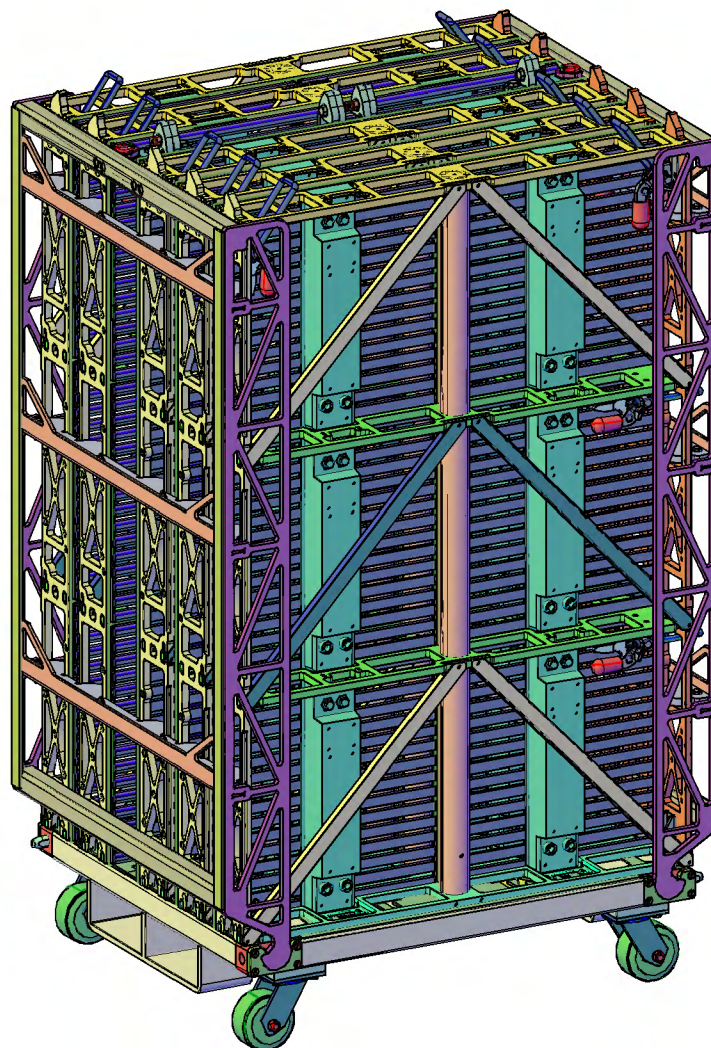


kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:



NC - V-LITE LOWER SINGLE (30.5 x 39.375)
MAKE -5- CARTS

TAIT NOCTURNE
NC5Z -- SET CARTS

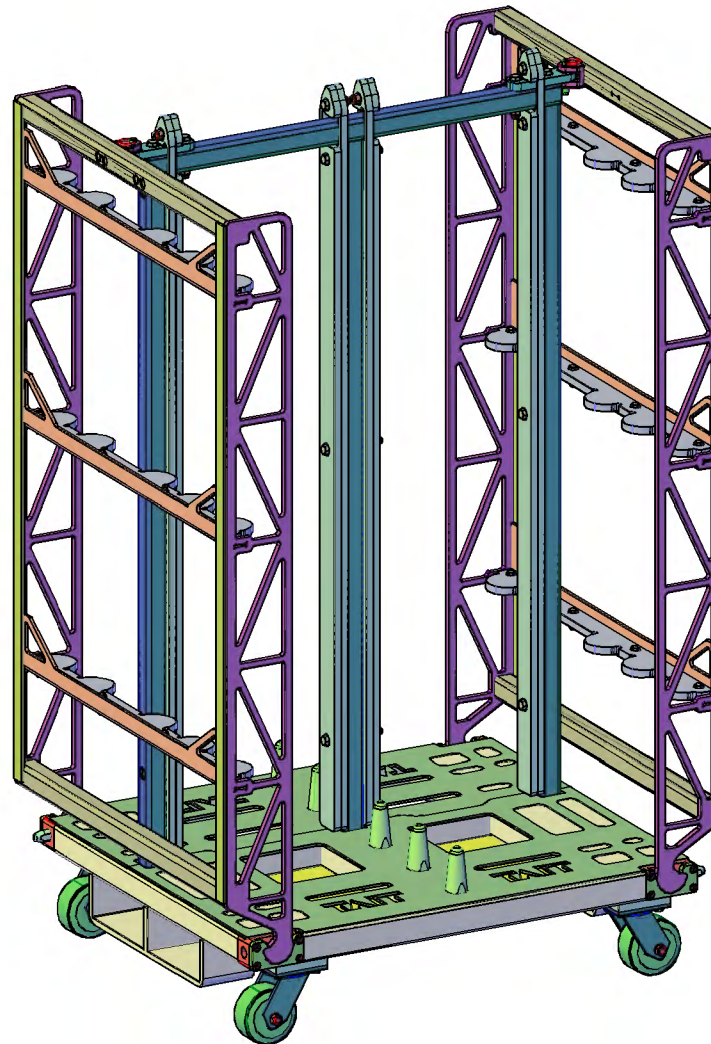
department:
designer:
loadout:

PACKAGING
R. GRODSKI
THU. 3/1/12

kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:



NC - V-LITE LOWER SINGLE (30.5 x 39.375)
MAKE -5- CARTS

TAIT NOCTURNE
NC5Z -- SET CARTS

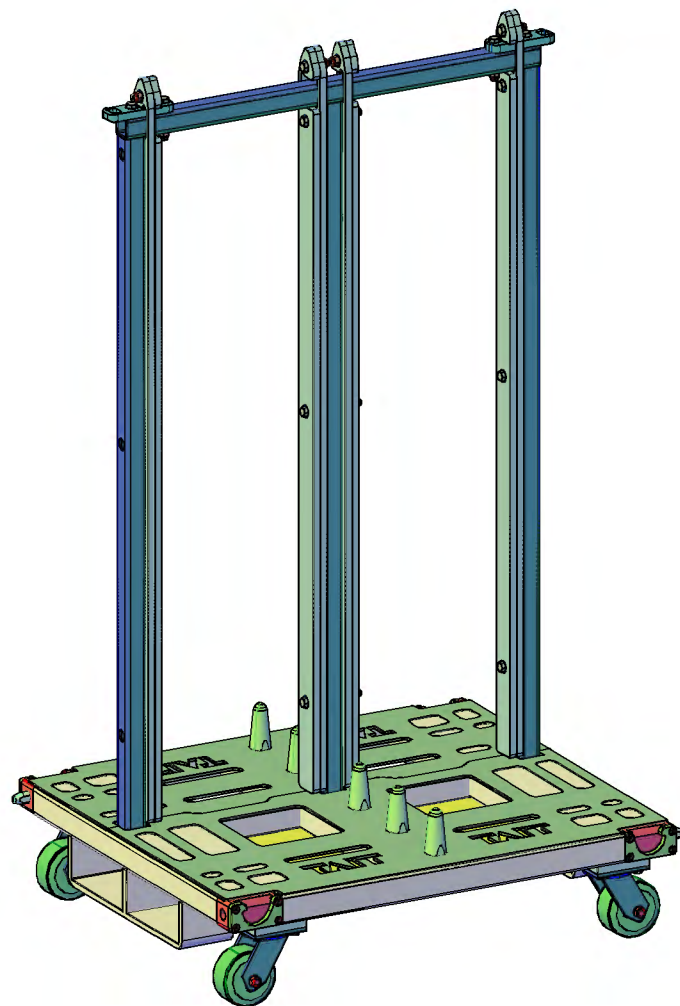
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designer:
loadout:

PACKAGING
R. GRODSKI
THU. 3/1/12

kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:



NC - V-LITE LOWER SINGLE (30.5 x 39.375)
MAKE -5- CARTS

TAIT NOCTURNE
NC5Z -- SET CARTS

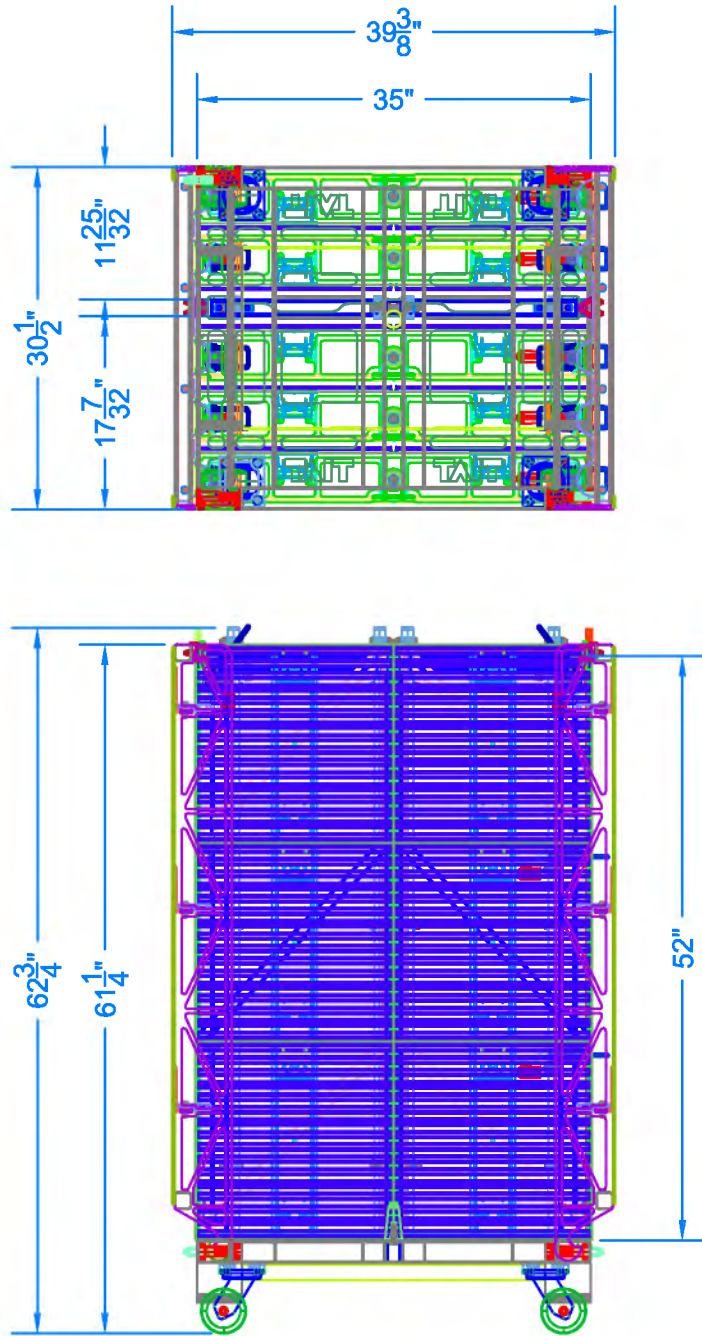
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loadout:

PACKAGING
R. GRODSKI
THU. 3/1/12

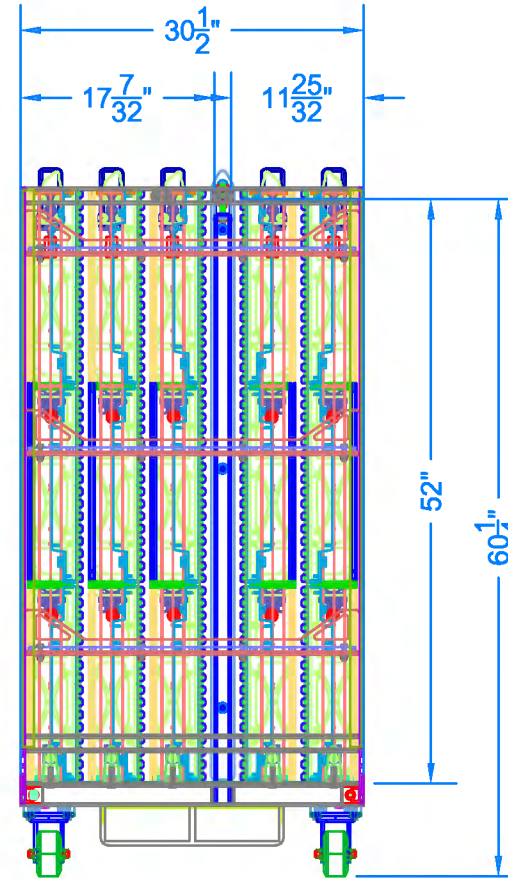
kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:



NC - V-LITE LOWER SINGLE
(30.5 x 39.375)
MAKE -5- CARTS



TAIT NOCTURNE
NC5Z -- SET CARTS

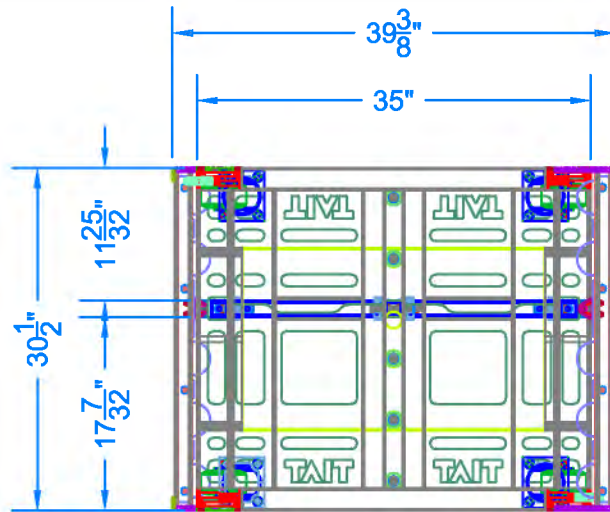
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loadout:

PACKAGING
R. GRODSKI
THU. 3/1/12

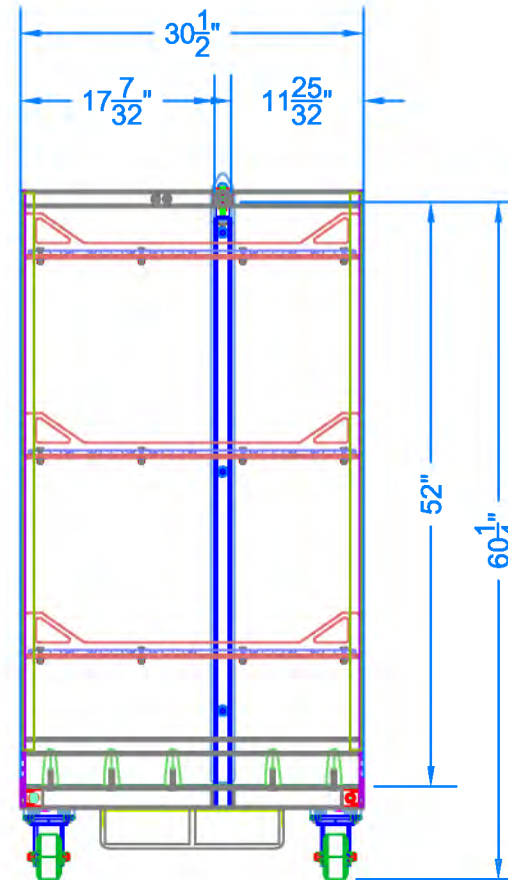
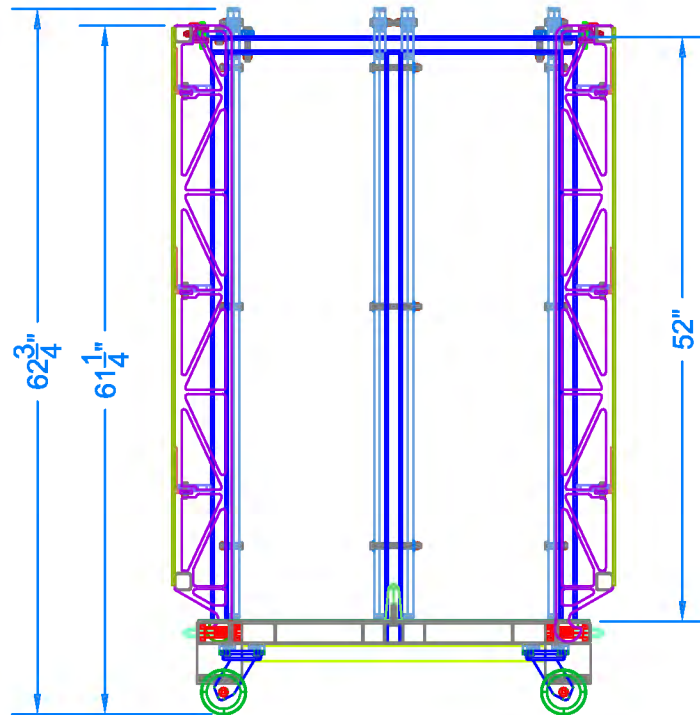
kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:



NC - V-LITE LOWER SINGLE
(30.5 x 39.375)
 MAKE -5- CARTS



TAIT NOCTURNE
 NC5Z -- SET CARTS

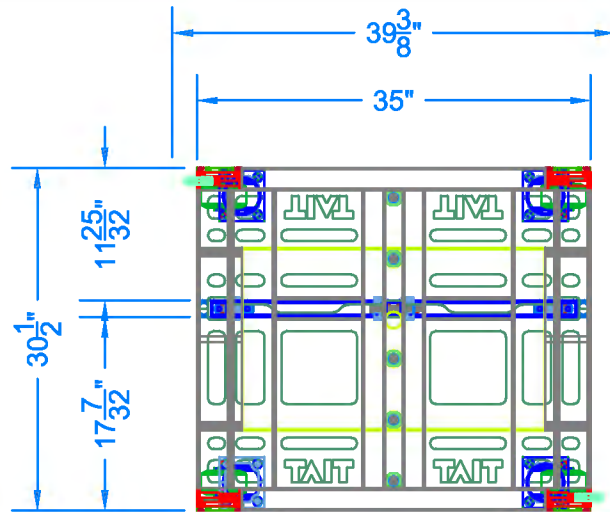
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 designer:
 loadout:

PACKAGING
 R. GRODSKI
 THU. 3/1/12

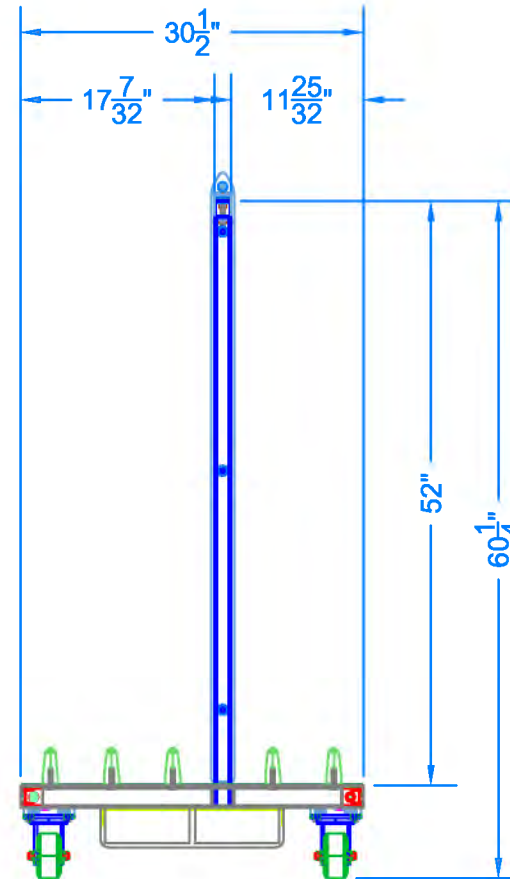
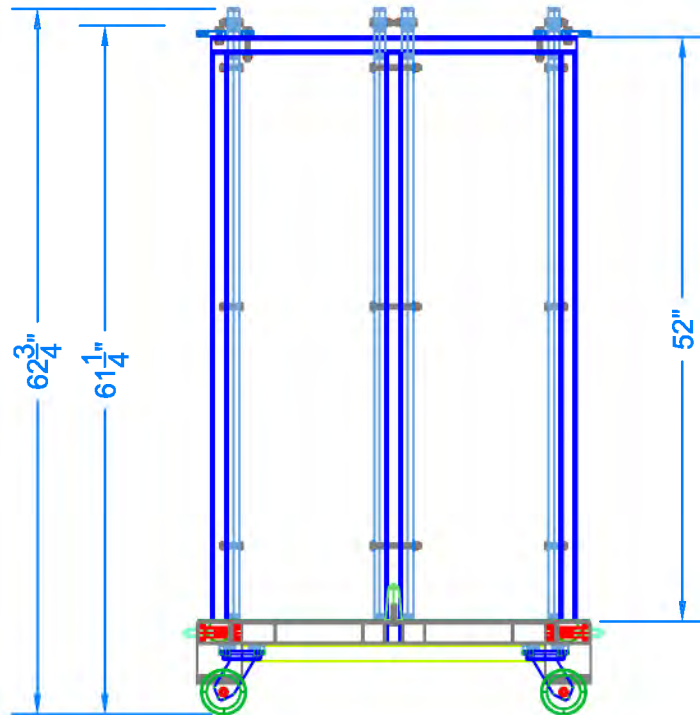
kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:



NC - V-LITE LOWER SINGLE
(30.5 x 39.375)
MAKE -5- CARTS



TAIT NOCTURNE
NC5Z -- SET CARTS

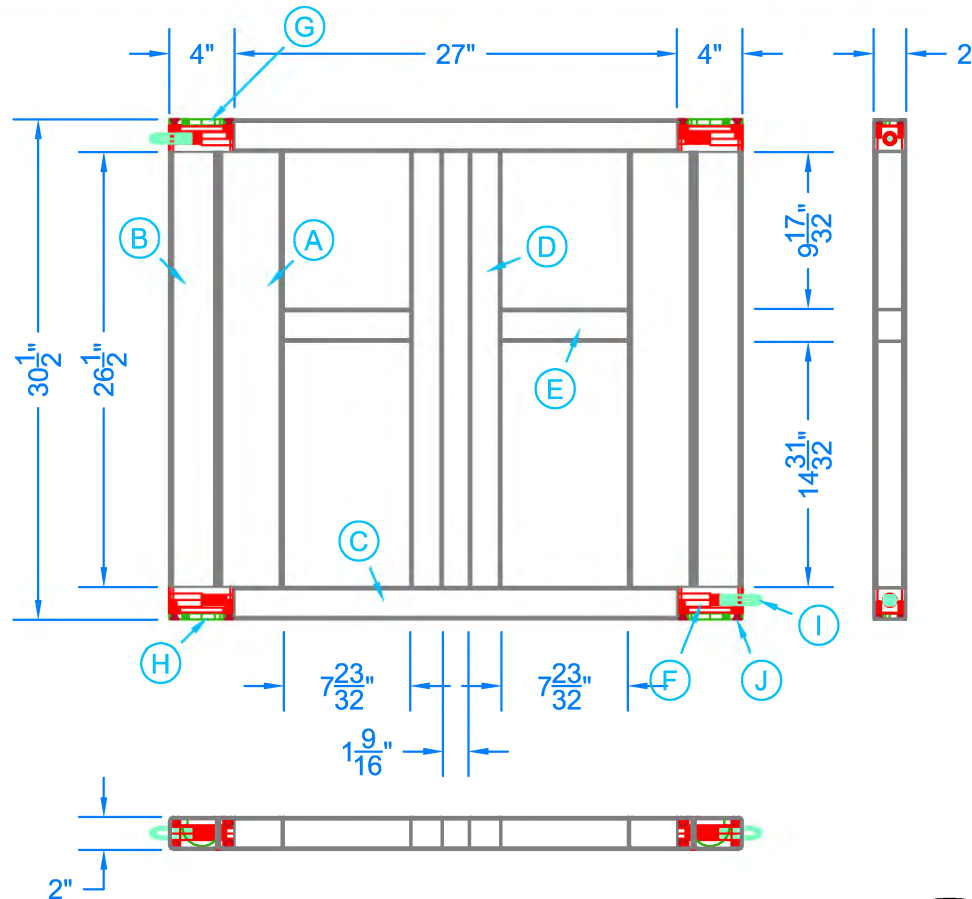
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loadout:

PACKAGING
R. GRODSKI
THU. 3/1/12

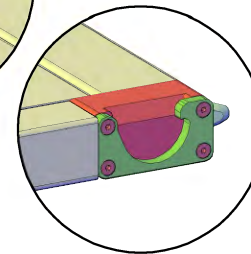
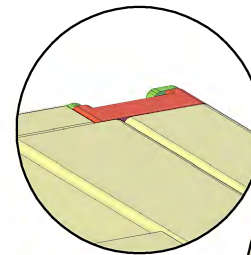
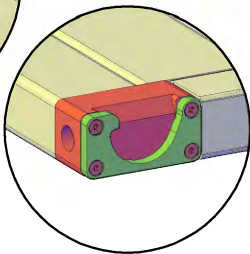
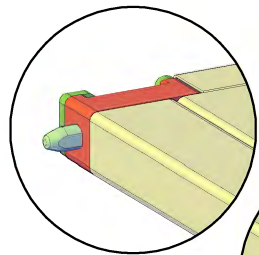
kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:

NC - V-LITE LOWER SINGLE (30.5 x 39.375)

A	2" x 4" 11ga STEEL TUBE;	10 @ 26 $\frac{1}{2}$ "
B	2" x 3" 11ga STEEL TUBE;	10 @ 26 $\frac{1}{2}$ "
C	2" x 2" 11ga STEEL TUBE;	10 @ 62 $\frac{1}{4}$ "
D	2" x 2" 11ga STEEL TUBE;	10 @ 26 $\frac{1}{2}$ "
E	2" x 2" 11ga STEEL TUBE;	10 @ 29 $\frac{21}{32}$ "
F	BASE HINGE BLOCK;	20 (ASM 1)
G	BASE HINGE PLATE RIGHT;	10 (ASM 12)
H	BASE HINGE PLATE LEFT;	10 (ASM 13)
I	BASE LOCATING PIN;	10 (ASM 4)
J	Ø $\frac{1}{4}$ " x 1" FLAT HEAD;	80
MAKE -5- DOLLY BASES		



TAIT

NOCTURNE
NC5Z -- SET CARTS

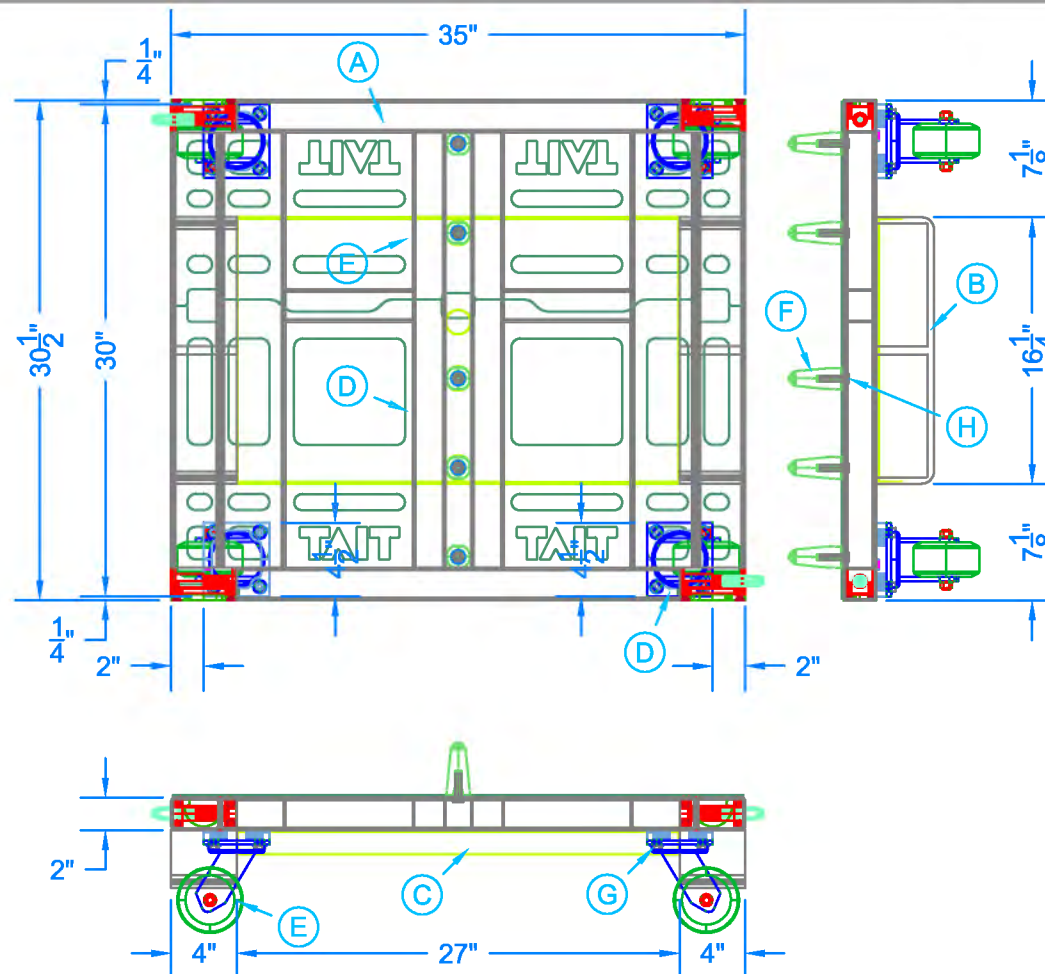
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PACKAGING
R. GRODSKI
THU. 3/1/12

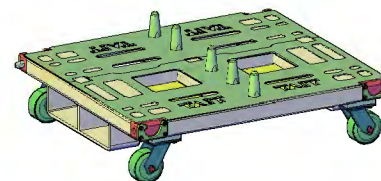
kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:

**NC - V-LITE LOWER SINGLE (30.5 x 39.375)**

A BASE SUB-ASSY;	5	
B FORK SLOT;	10	
C SINGLE FORK TROUGH;	5	(ASM 9)
D SINGLE BASE PLATE A;	5	(ASM 10)
E SINGLE BASE PLATE B;	5	(ASM 11)
F DOLLY WHEEL PLATE;	20	
G PURPLE 4" DOLLY WHEEL;	20	(MTL 10)
H BASE TAPER;	25	(ASM 3)
I Ø 3/8" x 7/8" HEX HEAD;	25	
J Ø 3/8" x 1 1/2" HEX HEAD;	80	
MAKE -5- DOLLY BASES		



TAIT

NC5Z -- SET CARTS

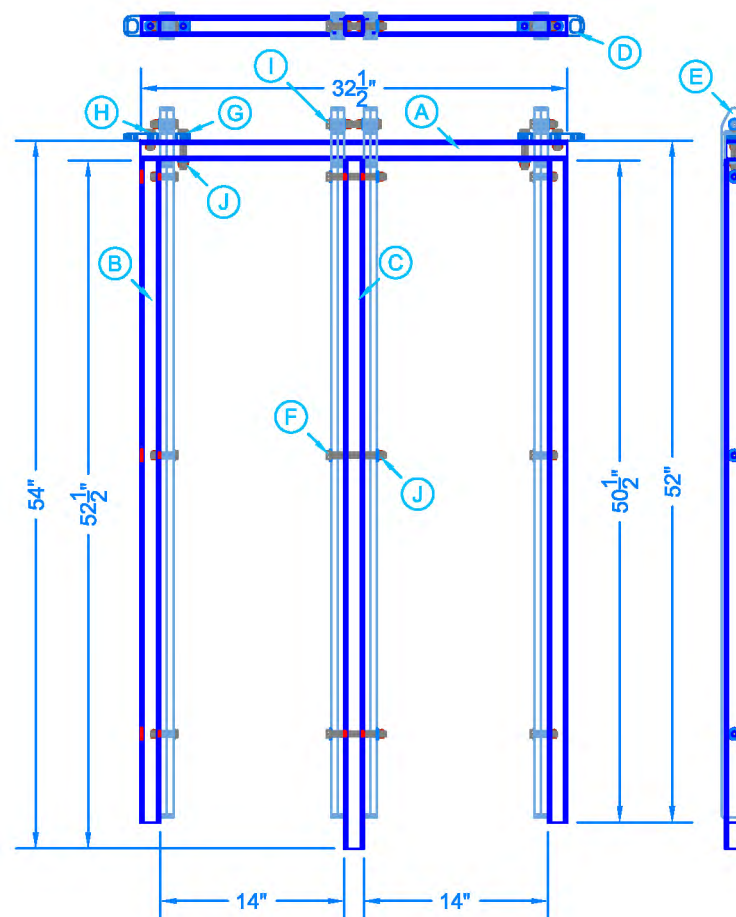
department:
designer:
loadout:

PACKAGING
R. GRODSKI
THU. 3/1/12

kit:

NOCTURNE SINGLE CART (30.5 x 39.375)

sht:

NC - V-LITE SINGLE CART (30.5 x 39.375)

A SINGLE TOP TUBE;	5	(ASM 5)
B OUTER UPRIGHT TUBE;	10	(ASM 7)
C SINGLE INNER UPRIGHT TUBE;	5	(ASM 6)
D MALE CLEVIS TAB;	10	(ASM 14)
E WALL PLASTIC;	40	(NC5Z-03K)
F $\varnothing \frac{3}{8}$ " x $4\frac{1}{4}$ " HEX HEAD;	15	
G $\varnothing \frac{3}{8}$ " x $2\frac{1}{2}$ " HEX HEAD;	10	
H $\varnothing \frac{3}{8}$ " x $1\frac{1}{4}$ " HEX HEAD;	10	
I $\varnothing \frac{3}{8}$ " x $1\frac{3}{4}$ " HEX HEAD;	50	
J $\varnothing \frac{3}{8}$ " NYLOCK;	85	
MAKE -5- DOLLY WALLS		

TAIT

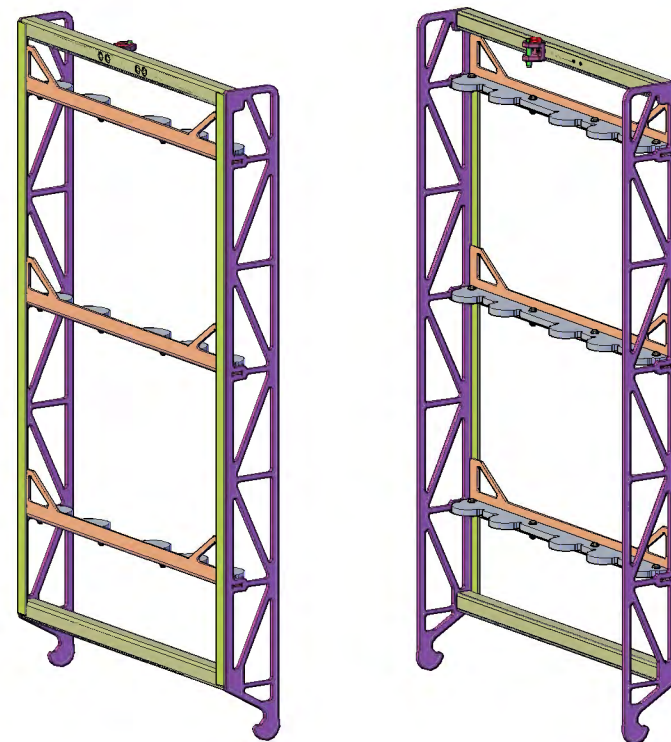
NOCTURNE

NC5Z -- SET CARTS

department:
designer:
loadout:

PACKAGING
R. GRODSKI
THU. 3/1/12

sht:



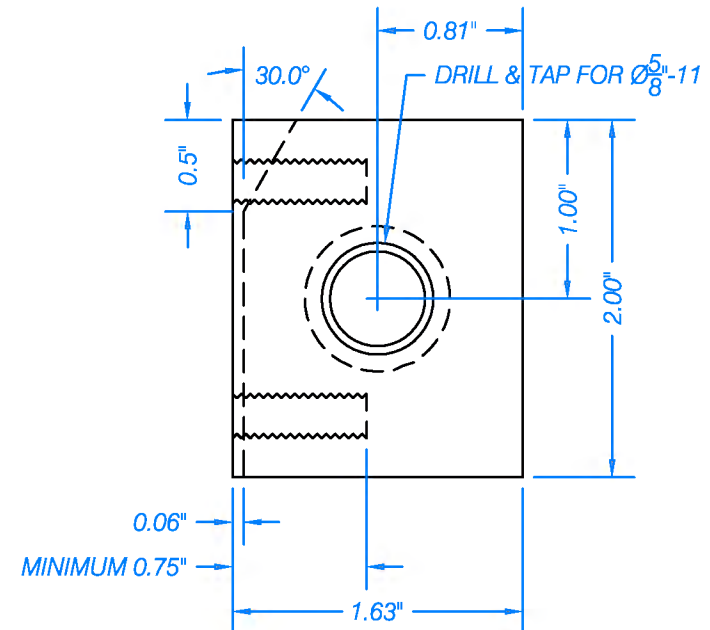
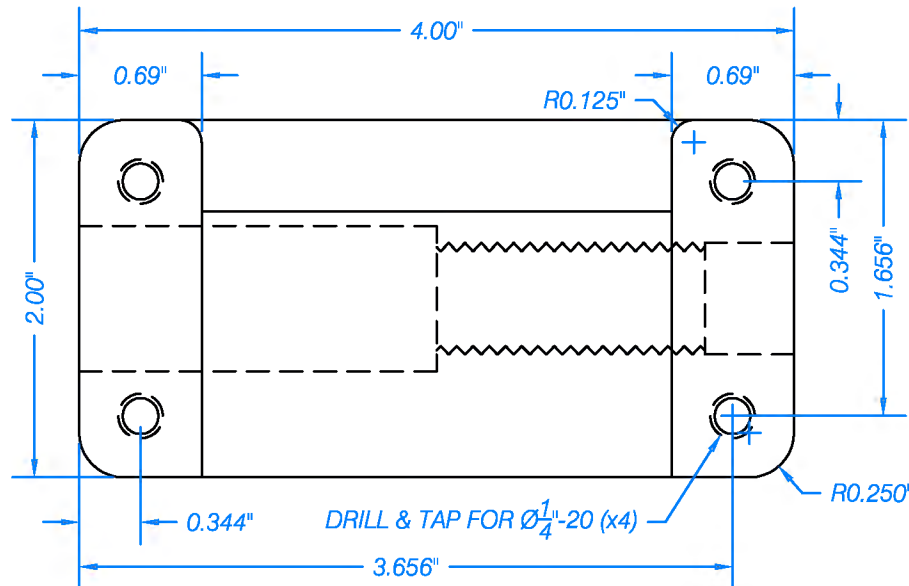
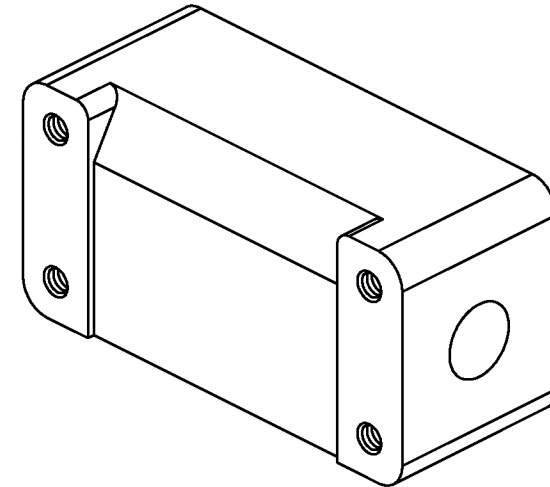
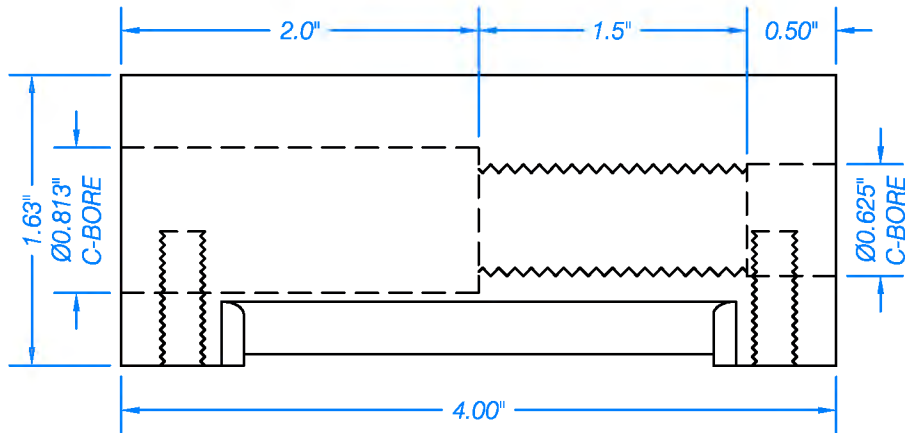
A TOP TUBE;	10	(ASM 8)
B 1 $\frac{1}{2}$ " x 1 $\frac{1}{2}$ " 16 ga STEEL;	10	@ 29 $\frac{3}{4}$ "
C CROSS BRACE;	30	(ASM 16)
D SIDE PLATE;	20	(ASM 15)
E $\frac{3}{16}$ " x 1" STEEL BAR;	20	@ 49 $\frac{1}{2}$ "
F FEMALE CLEVIS BLOCK;	10	(ASM 2)
G GUIDE PLASTIC;	30	(NC5Z-03K)
H $\emptyset\frac{3}{8}$ " x 1 $\frac{1}{2}$ " REMOVABLE PIN;	10	
I $\emptyset\frac{1}{4}$ " x 1 $\frac{1}{4}$ " HEX HEAD;	120	
L $\emptyset\frac{1}{4}$ " x 1" FLAT HEAD;	20	
O $\emptyset\frac{1}{4}$ " NYLOCK;	140	
MAKE -5- DOLLY END FRAMES (RIGHT)		
MAKE -5- DOLLY END FRAMES (LEFT)		

TALIT NOCTURNE

NC5Z -- SET CARTS

department:
designer:
loadout:

**PACKAGING
R. GRODSKI
THU. 3/1/12**



NC - V-LITE SINGLE CART (30.5 x 74.625)
 MATERIAL: COLD ROLLED STEEL
 MAKE: 20 pcs
 (BASE HINGE BLOCK)



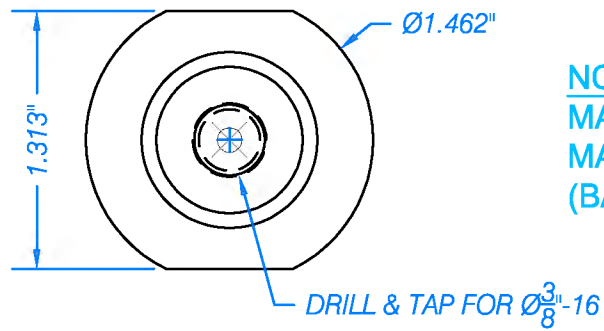
PART # BASE HINGE BLOCK
 PART NAME BASE HINGE BLOCK

UNLESS OTHERWISE SPECIFIED
 ANGULAR MACHINE: ± .25° BEND ± 1°
 ONE PLACE DECIMAL: ± .100°
 TWO PLACE DECIMAL: ± .010°
 THREE PLACE DECIMAL: ± .005°

MATERIAL COLD ROLLED STEEL
 REV BY REID GRODSKI
 REV DATE WED. 1/25/12

REV

NOTES:

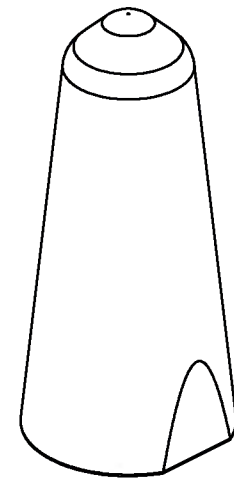
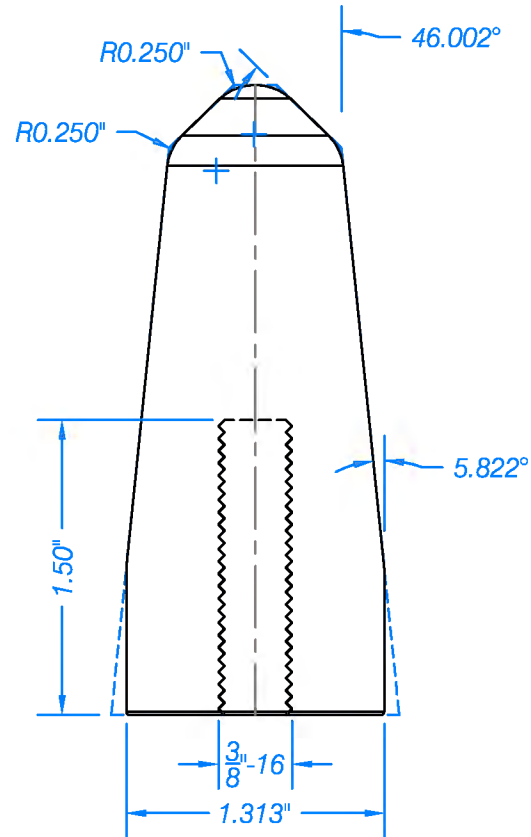
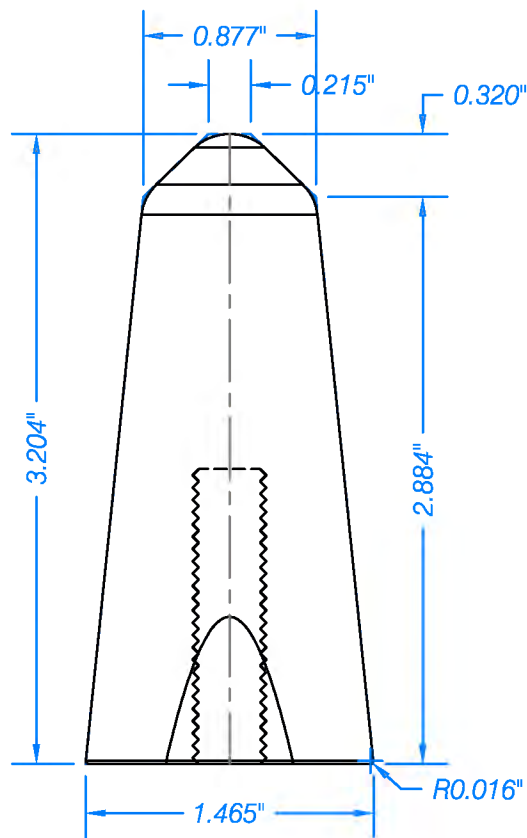


NC - V-LITE SINGLE CART (30.5 x 74.625)

MATERIAL: 6061 ALUMINUM

MAKE: 25 pcs

(BASE TAPER)



