International Roofing Expo
February 6-8, 2018
New Orleans, LA

NRCA technical issues: Low-slope roof systems

Mark S. Graham
Vice President, Technical Services
National Roofing Contractors Association
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Today's topics

Low-slope roof systems

- Staff and committee members
- New publications
- Concrete roof deck moisture
- 2018 I-codes
- Polyiso. insulation
- Roof drains
- Metal stud-framed parapets
- Roof coatings
- Questions… and other topics

Technical Services section staff

Mark S. Graham	Vice President
Maciek Rupar	Director
Jason Wilen, AIA	Director
Nick Gallagher	Project Manager
Kurt Fester	Project Engineer
Andrea Khalil	Administrative Assistant

NRCA Technical Operations Committee

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Frankfort, IL

Andrew Burkholder
GSM Roofing
Ephrata, PA

Jim Patterson
Centimark, Inc.
Canonsburg, PA

Dennis Runyan
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Cedar Rapids, IA

Scott Baxter
Nations Roof of Oregon, LLC
Portland, OR

Jack Moore, Jr.
West Roofing Systems, Inc.
LaGrange, OH

George Patterson
Bennett & Brosseau Roofing, Inc.
Romeoville, IL

Stephen Teal
Flynn Group of Companies,
Rockyview, AB

Other technical committees & task forces

- Manual Update Committee
- Manufacturers' Installation Instructions Review Task Force
- Rooftop PV Task Force
- Repair Manual Task Force

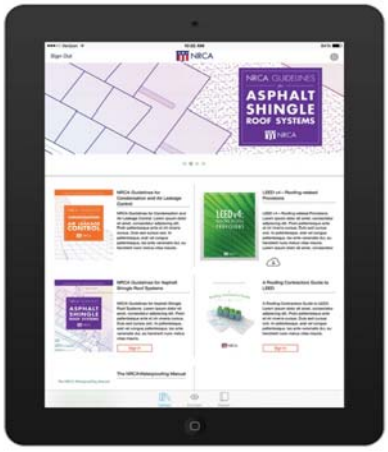
The NRCA Roofing Manual - 2018

Manual online

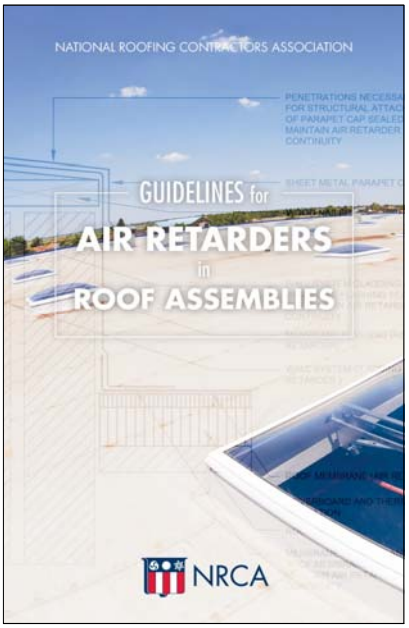
www.nrca.net

- Available to all NRCA member registered users (multiple users per member company)
- "Members only" section, click on "My account", the "Electronic file"
- View, download and print

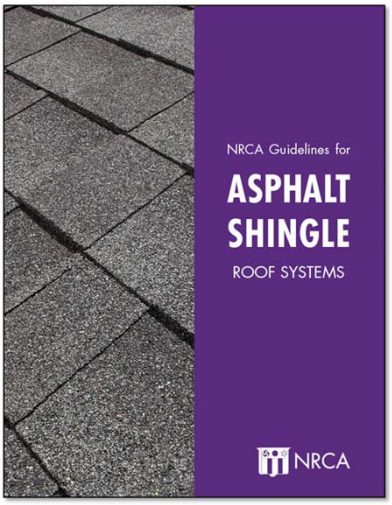
NRCA App



- NRCA App available on the Apple Store and Google Play Store for tablets
- iPhone App also available
- Register within App as being an NRCA member
- The NRCA Roofing Manual is viewable to NRCA members
- Favorite and send pages features

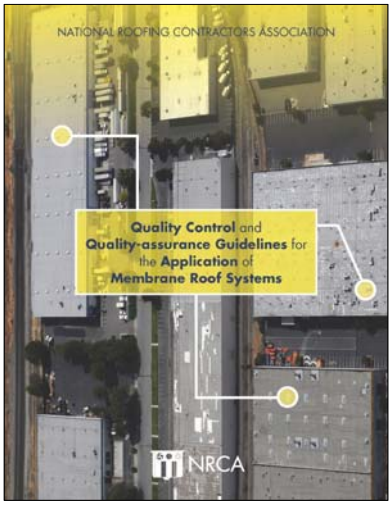


Guidelines for Air Retarders in Roof Assemblies

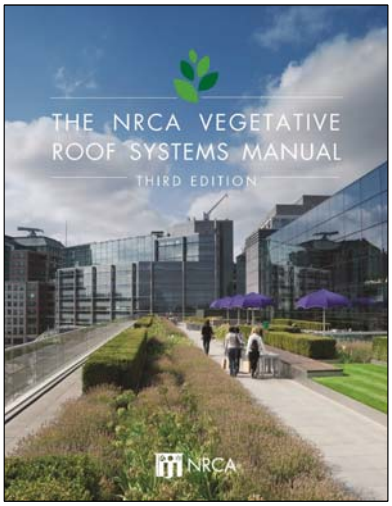


Link

NRCA Guidelines for Asphalt Shingle Roof Systems



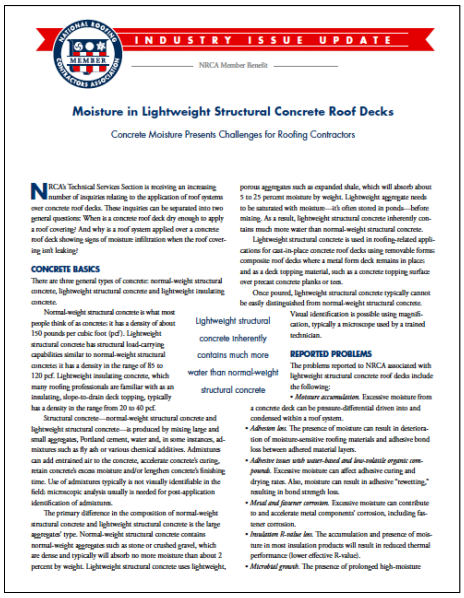
Quality Control and Quality-assurance Guidelines for the Application of Membrane Roof Systems



The NRCA Vegetative Roof Systems Manual

Moisture in concrete roof decks

NRCA Industry Issue Update, August 2013



INDUSTRY ISSUE UPDATE

NRCA Member Benefit

Moisture in Lightweight Structural Concrete Roof Decks

Concrete Moisture Presents Challenges for Roofing Contractors

NRCA's Technical Services Section is receiving an increasing number of inquiries relating to the application of roof systems over concrete roof decks. These inquiries can be separated into two general questions: When is a concrete roof deck dry enough to apply a roof covering? And why is a roof system applied over a concrete roof deck showing signs of moisture infiltration when the roof covering isn't leaking?

