







































# Certificate

This Certificate is issued to

AL ROOKAL Company for Engineering Inspection Ltd.

Al Karada

Baghdad

IRAQ

who have implemented a Quality Management System, which meets the requirements laid down in ISO 9001:2015, with the following scope:

Routine Inspections and Engineering Consultancy in Oil Refineries, Gas Processing Plants, Power Generation Plants & Petrochemical Plants

Certificate No.: Q96414352
Original Issue: 14 March 2016
Latest Issue: 14 March 2022
Valid Till: 13 March 2025

The continuing validity of this certificate is subject to timely conduct of surveillance audits

Surveillance 1 due before : 07 March 2023 Surveillance 2 due on : 07 March 2024 us sain

for Vexil Business Process Services Private Limited





WWW.JAS-ANZ.ORG/REGISTER

ISO 9001:2015

To check the validity of the certificate, please email to info@vexilbps.com
The validity of the certificate can also be verified at http://www.vexilbps.com
Coloured reproduction of this certificate is not permitted.
Upon request, the Certificate shall be returned to Vexil Business Process Services Private Limited



The American Society for Nondestructive Testing, Inc.

recognizes

# Al Rookal for Engineering Inspection Ltd

as a Corporate Partner of this Society.

Dedicated to the development and perpetuation of the highest standards of professional service and efficiency in the field of nondestructive testing, ASNT® exists to create a safer world.

Ten Street February 1, 2017

Chairperson of the Board

Date

# **ANNUAL MEMBERSHIP CERTIFICATE 2019**



Head Office: Rue du Commerce 20-22 1000 Brussels T: +32 (0)2 880 21 37 www.ifia-federation.org VAT No. BE06 5777 3331

We hereby certify that

Al-Rookal Co. For Engineering Inspection Ltd.

Alhadad Building – 3<sup>rd</sup> Floor Apartment D4 Karadah Kharej Baghdad Iraq

is a member in good standing of

the International Federation of Inspection Agencies.

Brussels, April 2019

The Director General

International Federation of Inspection Agencies Limited: Registered in England, Reg No 1641984.



وزارة النفط الدائسرة الفنيسة

الشركات النفطية كافة / عدا شركات (الإستكشافات النفطية ، تسويق النفط ، ناقلات النفط العراقية ) هيئات التشغيل وأقسام التطوير التابعة لشركات نفط (البصرة، ميسان، ذي قار، الوسط، الشمال) معاهد التدريب النفطي

# م / شركات الطرف الثالث الفاحص المعتمدة لدى القطاع النفطى

لاحقاً ببرقيتنا ٢٣١٤ في ٢٠٢٣/٣/١٣ بخصوص الموضوع أعلاه.

وعطفاً على محضر الإجتماع الثامن لفريق العمل المشكل بموجب الأمرين الوزاريين ٤٠٤٢٣ و٢٠٨١ في ٢٠٢١/١٢/١ و ٥ / ٢٠ ٢ على التوالي (الذي يتولى مسؤولية تحديث قائمة الشركات الفاحصة الثالثة المعتمدة في الوقت الحالي ودراسة طلبات الشركات التي تروم إعتمادها شركات فاحصة ثالثة لدى الوزارة وفقاً للمتطلبات التي أعدت من قبل الدائرة الفنية لهذا الغرض).

ترافق لكم طياً جدولاً بآخر تحديث للشركات الفاحصة الثالثة المعتمدة في القطاع النّفطي وفقاً لنوع الفّعالية التي يمكنكم إعتمادها مستقبلاً م حال تعاقدكم معها وذلك بالاستناد الى الوثائق والأوليات التي زودتنا بها تلكم الشركات.

|     |   | وليات التي رودت بها تنكم السركات.                                  | ي حال تعاقدهم معها ودلك بالإستناد الي الويائق والا   |
|-----|---|--|--|
| No. | Company   | Factory Acceptance Test World Wide (FAT) الفحص المصنعي خارج العراق | Factory (FAT)<br>& Site (SAT)<br>Acceptance Test Inside Iraq only<br>(SAT)<br>الفحص المصنعي والموقعي داخل العراق فقط |
| 1   | SGS   | <b>√</b>   | ✓  |
| 2   | TUV Rheinland                                     | <b>√</b>   | ✓  |
| 3   | Intertek Global                                   | ✓  | ✓  |
| 4   | Rina  | ✓  | ✓  |
| 5   | Bureau Veritas                                    | <b>✓</b>   | ✓  |
| 6   | ATG   | <b>√</b>   | ✓  |
| 7   | Al-Rookal company for engineering inspection Ltd. | *  | ✓  |

علماً أن الأمر يتطلب قيام تلكم الشركات بتزويدكم بكافة الوثائق التي تقع على عاتقكم التي تم التطرق إليها ببرقيتنا ٧٧٥٨ في . 7 . 7 7/1 1/17

يرجى التفضل بالإطلاع ٠٠٠ مع التقدير.

حسنين عبداللطيف غورج مرك المدير العام / وكالة د. سماهر محمد عني عبدالله معاون المديسر ألعام



# نسخة منه الى /

- دوائر مركز الوزارة (الدراسات والتخطيط والمتابعة ، الإقتصادية ، القانونية) / يرجى التفضل بالإطلاع ٠٠٠ مع التقدير.
- شركة الرخل لأعمال الفحص الهندسي المحدودة (alrookl@yahoo.com) / إشارة الى كتابكم (RKL-24) في ٥ ٢٠٢٣/١٠ / ٢ يرجى التفضل بالإطلاع ٠٠٠ مع التقدير.
  - قسم الفحص الهندسي / للحفظ مع الأوليات لطفاً.

Ministry of planning
Iraqi Organization for Accreditation
IQAS

# **ACCREDITATION CERTIFICATE**

No. IB 002



Iraqi Accreditation System Certify that:

# Al-Rookal Company for Engineering Inspection Ltd Iraq- Baghdad – Karadah kharj

Is accredited according to the requirements of the standard ISO/IEC 17020:2012

(Conformity assessment Requirements for the operation of various types of bodies performing inspection

TYPE - A -

In the field of:

- Pressure Equipment Sector
- Nondestructive Testing Sector

This accreditation is subject to with the above standard & IQAS requirements

The scope of accreditation is attached to the certificate & considered as part of it

The most recent issue of the accreditation scope is available on IQAS website <a href="https://iqas.mop.gov.iq">https://iqas.mop.gov.iq</a>

Accreditation is valid From 31/1/2024 To 30/1/2026
Initial accreditation
25/4/2019

Dr. Mohammed Lateef Ahmed General Manager of IQAS Dr. Mohammed Ali Tamim Deputy Prime Minister Minister of Planning

# POWER OF ATTORNY





#### **AUTHORISATION LETTER**

Subject: Utilization of flare gas - MRC

The undersigned KPS Metal, a.s., Czech Republic hereby inform that AL-ROOKAL Co. For Engineering Inspection Ltd. (REI), Baghdad Karadah Kharej – Alhadad Building – 3rd Floor-Apartment D4, Iraq, is our sole authorized agent for negotiation regarding to Utilization of flare gas.