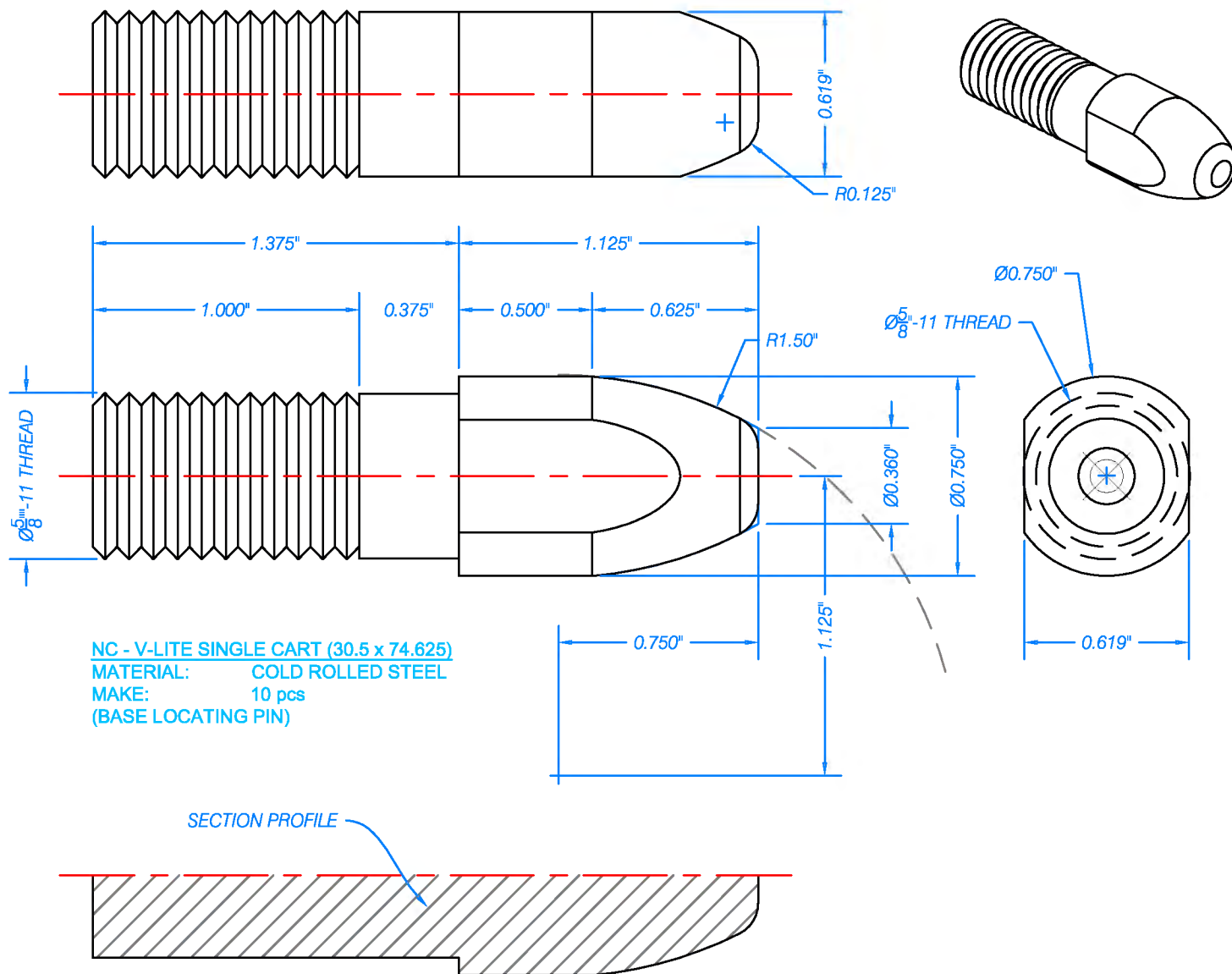
PART # BASE TAPER
PART NAME BASE TAPER

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: ± .25° BEND ± 1°
ONE PLACE DECIMAL: ± .100°
TWO PLACE DECIMAL: ± .010°
THREE PLACE DECIMAL: ± .005°

MATERIAL 6061 ALUMINUM
REV BY REID GRODSKI
REV DATE WED. 1/25/12

REV

NOTES:



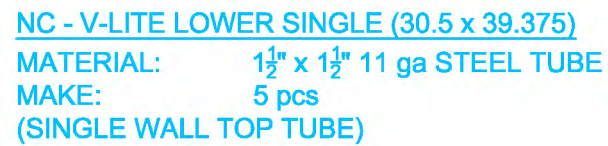
PART # BASE LOCATING PIN
 PART NAME BASE LOCATING PIN

UNLESS OTHERWISE SPECIFIED
 ANGULAR MACHINE: ± .25° BEND ± 1°
 ONE PLACE DECIMAL: ± .100°
 TWO PLACE DECIMAL: ± .010°
 THREE PLACE DECIMAL: ± .005°

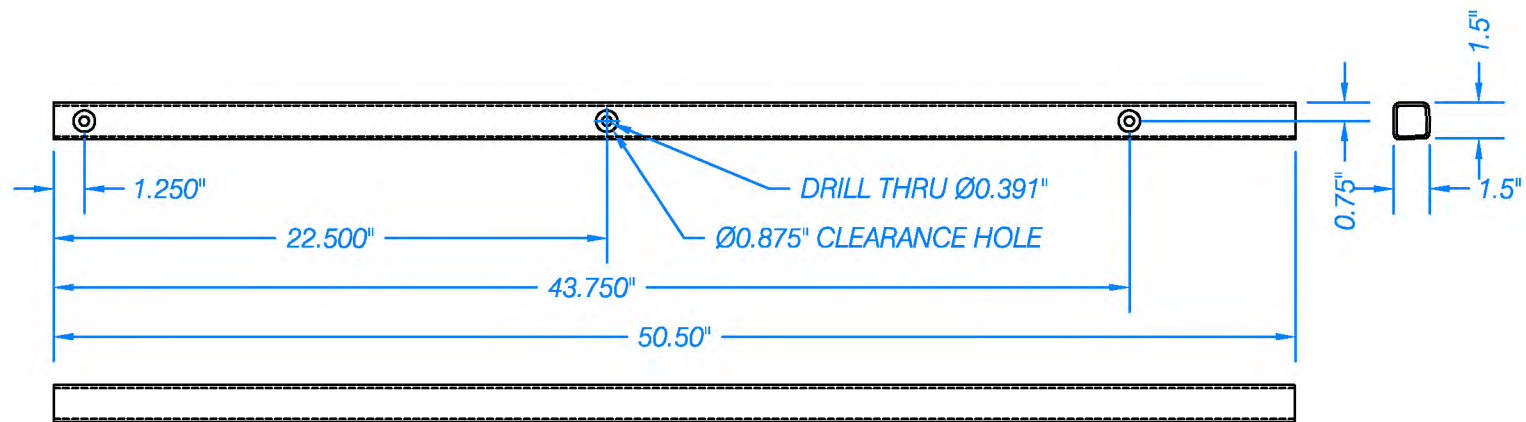
MATERIAL COLD ROLLED STEEL
 REV BY REID GRODSKI
 REV DATE WED. 1/25/12

REV

NOTES:



NOTES:



NC - V-LITE LOWER SINGLE (30.5 x 39.375)

MATERIAL: 1½" x 1½" 11 ga STEEL TUBE

MAKE: 10 pcs

(WALL OUTER UPRIGHT TUBE)

TAIT

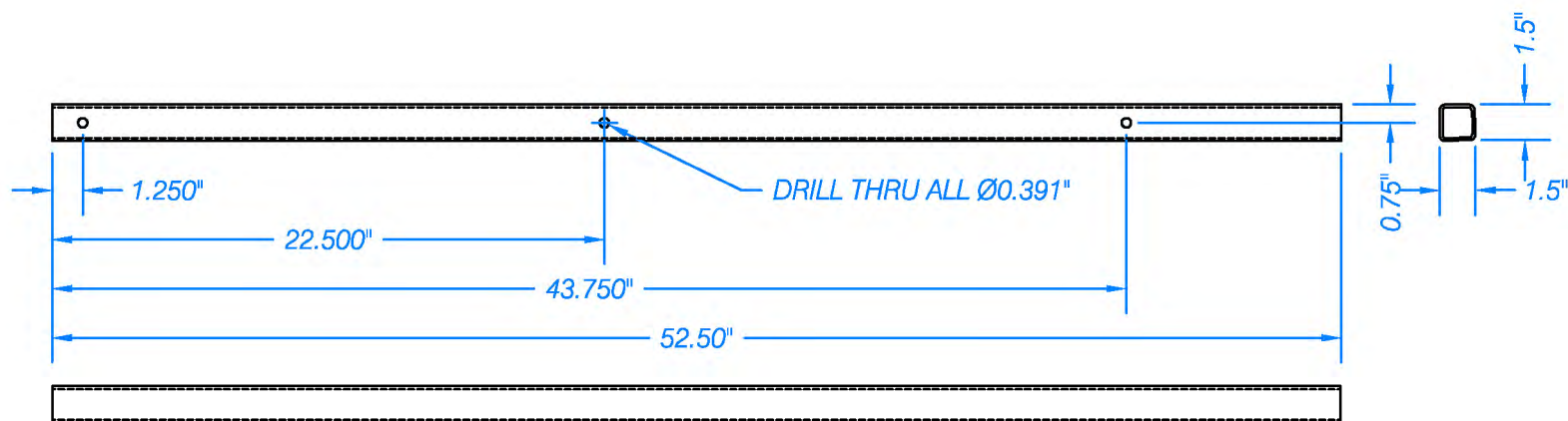
PART # WALL OUTER UPRIGHT TUBE
PART NAME WALL OUTER UPRIGHT TUBE

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: ± .25° BEND ± 1°
ONE PLACE DECIMAL: ± .100°
TWO PLACE DECIMAL: ± .010°
THREE PLACE DECIMAL: ± .005°

MATERIAL 1.5" x 1.5" 11ga STEEL
REV BY REID GRODSKI
REV DATE WED. 1/25/12

REV

NOTES:



NC - V-LITE LOWER SINGLE (30.5 x 39.375)

MATERIAL: 1½" x 1½" 11 ga STEEL TUBE

MAKE: 5 pcs

(SINGLE WALL INNER UPRIGHT TUBE)



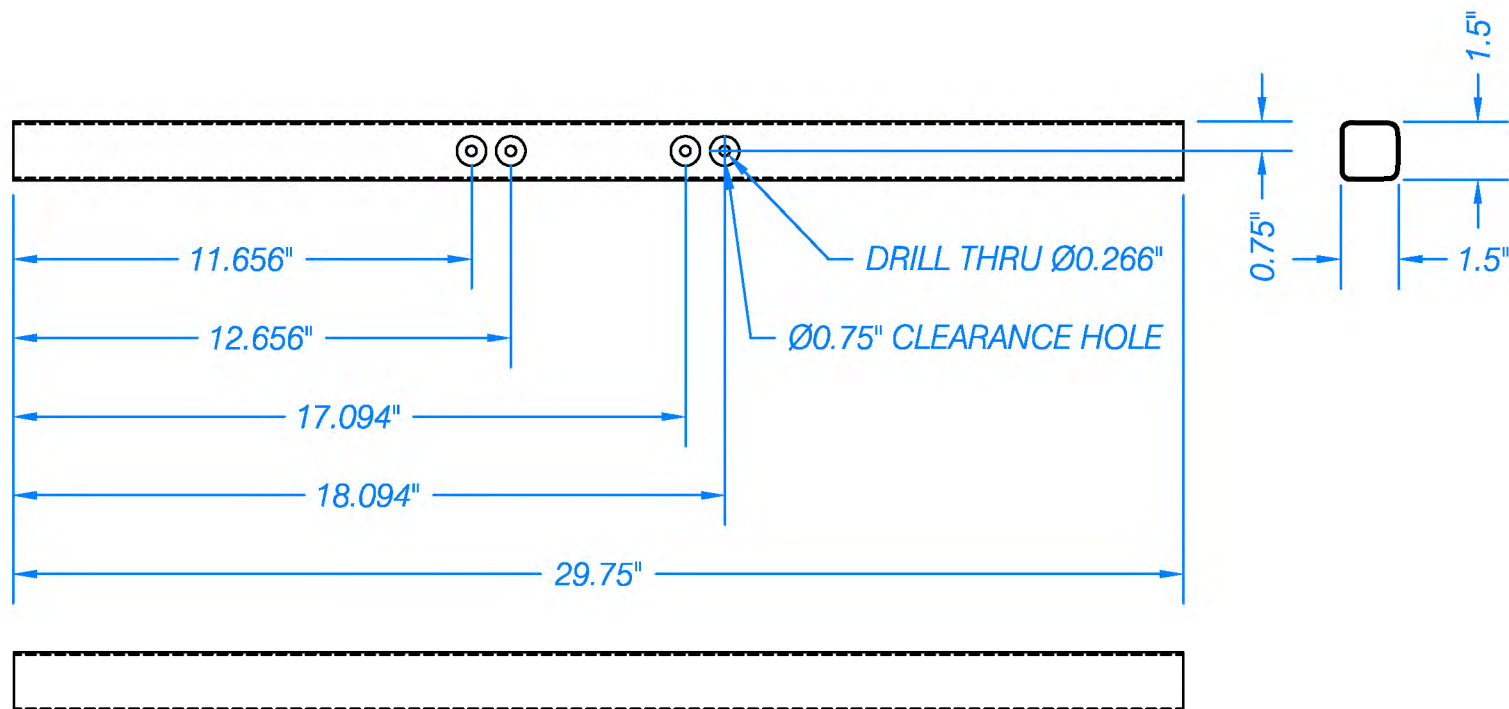
PART # SINGLE WALL INNER UPRIGHT TUBE
PART NAME SINGLE WALL INNER UPRIGHT TUBE

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: ± .25° BEND ± 1°
ONE PLACE DECIMAL: ± .100°
TWO PLACE DECIMAL: ± .010°
THREE PLACE DECIMAL: ± .005°

