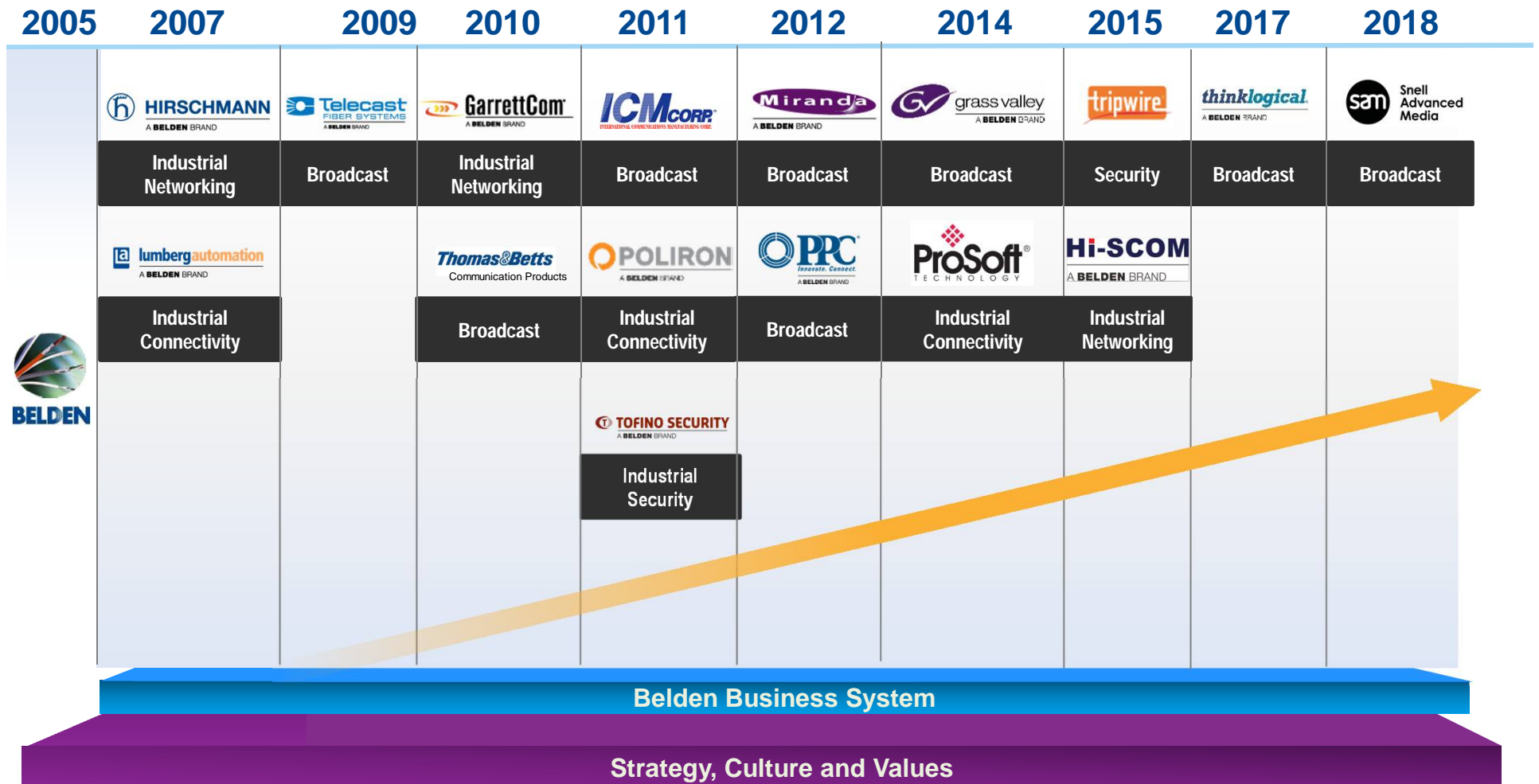
Belden Today

- John Stroup, CEO
- Headquartered in **St. Louis, MO**
- **10,000** employees
- NYSE: **BDC**
- Operations in **North and South America, Europe, Middle East, Africa** and **Asia Pacific**
- Revenue **\$2.39B**
- **20+** Sales Offices; **25+** Manufacturing Facilities

Delivering highly engineered signal transmission solutions for mission-critical applications in a diverse set of global markets

Key Markets	Applications	Solutions
Enterprise <i>Smart Buildings</i> <i>Final Mile Broadband</i> <i>Live Media Production</i>	 Video	Cable
Industrial <i>Discrete Manufacturing</i> <i>Process Facilities</i> <i>Transportation</i> <i>Energy</i>	 Audio	Connectivity
	 Data	Networking
		Software

A Purposeful Transformation from a Cable Supplier to a Global Signal Transmission Solutions Provider



BELDEN India, Chakan, Pune – Inaugurated on 15th Nov 2018



- Built-up area of 10,000 Sq Meters in Phase I
- Built-up area of over 10,000 Sq Meters in Phase II
- Capability to make Coaxial and Multi conductor cables
- Assembly options of Fiber and Copper cables
- Hirschmann Switch Assembly
- Over 100 employees including managers and technicians in Phase I

Industrial IT Core Networking Capabilities

MACH1000

Gigabit Ethernet Switch for harsh industrial environments



SPIDER

Unmanaged PoE/non-PoE switches for various industrial applications



BAT

Access Points & Clients that work together for maximum mobility, flexibility & network



Managed & Unmanaged Switches
HIRSCHMANN classic rail switches



RSP30/40

High Performance Managed Rail Switches



Customised Value Addition Capabilities



Repair and Service facility

In-house facility for service and repair of Network Switch products



Quick Turn-Around Time

Shortened turnaround time for service and repair of Network Switching Products...!

Industrial Wire & Cables Capabilities



Audio/Video Cable
Co-axial, A/V Cable, Speaker Cables



Electronics Cables
UL Multi-conductor and Paired Cables, as well as Hook-up Lead Wires & MachFlex™ ONE

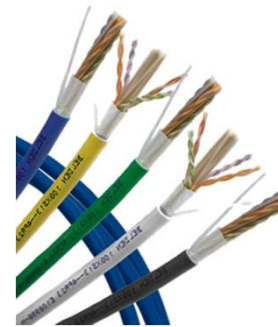


Networking and DataBus cables
RS-485, Foundation Fieldbus, CANBus, Modbus, Profibus, Category LAN cables



Control and Instrumentation Cables
MachFlex™ specialty flexible cable, Fire Survival Cables, Marine Cables, EN 50288-7 C&I Cables

Customised Value Addition Capabilities



Customized Jacketing
Different jacket materials like PVC, LSZH, FR-PVC, FRLS-PVC with optional anti-rodent, anti-termite, UV resistance properties

Multiple outer jacket color options



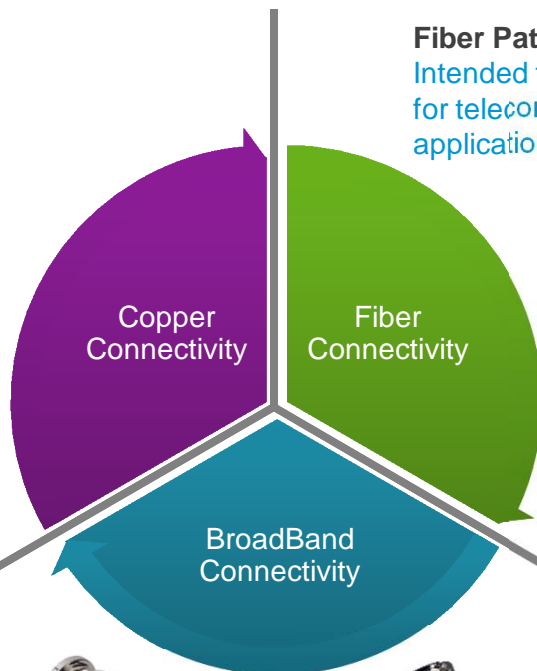
Customized Armoring
Options in Steel Wire Armor (SWA) and Steel Wire Braid armor (SWB)

Enterprise Connectivity Solution



Copper Patch Cords
Intended for Datacenter/LAN & Ethernet/IP applications in LSZH & PVC Versions

Fiber Patch Cords
Intended for high-speed high-bandwidth applications for telecommunications and high density patching applications.



Coaxial Patch Cords
Intended for use for RF signals and Audio/Video connectivity



Agenda

- ❑ What is ICS Cybersecurity?
- ❑ Overall security philosophy
- ❑ Example system architecture
- ❑ Introduction to Firewalls
- ❑ What Solutions Belden can offer?

Incident and Breach Levels Continue to Soar

74%

of respondents think it likely their organization will experience a cyber attack

82%

of Boards are concerned with cyber security¹

50%

CAGR Industrial Cyberattacks, 2010 to 2015⁴

85%

of breaches could be prevented by remediating vulnerabilities

201
DAYS

Average time before breach discovery³

\$9.5M

Average cost to companies of cybercrime event

1. Joint study from ISACA and RSA. 2. Ponemon Institute study. 3. IBM/Ponemon Institute study. 4. "Overload: Critical Lessons From 15 years of ICS Vulnerabilities", FireEye iSight Intelligence.

Control System Security Is Gaining Public Recognition

The Stuxnet Worm – July 2018

Shamoon – Aug 2012

Dragonfly – Feb 2013

Hackers are attacking US gas stations



Mariella Moon, @mariella_moon
08.07.15

34
Comments

1436
Shares



After a gas station monitoring system was hacked earlier this year, Trend Micro researchers Kyle Wilhoit and Stephen Hilt decided to take a closer look. They set up fake internet-connected systems called "GasPots" -- honeypots that mimic the real ones -- in several countries to track hackers' movements. Turns out gas monitors are never safe: the researchers observed a number of attacks on their GasPots within a period of six months, with US-based ones being the most targeted. Some just measured

Can hackers take over traffic lights?

A 12 Save for Later Reading List



A malicious hacker could create paralyzing traffic on North Capitol Street NW in Washington, said Cesar Cerrudo, chief technology officer of security research firm IO Active Labs. But his claims are overblown, District officials said. (Gerald Martineau/For The Washington Post)

By **Faiz Siddiqui** August 8, 2015

Picture this: A hacker walks the streets of Capitol Hill with a laptop and malicious intentions. He crouches to street level, tapping into the city's traffic sensors during rush hour. Suddenly, downtown traffic signals turn to a constellation of red. Within minutes, streets are a parking lot jammed with cars. Emergency vehicles, paralyzed by traffic, can't find a clearing. Their

Most Read

- 1 Child had s around strar
- 2 The e St. M after
- 3 After anot poss
- 4 Two lunch Mary
- 5 Berk budg mea natio

Our Online

Play right fro



Control System Security Is Gaining Public Recognition

Hack attack causes 'massive damage' at steel works

© 22 December 2014 | Technology



The hack attack led to failures in plant equipment and forced the fast shut down of a furnace

A blast furnace at a German steel mill suffered "massive damage" following a cyber attack on the plant's network, says a report.

Details of the incident emerged in the annual report of the German Federal Office for Information Security (BSI).

It said attackers used booby-trapped emails to steal logins that gave them access to the mill's control systems.

Cyber-physical attacks: Hacking a chemical plant



Credit: [elminium](#)

Def Con 23 included a talk about 'hacking chemical plants for competition and extortion.' Researchers released their Damn Vulnerable Chemical Process framework; using it, you can hack a chemical plant (simulation model) like an attacker and learn to spot cyber-physical attacks like a defender.

RELATED



Hack the hackers? The rages on



Firewalls can't protect connected cars



6 hard truths security learn to live with

on IDG Answers

If I buy a Chromebook and can't get t with OS can I convert to windows?

Control System Security Is Gaining Public Recognition

BlackEnergy – Dec 2016

Hackers behind Ukraine power cuts, says US report

© 26 February 2016 | Technology



Hackers were behind an attack that cut power to 225,000 people in Ukraine, a US report has concluded.

The December 2015 incident is thought to be the first known successful hack aimed at utilities.

The report, written by the Department of Homeland Security, is based on interviews with staff at Ukrainian organisations that dealt with the aftermath of the attack.

Security > CyberSec

Water treatment plant hacked, chemical mix changed for tap supplies

Well, that's just a little scary

24 Mar 2016 at 12:19, John Leyden



145



263

Hackers infiltrated a water utility's control system and changed the levels of chemicals being used to treat tap water, we're told.

The cyber-attack is documented in this month's IT security breach report (available [here](#), registration required) from Verizon Security Solutions. The utility in question is referred to using a pseudonym, Kemuri Water Company, and its location is not revealed.

