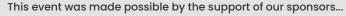
MONDAY, DECEMBER 4 -**THURSDAY, DECEMBER 7**

Starting at 8:00 am and ending at 4:00 pm each day.













Hosted by:

Kirtland Community College 4800 W 4 Mile RD Grayling, MI 49738

Day 2

General Instructions Defect Limitations Species Exemptions **Manufacturing Standards** Hands-On Grading

Characteristics vs Defects Kiln Dried Lumber Hands-On Grading Sawmill Tour

Day 4

Hands-On Grading Railroad Tie Standards **Grading Ties**

4-DAY INTRO TO LUMBER **GRADING**

This four-day workshop will include a thorough study and explanation of the NHLA Rules Book, emphasizing the basics of hardwood lumber inspection and the manufacturing of railroad ties.

Who should take this course?

The value of "rules conscious" employees enables a more deliberate manufactured end product, a higher yield from the log, and a better sense of the value of the lumber being handled. This workshop gives yardmen, sawyers, edgermen, sales and office staff, and management an introduction to lumber inspection.

What do I get with this course?

The \$270 fee includes an NHLA Rules Book, coffee and muffins, lunches, handouts, and door prizes.

Please bring a notebook and pencil, eye protection, a calculator, and a lumber rule (if you have one).

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Introduction Species Identifiation Surface Measure Standard Grades **Cutting Unit Method**

Day 3

SCHEDULE OF EVENTS

	Monday December 4	Tuesday December 5	Wednesday December 6	Thursday December 7
8:00 - 9:00	Introductions Coffee and Muffins NHLA History	Coffee and Muffins Recap Q&A	Coffee and Muffins Recap Q&A	Coffee and Muffins Recap Q&A
9:00 - 10:00	Definitions Clear Cutting vs Sound Cutting	General Instructions	Hands-On Lumber Grading	Hands-On Lumber Grading
10:00 - 11:00	Surface Measure / Lumber Rule	Standard Grades Defect Limitations		
11:00 - 12:00	Brenda Haskill Northern Michigan Hardwood Lumber Species Identification	Species Exemptions/ Color Sorts	Wood Characteristics vs. Defects	Assessment
12:00 - 1:00	Lunch	Lunch	Lunch	Lunch
1:00 - 2:00	Standard Grades/ Cutting Unit Method Team Grading Exercise	Hands-On Lumber Grading	John Gehringer Kiln Dried Lumber	Jim Maltese RTA Standards
2:00 - 3:00		Tom Sherrill Hardwood Lumber Manufacturing Standards	Hands-On Lumber Grading Sawmill Tour AJD Forest Products	Jim Maltese Hands-On Tie Grading Stella-Jones
3:00 - 4:00				

Instructors and Guest Speakers



Randi Dodgson

Faculty, Wood Science Technology at Kirtland Community College Graduate of NHLA ITS



Brenda Haskill

Michigan DNR Head Lumber
Forest Marketing and Grader AJD Forest
Outreach Specialist Products



Tom Sherrill

Head Lumber Kiln Operation
Grader AJD Forest Devereaux S
Products Great Lakes
20+ years experience Association



John Gehringer

Kiln Operations Manager Devereaux Sawmill, Inc. Great Lakes Kiln Drying Association



Jim Maltese

Regional Procurement Manager, Stella-Jones Corporation President, Lake States Lumber Association