Further, we authorize AL-ROOKAL Co. For Engineering Inspection Ltd. (REI) to submit, follow up and obtain the necessary data which we need for calculation and prepare of technical proposal.

We herewith certify the above to be true and correct.

Moravske Budejovice on 4/10/2015

100 Smetal

Eng. Lubomir Oplatek General Director and Deputy Chairman of the Board Karel Dolezal Executive Board Mer

KPS Metal a.s. Urbankova 231 676 02 Moravske Budejovice The Czech Republic Phone: +420 568 402 269 Handy: +420 602 531 337 E-mali: oplate/@kpsmetal.cz www.kpsmetal.cz



#### POWER OF ATTORNEY

We grant hereby Power of Attorney to AL-ROOKAL Co. for Engineering Inspection Ltd. (R.E.I.), located in Iraq – Baghdad – Karadah - Kharej, Al-Hadad building  $3^{66}$  floor

BASED ON MCA SIGNED 24 AUGUST 2010 TO REPRESENT FOR DEALING FOLOWING TRAINING AND CERTIFICATION PROGRAMS: INTERNATIONAL WELDING INSPECTION PERSONNEL IN LEVEL IWI-C -COMPREHENSIVE WELDING INSTRUCTORS/TRAINERS

WELDING INSTANCE ORDS FROM THE STATE OF THE

ALROOK-L Co. is neither authorized to sign any contract on behalf of ATG without a special consent issued by ATG s.r.o. nor to bind ATG s.r.o. at any legal responsibility.

for ATG s.r.o. Zbyněk Zavadíl Statutory

**FIT F** s.r.o.







POWER OF ATTORNEY

Pod Håjkem 405/1 180 00 Praka 8 Pkoke: +420 296 587 201-6 Fax: +420 296 587 240

/2016/810

 Contact person
 Contacts
 Contact
 Contact

 Date is 1/3 not cuskly
 Photos: +4420 296 587 201-9
 28/01/2016

 [archousky)@treu-hort.cz
 Fax: +420 296 587 240

We grant hereby Power of Attorney to ALROOK-L CO. for Engineering Inspection Ltd., located in Iraq-Baghdad –Karadah-Kharej, Al-Hadad building 3<sup>st</sup> floor.

Based on the consortium signed on  $10^{\rm th}$  of January, 2014, for dealing following activity Related to the third party inspection (shop & site)

ALROOKAL Co. Is neither authorized to sign any contract on behalf of ATG without a special consent issued by ATG s.r.o nor to bind ATG s.r.o at any legal responsibility.

Prague, April 3, 2015

Talles

Committeel Regular adminished by the Municipal Managing Director.
Cost in Propul, Nectors C, hosel 8452 by Jan Wenful by No., 420-2200 by Jan Wenful by Art No., CEANOGOME.

EUR Bank scown (\* 04/9/201500 Commentant AC, Agostivská (\* 1202) Prata 2 EUR BAN, CL12 6200 6000 6000 (\* 04/9/25 EUR BK, CDBACPOOX

# CERTIFICATES OF QUALITY



Mr Maher Al-Ameri, PCQI Al-Rookal Co. For Engineering Inspection Karadah, Karadah Kharej Al-Hadad Building, Apartment 4 Baghdad Iraq

07 June 2013

Congratulations to our new Practitioner.

Dear Mr Al-Ameri

I have the great pleasure to confirm that your recent application has been successful and you have been awarded the grade of **Practitioner**. Your membership number is 6005017 and you can now use the honours **PCQI**.

You are now entitled to the full range of Membership benefits. These include complimentary copies of *Quality World* magazine, discounted training courses and access to the members section of our website at <a href="https://www.thecoj.org/Log-in/">https://www.thecoj.org/Log-in/</a> (where you can amend and update your contact details).

As your career progresses, the website is also the place to find information on how you can upgrade to a higher membership grade.

Welcome to the institute. If we can be of any further assistance please contact us on 020 7245 6866 or via e-mail at membership@thecqi.org.

Yours sincerely

Macq

Mark Jaeger CQI Membership Manager





وزارة التخطيط الجهاز المركزي للتقييس والسيطرة النوعية

الدائرة: - السيطرة النوعية القسم: - ادارة الجـــودة

للي/ شركة الرخل لإعمال الفحص الهندسي المحدودة

م/ ترخيص

يهدي الجهاز اطيب تحياته ٠٠٠

و مصلت الموافقة بمنح ترخيص لشر كتكم لممارسة أعسال التأهيل لتطبيق نظام ادارة الجودة استلادا ألم الموافقة بمنح ترخيص لشر كتكم لممارسة (عالم المطلوبة المسالة (9) من التطبيبات وقم (ع) لسندة ٢٠١٢ لتوفق الشروط المطلوبة علما أن الإجازة الغذلة قد 15/1/1/17 وتاليقاية 1/١٤/١/١٤ وتوفق المادة (١) من التطبيمات اعلاه على أن يقوم باعسال التأهيل للذوات المذكورة المساليم ادناه

١- ماهر عبد السادة

د جواد محمد

مع التقدير ٠٠٠

مجازة نسرين حامي سوادي دير عام دائرة السلطرة النوعية

الجهاز المجهاز المحادث الموكن المحادث المعادة المعومية المدومية ال

هلم نعمت محمود مدير عام دائرة الخدمات القنية والادارية / ١/ ٢٠١٤

> نسخه منه الى / - قسم ادارة الجودة / مع الاوليات لطفاً

> > وصال/ ۲٦

www.cosqc.gov.iq cosqc@cosqc.gov.iq العراق - بغداد ـ الجادرية ـ ص . ب (١٣٠٣٧) ـ البريد الالكتروني : هاتف ٨٤ / ٨٣ / ٨٨ / ٨٨ / ٧٨م /٧٧٥١٨٠ تليفاكس ١٩٨١/٧٧



This is to certify that on the 07 June 2013

Maher Al-Ameri

Met the requirements for membership and is eligible to join the Institute at the grade of

