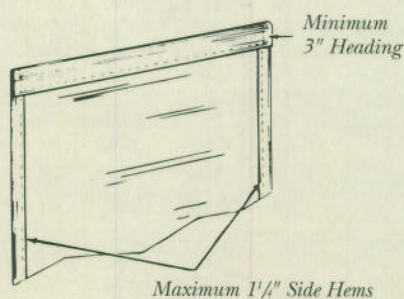


### Pinch Pleated Draperies

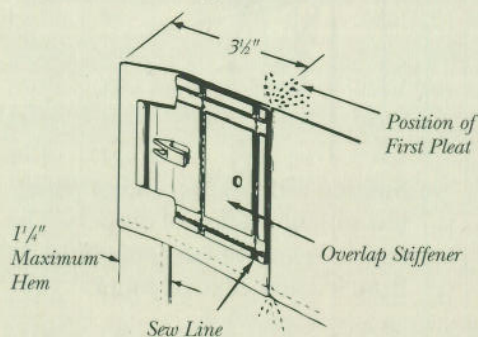
#### 1. Sew Panels



Measure and sew the flat panel to proper width and length specified allowing 3 1/2" overlap. Note the minimum heading height and maximum side hems.

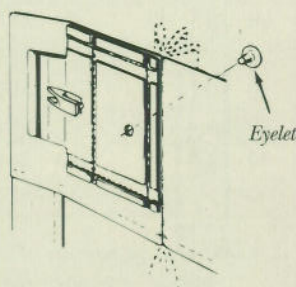
**NOTE:** For 94004 track, trim 3/16" from top of conventional stiffener before attaching to top of drapery in step 2. This keeps heading of drapery from rubbing against ceiling.

#### 2. Attach Stiffener



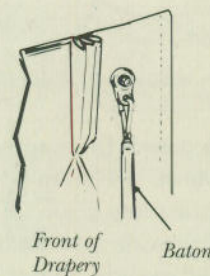
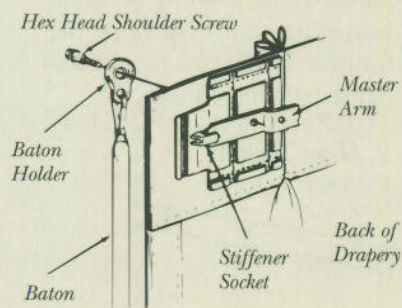
Sew stiffener to back of overlap on drapery. Top of stiffener should be even with top of panel. Back edge of stiffener should be 3 1/2" from leading edge of panel.

#### 3. Attach Eyelet



Space and sew pleats in heading allowing for specified drapery return.

#### 4. Hang Draperies



Place stiffener socket over arm of master. Attach hex head shoulder screw through baton holder, grommated eyelet and into the master arm. Finish hanging and training draperies in the usual manner.

**NOTE:** 92900 bench snap attacher plus the 94147 punch and anvil is used to attach the eyelet illustrated in step 3.



# BATON DRAW SYSTEMS

Ripplefold® Heading System

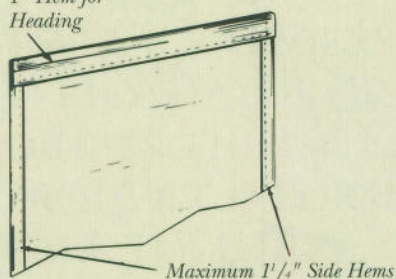
## Ripplefold® Heading System

### 1. Panel Coverage

Using panel coverage and the desired fullness column from chart on right, determine hemmed width of flat panel. Then, reading on same horizontal line, determine the number of full spaces required between factory snaps.

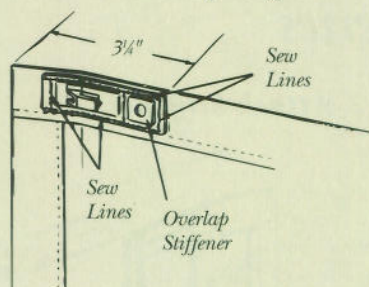
### 2. Hem Panels

1" Hem for Heading



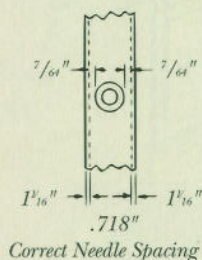
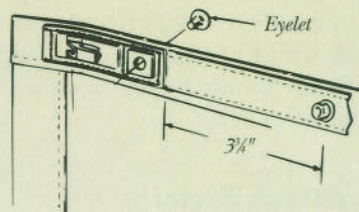
Cut and hem panels to required length and width. A 1" hem is usually sufficient for heading (Note: 2" buckram will provide additional support for lightweight fabrics.) Allow for track clearance at top plus desired floor clearance.