CONCRETE BASICS

There are three general types of concrete: normal-weight structural concrete, lightweight structural concrete and lightweight insulating concrete.

Normal-weight structural concrete is what most people think of as concrete: it has a density of about 150 pounds per cubic foot (pcf). Lightweight structural concrete has structural load-carrying capabilities similar to normal-weight structural concrete; it has a density in the range of 85 to 120 pcf. Lightweight insulating concrete, which many roofing professionals are familiar with as an insulating, slope-to-drain deck topping, typically has a density in the range from 20 to 40 pcf.

Lightweight structural concrete inherently contains much more water than normal-weight structural concrete

Structural concrete—normal-weight structural concrete and lightweight structural concrete—is produced by mixing large and small aggregates, Portland cement, water and, in some instances, admixtures such as fly ash or various chemical additives. Admixtures can add entrained air to the concrete, accelerate concrete's curing, retain concrete's excess moisture and/or lengthen concrete's finishing time. Use of admixtures typically is not visually identifiable in the field; microscopic analysis usually is needed for post-application identification of admixtures.

The primary difference in the composition of normal-weight structural concrete and lightweight structural concrete is the large aggregates' type. Normal-weight structural concrete contains normal-weight aggregates such as stone or crushed gravel, which are dense and typically will absorb no more moisture than about 2 percent by weight. Lightweight structural concrete uses lightweight, porous aggregates such as expanded shale, which will absorb about 5 to 25 percent moisture by weight. Lightweight aggregate needs to be saturated with moisture—it's often stored in ponds—before mixing. As a result, lightweight structural concrete inherently contains much more water than normal-weight structural concrete.

Lightweight structural concrete is used in roofing-related applications for cast-in-place concrete roof decks using removable forms; composite roof decks where a metal form deck remains in place; and as a deck topping material, such as a concrete topping surface over precast concrete planks or tees.

Once poured, lightweight structural concrete typically cannot be easily distinguished from normal-weight structural concrete. Visual identification is possible using magnification, typically a microscope used by a trained technician.

REPORTED PROBLEMS

The problems reported to NRCA associated with lightweight structural concrete roof decks include the following:

- *Moisture accumulation.* Excessive moisture from a concrete deck can be pressure-differential driven into and condensed within a roof system.
- *Adhesion loss.* The presence of moisture can result in deterioration of moisture-sensitive roofing materials and adhesive bond loss between adhered material layers.
- *Adhesive issues with water-based and low-volatile organic compounds.* Excessive moisture can affect adhesive curing and drying rates. Also, moisture can result in adhesive "rewetting," resulting in bond strength loss.
- *Metal and fastener corrosion.* Excessive moisture can contribute to and accelerate metal components' corrosion, including fastener corrosion.
- *Insulation R-value loss.* The accumulation and presence of moisture in most insulation products will result in reduced thermal performance (lower effective R-value).
- *Microbial growth.* The presence of prolonged high-moisture

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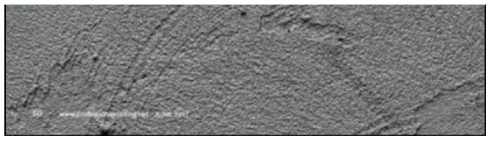
June 2017

	ASTM E96 calculated perm			
	Lightweight structural concrete		Normal weight concrete	
Age	Wet cup	Dry cup	Wet cup	Dry cup
28 days	1.48	0.78	3.42	1.05
60 days	1.45	0.47	2.03	1.13

The figure shows results of ASTM E96 water vapor transmission testing. Note the lightweight structural concrete has about half of the permeability of regular weight concrete. Considering lightweight structural concrete arrives with more than twice the evaporable water of regular weight concrete, this explains why lightweight structural concrete retains moisture for so long.



Moisture on concrete roof decks


RESEARCH+TECH

Moisture in concrete roof decks

Normal-weight and lightweight structural concrete cause some concern

by Mark S. Graham

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Sept. 2017

Specification language

ASTM F2170 testing

4. Verify that minimum concrete drying period recommended by roofing system manufacturer has passed.
5. Verify that concrete substrate is visibly dry and free of moisture, and that minimum concrete internal relative humidity is not more than 75 percent, or as recommended by roofing system manufacturer, when tested according to ASTM F 2170.

    a. Test Frequency: One test probe per each 1000 sq. ft. (93 sq. m), or portion thereof, of roof deck, with no fewer than three test probes.
    b. Submit test reports within 24 hours of performing tests.

6. Verify that concrete-curing compounds that will impair adhesion of roofing components to roof deck have been removed.
7. Verify that minimum curing period recommended by roofing system manufacturer for lightweight insulating concrete roof decks has passed.

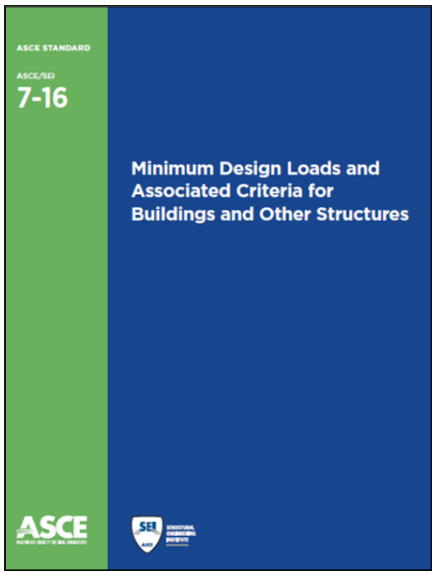
B. Proceed with installation only after unsatisfactory conditions have been corrected.

NRCA has still not seen capillary-blocking or water-retention admixtures perform successfully in concrete roof deck applications

The roofing industry needs to re-think
the concept of concrete roof deck "acceptance"

2018 I-codes

International Building Code, 2018 Edition



American Society of Civil Engineers Standard 7, "Minimum design loads and associated criteria for buildings and other structures" (ASCE 7-16)

Noteworthy changes in ASCE 7-16

compared to ASCE 7-10

- Revised basic wind speed map
- Changes (and new) pressure coefficients
- Revised perimeter and corner zones

While center field pressures may be slightly lower, field, perimeter and corner uplift pressures will generally be greater

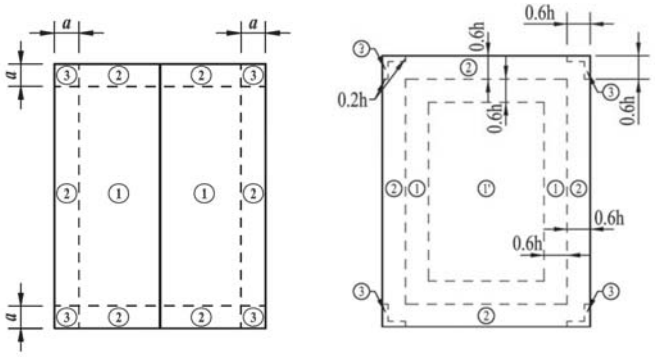
Comparing GC_p pressure coefficients

h ≤ 60 ft., gable roofs ≤ 7 degrees

Zone	ASCE 7-10	ASCE 7-16	Change
1’	n/a	0.9	-10%
1 (field)	-1.0	-1.7	+70%
2 (perimeter)	-1.8	-2.3	+28%
3 (corners)	-2.8	-3.2	+14%