MATERIAL 1.5" x 1.5" 11ga STEEL
REV BY REID GRODSKI
REV DATE WED. 1/25/12

REV

NOTES:



NC - V-LITE SINGLE CART (30.5 x 74.625)

MATERIAL: 1½" x 1½" 16 ga STEEL TUBE

MAKE: 10 pcs

(END FRAME TOP TUBE)



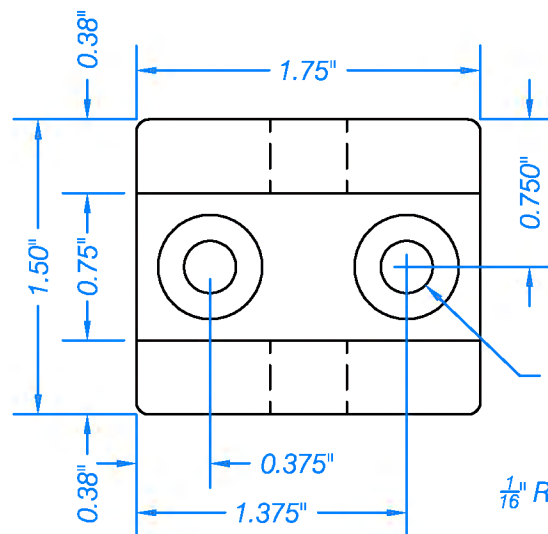
PART # END FRAME TOP TUBE
PART NAME END FRAME TOP TUBE

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: ± .25° BEND ± 1°
ONE PLACE DECIMAL: ± .100°
TWO PLACE DECIMAL: ± .010°
THREE PLACE DECIMAL: ± .005°

MATERIAL 1.5" x 1.5" 16ga STEEL
REV BY REID GRODSKI
REV DATE WED. 1/25/12

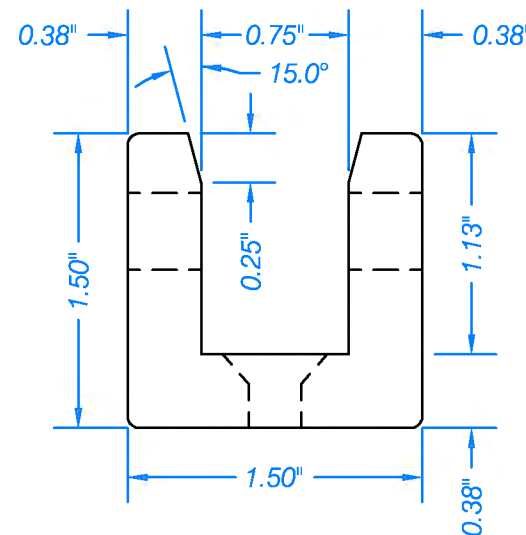
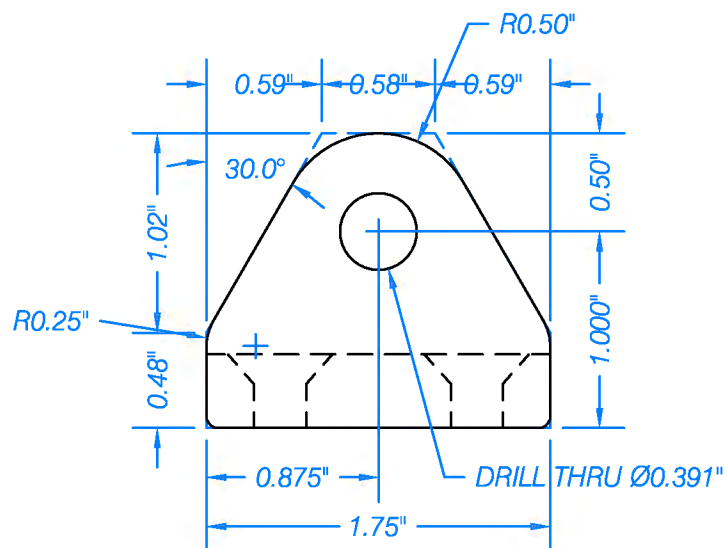
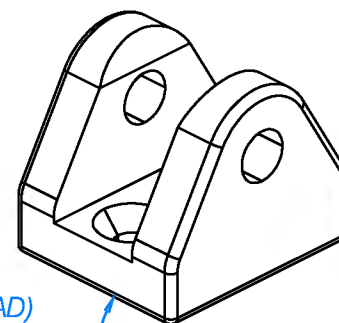
REV

NOTES:



DRILL THRU $\varnothing 0.266"$
(C-SINK FOR $\varnothing \frac{1}{4}"$ FLAT HEAD)

$\frac{1}{16}"$ RADIUS ON ALL OUTER EDGES



NC - V-LITE SINGLE CART (30.5 x 74.625)

MATERIAL: 1018 COLD ROLLED STEEL

MAKE: 10 pcs

(FEMALE CLEVIS BLOCK)



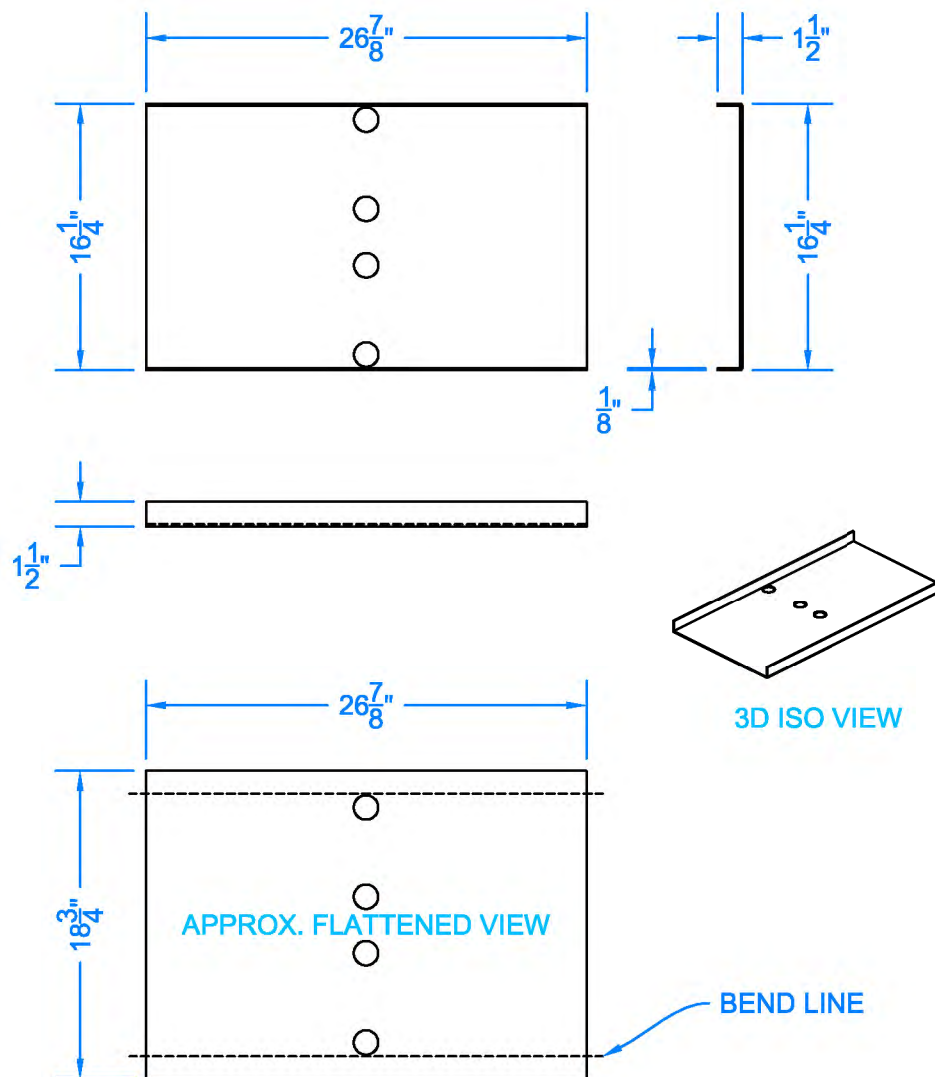
PART # FEMALE CLEVIS BLOCK
PART NAME FEMALE CLEVIS BLOCK

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
ONE PLACE DECIMAL: $\pm .100"$
TWO PLACE DECIMAL: $\pm .010"$
THREE PLACE DECIMAL: $\pm .005"$

MATERIAL	1018 COLD ROLLED STEEL
REV BY	REID GRODSKI
REV DATE	WED. 1/25/12

REV

NOTES:



NC - V-LITE LOWER SINGLE (30.5 x 39.375)

MATERIAL: $\frac{1}{8}"$ STEEL

MAKE: 5 pcs

(SINGLE BASE TROUGH)



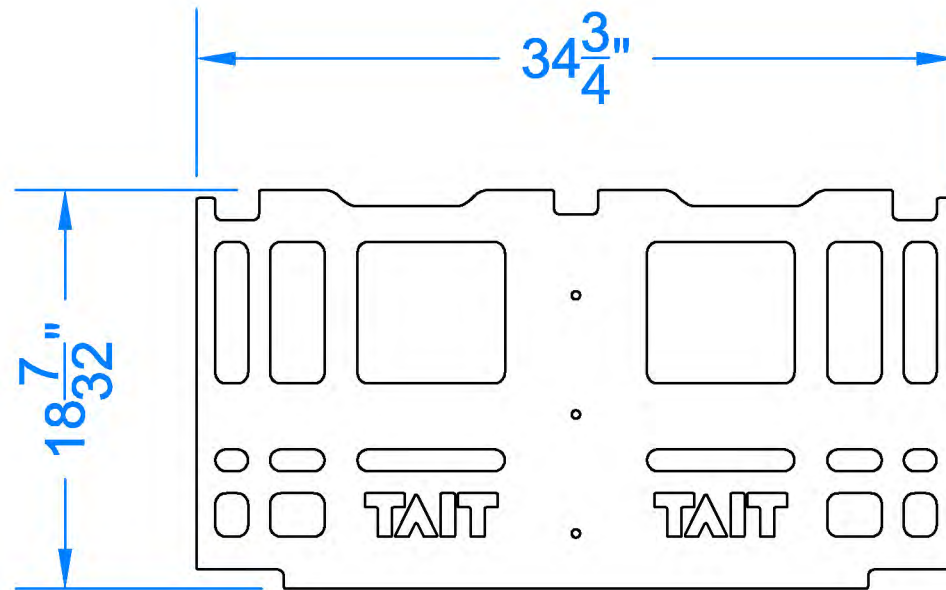
PART # SINGLE BASE TROUGH
PART NAME SINGLE BASE TROUGH

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
ONE PLACE DECIMAL: $\pm .100"$
TWO PLACE DECIMAL: $\pm .010"$
THREE PLACE DECIMAL: $\pm .005"$

MATERIAL	1/8" STEEL
REV BY	REID GRODSKI
REV DATE	WED. 1/25/12

REV

NOTES:



NC - V-LITE LOWER SINGLE (30.5 x 39.375)

MATERIAL: $\frac{1}{8}$ " STEEL

MAKE: 5 pcs

(SINGLE BASE PLATE "A")



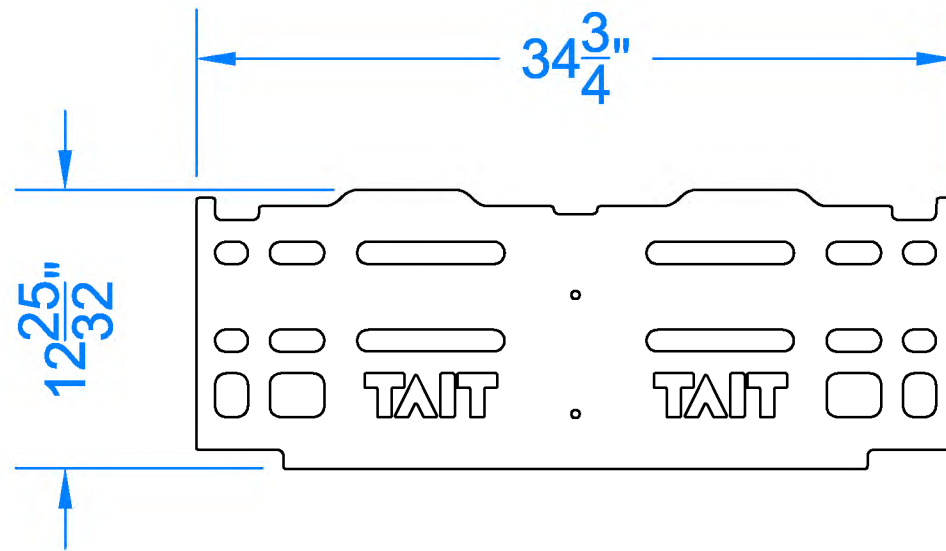
PART # SINGLE BASE PLATE "A"
PART NAME SINGLE BASE PLATE "A"

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
ONE PLACE DECIMAL: $\pm .100^\circ$
TWO PLACE DECIMAL: $\pm .010^\circ$
THREE PLACE DECIMAL: $\pm .005^\circ$

MATERIAL 1/8" STEEL
REV BY REID GRODSKI
REV DATE WED. 1/25/12

REV

NOTES:



NC - V-LITE LOWER SINGLE (30.5 x 39.375)

MATERIAL: $\frac{1}{8}$ " STEEL

MAKE: 5 pcs

(SINGLE BASE PLATE "B")



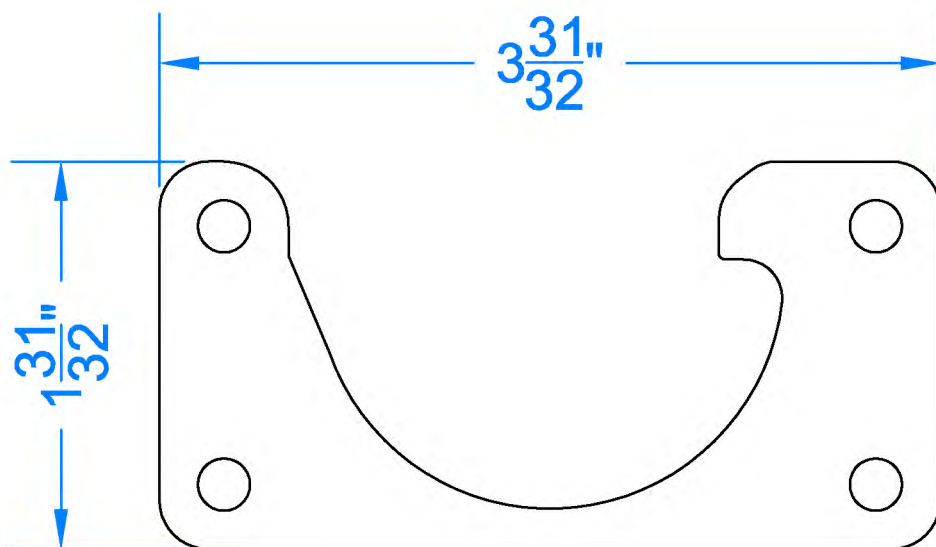
PART # SINGLE BASE PLATE "B"
PART NAME SINGLE BASE PLATE "B"

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
ONE PLACE DECIMAL: $\pm .100"$
TWO PLACE DECIMAL: $\pm .010"$
THREE PLACE DECIMAL: $\pm .005"$

MATERIAL	1/8" STEEL
REV BY	REID GRODSKI
REV DATE	WED. 1/25/12

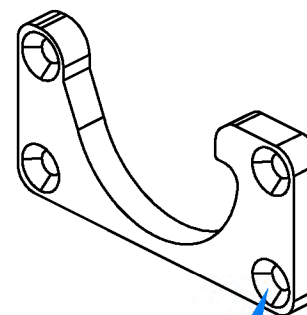
REV

NOTES:



NC - V-LITE SINGLE CART (30.5 x 74.625)

MATERIAL: $\frac{3}{8}$ " STEEL
 MAKE: 10 pcs
 (BASE HINGE PLATE RIGHT)



C-SINK FOR $\text{Ø}\frac{1}{4}$ " FLATHEAD



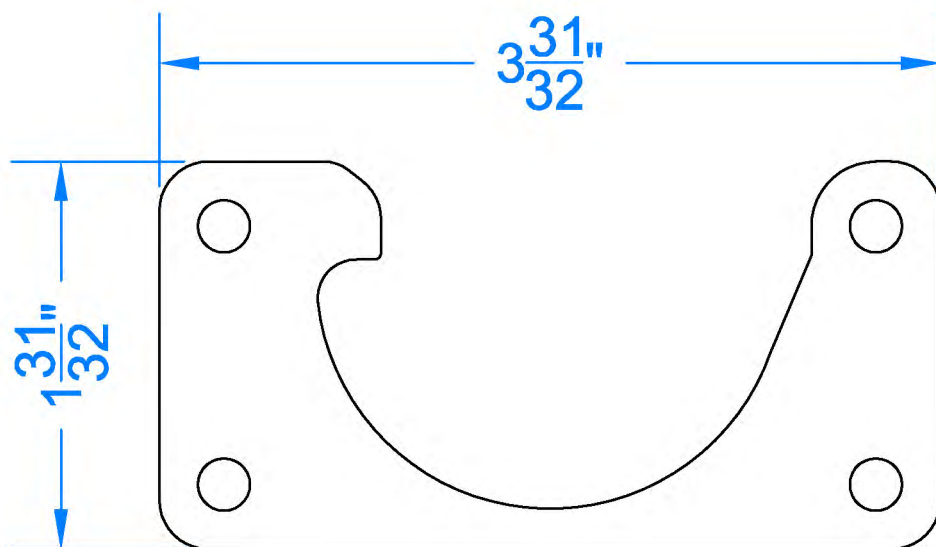
PART # BASE HINGE PLATE RIGHT
 PART NAME BASE HINGE PLATE RIGHT

UNLESS OTHERWISE SPECIFIED
 ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
 ONE PLACE DECIMAL: $\pm .100^\circ$
 TWO PLACE DECIMAL: $\pm .010^\circ$
 THREE PLACE DECIMAL: $\pm .005^\circ$

MATERIAL $\frac{3}{8}$ " STEEL
 REV BY REID GRODSKI
 REV DATE WED. 1/25/12

REV

NOTES:

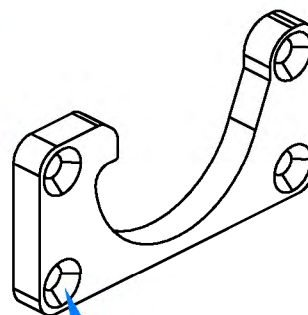


NC - V-LITE SINGLE CART (30.5 x 74.625)

MATERIAL: $\frac{3}{8}$ " STEEL

MAKE: 10 pcs

(BASE HINGE PLATE LEFT)



C-SINK FOR $\varnothing\frac{1}{4}$ " FLATHEAD



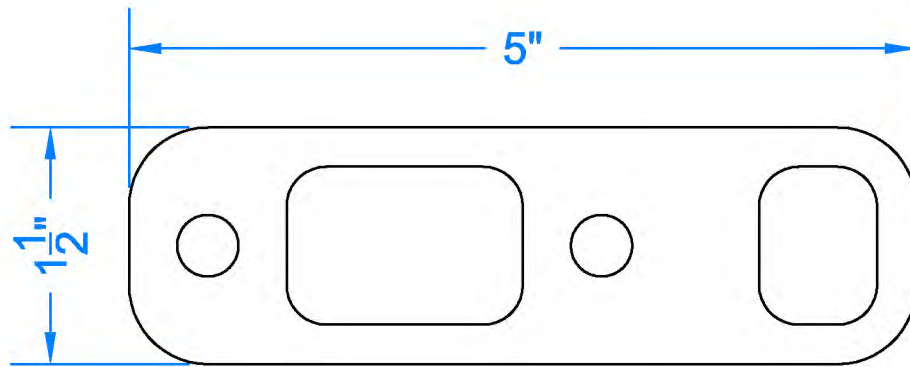
PART # BASE HINGE PLATE LEFT
PART NAME BASE HINGE PLATE LEFT

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
ONE PLACE DECIMAL: $\pm .100^\circ$
TWO PLACE DECIMAL: $\pm .010^\circ$
THREE PLACE DECIMAL: $\pm .005^\circ$

MATERIAL $\frac{3}{8}$ " STEEL
REV BY REID GRODSKI
REV DATE WED. 1/25/12

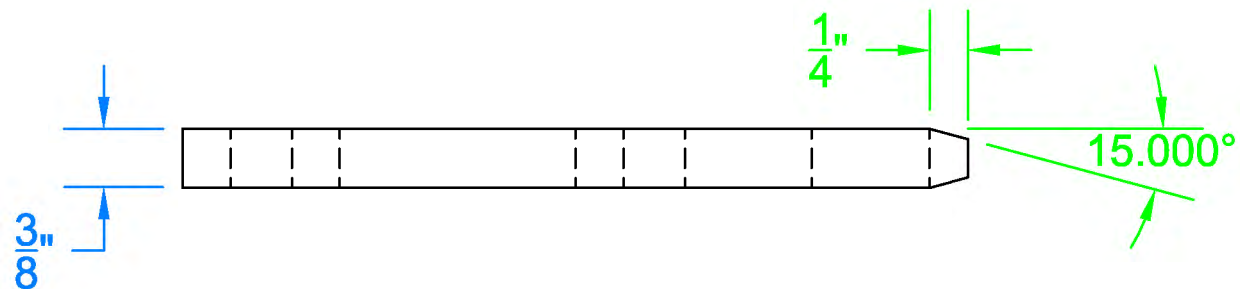
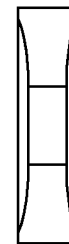
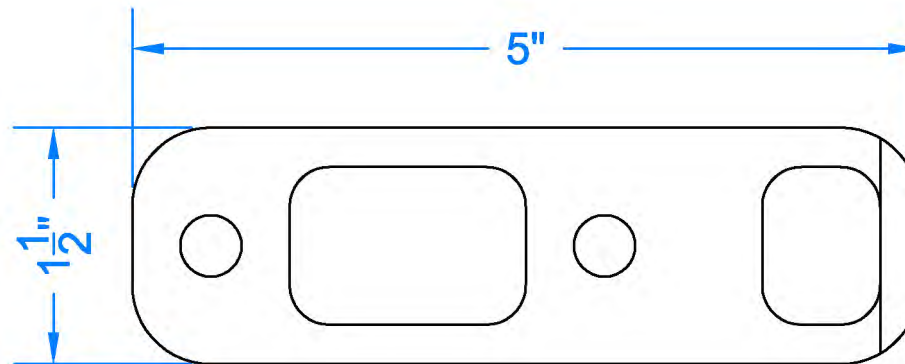
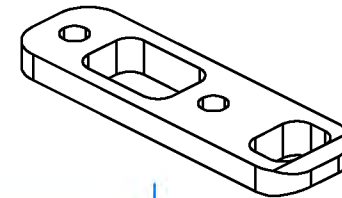
REV