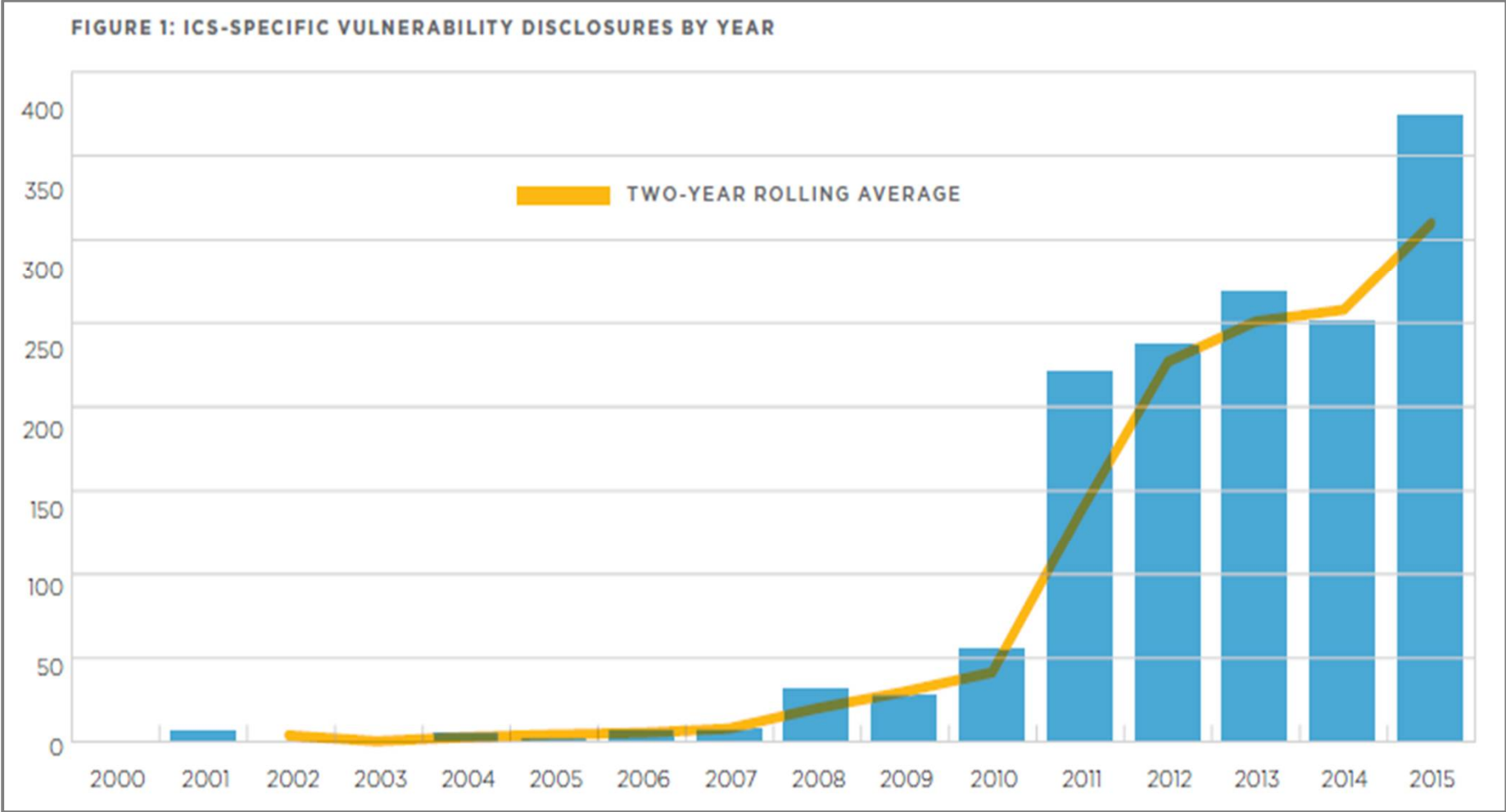
A "hactivist" group with ties to Syria compromised Kemuri Water Company's computers after exploiting unpatched web vulnerabilities in its internet-facing customer payment portal, it is reported.

The hack – which involved SQL injection and phishing – exposed KWC's ageing AS/400-based operational control system because login credentials for the AS/400 were stored on the front-end web server. This system, which was connected to the internet, managed programmable logic controllers (PLCs) that regulated valves and ducts that controlled the flow of water and chemicals used to treat it through the system. Many critical IT and operational technology functions ran on a single AS400 system, a team of computer forensic experts from Verizon subsequently concluded.

Our endpoint forensic analysis revealed a linkage with the recent pattern of unauthorised crossover. Using the same credentials found on the payment app webserver, the threat actors were able to interface with the water district's valve and flow control application, also running on the AS400 system. We also discovered four separate connections over a 60-day period, leading right up to our assessment.

During these connections, the threat actors modified application settings with little

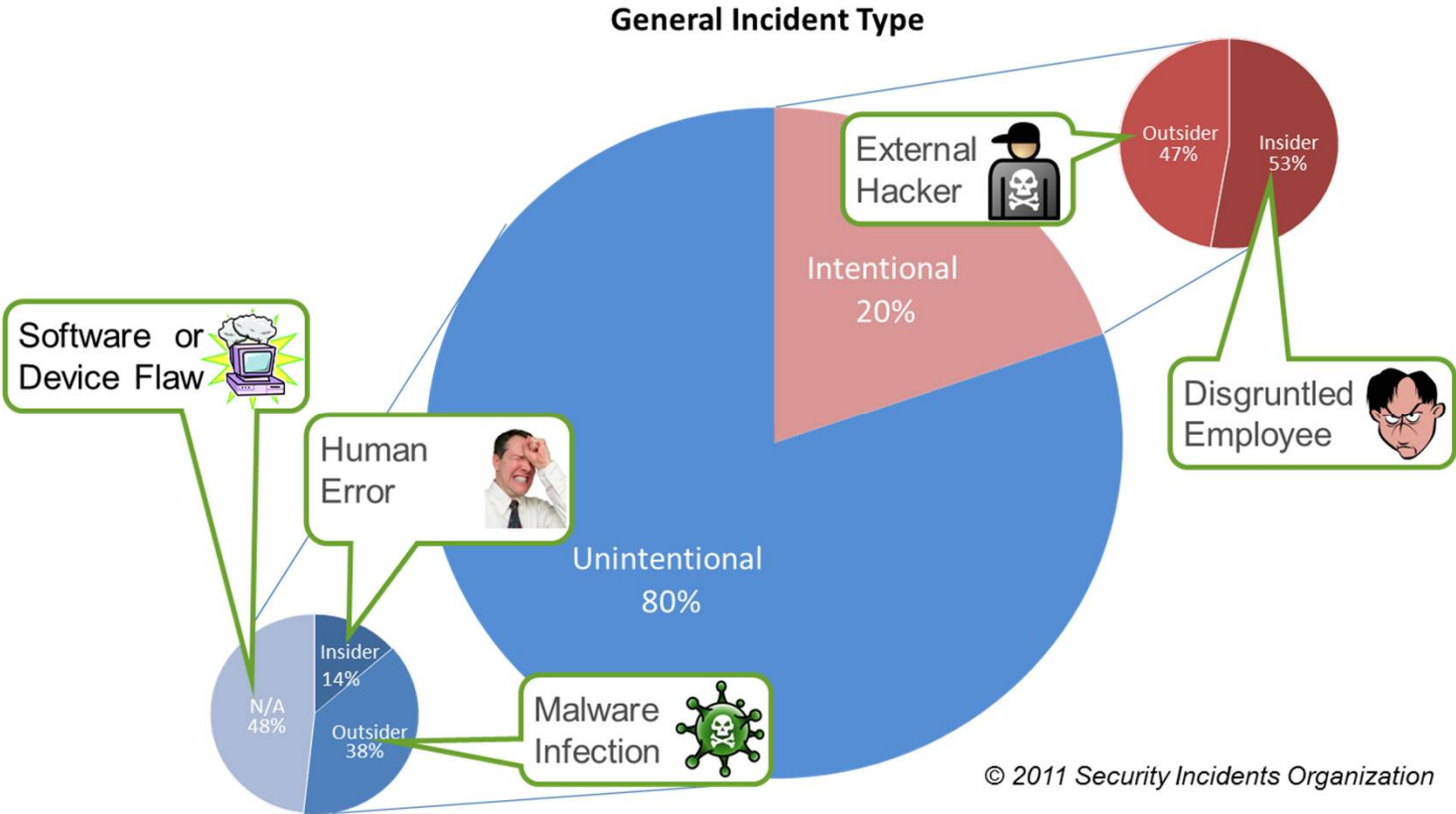
Reported Vulnerabilities & Incidents are Increasing



Source: FireEye iSight Intelligence 2016 ICS Vulnerability Trend Report

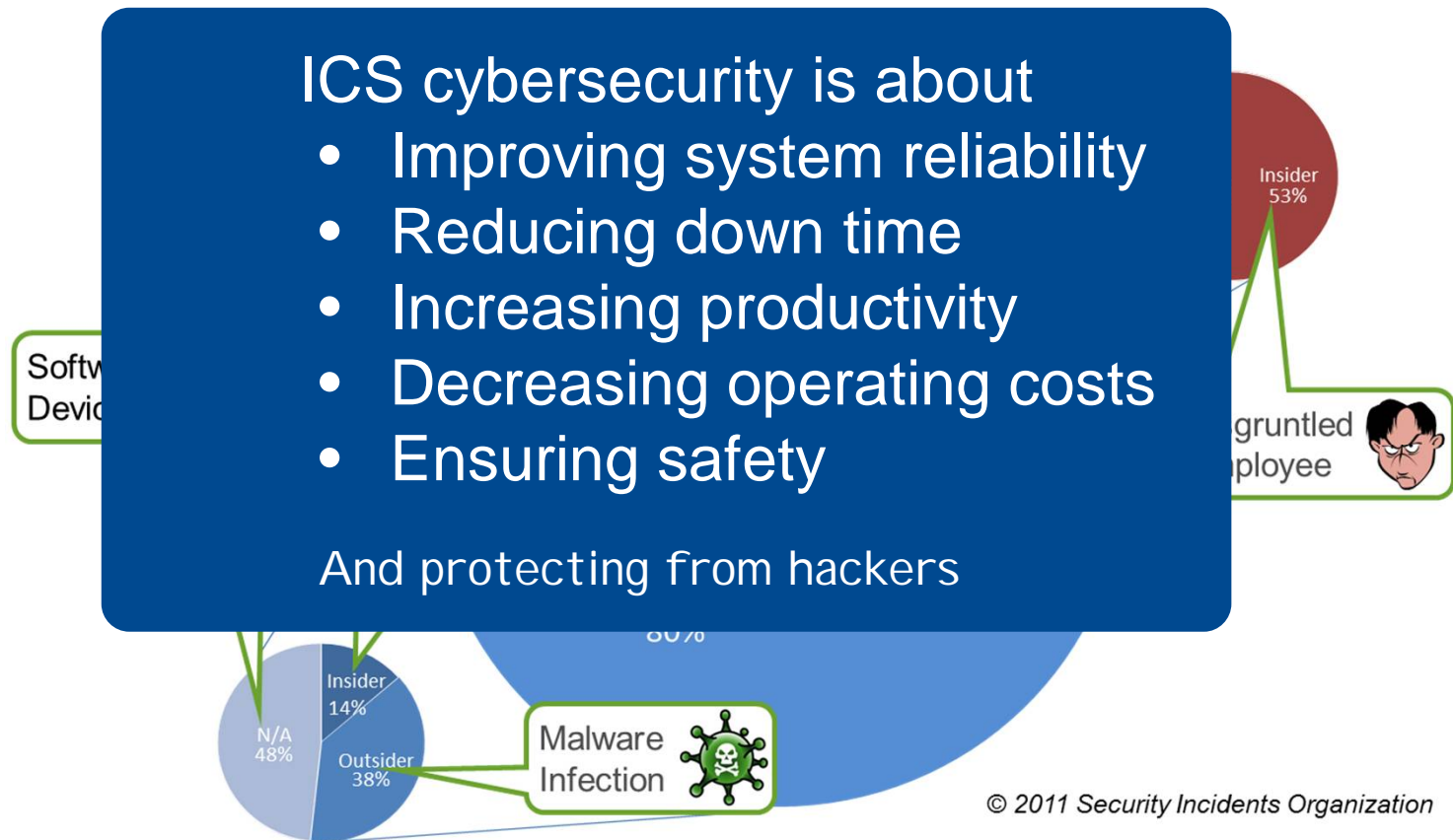
But ICS Cybersecurity Is Much More than Hackers

- <10% of issues are related to hackers
- Most “attacks” are device or human errors



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Where do I start?

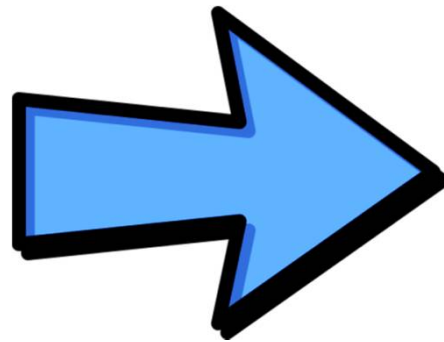
Overall Security Philosophy

- ✓ What is ICS Cybersecurity?
- ❑ Overall security philosophy
- ❑ Example system architecture
- ❑ Introduction to Firewalls
- ❑ What Solutions Belden can offer?

Key Security Principles

- Security is not just about firewalls
- Firewalls are important, but security is a system-level property
- Security needs to be woven throughout the network fabric – including switches
- Security management and visibility needs to span the entire system
 - Not just firewall management
 - System security management

Combination of Software and Hardware Tools Can Help You Answer These Questions

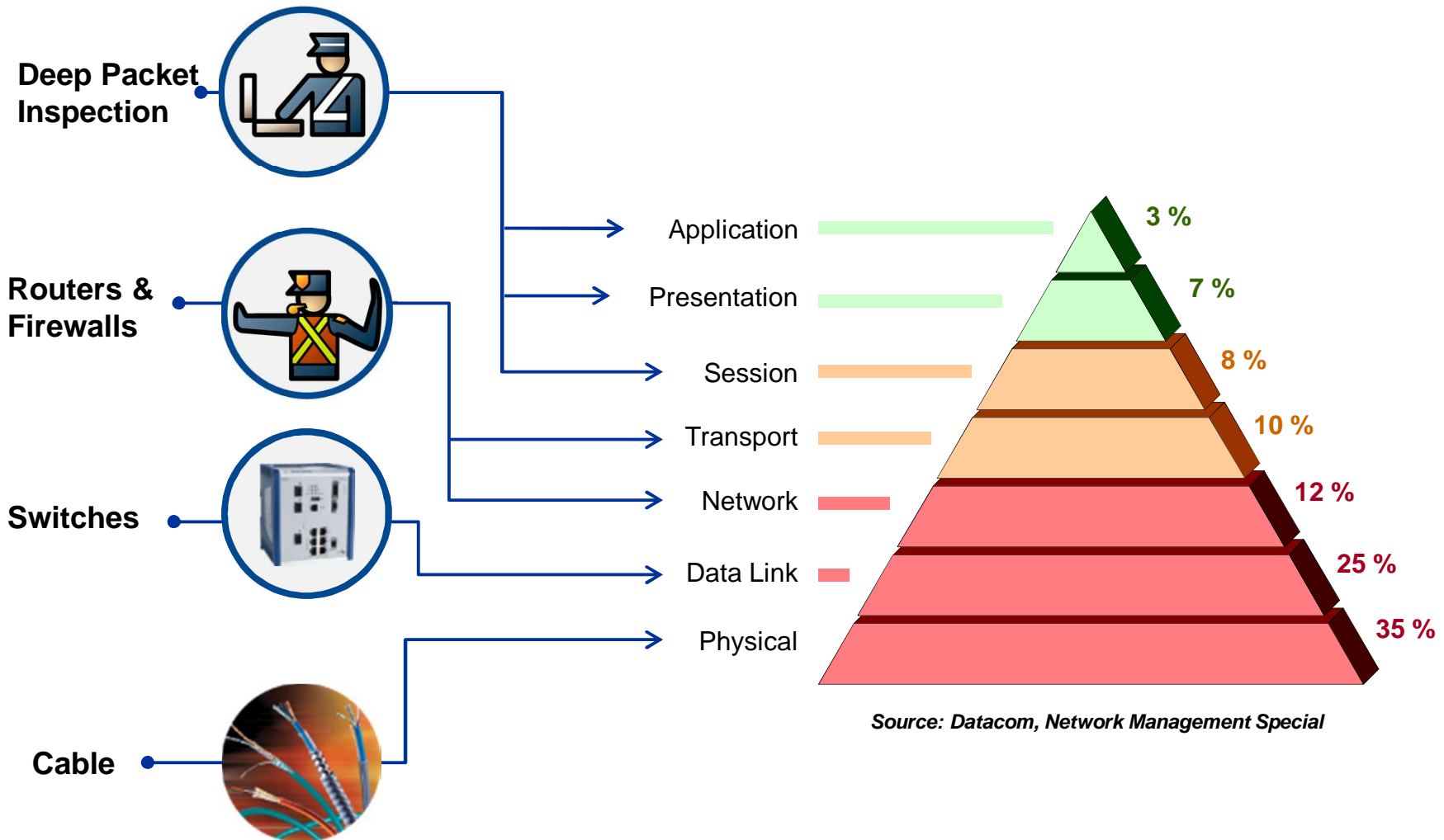


Success!