Zones

h ≤ 60 ft., gable roofs ≤ 7 degrees

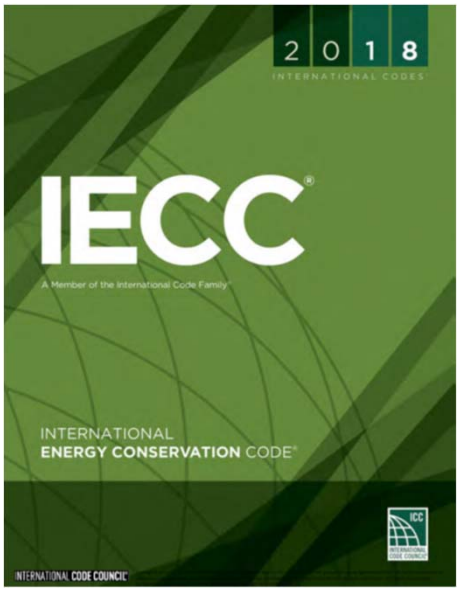


ASCE 7-10 **ASCE 7-16**

How the roofing industry will adapt to ASCE 7-16 remains to be seen….

FM Global has indicated they will update their FM 1-28 to be based on ASCE 7-16 (with modifications) by the end of the 2018.

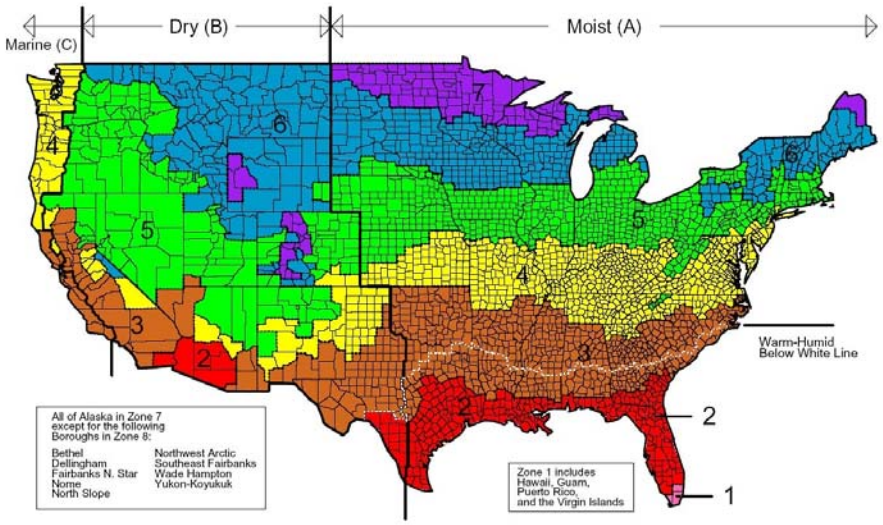
International Residential Code, 2018 Edition



International Energy Conservation Code, 2018 Edition

IECC 2018, Fig. C301.1-Climate zones

Fig. R301.1 (residential climate zones) is similar

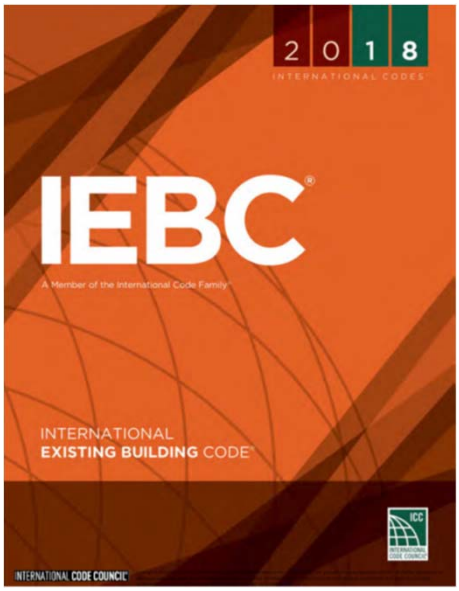


Comparison of IECC's various editions

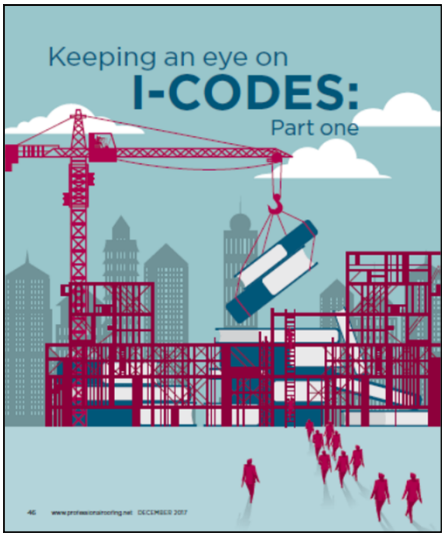
Commercial Buildings (Insulation component R-value-based method)

Climate Zone	IECC 2003	IECC 2006	IECC 2009	IECC 2012*	IECC 2015*	IECC 2018*
1	R-12 ci	R-15 ci	R-15 ci	R-20 ci	R-20 ci	R-20 ci
2	R-14 ci		R-20ci		R-25 ci	R-25 ci
3	R-10 ci					
4	R-12 ci			R-25 ci	R-30 ci	R-30 ci
5	R-15 ci	R-20 ci				
6	R-11 ci					
7	R-15 ci	R-25 ci	R-25 ci	R-30 ci	R-35 ci	R-35 ci
8						

* Applies to roof replacement projects
ci = continuous insulation



International Existing Building Code, 2018 Edition



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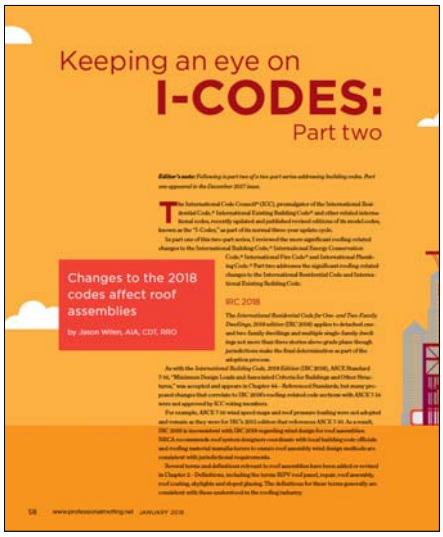

Professional Roofing, January 2018
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Polyiso. insulation

Thickness variations in polyio. insulation


RESEARCH+TECH

Not quite measuring up

Polyisocyanurate insulation thicknesses seem to vary

by Mark S. Graham

NRCA has received a limited number of reports of faced, rigid board polyisocyanurate insulation with thickness less than what was specified and indicated on the insulation's package labeling being delivered from manufacturers to distributors and job sites. Following is information about those reports, as well as information about recognized allowable thickness tolerances and NRCA's recommendations to roofing contractors for monitoring this situation.

