# "Kari-Keen Karrier" Luggage Trunk Clinic

Twin Cities Model A Ford Club
Phil Zins
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#### Thanks & Acknowledgements

#### **Club Members**

- Gary Anderson
- Jim Bateman
- Ken Huber
- Justin Mass
- Brad Nelson
- Vince Smith
- Richard Zins
- Any others I forgot :-/

#### <u>Others</u>

- Neil Bateman & Wright County Collision: Paint Work
- Tony Behmer & J V Industries
   Inc: Sandblasting & Priming
- Terry Meetz & Custom Plating
   Specialists, Inc: Chrome Plating

### Quick Tease (Details to Follow)

Before After





#### General Background on Luggage Trunks

- In the 1920s & '30s, before cars had integral trunks, there were many luggage-**rack** and luggage-**trunk** manufactures. How many; dozens, hundreds? Who knows?
- A few of the manufactures were:
  - 1. Ford sold (as an "authorized accessory") both a "luggage carrier rack" and a "luggage carrier" trunk. Anyone know who was the supplier/manufacture?
  - 2. Kari Keen Mfg. Co., Sioux City, Iowa; "KARI-KEEN KARRIER"
  - 3. Watts-Morehouse Mfg., Jackson, Michigan; "Steelwood Auto Trunks."
  - 4. F-K Specialties & Supply Co., Indianapolis, Indiana.
  - 5. Dan-D Karrier, Lafayette, Indiana made an telescoping/expandable carrier.
  - **6. Kary-All Auto Mfg.** Co. Sioux City Iowa also made a telescoping/expandable carrier. *Notes:* Vince Smith has a nice example on his Phaeton. Although it is also a Sioux City Iowa company, I don't think it is related to the Kari-Keen Company.

#### Kari-Keen Mfg. Co. Background

- Kari-Keen Mfg. of Sioux City, Iowa produced the "KARI-KEEN KARRIER" luggage trunk.
- Established in 1925 and by 1930 employed 200. Produced 76 types of attachments for autos, most prominently luggage trunks.
- Other products included: (1) hot water car heaters; (2) in-car "Koach-Bed" sleeper conversions and: (3) in later years produced 4 types of coupe-type airplanes.
- Went out of business in 1937 when cars began being made with integral trunks and because of the depression.
- The "KARI-KEEN KARRIER" was a **rugged all steel trunk** and was one of the most popular trunks for the Model A Ford.

#### Kari-Keen Mfg. Co. Background (cont.)

- Had both **standard and deluxe models**. The deluxe model had more chrome trim and was designed for cars with side-mount spare tires.
- Capacity was 5 cu. ft. closed and 7.5 cu. ft. open. A "weather proof" fabric cover was available for use in the open position.
- It was heavily advertised (see example ads) and sales promotions targeted Ford dealerships with a 30 day free trial for new Model A's.
- A Litchfield Minnesota Ford dealer sold 625 Kari-Keen Karriers in one year.

#### Kari-Keen Example Advertising





### Kari Keen Example Advertising (cont.)





#### What Needed Repair/Rebuilding?

Original/vintage luggage trunks are <u>hard to find</u> and are <u>usually in bad shape</u>. This one was in typical bad shape but <u>most</u> of the original parts were there and repairable. The following is a partial list of what was wrong.

- 1. Overall, badly rusted, bent and dented.
- 2. The "clam shell" hinge was broken and badly rusted.
- 3. The front mounting brackets were torn/broken.
- 4. Latching buckles badly worn & broken.
- 5. Chrome trim dented, dinged and cracked.
- 6. Missing rear mounting bracket.
- 7. Missing wood slats (cushions) under luggage box. (See pictures below for details)

### Trunk "Before" PIC 1 of 10



### Trunk "Before" PIC 2 of 10



### Trunk "Before" PIC 3 of 10



#### Trunk "Before" PICs 4 & 5 of 10





### Trunk "Before" PICs 6 & 7 of 10





#### Trunk "Before" PIC 8 of 10



#### Trunk "Before" PICs 9 & 10 of 10





### Bracket "Before" PIC 1 of 7



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### Bracket "Before" PICs 2 & 3 of 7





#### Bracket "Before" PIC 4 of 7



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#### Bracket "Before" PICs 5 & 6 of 7



#### Bracket "Before" PICs 7 of 7



### Missing Third (Rear) Mounting Brackets

(PICs from Steve Plucker's Model A News Article Jan-Feb '16)





### Missing Wooden Cushion Slats

(PIC from Steve Plucker's Model A News Article Jan-Feb '16)



### Rear Bumper Extensions

(These are for '28/'29, need '30/'31 set)



### Mounted Rear Bumper Extensions

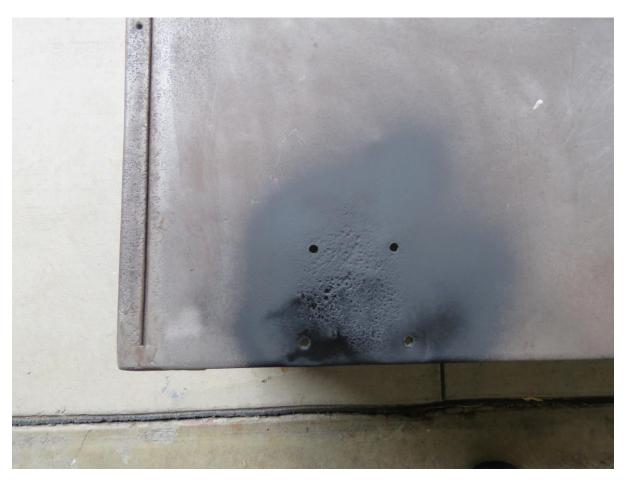
(PIC from Steve Plucker's Model A News Article)



## Buckle Repair PIC 1 of 19



### Buckle Repair PICs 2 & 3 of 19





## Buckle Repair PICs 4 & 5 of 19





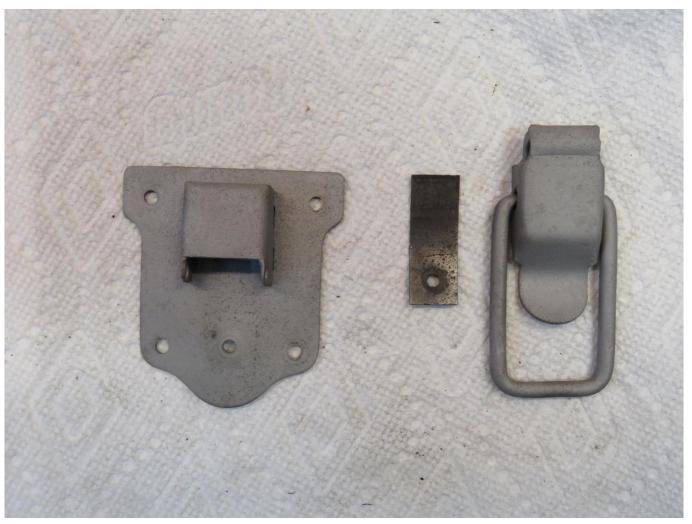
### Buckle Repair PICs 6 & 7 of 19



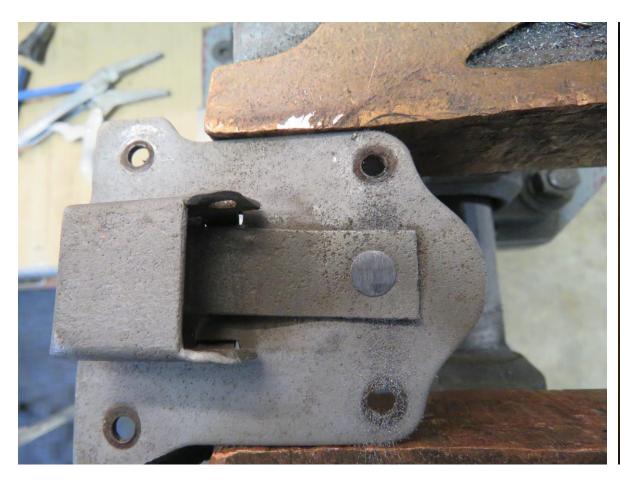


### Buckle Repair PICs 8 & 9 of 19



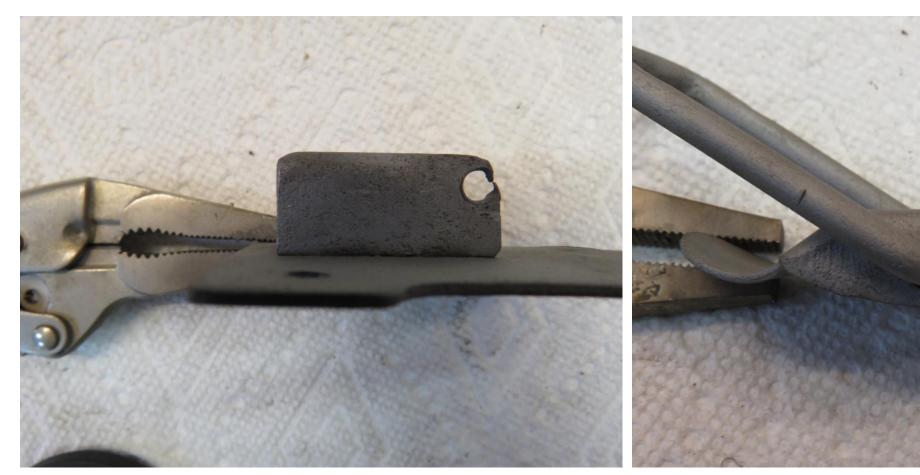


### Buckle Repair PICs 10 & 11 of 19





### Buckle Repair PICs 12 & 13 of 19





# Buckle Repair PIC 14 of 19

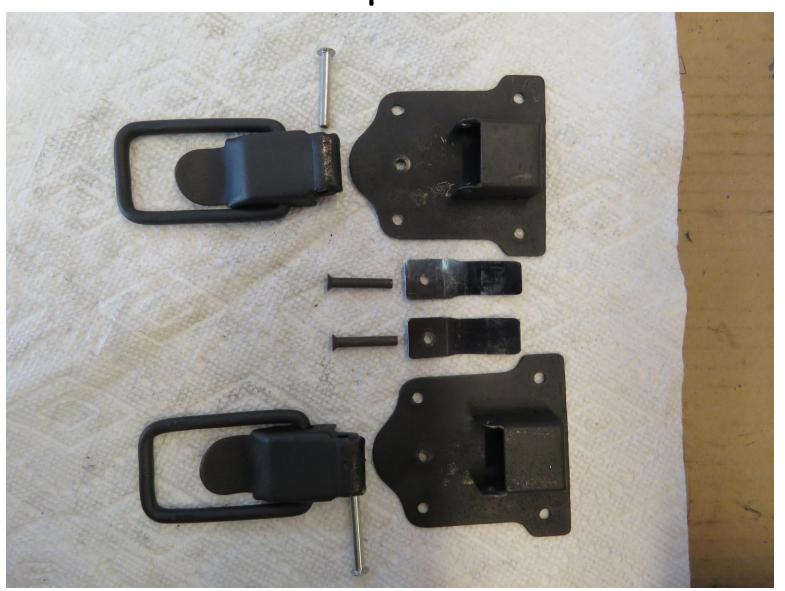


### Buckle Repair PICs 15 & 16 of 19





### Buckle Repair PIC 17 of 19



### Buckle Repair PIC 18 of 19



# Buckle Repair PIC 19 of 19

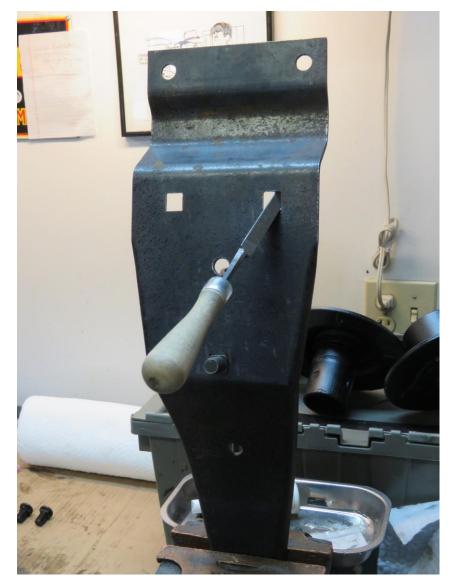


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#### Tire Carrier Repair PIC 1 of 5

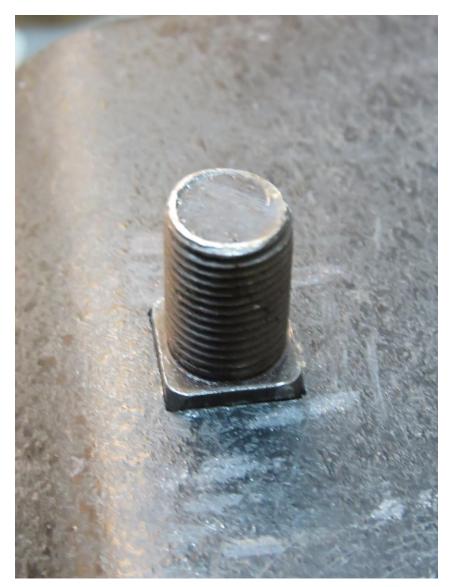


## Tire Carrier Repair PICs 2 & 3 of 5





## Tire Carrier Repair PICs 4 & 5 of 5





#### Trunk "After" PIC 1 of 15



#### Trunk "After" PIC 2 of 15



#### Trunk "After" PIC 3 of 15



#### Trunk "After" PIC 4 of 15



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## Trunk "After" PIC 5 of 15



## Trunk "After" PICs 6 & 7 of 15





#### Trunk "After" PIC 8 of 15



## Trunk "After" PIC 9 of 15



#### Trunk "After" PIC 10 of 15



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#### Trunk "After" PIC 11 of 15



#### Trunk "After" PIC 12 of 15



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#### Trunk "After" PIC 13 of 15



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#### Trunk "After" PIC 14 of 15



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#### Second/Alternate Bracket For Coupe (2 ½ in Lgr.)



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#### References & Sources

- Model "A" News Articles:
  - o "Advertising The Model A Ford" by Jim Thomas, March-April 2015.
  - o "The Kari-Keen Trunk Assembly and a Very Early 1929 Tudor Sedan" by Steve Plucker, <u>January-February 2016.</u>
  - o "The KARI-KEEN Manufacturing Company Accessories for the Model A" by Gary Johnson, March-April 2016.
- Ford Barn chat room discussions.
- All of you fellow TCMAFC members who own Kari-Keen trunks:
  - o Jim Bateman
  - Ken Huber
  - Brad Nelson
  - Justin Maas
  - Others?

# The End Thank You