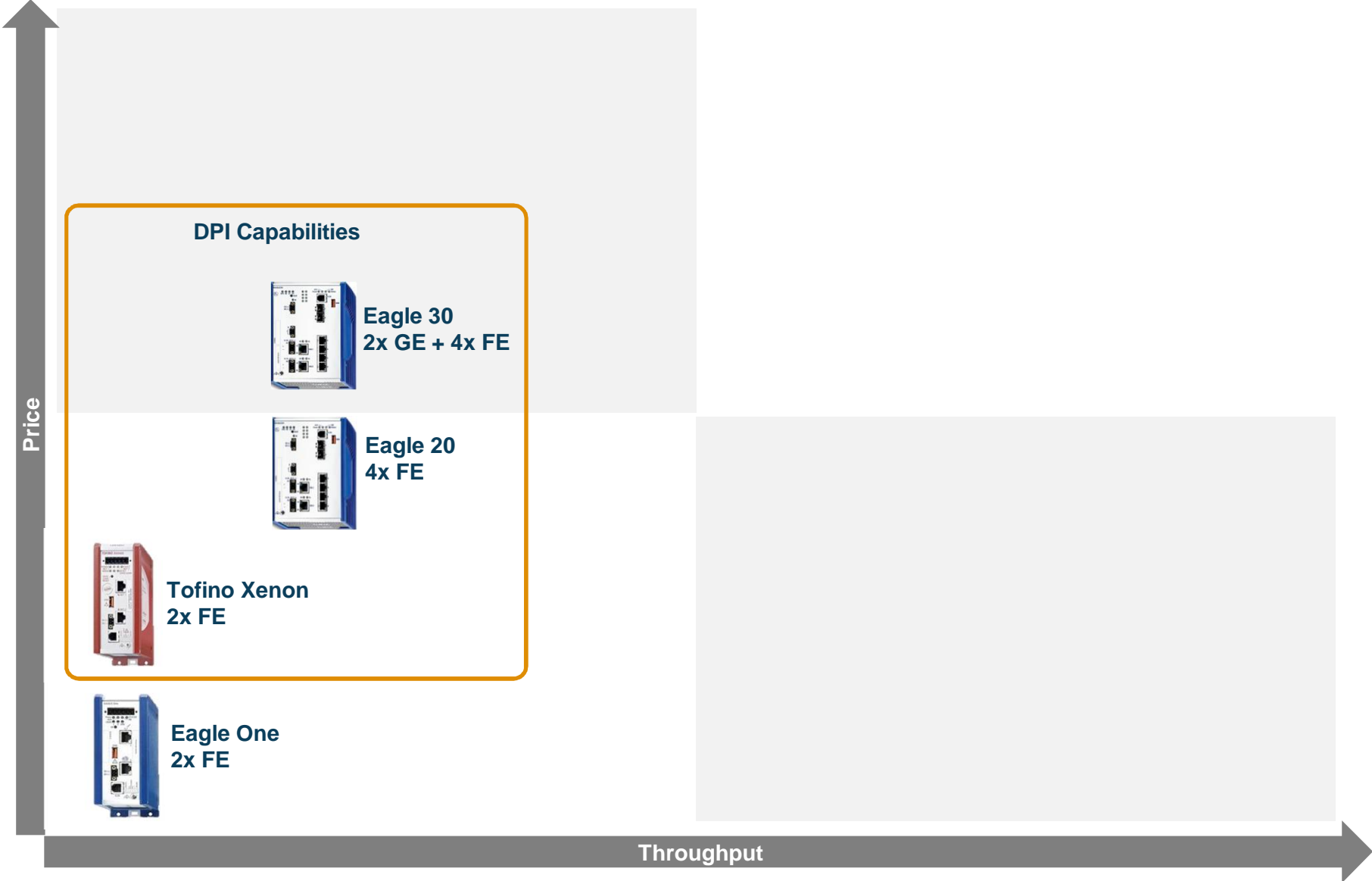
Where network failures occur...

Solutions You Can Deploy



Source: Datacom, Network Management Special

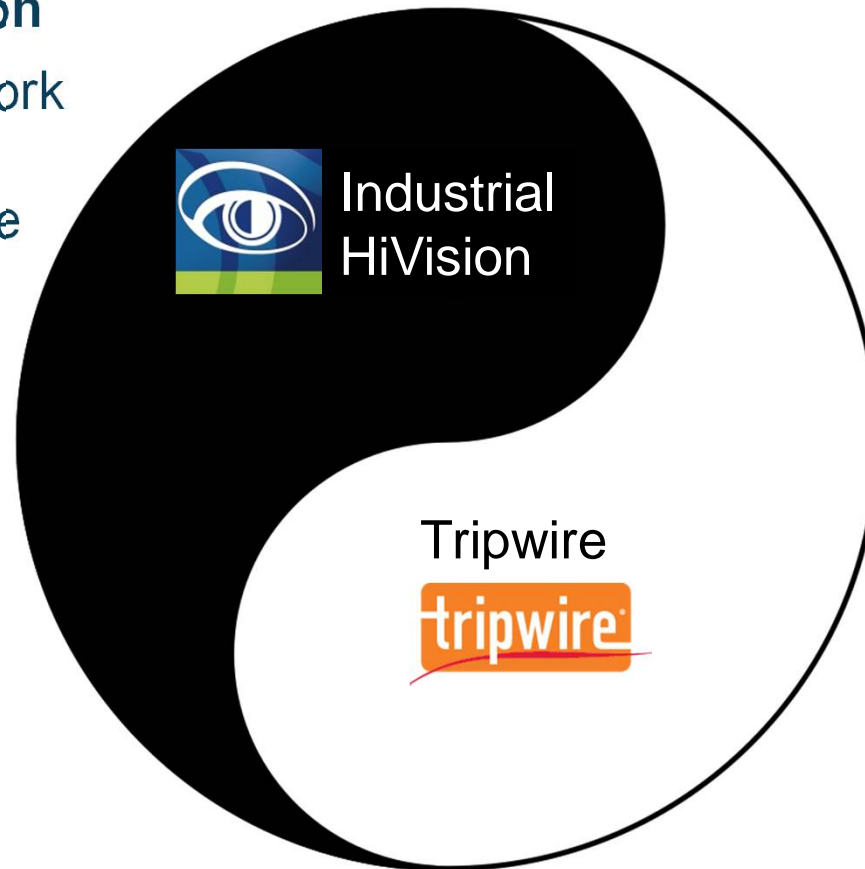
Belden offers Four Firewall Families



Belden Offers Two Software Platforms To Help

Industrial HiVision

- Graphical Network Management System software



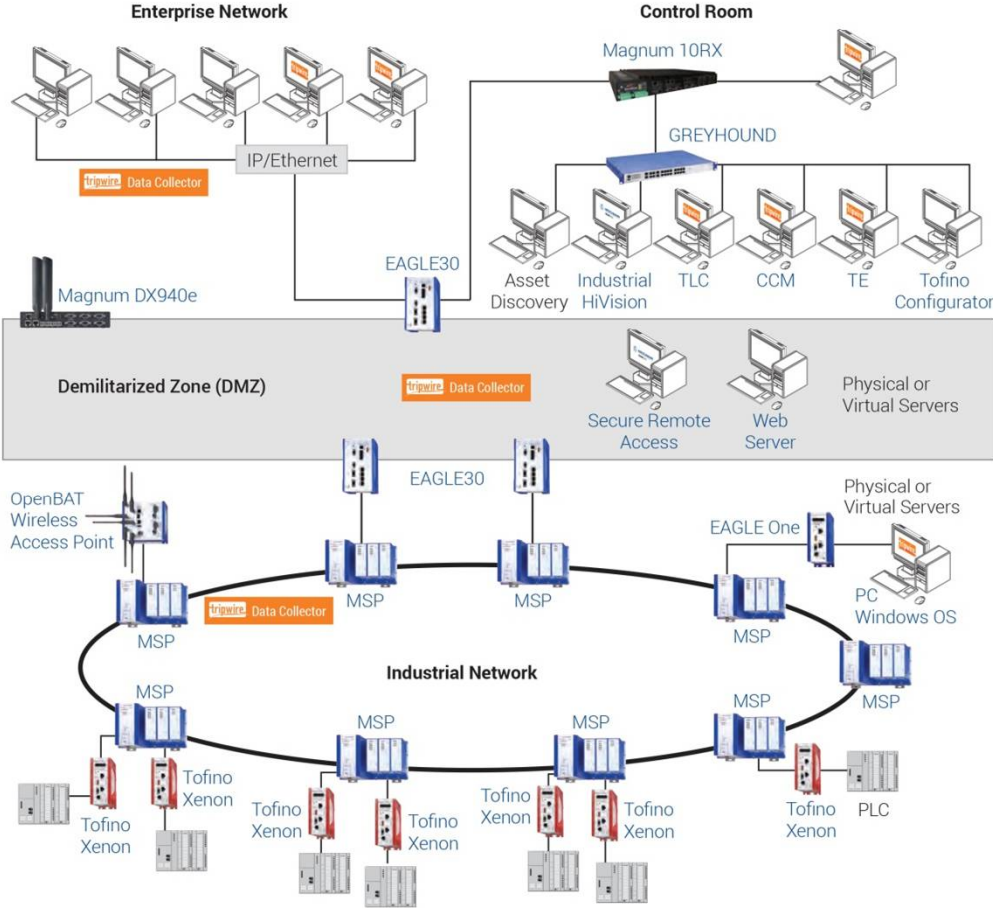
Tripwire

- Like SCADA for security
- Detect threats, identify vulnerabilities, and harden configurations in real time

Example System Architecture

- ✓ What is ICS Cybersecurity?
- ✓ Overall security philosophy
- Example system architecture
- Introduction to Firewalls
- What Solutions Belden can offer?

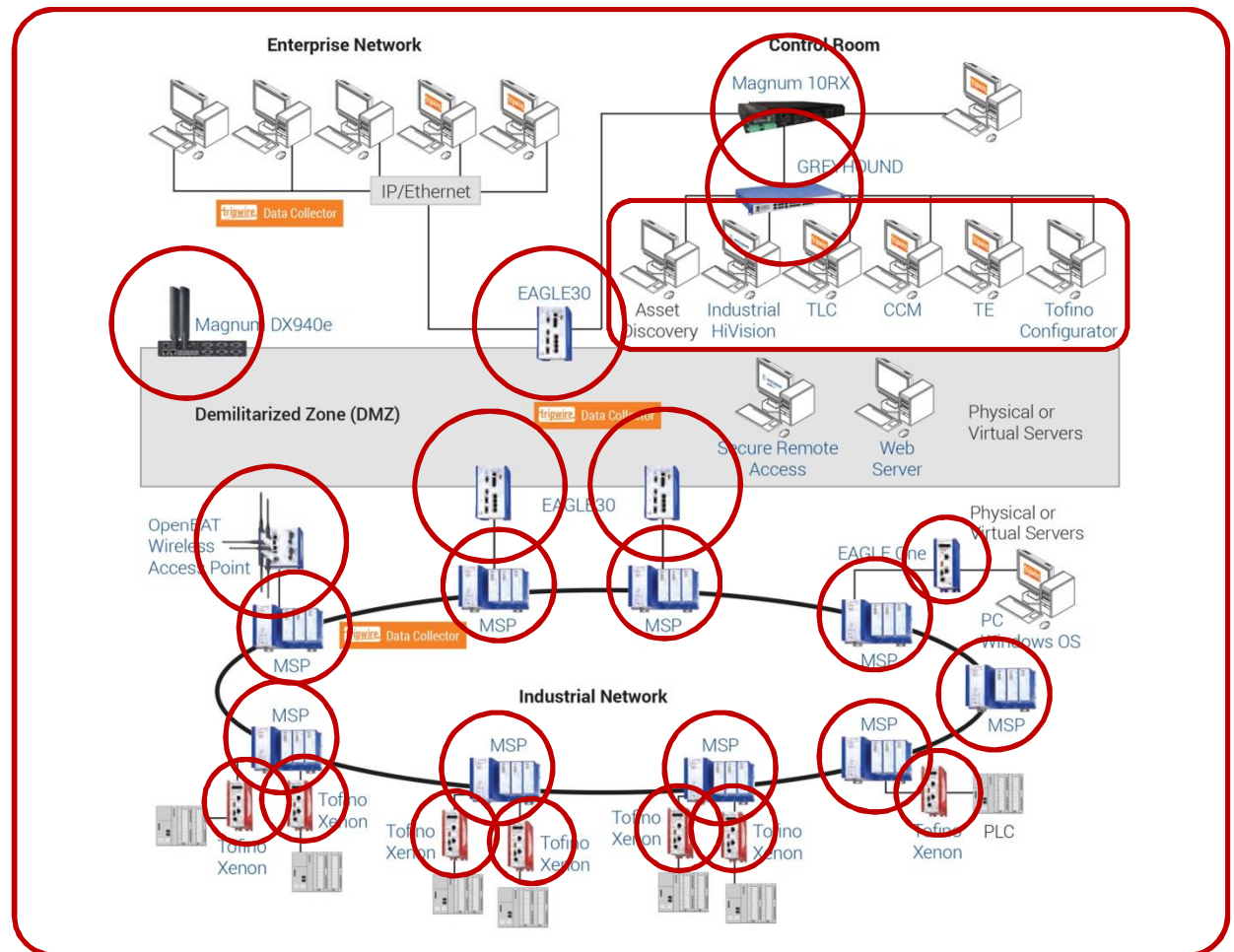
Example System Architecture



TLC = Tripwire Log Center | CCM = Configuration Compliance Manager | TE = Tripwire Enterprise