Reports

NRCA has received reports of new, uninstalled polyisocyanurate insulation being received directly from polyisocyanurate insulation manufacturers with thicknesses notably less than nominal dimensions. Reports have been received from the East Coast to the Rocky Mountains and as far north as Wisconsin and south to Texas.

Reports have been received about various specified nominal thicknesses of polyisocyanurate insulation; however, the problems appear to be more common with thicker polyisocyanurate insulation products than thinner ones. For example, NRCA has received multiple reports of 3½-inch nominal thickness polyisocyanurate insulation measuring

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July 2017

Thickness variations

Polyisocyanurate insulation

- Measured thicknesses notably less than nominal
- Reports from throughout the U.S.
- More common with thicker product
  - For example, 3.5 inch (nominal) measures less than 3¼-inch thick
- Most reports specific to one manufacturer
  - Multiple plants from the one manufacturer
  - Limited reports from most other manufacturers

3.5 inch (nominal)

2.0 inch (nominal)

Allowable tolerances

ASTM C1289 (Polyisocyanurate insulation)

8. Dimensions

8.1 *Dimensional Tolerances*—The length and width tolerances shall not exceed ±¼ in. (6.4 mm), the thickness tolerance shall not exceed ⅛ in. (3.2 mm), and the thickness of any two boards shall not differ more than ⅛ in. (3.2 mm) when measured in accordance with Test Method C303.

8.3 *Edge Trueness in the x/y Direction*—Unless otherwise specified, the thermal insulation board shall be furnished with straight edges and edges shall not deviate more than 1/32 in./ft (2.6 mm/m) when examined in accordance with Practice C550.

8.4 *Shiplap Edges*—When specified, the insulation board shall be fabricated with shiplap edges along its longest dimensions.

8.4.1 The nominal depth of each shiplap shall be the sum of its thickest facer dimension plus one half the thickness of its core foam dimension.

8.4.2 For boards 2 in. (50.8 mm) or greater in nominal thickness, the width of the shiplap shall be 1 in. (25.4 mm). For boards less than 2 in. (50.8 mm) in thickness, the nominal width of the shiplap shall be one half the thickness of the faced board product.

8.5 *Face Trueness*—The thermal insulation boards shall not depart from absolute flatness more than ⅛ in./ft (10 mm/m) of length or width when examined in accordance with Practice C550.

8.6 *Available Sizes*—The thermal insulation boards are normally supplied in sizes of 4 by 4 ft (1.22 by 1.22 m), and 4 by 8 ft (1.22 by 2.44 m) for use in roofing applications. For sheathing applications the thermal insulation boards are normally supplied in sizes of 4 by 8 ft (1.22 by 2.44 m), 4 by 9 ft

8.7 *Crushings and Depressions*—The thermal insulation boards shall have no crushed or depressed areas on any surface exceeding ⅛ in. (3.2 mm) in depth on more than 10 % of the total surface area.

The issues…

Thickness variations in polyiso. insulation

- Most physical properties are thickness related
- R-value loss:
  - R-value decreased about 0.7 per ⅛-inch thickness loss (assuming an LTTR of 5.6 per inch)
- Insulation thickness does not match established wood blocking heights

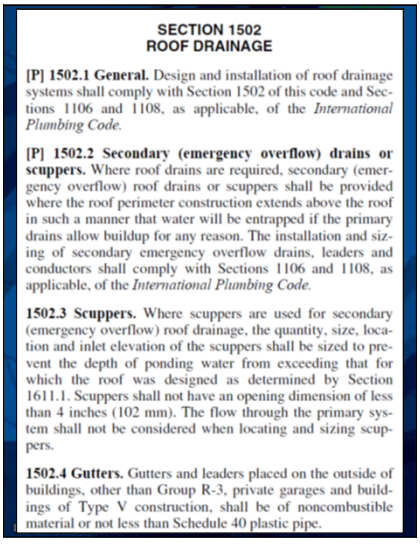
NRCA's recommendations

Thickness variations in polyio. insulation

- Distributors and contractors should measure board edge thicknesses upon delivery, preferably while the insulation still is on the truck
- Contact the manufacturer or distributor if thicknesses are less (or more) than specified
- Also contact NRCA Technical Services

Roof drain concerns

Roof drainage



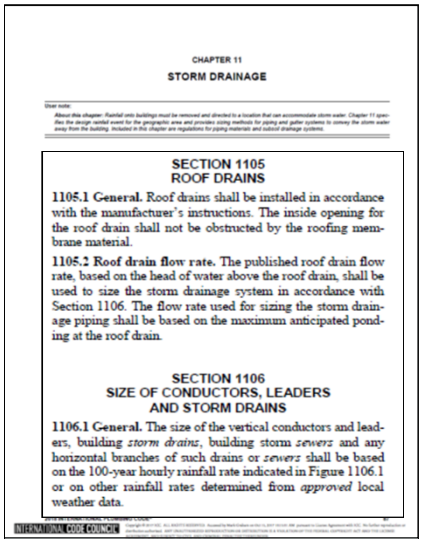
SECTION 1502
ROOF DRAINAGE

[P] 1502.1 General. Design and installation of roof drainage systems shall comply with Section 1502 of this code and Sections 1106 and 1108, as applicable, of the *International Plumbing Code*.

[P] 1502.2 Secondary (emergency overflow) drains or scuppers. Where roof drains are required, secondary (emergency overflow) roof drains or scuppers shall be provided where the roof perimeter construction extends above the roof in such a manner that water will be entrapped if the primary drains allow buildup for any reason. The installation and sizing of secondary emergency overflow drains, leaders and conductors shall comply with Sections 1106 and 1108, as applicable, of the *International Plumbing Code*.

1502.3 Scuppers. Where scuppers are used for secondary (emergency overflow) roof drainage, the quantity, size, location and inlet elevation of the scuppers shall be sized to prevent the depth of ponding water from exceeding that for which the roof was designed as determined by Section 1611.1. Scuppers shall not have an opening dimension of less than 4 inches (102 mm). The flow through the primary system shall not be considered when locating and sizing scuppers.

1502.4 Gutters. Gutters and leaders placed on the outside of buildings, other than Group R-3, private garages and buildings of Type V construction, shall be of noncombustible material or not less than Schedule 40 plastic pipe.



CHAPTER 11
STORM DRAINAGE

User note:
About this chapter: Rainfall onto buildings must be removed and directed to a location that can accommodate storm water. Chapter 11 specifies the design rainfall event for the geographic area and provides sizing methods for piping and gutter systems to convey the storm water away from the building. Included in this chapter are regulations for piping materials and subsoil drainage systems.

SECTION 1105
ROOF DRAINS

1105.1 General. Roof drains shall be installed in accordance with the manufacturer's instructions. The inside opening for the roof drain shall not be obstructed by the roofing membrane material.

1105.2 Roof drain flow rate. The published roof drain flow rate, based on the head of water above the roof drain, shall be used to size the storm drainage system in accordance with Section 1106. The flow rate used for sizing the storm drainage piping shall be based on the maximum anticipated ponding at the roof drain.