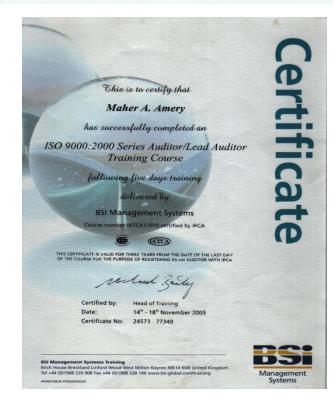
Practitioner

with the right to use the honours PCQI

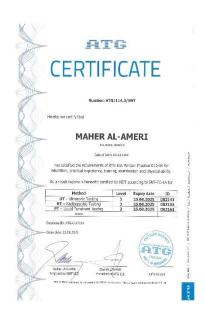


Similar

Simon Feary, CEO



# CERTIFICATES OF OUR INSPECTOR

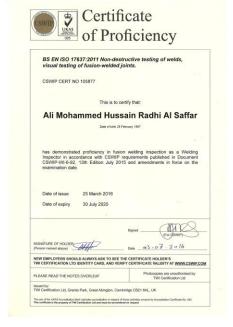














has complied with the requirements of AWS QC1, Standard for AWS Certification of Welding Inspectors

17051891 CERTIFICATE NUMBER

May 1 2020



AWS CREATED FOR SOME THE CHAIR

AWS CREATED FROM SOMMETTEE CHAIR

AWS CREATED FROM COMMITTEE CHAIR



# CERTIFICATES OF API



# CERTIFICATE

Number: ATG-C-41450

Hereby we certify that

#### Ghassan Abdulameer Habeeb AL-ABADY

has satisfied the qualification requirements of ATG sProcedure G19-34 (Inspection and Plant Inspection Qualification and Certification System).

As a result he is herewith certified for

| METHOD  | LEVEL | EXPIRY DATE | ID     |
|---|-------|-------------|--------|
| API 510, 572, 573 – Plant Inspector For Boilers<br>And Pressure Vessels | 2     | 03.12.2022  | 058771 |
| API 653 – Plant Inspector For Aboveground<br>Storage Tanks              | 2     | 03.12.2022  | 058781 |



Issue Date: 10.01.2018

Certification Body ATG CERT comply with EN ISO/IEC 17024.



Hereby we certify that

#### Mazin Abdullah Abbas AL-MIMAR

31.07.1978 Date of birth

has satisfied the qualification requirements of ATG sProcedure G19-34 (Inspection and Plant Inspection Qualification and Certification System).

As a result he is herewith certified for

| METHOD  | LEVEL | EXPIRY DATE | ID     |
|---|-------|-------------|--------|
| API 510, 572, 573 – Plant Inspector For Boilers<br>And Pressure Vessels | 2     | 03.12.2022  | 058791 |
| API 653 – Plant Inspector For Aboveground<br>Storage Tanks              | 2     | 03.12.2022  | 058801 |



Issue Date: 10.01.2018



AMERICAN PETROLEUM INSTITUTE Individual Certification Programs: ICP

#### **API Individual Certification Programs**

hussain mohan sukar

has met the requirements for API certification

API-653 Aboveground Storage Tank Inspector

Certification Number

Original Certification Date March 31, 2018

Current Certification Date March 31, 2018

Expiration Date March 31, 2021







# **ERTIFICATE**

Number: ATG-C-41470

Hereby we certify that

#### Mohammed Sagban Ali AL-RUBAYE

has satisfied the qualification requirements of ATG sProcedure G19-34 (Inspection and Plant Inspection Qualification and Certification System)

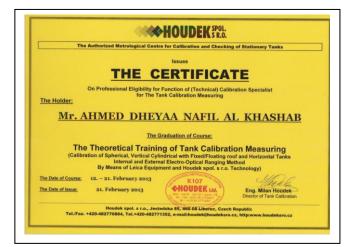
As a result he is herewith certified for

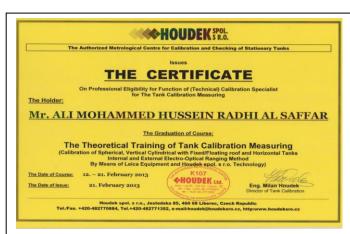
| METHOD  | LEVEL | EXPERY DATE | ID     |
|---|-------|-------------|--------|
| API 510, 572, 573 - Plant Inspector For Bollers<br>And Pressure Vessels | 2     | 03.12.2022  | 058811 |
| API 653 – Plant Inspector For Aboveground<br>Storage Tanks              | 2     | 03.12.2022  | 058821 |

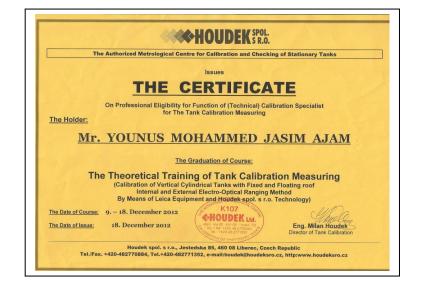


Certification Body ATG CERT comply with EN ISO/IEC 17024.

# CERTIFICATES OF CALIBRATION

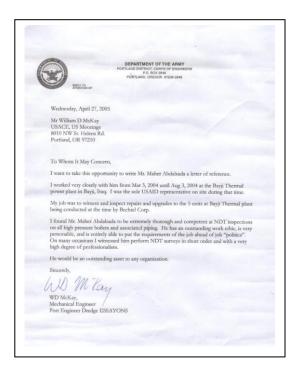


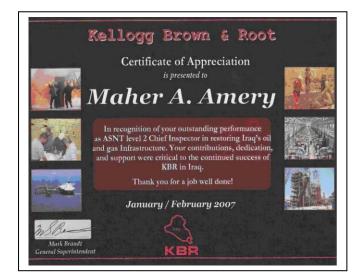


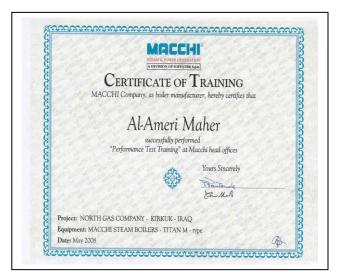


# CERTIFICATES OF APPRECIATION









I. (REI) FOUNDERS PHILOSOPHY. II. PROCESS APPROACH FOR JOB EXECUTION. III. (REI) MEMBERSHIPS AND QUALIFICATIONS. IV. SERVICES. **V.** WORLDWIDE ALLIES AND PARTNERS. VI. SUSTAINABLE PROGRAM FOR COMPETENCY AND SKILL. VII. **QUALITY MANAGEMENT SYSTEM (QMS). VIII.** ISO STANDARDS QUALIFYING BODY. **IX.** ONGOING QC/QA PROGRAM. X. ORGANIZATIONAL STRUCTURE. XI. PROJECTS UNDERTAKEN. XII. LIST OF EQUIPMENTS. XIII. COMPANY REGINAL OFFICES. XIV. STAFF QUALIFICATION AND CERTIFICATION. XV. **FUTURE FORESEEN PLANS.** XVI. FIGURE PERSONS & CONTACT.