Example System Architecture

- Protect access to the Internet and other networks
- Protect access to the local network
- Protect critical assets
- Ensure policy enforcement and monitoring



TLC = Tripwire Log Center | CCM = Configuration Compliance Manager | TE = Tripwire Enterprise

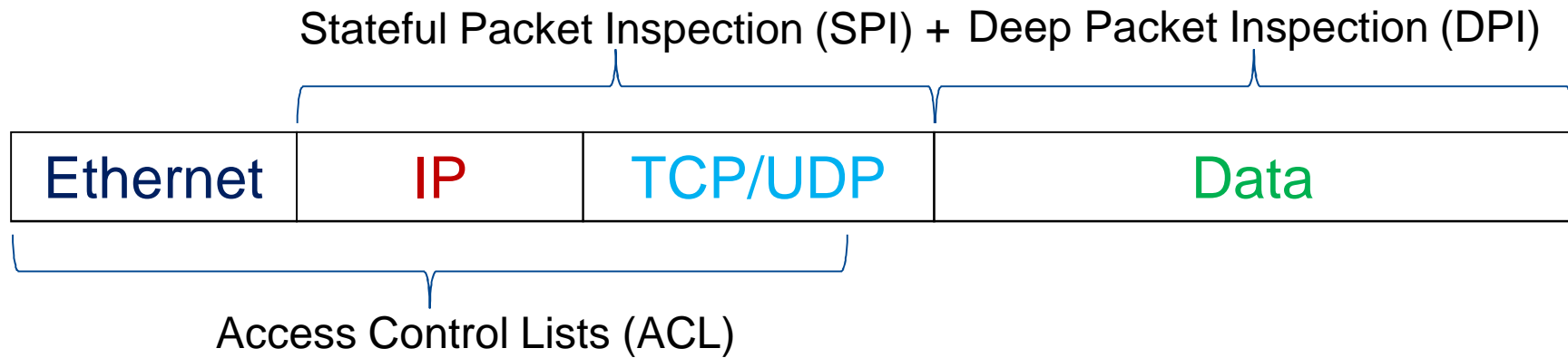
Introduction to Firewalls

- ✓ What is ICS Cybersecurity?
- ✓ Overall security philosophy
- ✓ Example system architecture
- **Introduction to Firewalls**
- What Solutions Belden can offer?

Core Functionality of Every Firewall: Packet Filtering

Packets are analyzed and filtered based on different information in the data packet:

- Source / Destination MAC address (ACL)
- Ethertype, VLAN, Priority (ACL)
- Source / Destination IP address (ACL / SPI)
- Protocol (ACL / SPI)
- Source / Destination TCP/UDP port (ACL / SPI)
- State of a TCP session (SPI)
- Data (DPI)



Core Functionality of Every Firewall: Packet Filtering

- Firewalls are a key component to controlling information flow
 - Should I pass this packet on, or report it, and/or drop it?
- Different types of firewall technology make their forwarding decisions based on different criteria
- Different types of firewall technology are targeted toward different needs within the system
- Complete protection comes from using all of them – in the right place



Variations of Firewalls

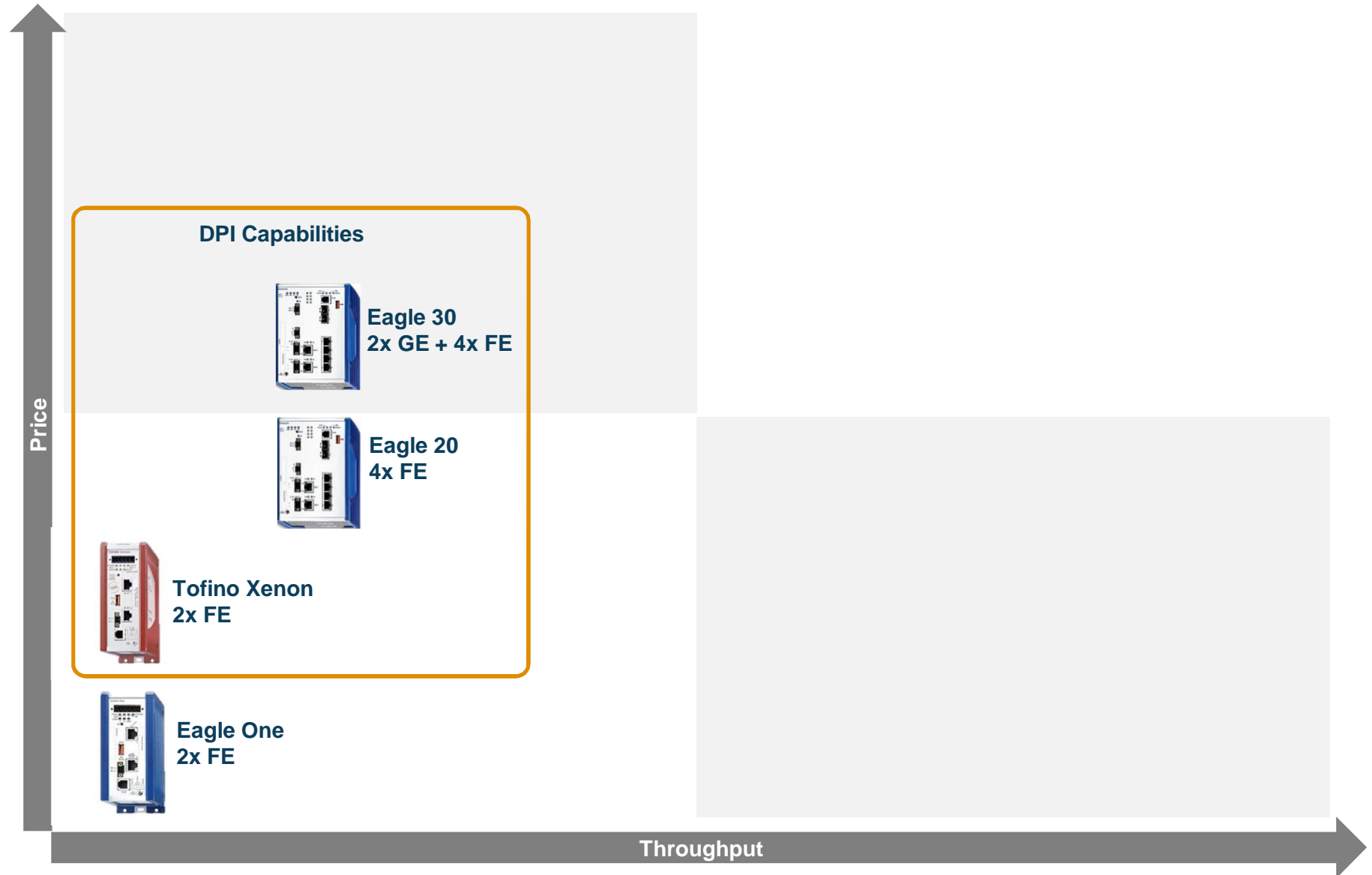
- Until recently, the following marketing punchline was often used:
 - “You need a secure network? Go get a firewall!”
- But:
 - Firewalls are not magical devices that somehow create security
 - Firewalls are very diverse. Not every firewall fits every use case.
 - Firewalls must be applied and configured properly to provide any security

Network-Firewall Client-Firewall
IP Firewall Deep Packet Inspector
Layer 2 Firewall Stateless
Access Control Lists
Stateful Packet Inspection MAC Filter
Learning Mode
Industrial Firewall
WLAN Firewall
Transparent Firewall SPI

What Solutions Belden can offer?

- ✓ What is ICS Cybersecurity?
- ✓ Overall security philosophy
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- ✓ Introduction to Firewalls
- What Solutions Belden can offer?

Belden offers Four Firewall Families



Different Firewall Technologies For Different Needs

Access Control Lists (ACL)



- A list of who can talk to whom based on values within the Ethernet, IP and TCP/UDP headers
- Can also specify bandwidth limitations and prioritize specific communications
- No memory across packets – each packet looked at in isolation

Different Firewall Technologies For Different Needs

Access Control Lists (ACL)

Stateful Packet Inspection



- Has memory across packets – looks at each packet in context
- If this is a response, was there a request?
- Protects against denial of service attacks

Different Firewall Technologies For Different Needs

Access Control Lists (ACL)

Stateful Packet Inspection



Deep Packet Inspection (DPI)



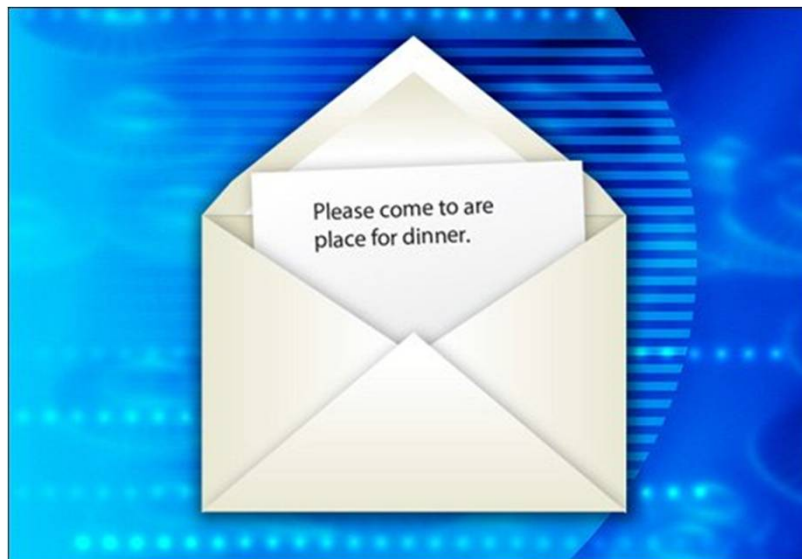
- Looks inside of the payload of the packet and decodes the ICS protocol
- Protects against malformed packets

- Limits not only who communicates but what they are allowed to say

Deep Packet Inspection



- Standard firewalls identify only:
 - who a message is from (source),
 - where it is going (destination) and
 - maybe the language of the contents (port).
 - You don't know anything about the letter's content though.

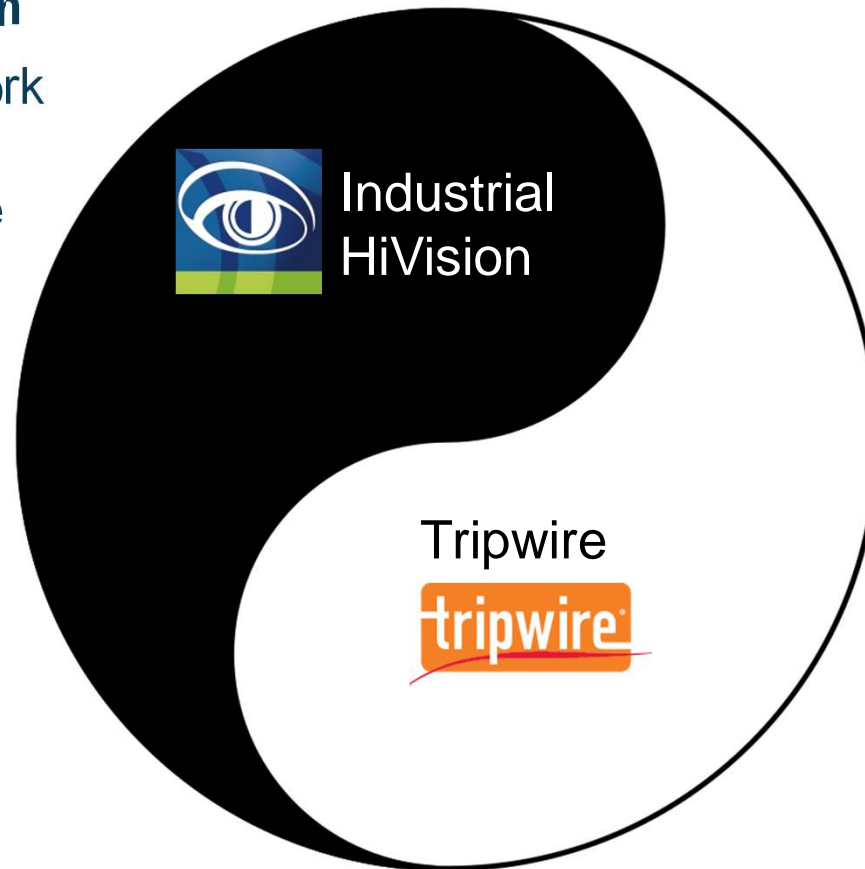


- With Signature-based DPI:
 - This message would be rejected only if it is in the signature database in this exact format.
- With Protocol-specific DPI:
 - Has the smarts to know this is "bad grammar" and would proactively block it.