### 3. Attach Overlap Stiffener



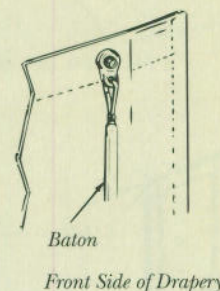
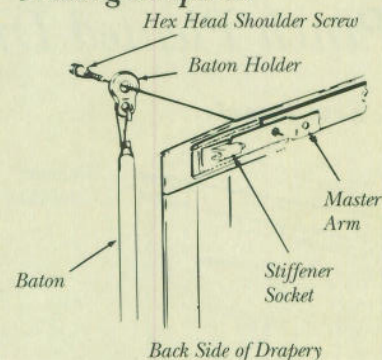
Starting with overlap end of panel, sew stiffener to top of drapery. The back edge of stiffener should be 3/4" from leading edge of panel.

### 4. Sew On Snap Tape



Cut off required number of spaces on snap tape, spaces required after master and return allowances are made. Cut tape so that distance from back edge of stiffener to the first snap is 3/4". Then, put tape under stiffener and sew tape along top of heading. Stitch as closely as possible to top of heading to prevent the heading from contacting the track during operation. Spacing for double needle heads should be .718" or 29/32".

### 5. Hang Draperies



Place stiffener on arm of master; eyelet will line up with threaded hole in arm. Fasten baton holder to arm with hex head shoulder screw provided. Join snaps on panel headings with carrier snaps. Insert pin-on hook to return drapery to wall.

NOTE: 92900 bench snap attacher plus the 94147 punch and anvil is used to attach the eyelet illustrated in step 4.



# BATON DRAW SYSTEMS

Ripplefold® fabrication Chart

## Ripplefold® Fabrication Chart



* No. of Full Spaces	*** Fabric Width Hemmed	PANEL COVERAGE					** No. of Carriers
		92140 120% Fullness	92141 100% Fullness	92142 80% Fullness	92143 60% Fullness	Stack- Back Width	
6	36½	10-14	11-16	13-17	14-19	9½	7
8	45	15-18	17-20	18-22	20-24	10½	9
10	53½	19-21	21-24	23-27	25-30	11½	11
12	62	22-25	25-28	28-32	31-35	12½	13
14	70½	26-29	29-32	33-36	36-40	13½	15
16	79	30-33	33-37	37-41	41-45	14½	17
18	87½	34-36	38-41	42-46	46-51	15	19
20	96	37-40	42-45	47-51	52-56	16	21
22	104½	41-44	46-50	52-55	57-61	16½	23
24	113	45-48	51-54	56-60	62-66	17½	25
26	121½	49-51	55-58	61-65	67-72	18½	27
28	130	52-55	59-62	66-70	73-77	19½	29
30	138½	56-59	63-66	71-74	78-82	20½	31
32	147	60-63	67-71	75-79	83-87	21½	33
34	155½	64-66	72-75	80-84	88-93	22	35
36	164	67-70	76-79	85-89	94-98	22½	37
38	172½	71-74	80-84	90-93	99-103	23½	39
40	181	75-78	85-88	94-98	104-108	24½	41
42	189½	79-81	89-92	99-103	109-114	25	43
44	198	82-85	93-96	104-108	115-119	25½	45
46	206½	86-89	97-101	109-112	120-124	26½	47
48	215	90-93	102-105	113-117	125-129	27½	49
50	223½	94-96	106-109	118-122	130-135	28½	51
52	232	97-100	110-113	123-127	136-140	29	53

* No. of Full Spaces	*** Fabric Width Hemmed	PANEL COVERAGE					** No. of Carriers
		92140 120% Fullness	92141 100% Fullness	92142 80% Fullness	92143 60% Fullness	Stack- Back Width	
54	240½	101-104	114-118	128-131	141-145	30	55
56	249	105-108	119-122	132-136	146-150	31	57
58	257½	109-111	123-126	137-141	151-156	31½	59
60	266	112-115	127-130	142-146	157-161	32½	61
62	274½	116-119	131-136	147-150	162-166	33½	63
64	283	120-123	137-139	151-155	167-171	34½	65
66	291½	124-126	140-143	156-160	172-176	35½	67
68	300	127-130	144-147	161-165	177-182	36½	69
70	308½	131-134	148-152	166-169	183-187	37	71
72	317	135-138	153-156	170-174	188-192	38	73
74	325½	139-141	157-160	175-179		39	75
76	334	142-145	161-164	180-184		39½	77
78	342½	146-149	165-168	185-188		40½	79
80	351	150-153	169-173	189-193		41½	81
82	359½	154-156	174-177			42½	83
84	368	157-160	178-181			43½	85
86	376½	161-164	182-186			44½	87
88	385	165-168	187-190			45½	89
90	393½	169-171				46	91
92	402	172-175				47	93
94	410½	176-179				48	95
96	419	180-183				49½	97
98	427½	184-186				50½	99
100	436	187-190				51½	101

\*Spaces required after master and return allowances are made.

\*\*Includes one carrier (button portion only) for attachment to master.

\*\*\*For 3½" drapery return.



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