#### I. (REI) FOUNDERS PHILOSOPHY.

As an Ex-Oil and Gas experts and seniors (AL-ROOKAL CO. for Engineering Inspection Ltd.) herein referred to as (R.E.I) Founders own philosophy is "Performance and Efficiency is the Key for the Client Satisfaction". Therefore (REI) Founders realized from the early beginning that Tracking of the International well reputed Inspection agencies route is the gateway for establishing and running an Iraqi body provides Inspection, NDE/NDT, QC/QA, Training, Qualification and Certification and other Quality related services required for construction and/or rehabilitation of Oil refineries, Gas processing units, Thermal and Gas Power stations and other industrial plants and installations. Founders' have implemented their own philosophy by six steps:-

- 1. Assigning of Engineering Colleges and Technical Institutes new graduates.
- 2. Involving them in a very Intensive Training Program (ITP) inside the company.
- 3. On Job Training (OJT) with the company certified and experienced senior inspectors.
- 4. Qualifying and Certifying them for holding Level II in the NDE/NDT.
- 5. Forming of Level II inspectors' basin.
- 6. Involving them in a Continual Improvement of Professionalism Program (CIPP) by the company Level III experts.

Applying of this "Slow but Definite" process obviously leads to demonstrates a High Quality Level of Performance and Efficiency in the services provision and realization via professional staff, therefore (R.E.I) succeeded to be Qualified and Engaged with International Oil and Gas Giant Companies (IOC's) entered Iraq after 2009 such as BP, Shell, ENI, CNPC, Exxon Mobil and Fluor.

In addition (REI) became a Resource of Training, Qualification and Certification of many Iraqi ministries engineers and technicians such as MOO, MOE & MOI companies in the NDE/NDT and inspection of pressure vessels and boilers.

And again due to applying of the same process in Establishing, Implementing and maintaining of a Quality Management System, (R.E.I) succeeded to hold ISO 9001-2008 Certification and Registration by BM TRADA Middle East which is accredited by the well-known UKAS of England. In addition to that (R.E.I) also was awarded the Quality Shield by Iraq Ministry of Planning and Development Cooperation/C.O.S.Q.C during Iraq First Quality Conference held by USAID on 2009.

Inspection services given by (REI) are available for installations including new projects at different phases such as Design, Fabrication, and Construction and during the test run as well.

The under mentioned services are the activities which were carried out by (R.E.I) since starting:-

- 1. Cargo loading and unloading inspection.
- 2. From (A) to (Z) site inspection of many projects.
- 3. Special inspections, testing and examinations, this includes UT for lamination in spheres and metallographic examination using Replica technique for the equipments exposed to Hydrogen at high temperatures.
- 4. Trouble shooting for equipments in the Iraqi refineries, gas and fertilizers plants.
- 5. Equipments life assessment especially for power plants boilers and associated pressure vessels and piping.
- 6. Adoption of QA/QC systems.
- Training, Qualification and Certification for ISO 9001 and other ISO standards by cooperation with International bodies such as Chiltren-TMC of England.
- 8. Arranging Training course for others especially for inspection departments of MOO, MOE & MOI companies in the NDE/NDT and inspection of pressure vessels and boilers.
  Therefore projects undertaken by (REI) may be classified in to six categories as follows:
  - 1. New construction projects.
  - 2. Rehabilitation projects.

- 3. LPG spheres and Oil storage tanks Calibration projects.
- 4. Special inspection projects
- 5. Routine inspection project.
- 6. Loading and offloading projects.
- 7. Training projects.

At the present time (REI) activities are limited to Iraq, but it is intended to extend these activities to neighbor Arab countries and also to include inspection of Marine Installations such as Commercial Ships, Oil Tankers, and Oil Deep Sea Terminals.

#### II. PROCESS APPROACH FOR JOB EXECUTION

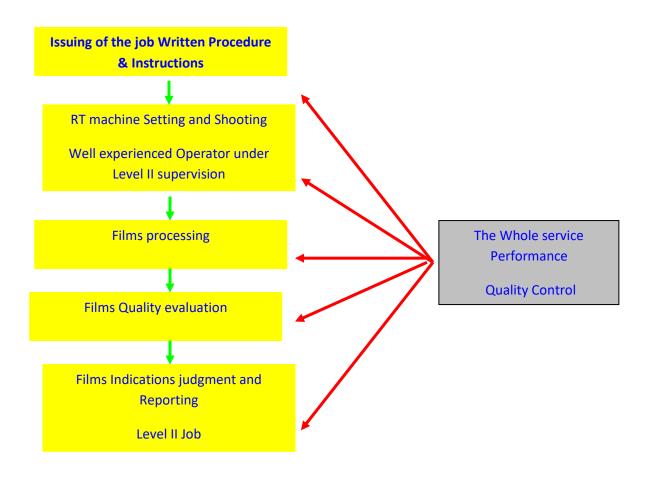
In order to ensure meeting of the international Codes and Standards requirements or the customer defined requirements in the services provision, and to avoid occurrence of faults which may be resulted from the personal behavior of the staff, (REI) management have adopted the "Process Approach" concept in the services provision. Based on this concept the following will be achieved:-

- 1. Interaction between processes of each service will be well identified.
- 2. Potential nonconformities will be identified and minimized.
- 3. Specifying of the "What-Where-When-Who & How" to each process of the service will be specified.
- 4. Ongoing monitoring on the services provision as whole by the Level III personnel will be ensured.

Therefore the Job of saying "Yes" or "No", saying "Accepted" or "Rejected" will not be subjected to the personal point of view.

# **Example**

Pipeline welds RT service.



# III. (REI) MEMBERSHIPS AND QUALIFICATIONS

As a policy of tracking the International Inspection agencies (REI) joined the following bodies:-

- 1. Iraq Business men Union.
- 2. Iragi-French Business men Union.
- 3. Iraqi Society of Engineering Inspection and Civil Protection.
- 4. Iraqi Society of Quality and Reliability.
- 5. Iraqi Radiation Detection and Protection central Organization.

In addition (REI) is qualified as a local Partner with the following companies:-

- 1. BP Iraq N.V.
- 2. CNPC of China.
- 3. Siemens S.A. (D-U-N-S) No. (557731453).
- 4. Fluor of USA.
- 5. Shell Iraq.
- 6. Weatherford.
- **7.** ENI.

#### **IV. SERVICES**

Here below is a brief description of the services that can be performed by (R.E.I):-

- 1. For new projects such as new Refinery, Gas Plant, Pipeline and Thermal and Gas Power Plant etc.....
  - 1.1- Design review for all maters related to safety to ensure the compliance of the project design with the international codes and standards and client special specification, and are safe to operate.
  - 1.2- Shop inspection (for locally fabricated equipments).

    During fabrication (full & partial fabrication) as below:-
    - A. Industrial Boilers (Fire & Water Tube).
    - B. Power Plant High Pressure Boilers.
    - C. Pressure Vessels (Tower, Drums, and reactor) industrial Thick Wall Pressure Vessels.
    - D. Special Storage Tanks for Oil and Gas Industry (Refrigerated and Spherical).
    - E. Oil & Gas Pipeline (Small & Large Dia. 48", 56", 60" etc.).
    - F. Water Piping & Pipelines.
    - G. Piping Systems (Process & Utility).
    - H. Relieving Systems including Safety & Relief Valves.
    - I. Lifting Equipments (Fixed & Mobile).
    - J. Electrical Elevators (Industrial for Public & Private Building).
    - K. Mechanical Hoisting Devices.
    - L. Corrosion Monitoring Systems & Equipments.
  - 1.3- Site inspection
    - 1.3.1- Inspection (Independent or Quality Control). Inspection during Erection of new projects to ensure that works comply with the required specifications, Qualification of Welders and Welding Procedures, and Welding Supervision as part of the erection or fabrication activities. Witnessing of all testing and examinations including the test run trails and issuing

the relevant inspection and safety operational certificates in addition to the NDE/NDT such as RT, UT, PT, MT and other NDE.

- 2. Routine and Annual Inspection of existing operating plants and equipments as listed above and issuing inspection relevant certificates or reports for each equipment and safety operational certificates for operating units including all types of boilers and accessories.
- 3. For damage equipment and plants
  - 3.1- Carry out initial survey to determine type and extent of damage.
  - 3.2- Inspection during the repair of the damage.
  - 3.3- Provision of NDE specialists and equipment required for the repair.
- 4. Other services
  - 4.1- LPG spheres and Oil storage tanks calibration.
  - 4.2- Provision of inspectors and NDE specialists and equipment anywhere in Iraq.
  - 4.3- Provision of corrosion specialists including Hydrogen attacks.
  - 4.4- Provision of special inspection services for life assessment and upgrading of the special nature equipment.
  - 4.5- Engineering review of specification & engineering drawings.
  - 4.6-

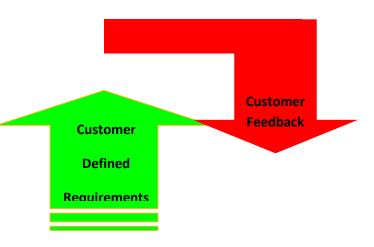
## I- WORLDWIDE ALLIES AND PARTNERS

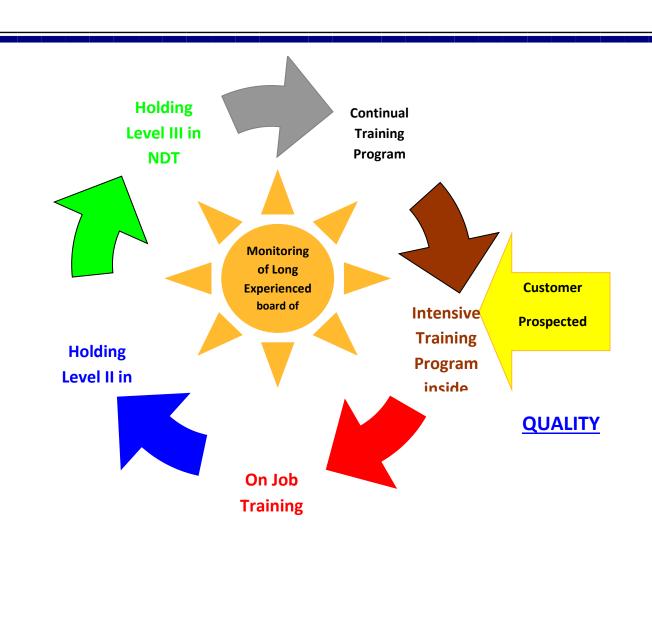
- (R.E.I) within one year of its assignment succeeded to demonstrate highly appreciated competence and skill in meeting its customer requirements with obvious independency, neutrality and commitment to the international Codes and Standards requirements and this encouraged a reputed companies around the world to invest (R.E.I) capabilities in supporting them in the Construction, Rehabilitation, Training and Qualification projects awarded to them by Iraq MOO, MOE. MOI and other private and governmental parties such as:-
  - ♣ Hitachi Corp. of Japan. Cooperation in the fields of Power Boilers Assessment and Rehabilitation.
  - ♣ ATG of Czech Republic (R.E.I) Power of Attorney for performing Inspection, NDE, Training, Qualification and Certification activities inside Iraq.

- **↓ Chiltren-TMC of England (R.E.I)** Agreement for Qualification and Certification for ISO 9001 and other ISO standards.
- **BM TRADA Middle East (R.E.I)** cooperation for performing Training, Qualification and Certification.

#### II- SUSTAINABLE PROGRAM FOR COMPETENCY AND SKILL

In order to pursue developments in the fields of work (R.E.I) Top Management adopted a sustainable program for continual improvement of its technical staff skill. This program shown below:-





# **MANAGEMENT SYSTEM (QMS)**

Within one year of establishment (R.E.I) succeeded to hold ISO 9001 certificates from the following parties:-

- 1. BM TRADA Middle East/ ISO 9001-2008.
- 2. C.O.S.Q.C of Iraq/ISO 9001-2000.



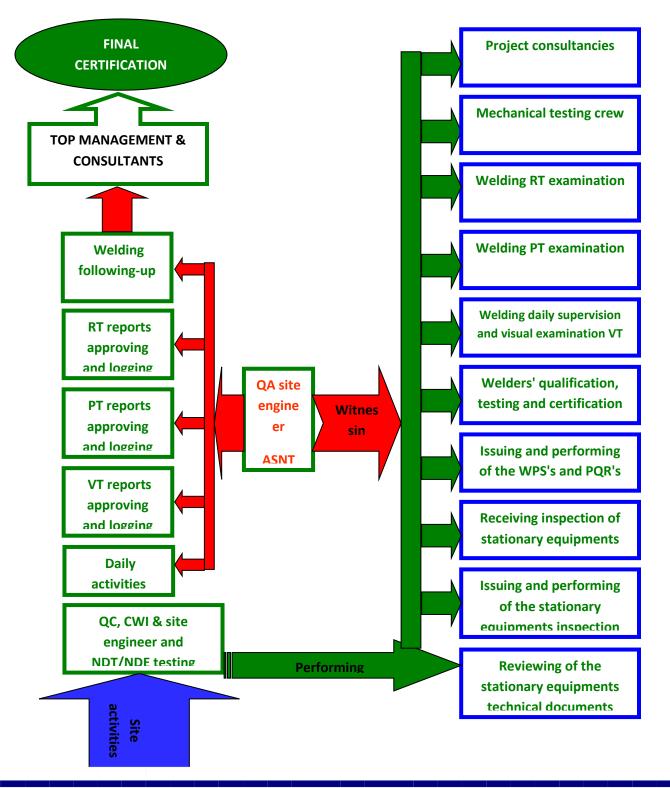


# III- (R.E.I) AS ISO STANDARDS QUALIFYING BODY

In the same time **(R.E.I)** succeeded to be accredited by Iraq (C.O.S.Q.C) as a Qualification body for ISO 9001-2008 standards specification having the authority to Establish, Implement and maintain Quality Management Systems to the Iraqi private and Governmental companies. Below (C.O.S.Q.C) Executive Order related to this accreditation.

### IV- ONGOING QC/QA PROGRAM

(R.E.I) has a flexible quality assurance/ quality control programs which may be adapted to the request of the customer (main contractor, sub contractor) and to the type or nature of the work (shop and special yard fabrication, constructions of projects, routine inspection, major repairs of equipment etc.). Below is sample of QC/QA organization adopted by (R.E.I) in sites.



(R.E.I) can perform when requested any one of the following assignments:-

- A. As NDT performing body for the customer.
- B. As quality control QC executing body for the costumer.
- C. As quality assurance QA executing body for the costumer.
- D. As quality assurance/quality control performing body for the costumer (QA/Qc).
- E. As a third party inspector for major projects.
- F. As an inspector during fabrication (shop inspection).
- G. As an inspector for repair and rehabilitation of plants equipment.
- H. As welding inspector for welding procedures and welder qualification tests and for production welding of new project and repairs.
- I. Routine inspection of existing plants and processing units.

To achieve these assignments to the satisfaction of the costumer, general and specific programs have been established and followed during the execution of the work. The programs for the inspection activities are not included in this offer, only quality program of the NDT (NDE) are dealt with and as outlined here below:-

1. Establishing general and specific specification for each NDT method dealing with the applicable code, equipment to be, employed, techniques to be used method of standardization and calibration and their frequencies, safety and health measures for their qualification and working procedure with the costumer for representing the tests and examination results and evaluation.

AL-ROOKAL CO. has its own NDT and inspection specifications and is available when requested and may be modified to meet the special equipment of the costumer and shall be submitted for approval after signing the contract.

- 2. Working according to a written procedure in accordance to the applicable code or costumer requirement these procedures are available for approval or information when required by customer.
- 3. Qualification of the procedures prior to the actual execution of the examination and standardization of the NDT equipment is part of the qualification.
- 4. Performing the relevant NDT in accordance to the approved, qualified procedure.
- 5. Attending pre-inspection meeting prior to the start of the actual testing and examination. An inspection meeting is held with the customer all concerned parties to agree on the following:-
- A. Procedures for correspondence between all concerned parties.
- B. Requirement of the customer if any.
- C. Requirement of Al-Rook such as the arrangement of working platforms and handling of heavy testing equipment and safety measures during the NDT to be performed.
- D. Documentation to be issued by the costumer such as notification for the tests and examination to be performed (request for test).
- E. Documentation to be issued by AL-ROOKAL CO. such as examination performed by AL-ROOKAL CO. NDT persons, reports, results and evaluation of the testing and Sharing of responsibilities if AL-ROOKAL CO. is requested by the customer (main contractor, sub-contractor) to be the performing body of the NDT examination.

# V-**ORGANIZATIONAL STRUCTURE.** GATEWAY TO QUALITY **Head of Board of Technical Manager** Management Representative **Accounting & Engineering & Inspection & Administrative** QMS Dept. Financial Dept. QA/QC Dept. **Studies Dept.** Dept.

# VI- A PROJECTS UNDERTAKEN UNDER (R.E.I) STAFF

| No. | Description                                       | Customer's Name                                     | Year |  |
|-----|---|---|------|--|
| 1.  | NDT Services                                      | GFC (LPG Tanks)                                     | 2021 |  |
| 2.  | NDT Services                                      | AL-Mussaib TPS UNITE #3<br>(Seimens)                | 2020 |  |
| 3.  | Third party inspection                            | SRC   | 2020 |  |
| 4.  | Third party inspection                            | AL-Mussaib TPS UNITE #3                             | 2019 |  |
| 5.  | Inspection Project                                | Baiji reactors PHASED ARRAY INSPECTION with ATG Co. | 2019 |  |
| 6.  | Inspection Project                                | Etihad food industries CO.<br>Babylon-Iraq          | 2018 |  |
| 7.  | Third party inspection                            | B.V/ Abadan Basra 48" gas<br>Pipe line project      | 2017 |  |
| 8.  | Inspection Project                                | DIBIS GAS POWER STATION                             | 2016 |  |
| 9.  | Inspection Project Warehouse building Zarya Co.   |   | 2016 |  |
| 10. | Inspection Project                                | Cement Plant \TANK Simawa SINOMA Co.                |      |  |
| 11. | Inspection Project                                | Tasluja Cement Factory<br>Lafarge Co.               | 2016 |  |
| 12. | Third party inspection                            | Siba Filed Development Project                      | 2016 |  |
| 13. | Inspection Project                                | BAZIAN CEMENT PLANT                                 | 2016 |  |
| 14. | Third party inspection                            | CPP Nisrya Project                                  | 2016 |  |
| 15. | Inspection Project                                |   |      |  |
| 16. | Inspection Project                                | Daura Refinery  TASLUJA CEMENT PLANT  (SULIMANIA)   |      |  |
| 17. | Inspection Project                                | zERIYA Co. / Goizha pection Project (SULIMANIA )    |      |  |
| 18. | BAZIAN CEM Inspection Project COMPANY ( (SULIMANI |   | 2015 |  |