Belden Offers Two Software Platforms

Industrial HiVision

- Graphical Network Management System software



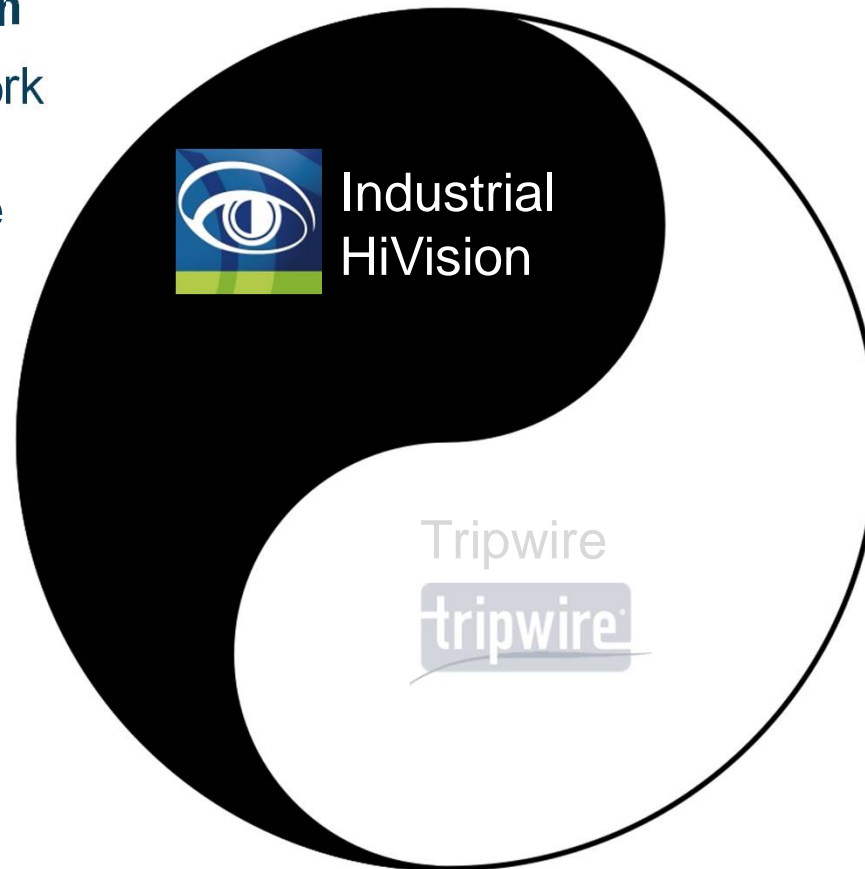
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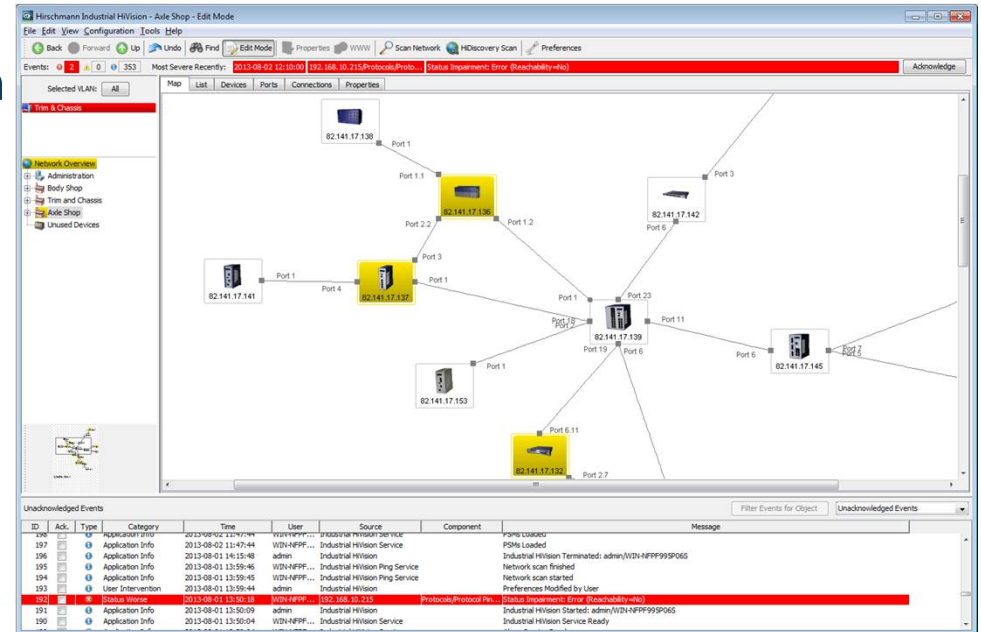


Tripwire

- Like SCADA for security
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What is Industrial HiVision?

- Hirschmann's graphical Network Management System software
- Specifically developed for configuration and supervision of industrial networks
- Can be used to supervise devices from any manufacturer
- Designed for use by Automation Engineers
- Provides interfaces to SCADA systems



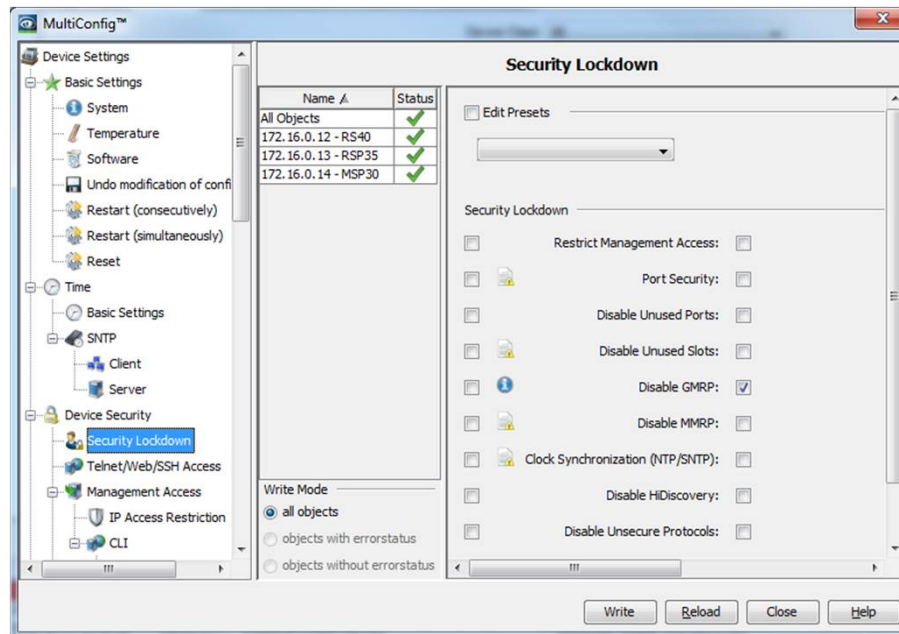
Network Management Software – Industrial HiVision

- Network infrastructure security status

Type	Status	Name ▲	Tftp	Profinet IO	Http	IEC61850	Ethernet/IP	SNMP V1/V2	802.1X...	Telnet	Default Password	Unused Active Ports	Rule Status
		192.168.1.10	-	-		-	-		-	-			
		192.168.1.11	-	-		-	-		-	-			
		192.168.1.51		-		-	-		-				-
		192.168.1.120	-	-		-							-
		192.168.1.121	-										-
		192.168.1.122	-										-

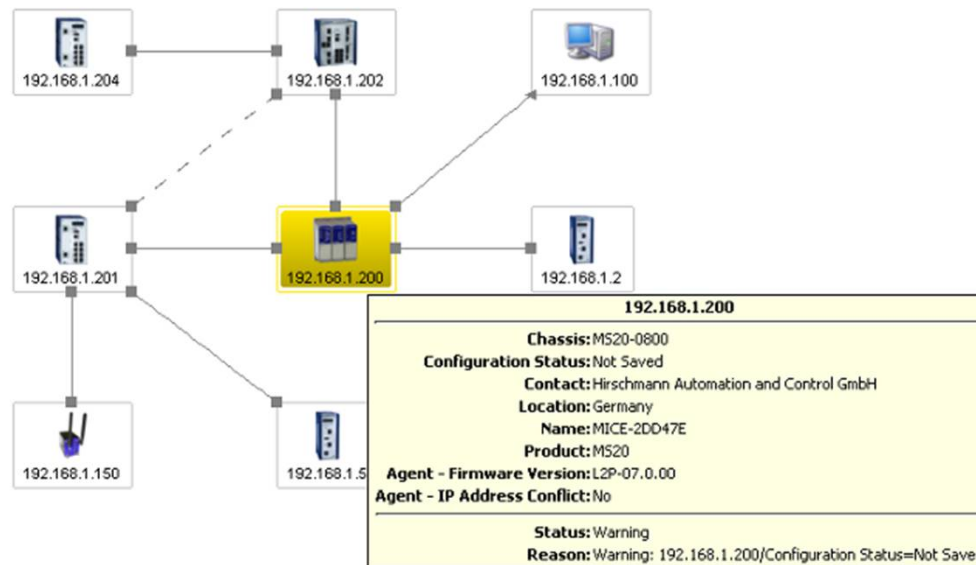
Network Management Software – Industrial HiVision

- Network infrastructure security status
- Security lockdown



Network Management Software – Industrial HiVision

- Network infrastructure security status
- Security lockdown
- Configuration status display



Network Management Software – Industrial HiVision

- Network infrastructure security status
- Security lockdown
- Configuration status display
- Event logging, reporting and forwarding

Last 24 Hours Events 2016-12-14 17:07:29

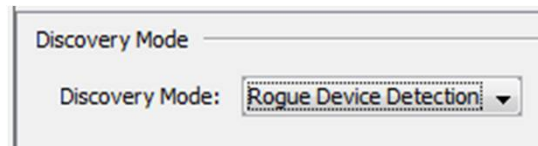
Ack.	Type	Category	Time	User	Source	Message
<input type="checkbox"/>		User Intervention	2016-12-14 16:42:50	mxc11011	Industrial HiVision	Preferences Modified by User
<input type="checkbox"/>		Alarm	2016-12-14 16:41:51	LENOVO-T...	Industrial HiVision Service	Open Message Box Info from 10.10.10.14 / NT : A user failed to login
<input type="checkbox"/>		SNMP Trap	2016-12-14 16:41:51	LENOVO-T...	10.10.10.14 / NT	A user failed to login to the device via web interface: admin
<input type="checkbox"/>		User Intervention	2016-12-14 16:41:39	mxc11011	Industrial HiVision	Preferences Modified by User
<input type="checkbox"/>		Status Worse	2016-12-14 16:39:54	LENOVO-T...	10.1.0.10 /	... Status Impairment: Warning (Output 2=On)
<input type="checkbox"/>		SNMP Trap	2016-12-14 16:39:53	LENOVO-T...	10.1.0.10 /	... Output 2 = "on"
<input type="checkbox"/>		Alarm	2016-12-14 16:39:51	LENOVO-T...	Industrial HiVision Service	Action Completed Successfully: Output 2 on
<input type="checkbox"/>		Alarm	2016-12-14 16:39:50	LENOVO-T...	Industrial HiVision Service	Action Started: Output 2 on
<input type="checkbox"/>		User Intervention	2016-12-14 16:39:50	mxc11011	Industrial HiVision	Industrial HiVision is Switched to 'Edit Mode': mxc11011/DENEC1LT0472
<input type="checkbox"/>		Application Info	2016-12-14 16:38:59	mxc11011	Industrial HiVision	Industrial HiVision Started: mxc11011/DENEC1LT0472
<input type="checkbox"/>		Domains	2016-12-14 16:37:59	LENOVO-T...	Industrial HiVision Service	Local service added as subdomain to superdomain: 10.115.3.221,10.127.128.158
<input type="checkbox"/>		SNMP Trap	2016-12-14 16:36:09	LENOVO-T...	10.10.10.14 / NT	A user failed to login to the device via web interface: admin
<input type="checkbox"/>		Status Better	2016-12-14 16:26:54	LENOVO-T...	EAGLE One / NT1	... Status Improvement: OK (In Load<10.0, Current Value:0.02)

Last 24 Hours Events

- All Events
- Last 24 Hours Events
- Last 12 Hours Events
- Unacknowledged Events
- Warnings & Errors
- Unacknowledged Warnings & Errors
- Link Events
- User Defined...

Network Management Software – Industrial HiVision

- Network infrastructure security status
- Security lockdown
- Configuration status display
- Event logging, reporting and forwarding
- Rogue device detection

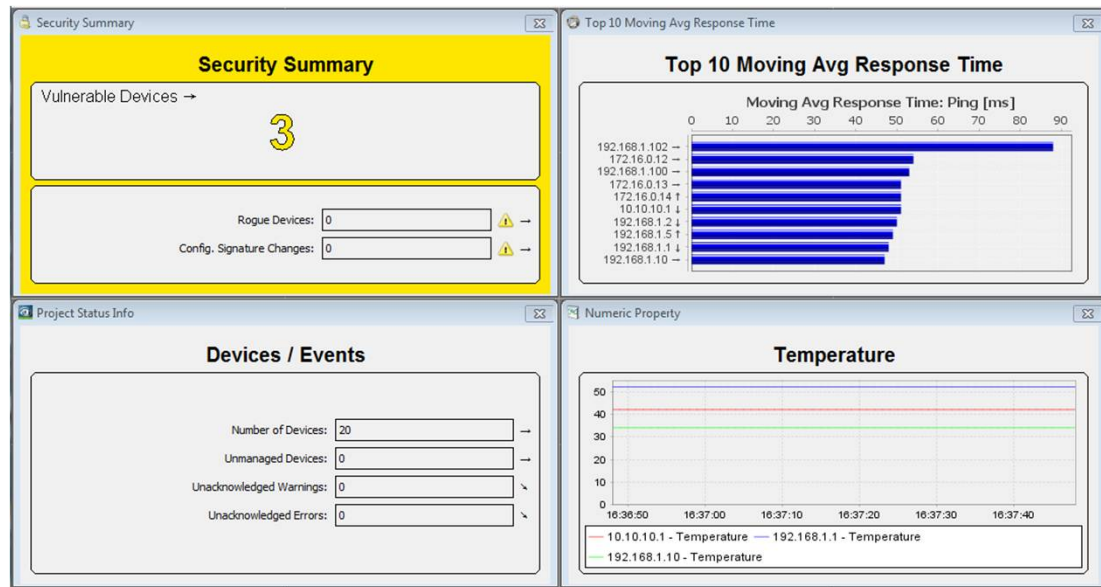


Unacknowledged Events 2015-03-12 09:41:35

ID	Ack.	Type	Category	Time	User	Source	...	Message
375	<input type="checkbox"/>	!	Device Discovered	2015-03-12 09:39:44	WIN-NFPF...	Industrial HiVision Service		New Rogue Device Detected via 'Ping' 192.168.1.10
374	<input type="checkbox"/>	!	Device Discovered	2015-03-12 09:39:44	WIN-NFPF...	Industrial HiVision Service		New Device Detected via 'Ping' 192.168.1.10