NOTES:



NC - V-LITE SINGLE CART (30.5 x 74.625)

MATERIAL: $\frac{3}{8}$ " STEEL
 MAKE: 10 pcs
 (MALE LOCKING CLEVIS)



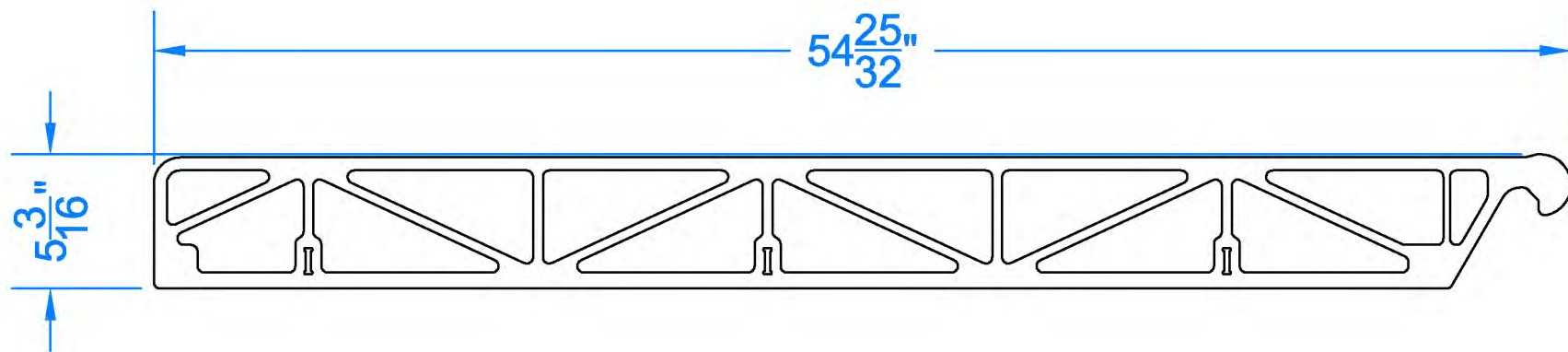
PART # MALE LOCKING CLEVIS
 PART NAME MALE LOCKING CLEVIS

UNLESS OTHERWISE SPECIFIED
 ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
 ONE PLACE DECIMAL: $\pm .100$
 TWO PLACE DECIMAL: $\pm .010$
 THREE PLACE DECIMAL: $\pm .005$

MATERIAL $\frac{3}{8}$ " STEEL
 REV BY REID GRODSKI
 REV DATE WED. 1/25/12

REV

NOTES:



NC - V-LITE SINGLE CART (30.5 x 74.625)

MATERIAL: $\frac{3}{8}$ " STEEL PLATE

MAKE: 20 pcs

(END FRAME SIDE PLATE)



PART #
PART NAME

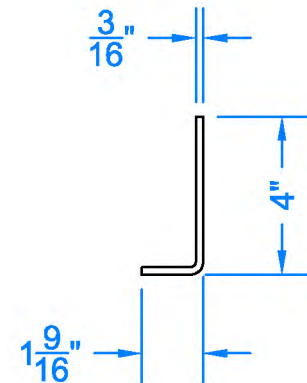
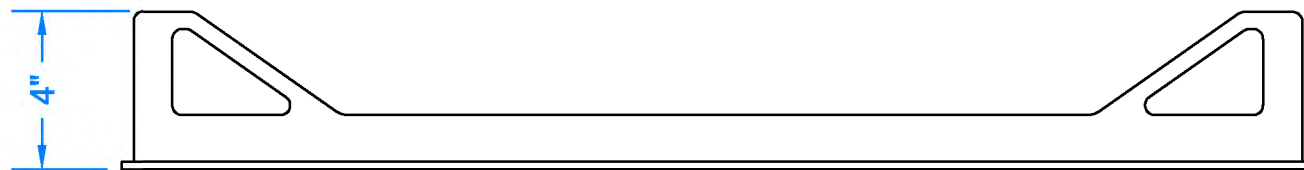
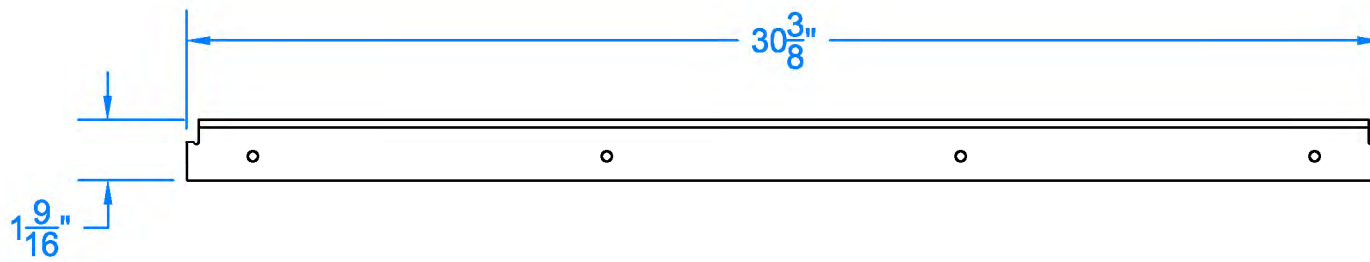
END FRAME SIDE PLATE
END FRAME SIDE PLATE

UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
ONE PLACE DECIMAL: $\pm .100"$
TWO PLACE DECIMAL: $\pm .010"$
THREE PLACE DECIMAL: $\pm .005"$

MATERIAL 3/8" STEEL
REV BY REID GRODSKI
REV DATE WED. 1/25/12

REV

NOTES:

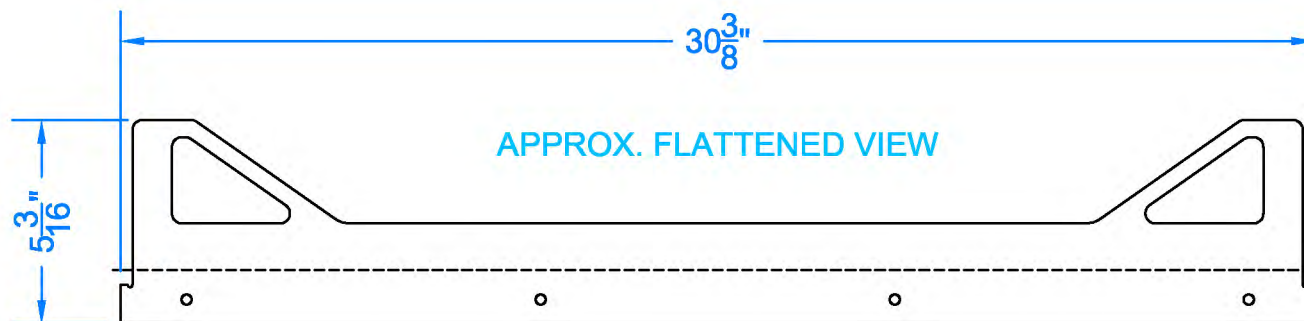
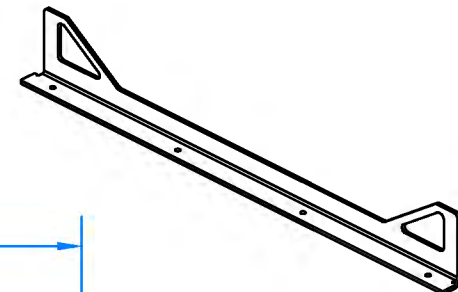


NC - V-LITE SINGLE CART (30.5 x 74.625)

MATERIAL: $\frac{3}{16}$ " STEEL PLATE

MAKE: 30 pcs

(END FRAME CROSS BRACE)



PART # END FRAME CROSS BRACE
PART NAME END FRAME CROSS BRACE

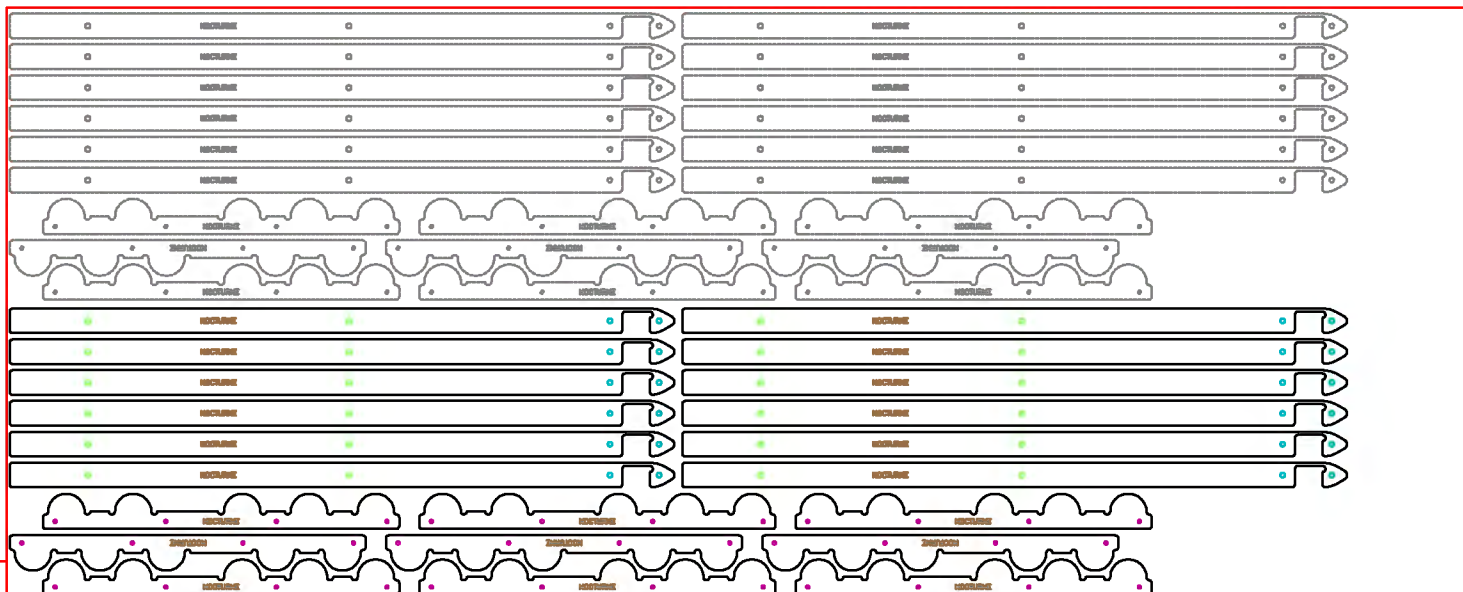
UNLESS OTHERWISE SPECIFIED
ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
ONE PLACE DECIMAL: $\pm .100"$
TWO PLACE DECIMAL: $\pm .010"$
THREE PLACE DECIMAL: $\pm .005"$

MATERIAL $\frac{3}{16}$ " STEEL
REV BY REID GRODSKI
REV DATE WED. 1/25/12

REV

NOTES:

CNC_PERIMETER
 CNC_SLOT .3906
 CNC_HOLE .3906
 CNC_HOLE .2656
 CNC_ENGRAVE_TEXT
 CNC_DUAL_HEAD



NC5Z-03K.dwg	1/27/12		Reid
	1/2"	48"x120"	UHMW
NC - V-LITE CART GUIDE PLASTIC	0	15	
1/8" R - send to packaging			



PART # GUIDE PLASTIC
 PART NAME GUIDE PLASTIC

UNLESS OTHERWISE SPECIFIED
 ANGULAR MACHINE: $\pm .25^\circ$ BEND $\pm 1^\circ$
 ONE PLACE DECIMAL: $\pm .100"$
 TWO PLACE DECIMAL: $\pm .010"$
 THREE PLACE DECIMAL: $\pm .005"$

MATERIAL 1/2" BLACK UHMW
 REV BY REID GRODSKI
 REV DATE WED. 1/25/12

REV

NOTES: