

# 06

NECK AND  
BREAST FIRM

NECK AND BREAST FIRM is a smooth and easy to spread formulation for the treatment of breast, neck and décolleté. The active botanical ingredients contained have been blended with ingredients exerting physical effects, as film formers and tensors, to improve the overall perceived efficacy. The botanicals contained have a remarkable firming activity.

From Indena, it contains:

PA2 PHYTOSOME®: antioxidant, firming, lytic enzymes inhibitor improving the architecture of the connective tissue. It is a pure molecule obtained from horse chestnut, here in the Phytosome® form for an improved bioavailability.

XILOGEL®: highly characterized polysaccharide obtained from the seeds of *Tamarindus indica*, has highly hydrating properties. Film forming, endows the formulation with a peculiar smooth and silky touch.

**Distributed by:**



**Global Ingredient Solutions**

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PHASE	INGREDIENTS	% WEIGHT
A	AQUA/WATER	66.300
	XILOGEL®	0.700
	DISODIUM EDTA	0.150
	GLYCERIN	3.500
	SODIUM POLYACRYLATE	0.200
B	PEG-90 STEARATE, GLYCERYL STEARATE	3.000
	CETYL ALCOHOL, C12-20 ACID PEG-8 ESTER	2.000
	CETERAYL ALCOHOL, SODIUM CETEARYL SULPHATE	3.000
	BUTYROSPERMUM PARKII (SHEA) BUTTER	2.000
	DICAPRYLYL ETHER	3.000
	CAPRYLIC/CAPRIC TRIGLYCERIDE	3.000
	PA2 PHYTOSOME®	0.500
	HYDROGENATED OLIVE OIL DECYL ESTERS	2.000
	SIMMONDSIA CHINENSIS (JOJOBA) OIL	4.000
	SQUALANE	1.000
	DIMETHICONE	1.000
	LECITHIN/TOCOPHEROL/ASCORBYL PALMITATE/CITRIC ACID	0.100
	TOCOPHERYL ACETATE	0.500
C	DIVINYLDIMETHICONE/DIMETHICONE COPOLYMER AND C12-13 PARETH-23 AND C12-13 PARETH-3	3.000
D	AQUA, DEHYDROACETIC ACID/BENZYL ALCOHOL	0.800
E	PARFUM/FRAGRANCE	0.250



#### MANUFACTURING PROCEDURE

Predisperse Xilogel® at 40°C in water under stirring for 30 minutes. Add the remaining components of phase A) and stir for additional 15 minutes.

Warm up to 75°C, add phase B) to A) previously warmed at 75°C; slowly cool down.

Add phase C) at 45°C and stir.

Add phase D) and add phase E) at room temperature.

#### CHARACTERISTICS:

pH 5.5 +/- 0.5, T 20°C

Density 0.995 +/- 0.05 g/ml

Formulation developed in cooperation with ELLEGI BIOCOSMETICA, Assago, Italy



MIX  
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