Network Management Software – Industrial HiVision

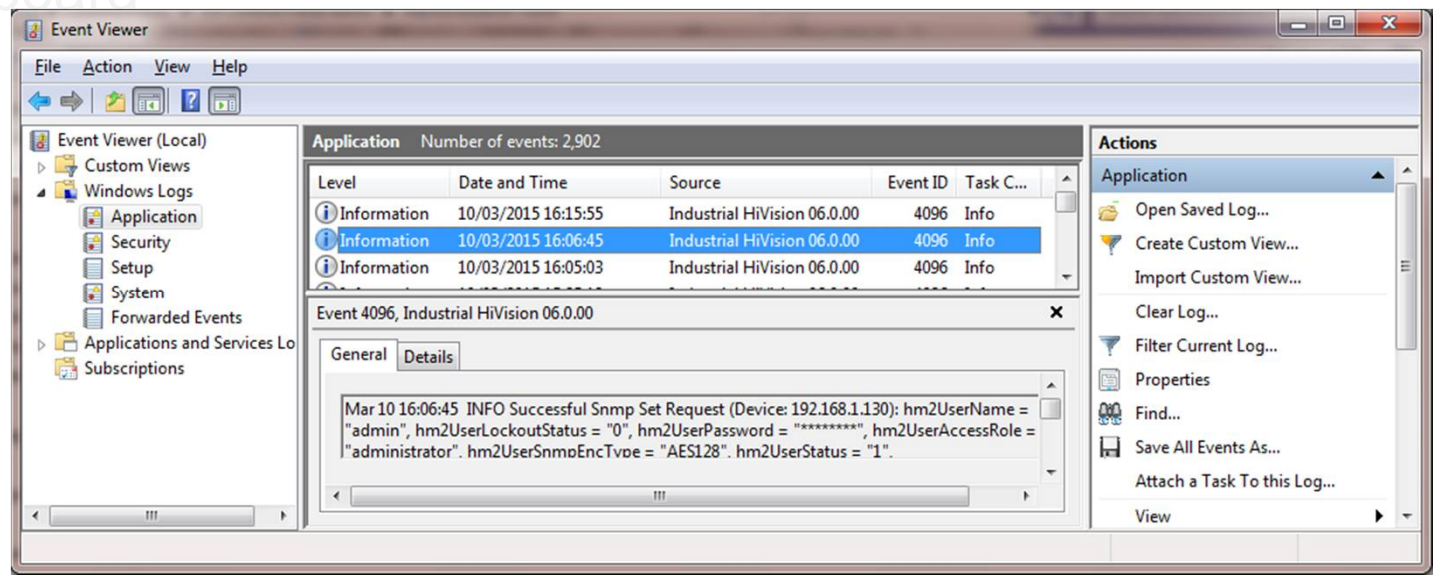
- Network infrastructure security status
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Network Management Software – Industrial HiVision

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- **Audit Trail**



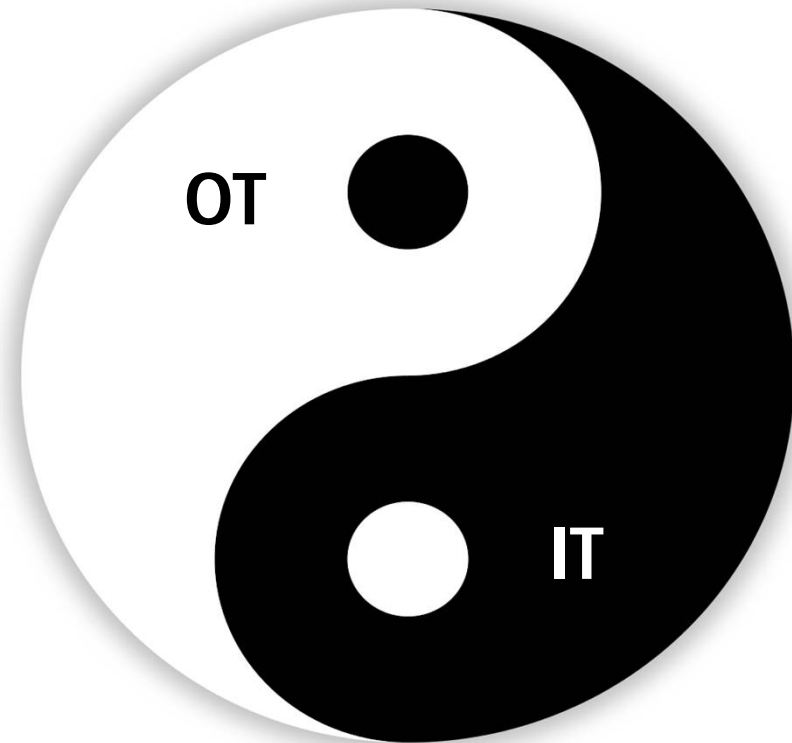


Cyber Integrity Through Foundational Controls

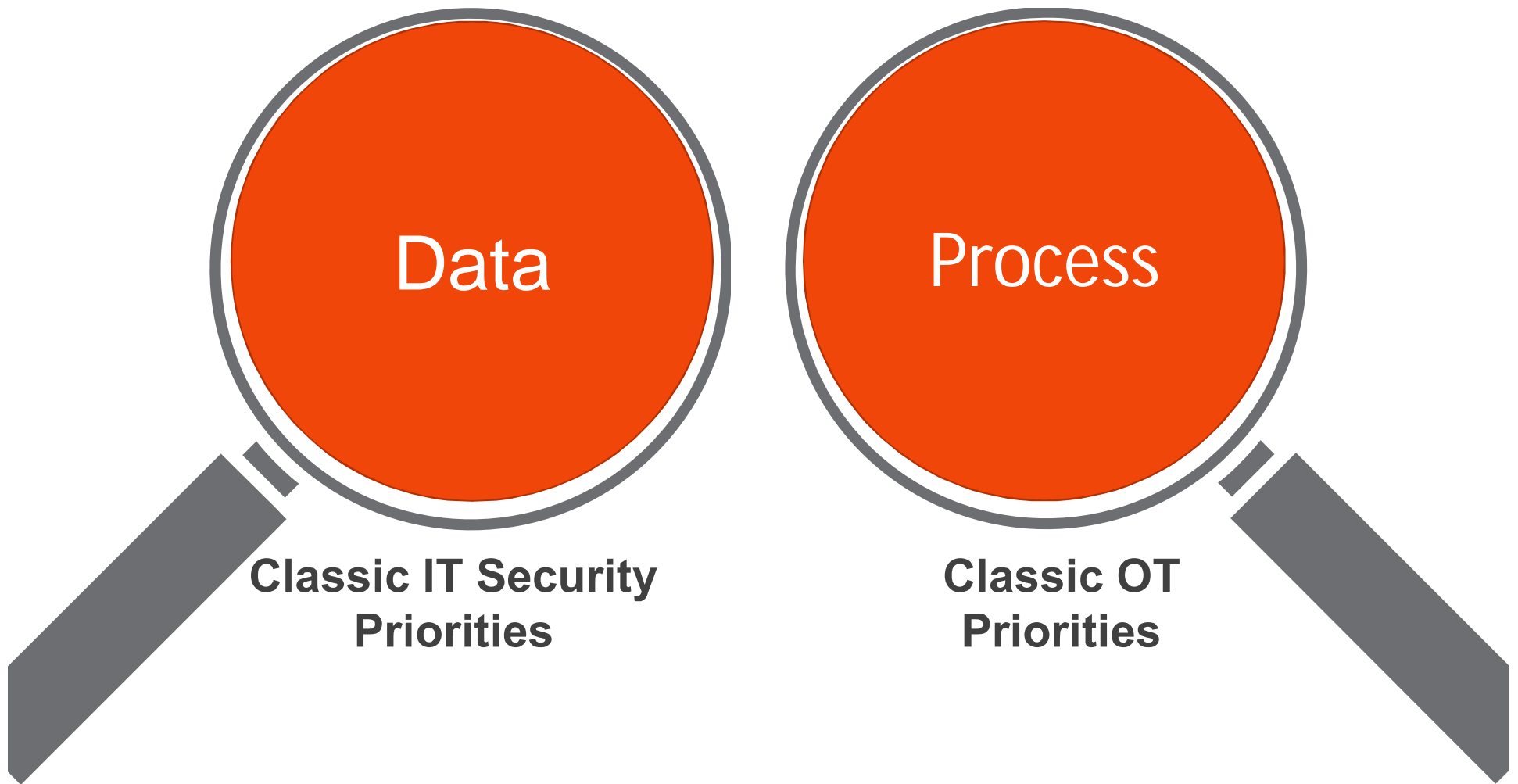
Pratap Mondal – RSM India & SAARC

IT-OT Convergence has long been in the works

- **Technology**
 - Networks
 - Systems
- **People**
 - Operations
 - Engineering
 - Cyber Security
- **Cyber Incidents**
 - Human/Operator Error
 - Equipment Failure
 - Malicious Activity

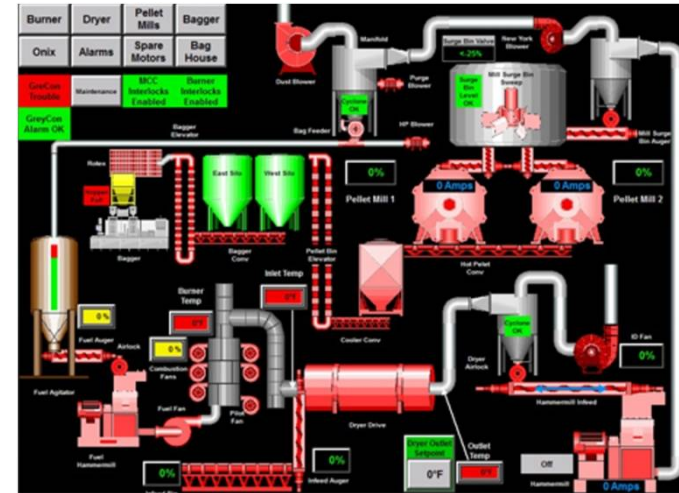


IT & OT: Same issues, different perspectives



Industrial Control Systems – Manage an Industrial Process

- **View**
 - Passive
 - Human interaction with process
- **Monitor**
 - Automated
 - Safety System
- **Control**
 - Changes driven through physical control of machinery



What is an Industrial Cyber Security Event?

- **Anything resulting in the loss, denial, or manipulation of the ability to:**
 - View
 - Monitor (Safety System)
 - Control
- **Which could detrimentally impact:**
 - Safety
 - Availability

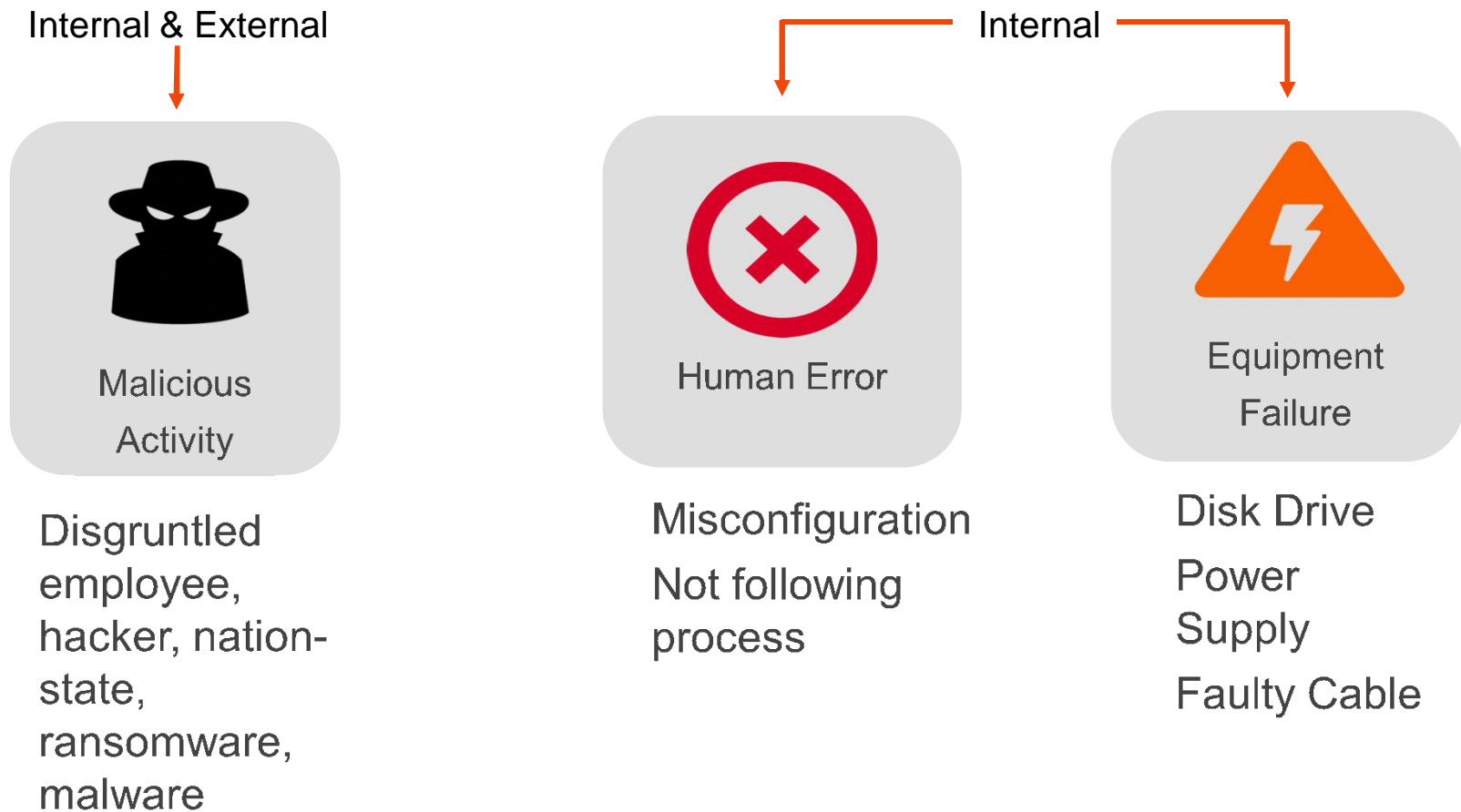


What causes Industrial Cyber Security Events?