SECTION 1106
SIZE OF CONDUCTORS, LEADERS
AND STORM DRAINS

1106.1 General. The size of the vertical conductors and leaders, building *storm drains*, building storm *sewers* and any horizontal branches of such drains or *sewers* shall be based on the 100-year hourly rainfall rate indicated in Figure 1106.1 or on other rainfall rates determined from *approved* local weather data.

INTERNATIONAL CODE COUNCIL

Primary roof drain

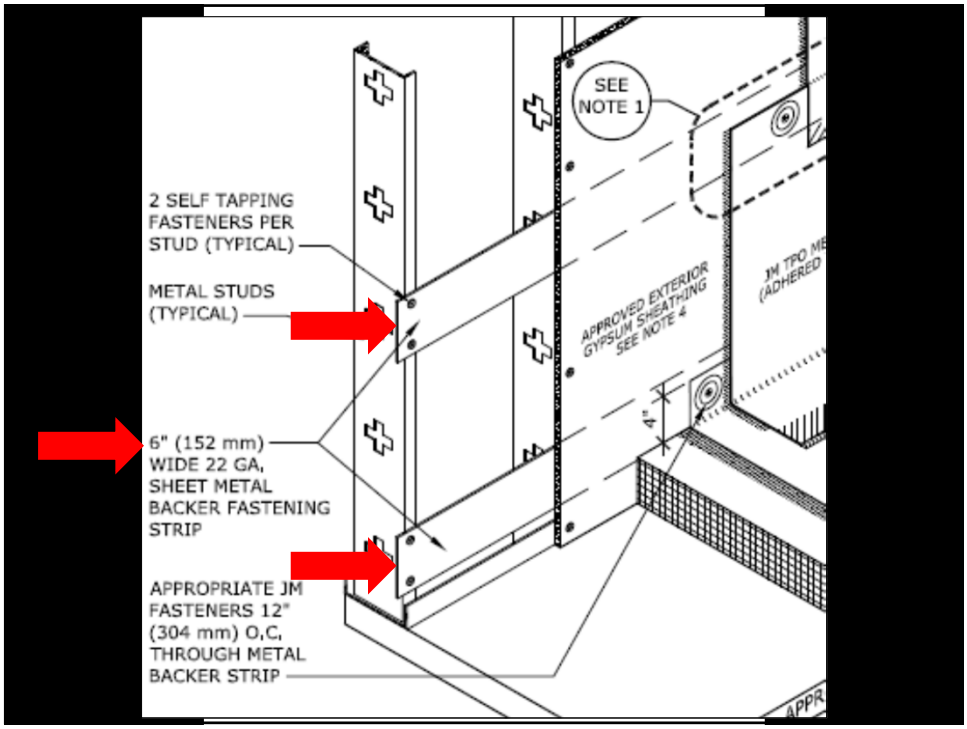
Retrofit roof drain insert

NRCA's interim recommendations

Roof drainage concerns

- Be cautious of roof drain issues, particularly in reroofing situations
  - IBC 2009 adds secondary drainage
  - IBC 2015 provides exception
  - IPC 2015 and IPC 2018 changes
- Assure membrane opening is larger than drain outlet/piping opening
- Be cautious of retrofit drain inserts
- Consider proposal/contract language

Metal stud-framed parapet walls

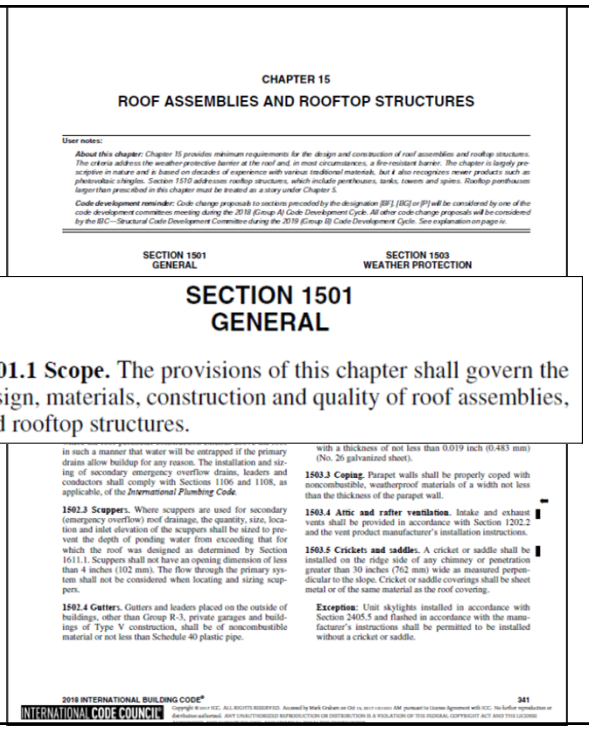


Applicators need more guidance on base termination/attachment details

Roof coatings

NRCA Guidelines for Roof Coatings

International Building Code, 2018 Edition



CHAPTER 15

ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

User notes:

About this chapter: Chapter 15 provides minimum requirements for the design and construction of roof assemblies and rooftop structures. The criteria address the weather-protective barrier at the roof and, in most circumstances, a fire-resistant barrier. The chapter is largely prescriptive in nature and is based on decades of experience with various traditional materials, but it also recognizes newer products such as photovoltaic shingles. Section 1510 addresses rooftop structures, which include penthouses, tanks, towers and spires. Rooftop penthouses larger than prescribed in this chapter must be treated as a story under Chapter 5.

Code development reminder: Code change proposals to sections preceded by the designation [BF], [BG] or [P] will be considered by one of the code development committees meeting during the 2018 (Group A) Code Development Cycle. All other code change proposals will be considered by the IBC—Structural Code Development Committee during the 2019 (Group B) Code Development Cycle. See explanation on page iv.

SECTION 1501
GENERAL

SECTION 1503
WEATHER PROTECTION

SECTION 1501
GENERAL

1501.1 Scope. The provisions of this chapter shall govern the design, materials, construction and quality of roof assemblies, and rooftop structures.

in such a manner that water will be entrapped if the primary drains allow buildup for any reason. The installation and sizing of secondary emergency overflow drains, leaders and conductors shall comply with Sections 1106 and 1108, as applicable, of the *International Plumbing Code*.

1502.3 Scuppers. Where scuppers are used for secondary (emergency overflow) roof drainage, the quantity, size, location and inlet elevation of the scuppers shall be sized to prevent the depth of ponding water from exceeding that for which the roof was designed as determined by Section 1611.1. Scuppers shall not have an opening dimension of less than 4 inches (102 mm). The flow through the primary system shall not be considered when locating and sizing scuppers.

1502.4 Gutters. Gutters and leaders placed on the outside of buildings, other than Group R-3, private garages and buildings of Type V construction, shall be of noncombustible material or not less than Schedule 40 plastic pipe.

with a thickness of not less than 0.019 inch (0.483 mm) (No. 26 galvanized sheet).

1503.3 Coping. Parapet walls shall be properly coped with noncombustible, weatherproof materials of a width not less than the thickness of the parapet wall.

1503.4 Attic and rafter ventilation. Intake and exhaust vents shall be provided in accordance with Section 1202.2 and the vent product manufacturer's installation instructions.