| 19. | Third party inspection  | Gas transmission pipeline from Iran to Iraq                            | 2015          |
|-----|---|--|---------------|
| 20. | Inspection Project Third party inspection + NDE + QAQC  | Al- NAJIBIA<br>4*125 POWER PLANT                                       | 2014          |
| 21. | Inspection Project  | BADRA FIELD  | 2013          |
| 22. | Inspection Project Third party inspection + NDE + QAQC  | AL-HAYDARIA GPS project<br>of Four (4) 500 total MW<br>GE Gas turbines | 2012          |
| 23. | NDE supplier for piping + Pipeline + Vessels  | Majnoon oil Field with Shell Co.                                       | 2012          |
| 24. | Inspection Project Third party inspection at site with BV Co.                                     | Crude Unit 70,000 BPD at SRC.  | 2012          |
| 25. | NDT training course for ISO 9712 Level II   | Ministry of Oil  | 2012          |
| 26. | Inspection including NDT for piping in Rumaila Oil Field  | South Gas Compan   | 2011          |
| 27. | Supervision and NDT for installation of tanks in Bazergan Field                                   | Missan Oil Company   | 2011          |
| 28. | Supervision for installation of tanks in Zubair -2 depot  | SOC / South Oil Company  | 2011          |
| 29. | X-Ray Radiographic in Zubair field  | SOC / South Oil Company  | 2011          |
| 30. | Implementation for Boiler installations   | MRC  | 2011          |
| 31. | UT Examination Of DS Vessels By DS5 North<br>Rumailah   | BP / British Petroleum   | 2011          |
| 32. | UT Examination Of DS Vessels DS4,DS5 in South and North Rumailah                                  | BP / British Petroleum   | 2011          |
| 33. | UT Examination Of DS Vessels By DS3,DS4,DS5, in South and North Rumailah                          | BP / British Petroleum   | 2011          |
| 34. | Third Part Inspection Of 70.000 BPD   | SRC / South Refineries<br>Company / B.V                                | 2011          |
| 35. | Tank Calibration all over Iraq  | Private sector Companies / B.V   | 2011          |
| 36. | Cranein inspection  | Exxon mobil  | 2011          |
| 37. | NDT (X-Ray radiography. Dye pent rant & Ultrasonic test) of process piping and pipe line and tank | Al-SADAR GPS   | 2010-<br>2011 |
| 38. | Tank Calibration  | NGC / B.V  | 2010-         |

| 39. | Supervision of three power boilers (160 T/h)  | NGC / North Gas Company   | 2010 |
|-----|---|---|------|
| 40. | X-ray Radiography of process piping and (CDU Unit).   | MRC /Midland Refineries Co.   | 2010 |
| 41. | Inspection including NDT for piping in southern Rumailah  | Worley Parsons  | 2010 |
| 42. | X-ray Radiography of process piping and pipe line southern Rumailah oil field Degassing Station | Worley Parsons  | 2010 |
| 43. | Tank Calibration  | B.V / Gas Filling Company   | 2010 |
| 44. | NDT training course   | SCF / South Company of fertilizers  | 2009 |
| 45. | Tank NDT testing & inspection (Spherical Tanks)   | Gas filling Company   | 2009 |
| 46. | Rehabilitation of Boiler No .C  | North Gas Company   | 2009 |
| 47. | Inspection and NDT of spherical tank No.12.4  | Gas filling company at<br>Taji  | 2009 |
| 48. | Primary reformer furnace B101 inspection  | North company of fertilizers (NCF/Baiji)  | 2009 |
| 49. | Primary reformer furnace B101 inspection  | South company of fertilizers (SCF/Basrah)   | 2009 |
| 50. | X-ray radiography of process piping and pipe line   | South gas company (SGC/Basrah)  | 2009 |
| 51. | X-ray radiography of process piping and pipe line in Al-Zubair – Faw                            | South oil company<br>(SOC/Basrah)   | 2009 |
| 52. | X-ray radiography of process piping and pipe line in Rumaila – Najjaf                           | South oil company<br>(SOC/Basrah)   | 2009 |
| 53. | Current Inspection Project Third party inspection   | Installation of 160 Ton<br>steam / hr high pressure<br>boiler at Southern Iraq /<br>SRC | 2009 |
| 54. | Current Inspection Project Third party inspection   | Installation of 160 Ton<br>steam / hr high pressure<br>boiler at NGC northern<br>Iraq.  | 2009 |
| 55. | Inspection Project Third party inspection   | AL-QUDUS GPS expansion project of two 250 mw gas turbines                               | 2009 |
| 56. | Supervision of Baiji of Isomerization Unit  | North Refineries Company  | 2009 |

| 57. | NDT training courses   | SOC / South Oil Company                     | 2008-         |
|-----|--|---|---------------|
| 58. | Inspection including NDT for piping in north Rumailah  South Oil Company                         |   | 2008-<br>2009 |
| 59. | Radiography & NDT of boilers tubes at Daura Power station Units 5 & 6                            | Babcock Borsig Power<br>Services GmbH       | 2008          |
| 60. | Tank NDT testing & inspection in south of Baghdad power station                                  | Bechtel International Systems Inc           | 2008          |
| 61. | Zaffraniah power plant ,NDT Turbine shafts   | Fluor International                         | 2008          |
| 62. | NDT and Inspection Evaluation of Existing Boilers at Baiji Thermal Power Plant Services PHASE II | Bechtel International Systems Inc           | 2008          |
| 63. | Inspection including NDT for Piping in Taza /<br>Kirkuk  | Babcock Borsing Power<br>Services GmbH      | 2008          |
| 64. | Inspection including NDT for Piping in Taza / Kirkuk Siemens Westing House                       |   | 2008          |
| 65. | NDT and Inspection Evaluation at · Khor Al-Zubair<br>Power Station Services                      | Fluor AMEC,LLC                              | 2008          |
| 66. | NDT& tests at Daura Power station Units 5 & 6  | Siemens AG                                  | 2008          |
| 67. | NDT& tests at Mussiab Power station Unit 1   | Babcock Hitachi K.K                         | 2008          |
| 68. | Inspection including UT & Replica of hydrogen processing Plant( Heat Exchanger & & Piping )      | State Company of<br>Fertilizer South Region | 2008          |
| 69. | Unloading process of Gas Power Station Equipments  | Al-Hurrah International<br>Co.              | 2008          |
| 70. | NDT and Inspection Evaluation at South Oil Company / BAZERGAN                                    | Perini Corporation                          | 2007          |
| 71. | NDT and Inspection Evaluation at AL-QUDAS Thermal Power Plant Services  Fluor International      |   | 2007          |
| 72. | NDE & tests at Daura Power station Units 5 & 6   | Bechtel International Systems Inc           | 2007          |
| 73. | Inspection and Evaluation of Turbines Gas Piping.  | Mosul Gas Turbine Power<br>Plant            | 2006          |
| 74. | NDT Radiography of Boilers 5 & 6 in Daura Power Station of 400,000 Kg steam/hr. capacity.        | Babcock Borsing Power<br>Services GmbH      | 2006          |
| 75. | NDT and Inspection Evaluation of Existing Boilers at Baiji Thermal Power Plant Services          | Bechtel International Systems Inc           | 2006          |