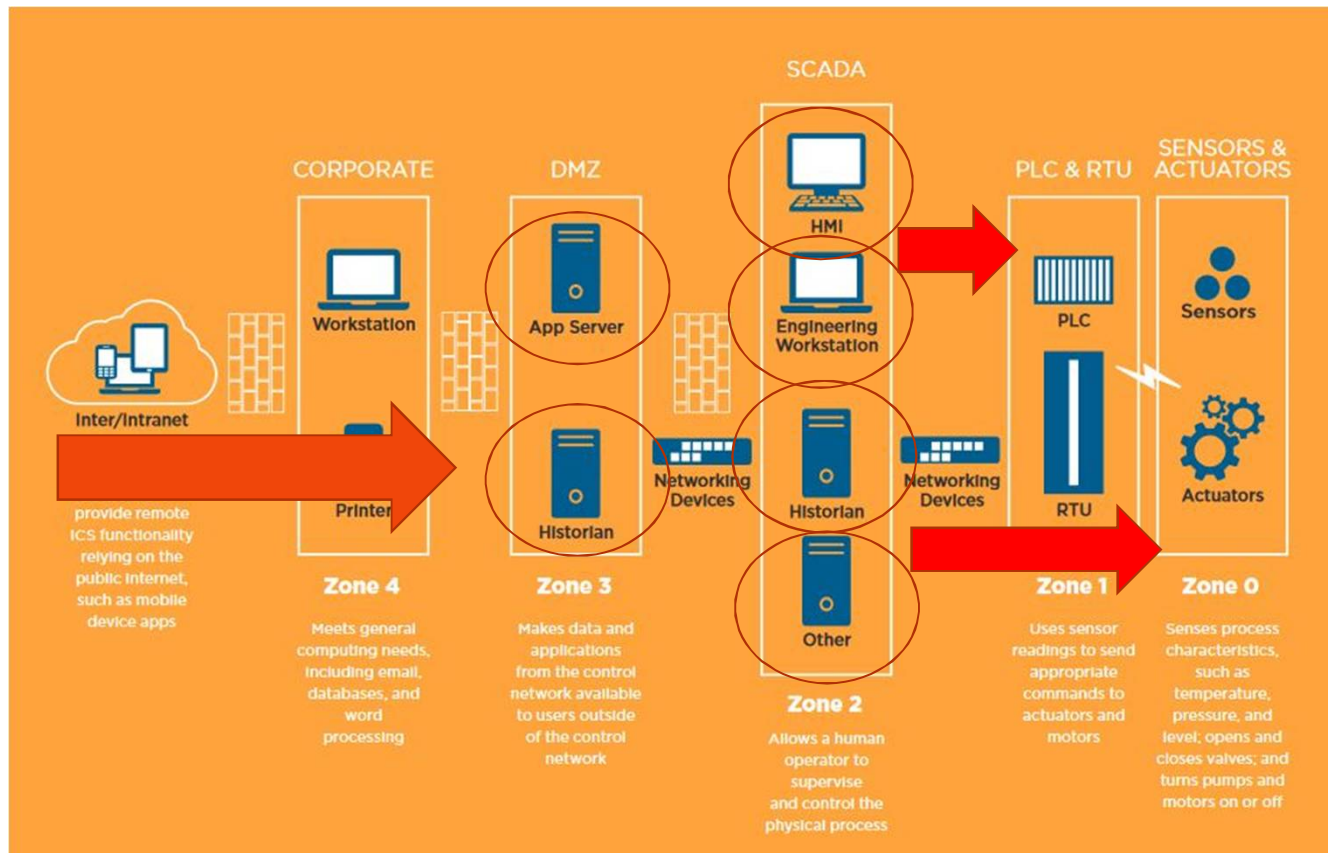
- **Human Error**
- **Equipment Failure**
- **Malicious Activity**
 - Disgruntled Employee
 - Hacker
 - Nation state
 - Ransomware
 - Malware



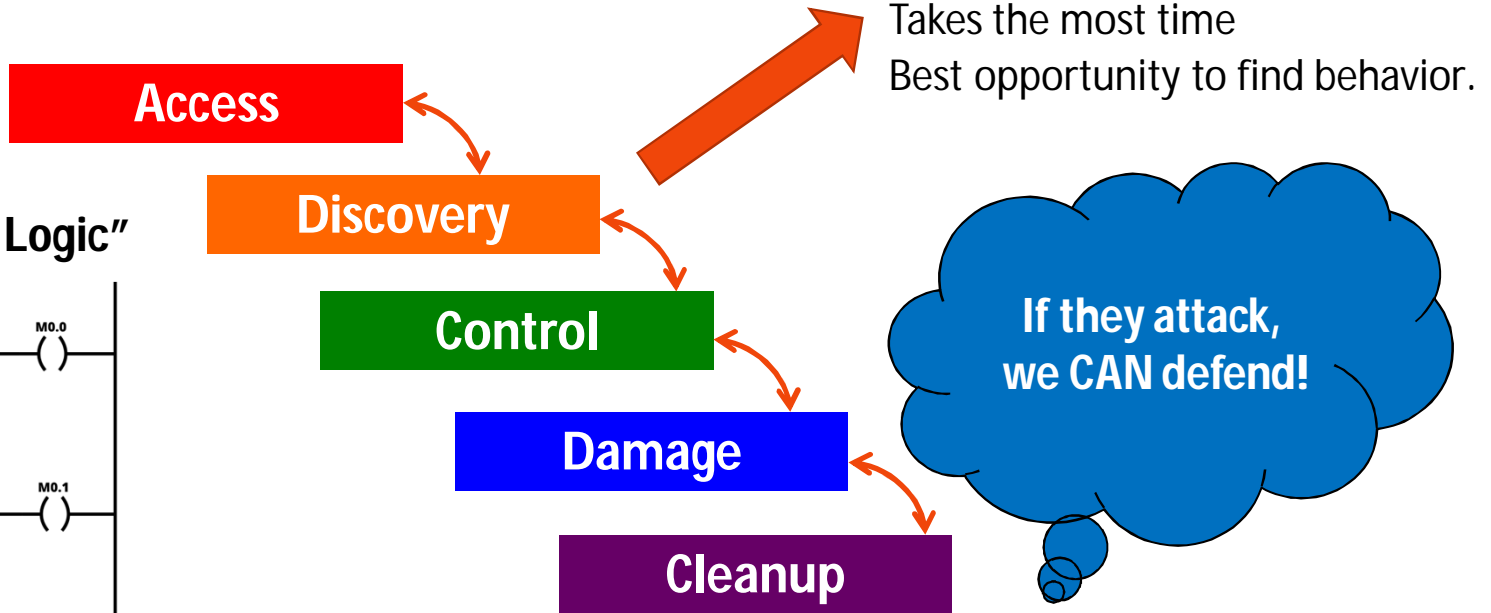
What causes an industrial cyber security event?



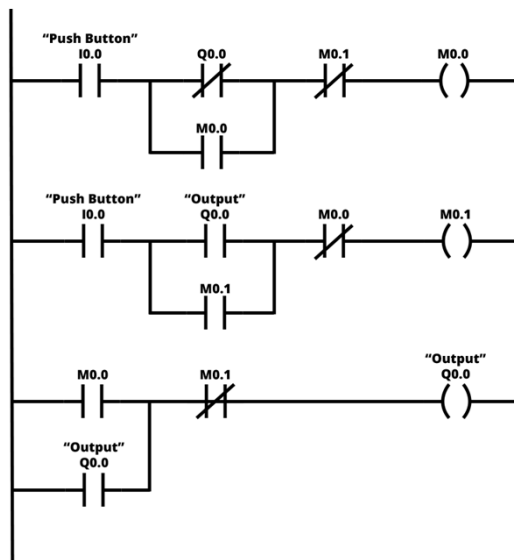
Where are the Hotspots for Cyber Security Events?



We First Need to Understanding Attack Strategy



“Cyber Event Ladder Logic”





Data Gathering



Assessment/Detection Engine

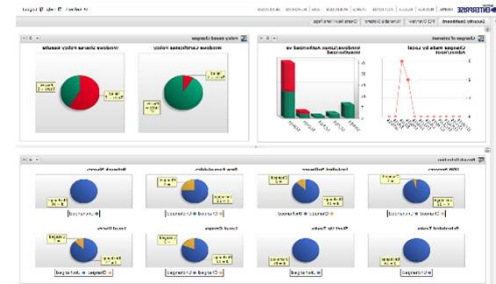
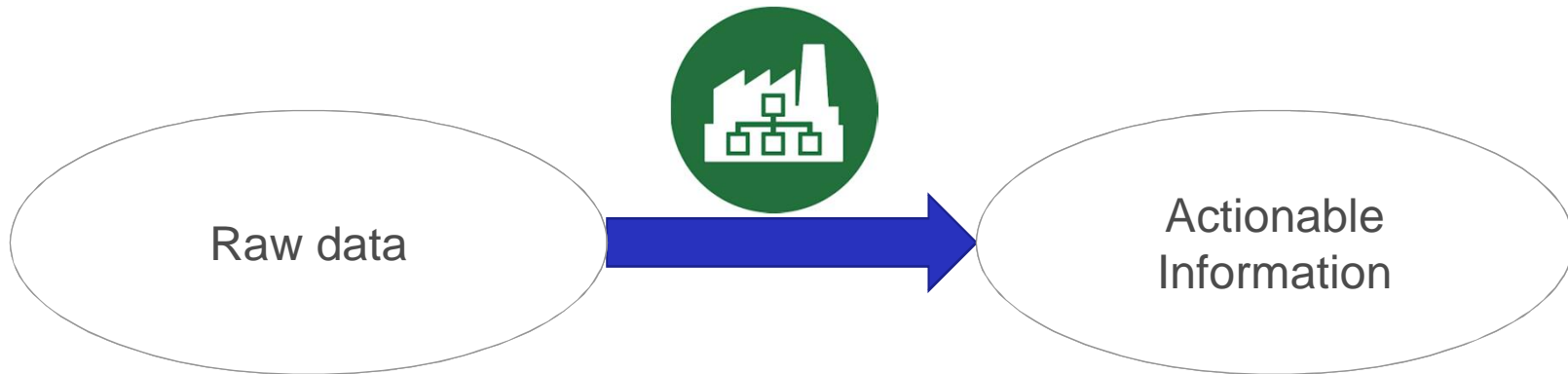


Actionable Results



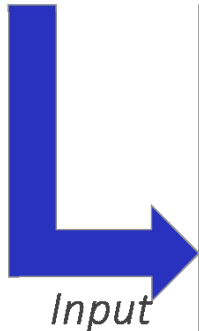
Host/Device/Endpoint:

Server, workstation, database,
network device, applications,
third party systems,
integrations, etc.

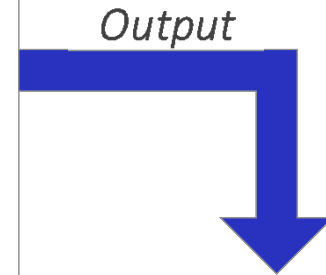
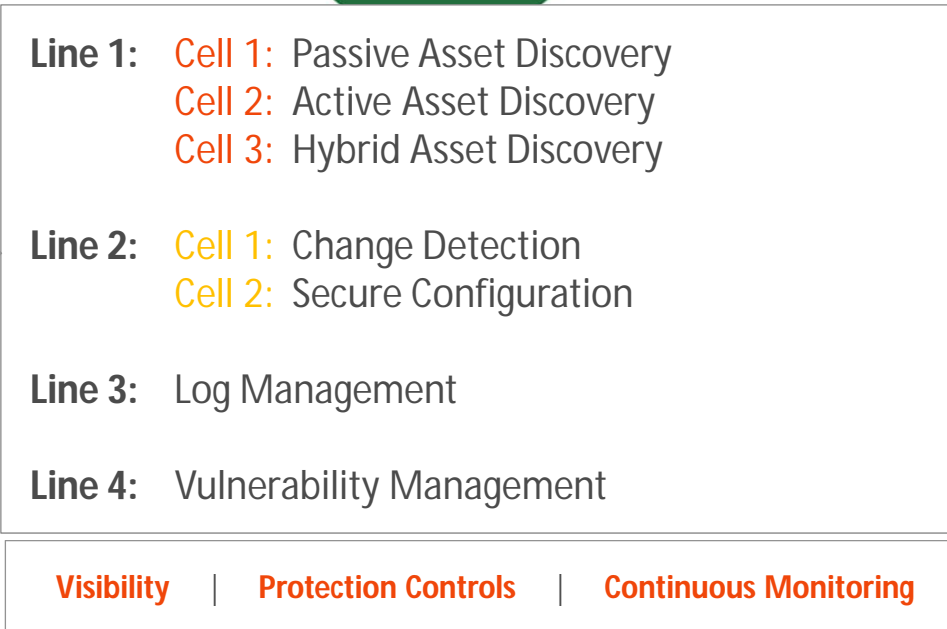




Raw Data



Tripwire
Factory/Plant



Actionable
Information

Extending foundational controls into ICS environment

A layered approach to cyber resiliency

	BELDEN SENDING ALL THE RIGHT SIGNALS	tripwire			
Offering:	Network infrastructure	Log management	Vulnerability assessment	Change detection	Integrity monitoring
Security Level:	Integrated	Passive	Periodic	Continuous	
Capability Details:	<ul style="list-style-type: none"> • Network access control • Network segmentation • Zones and conduits 	<ul style="list-style-type: none"> • Syslog data collection • Log filtering & management • Investigation analytics & reporting 	<ul style="list-style-type: none"> • Security vulnerability & configuration assessment • Best practice & policy tests 	<ul style="list-style-type: none"> • Real time change detection • Best practice assessment and remediation • Compliance analytics & reporting 	
Benefit:	Access prevention	Centralized security data	No touch assessment	Whitelisting	Reduced MTTR

Key Industrial Relationships & Technology Integrations



The Leader in Industrial Cyber Security Configuration Polices



IEC 62443

» *Global best practice framework for Industrial Automation and Control Systems Security*