1503.5 Crickets and saddles. A cricket or saddle shall be installed on the ridge side of any chimney or penetration greater than 30 inches (762 mm) wide as measured perpendicular to the slope. Cricket or saddle coverings shall be sheet metal or of the same material as the roof covering.

Exception: Unit skylights installed in accordance with Section 2405.5 and flashed in accordance with the manufacturer's instructions shall be permitted to be installed without a cricket or saddle.

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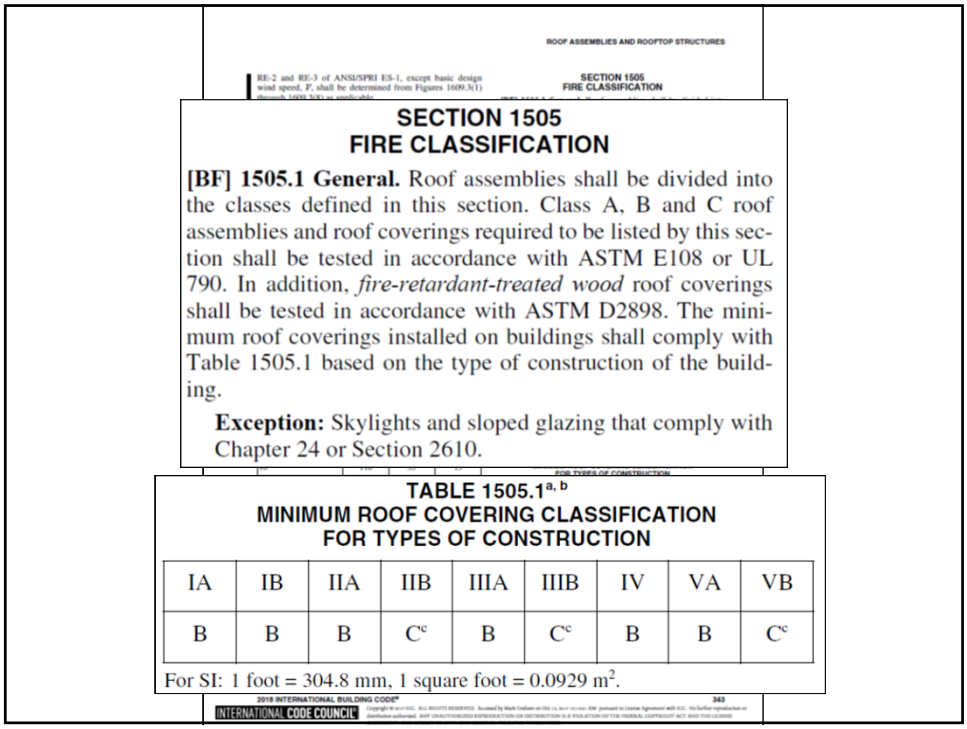

ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

RE-2 and RE-3 of ANSI/SPRI ES-1, except basic design wind speed, V, shall be determined from Figures 1609.3(1)

SECTION 1505
FIRE CLASSIFICATION

SECTION 1505
FIRE CLASSIFICATION

[BF] 1505.1 General. Roof assemblies shall be divided into the classes defined in this section. Class A, B and C roof assemblies and roof coverings required to be listed by this section shall be tested in accordance with ASTM E108 or UL 790. In addition, *fire-retardant-treated wood* roof coverings shall be tested in accordance with ASTM D2898. The minimum roof coverings installed on buildings shall comply with Table 1505.1 based on the type of construction of the building.

Exception: Skylights and sloped glazing that comply with Chapter 24 or Section 2610.

FOR TYPES OF CONSTRUCTION

TABLE 1505.1[a, b]
MINIMUM ROOF COVERING CLASSIFICATION FOR TYPES OF CONSTRUCTION

IA	IB	IIA	IIB	IIIA	IIIB	IV	VA	VB
B	B	B	C[c]	B	C[c]	B	B	C[c]

For SI: 1 foot = 304.8 mm, 1 square foot = 0.0929 m^2.

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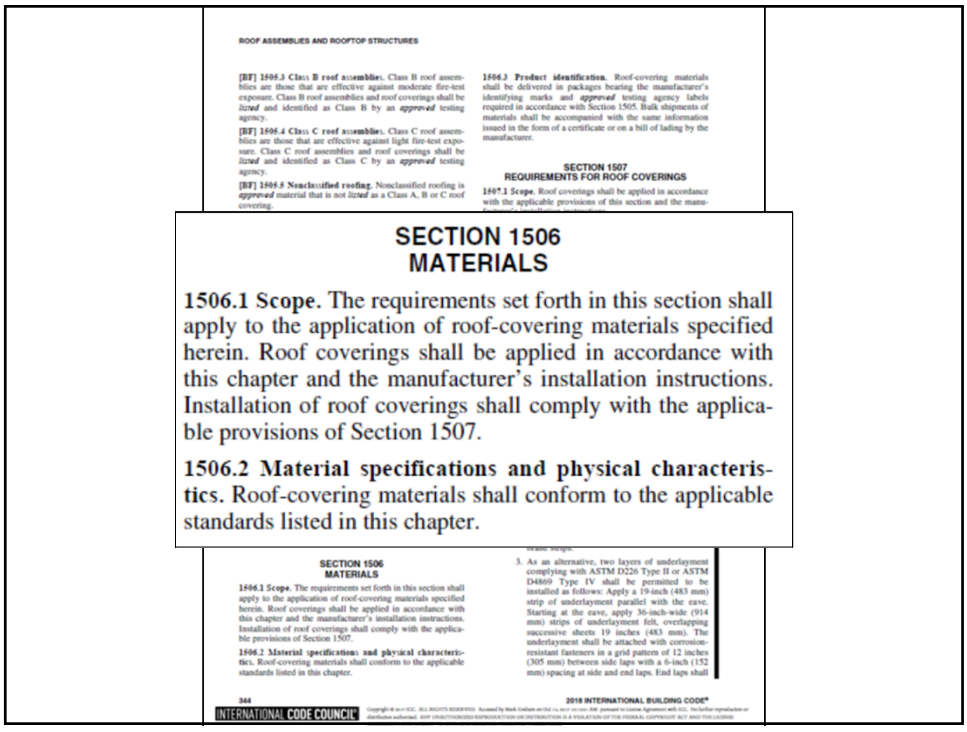
INTERNATIONAL CODE COUNCIL



ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

[BF] 1506.3 Class B roof assemblies. Class B roof assemblies are those that are effective against moderate fire-test exposure. Class B roof assemblies and roof coverings shall be *listed* and identified as Class B by an *approved* testing agency.

[BF] 1506.4 Class C roof assemblies. Class C roof assemblies are those that are effective against light fire-test exposure. Class C roof assemblies and roof coverings shall be *listed* and identified as Class C by an *approved* testing agency.

[BF] 1506.5 Nonclassified roofing. Nonclassified roofing is *approved* material that is not *listed* as a Class A, B or C roof covering.

1506.3 Product identification. Roof-covering materials shall be delivered in packages bearing the manufacturer's identifying marks and *approved* testing agency labels required in accordance with Section 1505. Bulk shipments of materials shall be accompanied with the same information issued in the form of a certificate or on a bill of lading by the manufacturer.

