

TOOLTECH 3842

DESCRIPTION

ToolTech 3842 is a typical nickel, chrome, molybdenum carbon stainless steel alloy. This material is highly resistant to cavitation and rotational scarring and galling in marine applications. Deposits are desirable where a high post-machine polish is necessary.

APPLICATIONS

- Die Cast Shafts
- Gears
- Forgings
- Build-Up on all Ferrous Shafts
- Crankshafts
- Axles
- Castings

TECHNICAL DATA

Wire Type: Metal-Cored, Open-Arc or Gas Shielded
Alloy Elements: Carbon, Chromium, Nickel and Iron
Weld Deposit: 38-42Rc
Deposit Thickness: Unlimited
Deposits Cannot be Flame Cut
Slagless Deposit

AVAILABILITY

.045" on 25 lb. spools
1/16" on 25 lb. spools
7/64" on 25 lb. spools or 60 lb. coils