NEI 08-09

» *Cyber Security Plan for Nuclear Power Reactors*



NIST SP 800-82

» *Guide to Industrial Control Systems Security*

NERC

NORTH AMERICAN ELECTRIC
RELIABILITY CORPORATION

» *NERC Critical Infrastructure Protection*

- *Many others, such as:*

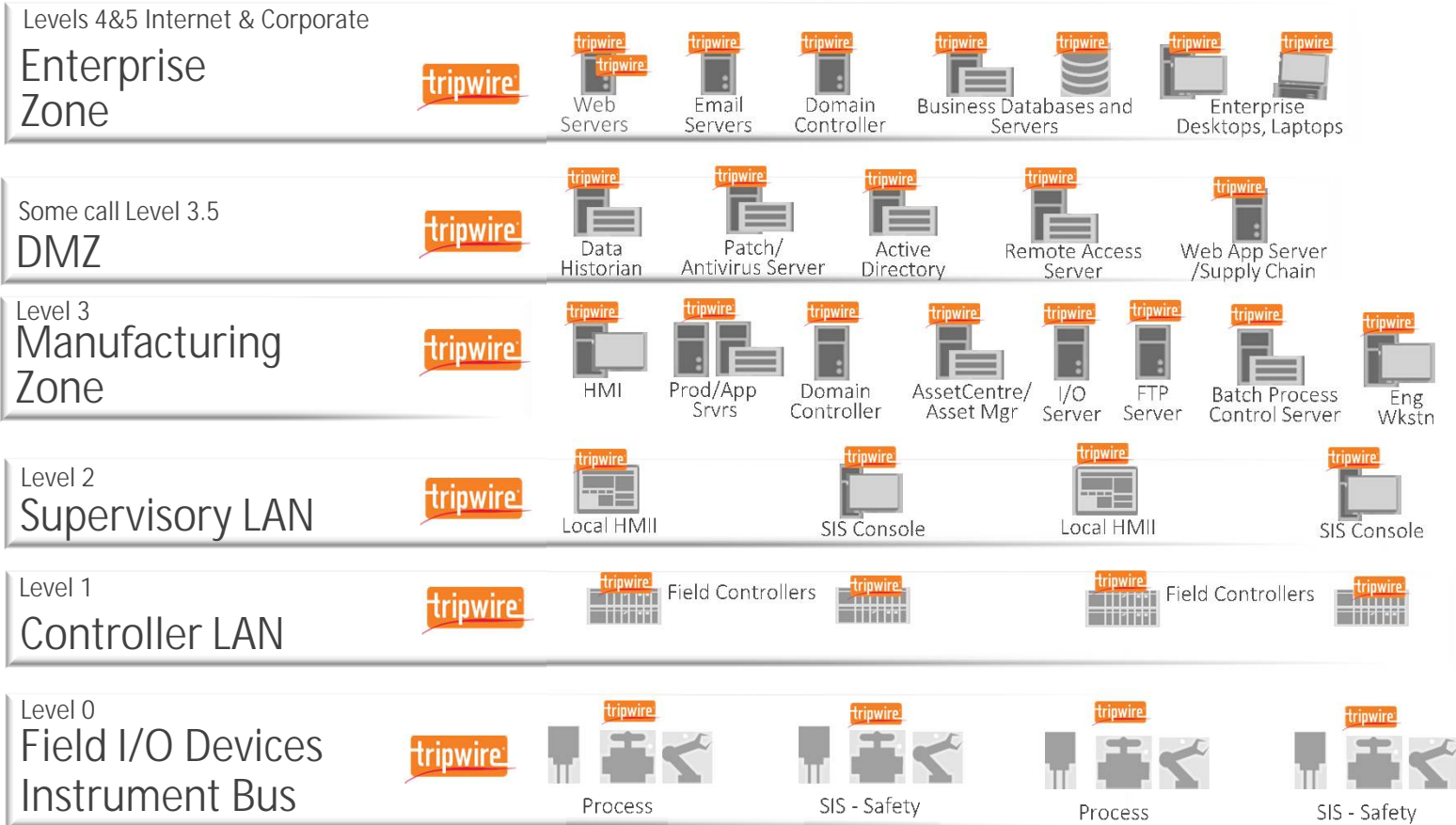


PCN Security
Guidance

- *Guide for Water Sector*

Tripwire Industrial Solutions

*Level 5
to
Level 0*



Case study: FedEx®

Pain point

Increasing e-commerce shipments—
9M shipments/payments/day coupled
with PCI compliance requirements

Answer

Tripwire Enterprise

Benefit

The breadth and depth of our file
integrity monitoring capabilities helped
FedEx better monitor and manage
threats on their payment transactions



Case study:



Pain point

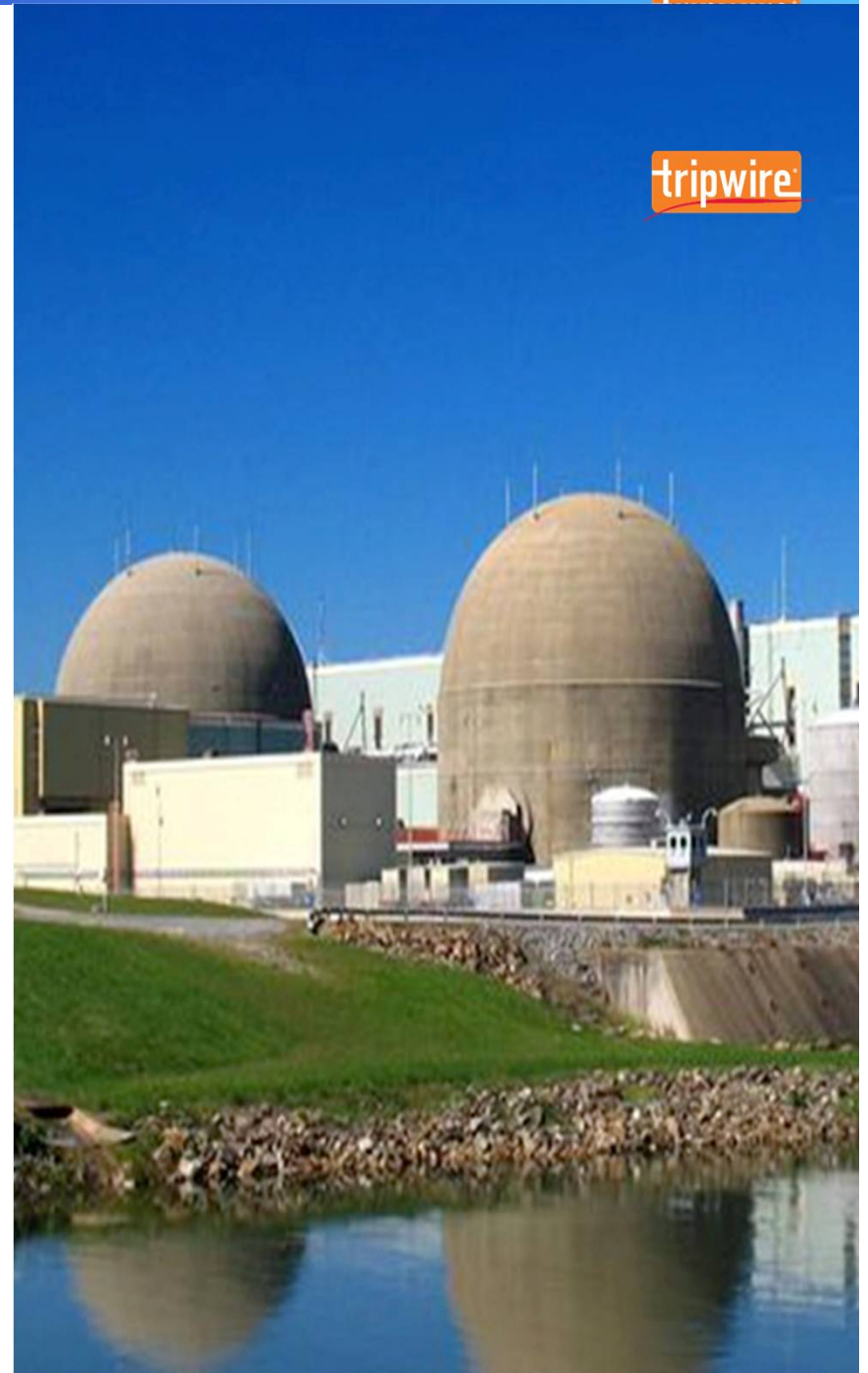
NERC compliance for their corporate environment, including a nuclear plant

Answer

Tripwire Enterprise and Tripwire IP360—including 20,000+ IPs

Benefit

Granular risk scoring enabled Dominion to better track and measure security risks—and address them more effectively



Case study: El Paso Electric

Pain point

Needed a solution to protect its entire attack surface, while simultaneously streamlining its NERC CIP compliance processes

Answer

Tripwire Enterprise and
Tripwire Professional Services

Benefit

Increased speed of detection, remediation and return to normal operations, automated multiple NERC CIP compliance processes, and enhanced alert accuracy and reduced overall complexity



Case study:



Pain point

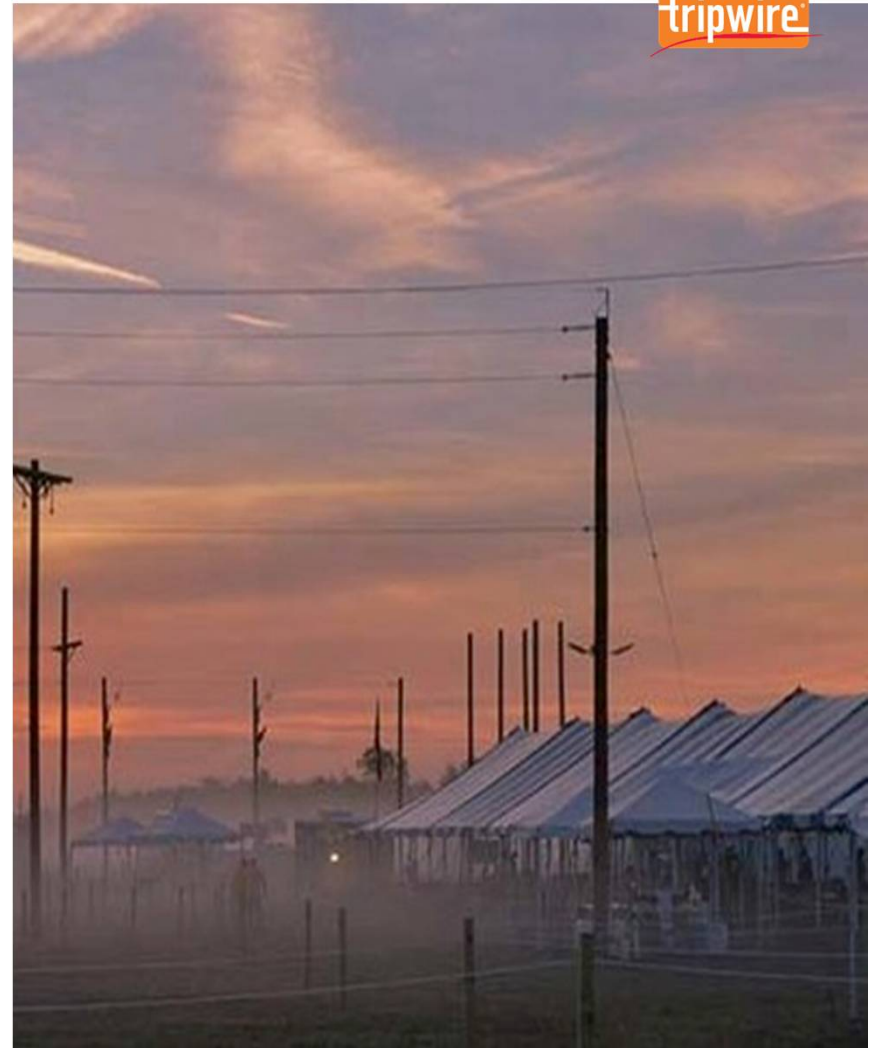
Wanted greater visibility into the IT environment for compliance with regulations

Answer

Tripwire Configuration Compliance Manager

Benefit

Gained a clear picture of system configurations and the compliance impact of configuration changes



Case study:



Pain point

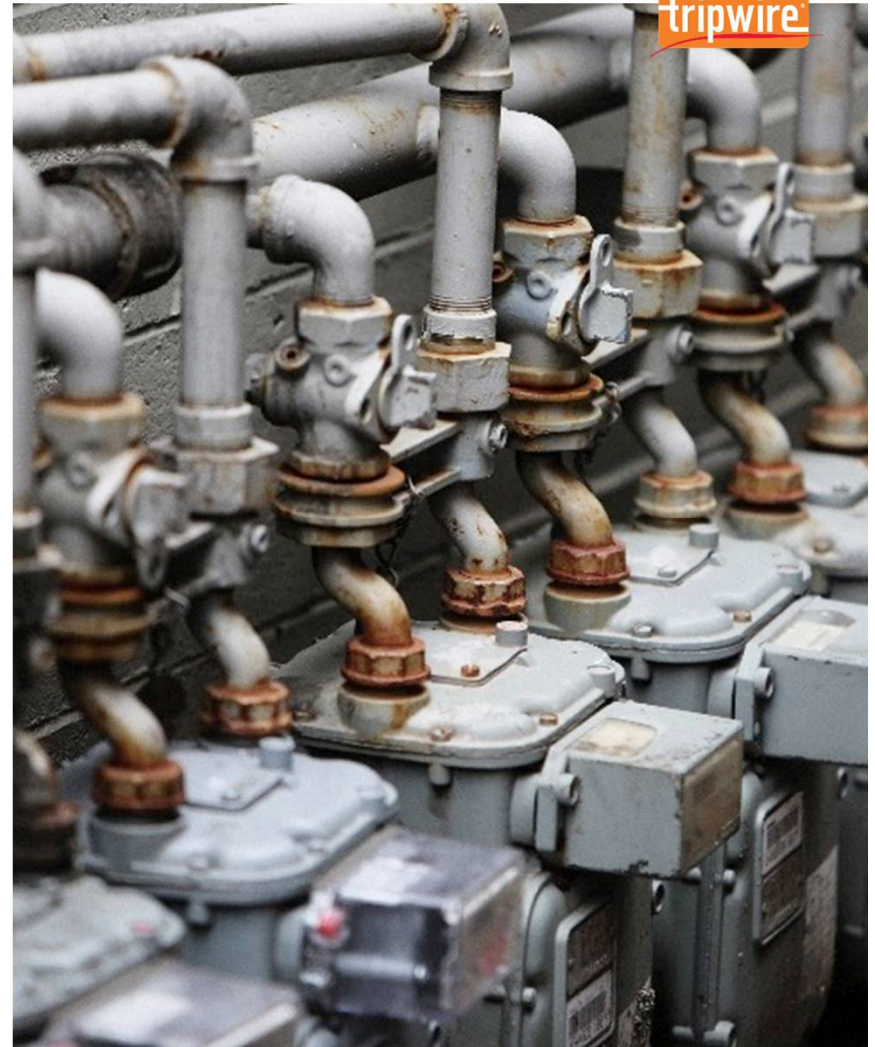
Develop a cybersecurity solution tailored to protect power generation that accommodates highly diverse legacy infrastructure components (including embedded and fragile endpoint devices) without requiring replacement of existing control system elements

Answer

Tripwire Enterprise

Benefit

Attained unprecedented visibility across the entire asset portfolio utilizing integrated dashboards for security and compliance, and obtained competitive differentiation by using best-in-class components



9,000 Customers Rely on Tripwire

50% of the Fortune 500

Financial Services & Insurance



Healthcare & Pharmaceuticals



Energy & Utilities



Government



Media & Leisure



Retail & Consumer Goods



Belden Industrial Cybersecurity

Hardware and Software Solutions for Complete Cybersecurity Coverage





[Belden.com](https://www.belden.com) | [@BeldenInc](https://twitter.com/BeldenInc)