SECTION 1507
REQUIREMENTS FOR ROOF COVERINGS

1507.1 Scope. Roof coverings shall be applied in accordance with the applicable provisions of this section and the manu-

SECTION 1506
MATERIALS

1506.1 Scope. The requirements set forth in this section shall apply to the application of roof-covering materials specified herein. Roof coverings shall be applied in accordance with this chapter and the manufacturer's installation instructions. Installation of roof coverings shall comply with the applicable provisions of Section 1507.

1506.2 Material specifications and physical characteristics. Roof-covering materials shall conform to the applicable standards listed in this chapter.

SECTION 1506
MATERIALS

1506.1 Scope. The requirements set forth in this section shall apply to the application of roof-covering materials specified herein. Roof coverings shall be applied in accordance with this chapter and the manufacturer's installation instructions. Installation of roof coverings shall comply with the applicable provisions of Section 1507.

1506.2 Material specifications and physical characteristics. Roof-covering materials shall conform to the applicable standards listed in this chapter.

3. As an alternative, two layers of underlayment complying with ASTM D226 Type II or ASTM D4869 Type IV shall be permitted to be installed as follows: Apply a 19-inch (483 mm) strip of underlayment parallel with the eave. Starting at the eave, apply 36-inch-wide (914 mm) strips of underlayment felt, overlapping successive sheets 19 inches (483 mm). The underlayment shall be attached with corrosion-resistant fasteners in a grid pattern of 12 inches (305 mm) between side laps with a 6-inch (152 mm) spacing at side and end laps. End laps shall

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TABLE 1507.10.2
BUILT-UP ROOFING MATERIAL STANDARDS

MATERIAL STANDARD	STANDARD
Acrylic coatings used in roofing	ASTM D6083
Aggregate surfacing	ASTM D1863
Asphalt adhesive used in roofing	ASTM D3747
Asphalt cements used in roofing	ASTM D2822; D3019; D4586
Asphalt-coated glass fiber base sheet	ASTM D4601
Asphalt coatings used in roofing	ASTM D1227; D2823; D2824; D4479
Asphalt glass felt	ASTM D2178
Asphalt primer used in roofing	ASTM D41
Asphalt-saturated and asphalt-coated organic felt base sheet	ASTM D2626
Asphalt-saturated organic felt (perforated)	ASTM D226
Asphalt used in roofing	ASTM D312
Coal-tar cements used in roofing	ASTM D4022; D5643
Coal-tar saturated organic felt	ASTM D227
Coal-tar pitch used in roofing	ASTM D450; Type I or II
Coal-tar primer used in roofing, dampproofing and waterproofing	ASTM D43
Glass mat, coal tar	ASTM D4990
Glass mat, venting type	ASTM D4897
Mineral-surfaced inorganic cap sheet	ASTM D3909
Thermoplastic fabrics used in roofing	ASTM D5665, D5726

1507.14 Sprayed polyurethane foam roofing. The installation of sprayed polyurethane foam roofing shall comply with the provisions of this section.

1507.14.1 Slope. Sprayed polyurethane foam roofs shall have a design slope of not less than one-fourth unit vertical in 12 units horizontal (2-percent slope) for drainage.

1507.14.2 Material standards. Spray-applied polyurethane foam insulation shall comply with ASTM C1029 Type III or IV or ASTM D7425.

1507.14.3 Application. Foamed-in-place roof insulation shall be installed in accordance with the manufacturer's instructions. A liquid-applied protective coating that complies with Table 1507.14.3 shall be applied not less than 2 hours nor more than 72 hours following the application of the foam.

TABLE 1507.14.3
PROTECTIVE COATING MATERIAL STANDARDS

MATERIAL	STANDARD
Acrylic coating	ASTM D6083
Silicone coating	ASTM D6694
Moisture-cured polyurethane coating	ASTM D6947

1507.14.4 Foam plastics. Foam plastic materials and installation shall comply with Chapter 26.

ASTM product standards

Roof coatings

- ASTM D6083: acrylic
- ASTM D1227: emulsified asphalt
- ASTM D2823: asphalt
- ASTM D2824: aluminum
- ASTM D4479: asphalt
- ASTM D6694: silicone
- ASTM D6947: polyurethane

Roof coatings
vs.
Liquid-applied membranes

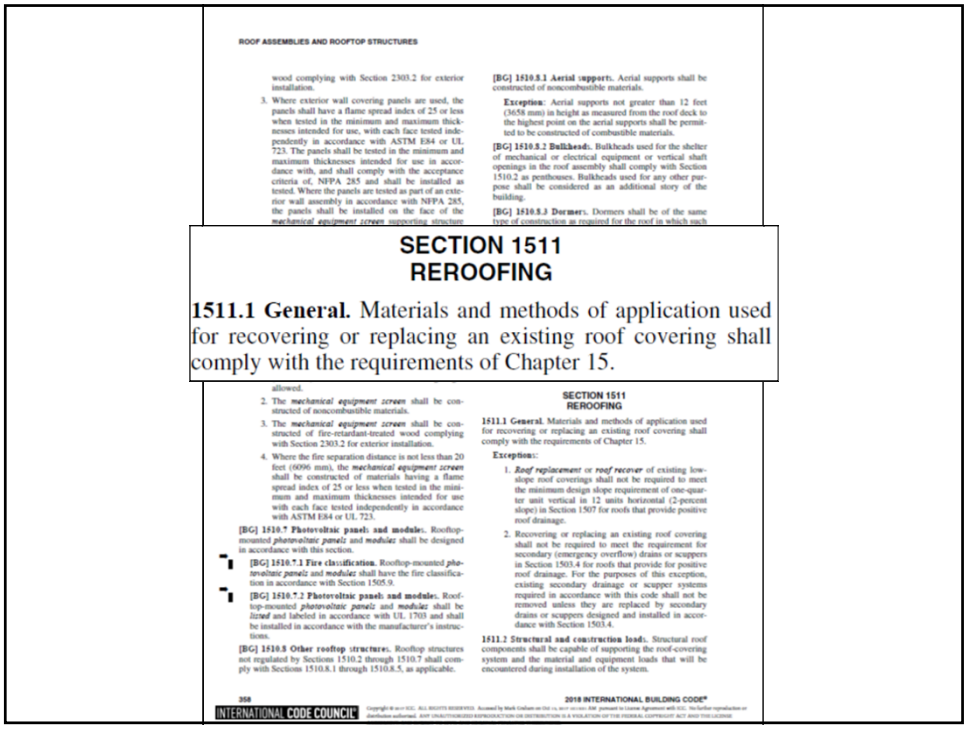
The differences

- Roof coatings are classified as surfacing products
- Liquid-applied membranes are classified as roof membranes

1507.15 Liquid-applied roofing. The installation of liquid-applied roofing shall comply with the provisions of this section.

1507.15.1 Slope. Liquid-applied roofing shall have a design slope of not less than one-fourth unit vertical in 12 units horizontal (2-percent slope).

1507.15.2 Material standards. Liquid-applied roofing shall comply with ASTM C836, ASTM C957, ASTM D1227 or ASTM D3468, ASTM D6083, ASTM D6694 or ASTM D6947.



ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

wood complying with Section 2303.2 for exterior installation.

3. Where exterior wall covering panels are used, the panels shall have a flame spread index of 25 or less when tested in the minimum and maximum thicknesses intended for use, with each face tested independently in accordance with ASTM E84 or UL 723. The panels shall be tested in the minimum and maximum thicknesses intended for use in accordance with, and shall comply with the acceptance criteria of, NFPA 285 and shall be installed as tested. Where the panels are tested as part of an exterior wall assembly in accordance with NFPA 285, the panels shall be installed on the face of the *mechanical equipment screen* supporting structure

[BG] 1510.8.1 Aerial supports. Aerial supports shall be constructed of noncombustible materials.

Exception: Aerial supports not greater than 12 feet (3658 mm) in height as measured from the roof deck to the highest point on the aerial supports shall be permitted to be constructed of combustible materials.

[BG] 1510.8.2 Bulkheads. Bulkheads used for the shelter of mechanical or electrical equipment or vertical shaft openings in the roof assembly shall comply with Section 1510.2 as penthouses. Bulkheads used for any other purpose shall be considered as an additional story of the building.

[BG] 1510.8.3 Dormers. Dormers shall be of the same type of construction as required for the roof in which such

SECTION 1511
REROOFING

1511.1 General. Materials and methods of application used for recovering or replacing an existing roof covering shall comply with the requirements of Chapter 15.

allowed.

2. The *mechanical equipment screen* shall be constructed of noncombustible materials.
3. The *mechanical equipment screen* shall be constructed of fire-retardant-treated wood complying with Section 2303.2 for exterior installation.
4. Where the fire separation distance is not less than 20 feet (6096 mm), the *mechanical equipment screen* shall be constructed of materials having a flame spread index of 25 or less when tested in the minimum and maximum thicknesses intended for use with each face tested independently in accordance with ASTM E84 or UL 723.

[BG] 1510.7 Photovoltaic panels and modules. Rooftop-mounted *photovoltaic panels* and *modules* shall be designed in accordance with this section.

[BG] 1510.7.1 Fire classification. Rooftop-mounted *photovoltaic panels* and *modules* shall have the fire classification in accordance with Section 1505.9.

[BG] 1510.7.2 Photovoltaic panels and modules. Rooftop-mounted *photovoltaic panels* and *modules* shall be *listed* and labeled in accordance with UL 1703 and shall be installed in accordance with the manufacturer's instructions.

[BG] 1510.8 Other rooftop structures. Rooftop structures not regulated by Sections 1510.2 through 1510.7 shall comply with Sections 1510.8.1 through 1510.8.5, as applicable.

SECTION 1511
REROOFING

1511.1 General. Materials and methods of application used for recovering or replacing an existing roof covering shall comply with the requirements of Chapter 15.

Exceptions:

1. *Roof replacement* or *roof recover* of existing low-slope roof coverings shall not be required to meet the minimum design slope requirement of one-quarter unit vertical in 12 units horizontal (2-percent slope) in Section 1507 for roofs that provide positive roof drainage.
2. Recovering or replacing an existing roof covering shall not be required to meet the requirement for secondary (emergency overflow) drains or scuppers in Section 1503.4 for roofs that provide for positive roof drainage. For the purposes of this exception, existing secondary drainage or scupper systems required in accordance with this code shall not be removed unless they are replaced by secondary drains or scuppers designed and installed in accordance with Section 1503.4.

1511.2 Structural and construction loads. Structural roof components shall be capable of supporting the roof-covering system and the material and equipment loads that will be encountered during installation of the system.

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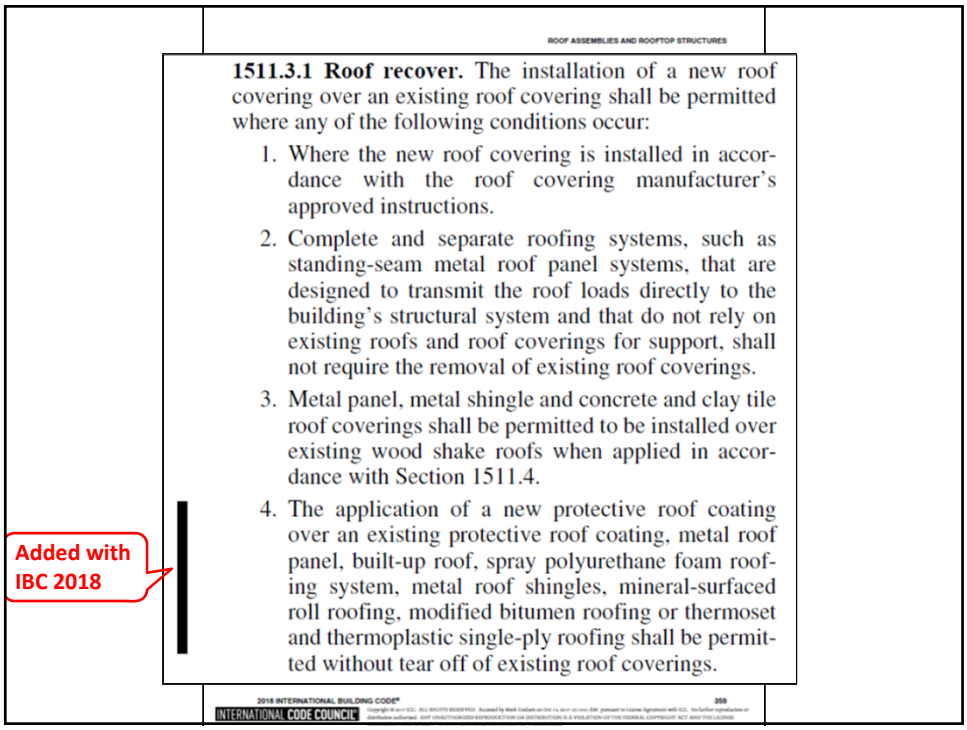

ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

1511.3.1 Roof recover. The installation of a new roof covering over an existing roof covering shall be permitted where any of the following conditions occur:

1. Where the new roof covering is installed in accordance with the roof covering manufacturer's approved instructions.
2. Complete and separate roofing systems, such as standing-seam metal roof panel systems, that are designed to transmit the roof loads directly to the building's structural system and that do not rely on existing roofs and roof coverings for support, shall not require the removal of existing roof coverings.
3. Metal panel, metal shingle and concrete and clay tile roof coverings shall be permitted to be installed over existing wood shake roofs when applied in accordance with Section 1511.4.
4. The application of a new protective roof coating over an existing protective roof coating, metal roof panel, built-up roof, spray polyurethane foam roofing system, metal roof shingles, mineral-surfaced roll roofing, modified bitumen roofing or thermoset and thermoplastic single-ply roofing shall be permitted without tear off of existing roof coverings.

Added with IBC 2018

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Roof coatings -- summary

- Fire classification (Class A, B or C) – tested as an assembly
- Installed per the coating manufacturer's instructions
- ASTM product standards
- Is a coating a reroofing layer? (IBC 2018 clarifies)

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