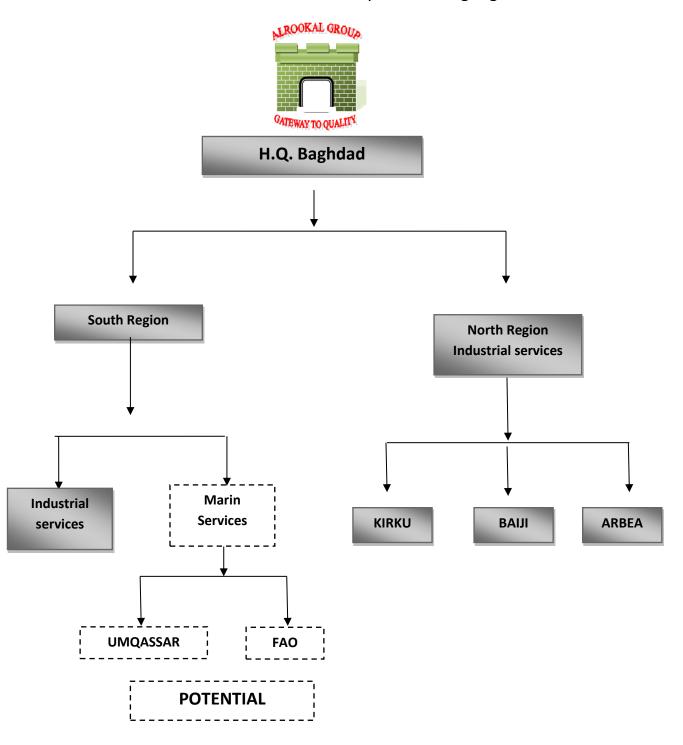
| 76. | Inspection including NDT for Piping of one Gas Turbine Unit at Hillah Power Plant Services   | Fluor International   | 2006 |
|-----|--|---|------|
| 77. | Inspection & NDT of Rotary Kiln (X-ray & Dye Penetrant).   | Cement Production Co. /<br>Iraq / Mosul / Hamam<br>Al-Aleel | 2005 |
| 78. | Inspection of Boiler No. 5 at Baiji Thermal Power Station of 715000 Kg steam/hr. capacity.   | Commission of Electricity                                   | 2005 |
| 79. | Routine Plant Inspection for 3 Factories.  | Oil Vegetables Co.  | 2005 |
| 80. | Routine Inspection of 30 Boilers 15t/hr steam all over Iraq.   | Oil Vegetables Co.  | 2005 |
| 81. | Inspection of 2 Steam Power Boiler of 15 Ton Capacity.   | Plastic Production Co. /<br>Iraq                            | 2005 |
| 82. | 6 LPG Tanks Liquid Oxygen Storage Tanks of 10<br>Ton Capacity  | Battery Manufacturing<br>Co. / Iraq                         | 2004 |
| 83. | Inspection of 2 Hot Oil Fired Heaters.  2 Fixed Roof Fuel Tanks/ 5000m³ Capacities. 8 Fuel Oil Pipelines (2-6)" of 6000m Length.                     | Cement Production Co. / Iraq /Falujah                       | 2004 |
| 84. | Inspection of 2 Fuel Oil Pipelines 8" of Km long. 4 Compressed Air   | Cement Production Co. /<br>Iraq / Ramadi                    | 2004 |
| 85. | Pre-inspection of Khor Al-Zubair Storage Terminal, Um Qasar Loading Terminal & Project Pipelines Prior to the Rehabilitation with (TOYO- Thai/Tomen) | South Gas Co. / Iraq  | 2004 |

# I- AL-ROOKAL CO. EQUIPMENTS

| EQUIPMENT TYPE             | QTY     | OWNER         | LOCATION OF EQUIPMENT | MANUFACTURE             |
|----------------------------|---------|---------------|-----------------------|-------------------------|
| X-Ray Generator 300 KV     | 2       | AL-ROOKAL CO. | Baghdad               | Balteau/Belgium         |
| X-Ray Generator 160 KV     | 1       | AL-ROOKAL CO. | Baghdad               | Balteau/Belgium         |
| X-Ray Generator 250 KV     | 3       | AL-ROOKAL CO. | Baghdad               | Chinese                 |
| Ultrasonic thickness meter | 3       | AL-ROOKAL CO. | Baghdad               | Sonatest / UK & GE      |
| Coating thickness meter    | 1       | AL-ROOKAL CO. | Baghdad               | Sonatest / UK           |
| Dye Penerant Kit           | 150 set | AL-ROOKAL CO. | Baghdad               | Magnaflux / Belgium     |
| Visual Inspection Devices  | 12 set  | AL-ROOKAL CO. | Baghdad               | ATG                     |
| Hardness tester (portable) | 2       | AL-ROOKAL CO. | Baghdad               | Proceq / Switzerland    |
| Ultrasonic flaw detector   | 3       | AL-ROOKAL CO. | Baghdad               | Krautkramer<br>/Germany |
| Vacuum Box                 | 2       | AL-ROOKAL CO. | Baghdad               | U.K                     |
| Magnetic Particle Test     | 1       | AL-ROOKAL CO. | Baghdad               | USA                     |
| Post weld heat treatment   | 1       | AL-ROOKAL CO. | Baghdad               | Chinese                 |

# II- COMPNY REGIONAL OFFICES.

In mid 2003 and due to the expanded inspection and testing need all over Iraq AL-ROOKAL CO. Company Board decided to enlarge its activities to overcome the above mentioned needed services by establishing regional offices:



# III- SAMPLES OF OUR EQUIPMENT & LABORATORY

Our company has its own testing equipment; therefore we have no problem in conducting any type of testing services (Destructive - Non Destructive Testing) at any time either by our own equipment or by reputable testing laboratories.

# X-Ray Generator 300 KV cream 35



Manufacturer : Balteau/Belgium

SN: 286361/02

X-Ray Generator 300 KV cream 35



Manufacturer : Balteau/Belgium

SN: 296850/03

Ultrasonic flaw detector D-10



Manufacturer: Sonatest / UK

SN: 1003679

### Ultrasonic flaw detector D-10



Manufacturer: Sonatest / UK

SN: 1004582

Ultrasonic flaw detector USK7S



Manufacturer: Krautkramer / Germany

SN: C-109/79

Magnetic Particle Test CEY 240



Manufacturer: Germany

SN: 1374

### Ultrasonic thickness meter DM2



Manufacturer: Krautkramer / Germany

SN: 260809936

# X-Ray Generator 300 KV XXG 3005 / X-Ray Generator 200 KV XXG 2005



Manufacturer: China

#### XII. FUTURE FORESEEN PLANS

- 1. Establishing a local NDE/NDT, Inspection and Corrosion Training Center in link with International and reputable Training and Certification Bodies.
- 2. Inspection of ships.
- 3. Qualifying organizations for ISO 9001 & ISO 17025 specifications.
- 4. inspection of high technology such as:
  - Intelligent pigging of the existing pipelines.
  - ➤ Inspection of the marine loading.
  - > Deep Sea Terminals Inspection.
  - ➤ Oil Rigs Inspection.
- 4. Seeking JV (Joint Venture) with reputable international inspection companies and societies.
- 6. Establish central inspection laboratories (mechanical, civil and metallurgical).
- 7. To undertake inspection of projects outside Iraq.

# **Person in Charge**

# Mr. Kassim A. Zalzala

# **General Manager**

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