

Key Cad-De with Replacement Pinions and Super Magnetic Hold



LFA Number	UPC Code	Chuck Key Numbers	Best Used On
CD1-MK	02310	T6/K3, T5/K32 #2/K2, #T3/K30	Industrial Tools
CD2-MK	02327	#1/K1, TB1/KG1 T4/K7, TB13/KK	Hand Tools



REICHEL

Hardware & Industrial Chuck Keys

Key Numbers			Pilot Size
Reichel	Self-Ejecting	Jacobs	
#0	#0SE	K0	1/8
#1	#1SE	K1	5/32
TB1	TB1SE	KG	1/4
T80	—	KGA	1/4
#2	#2SE	K2	1/4
T4	T4SE	K7	7/32
T5	T5SE	K32	1/4
T5C	T5CSE	K32C	1/4
T6	T6SE	K3	5/16
T6C	T6CSE	K3C	5/16
#13	#13SE	K30	15/64
TB13	TB13SE	KK	9/32
#9	#9SE	K4	3/8
#26	#26SE	K5	7/16
TBD	B&D 70-110		13/64
Key Holders	2R2		

We've Got Chucknology

As a manufacturer known worldwide, LFA is your number one source for drill chucks and industrial replacement tool holders. We're a major supplier to many of the biggest OEMs of industrial and hand power drills.

Square Drive Impact Drill Chucks



Back View

Our Famous Square drive Impact Drill Chucks, A great chuck for impact wrenches! It's Keyless! and very versatile. Excellent choice for electrical contractors, body shops and any installation type work done with Impact Wrenches.

Chuck Model	Made In	Reichel UPC	Capacity, Inches/MM	Taper Mount
WC3R3	USA	00330	3/32-3/8/2.5-10	3/8-SQ. DR.
WC5R5	USA	00521	1/8-1/2 / 3-13	1/2-SQ. DR.
Endurer 3/8	France	05513	3/32-3/8/2.5-10	3/8-SQ. DR.
Endurer 1/2	France	05506	3/32-3/8/2.5-10	1/2-SQ. DR.

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Call us to cross reference all of your hand drills!

LFA[®] Industries, Inc.

Drill Chucks & Accessories



LRTF010

**WORLDWIDE FAME
FOR QUALITY AND EXCELLENCE**
ISO 9001 certified

**Replacement Portable
Hand Tool Drills**

www.LFAusa.com

Key Type Chucks for Portable Tools

Designed for use on percussion type drill units. Precision crafted with a sliding ring to absorb vibrations that can cause a chuck to loosen up. All parts are hardened for maximum tool life.



BZ Chucks

Chuck Model	UPC Code	Capacity, Inches	Mount	Weight, oz.
43 bZ-5B	43948	1/16-1/2	3/8-24	15
43 bZ-5B	43991	1/16-1/2	1/2-20	15
44 Z-6B	44127	3/32-5/8	1/2-20	21
44 Z-6B	44585	3/32-5/8	5/8-16	20

Designed for professional type portable drills, all moving parts are hardened for maximum tool life. All threaded models are drilled for reversing units.



Medium Duty

Chuck Model	UPC Code	Jacobs Equiv.	Capacity, Inches	Mount	Weight, oz.
412-B1	41204	—	0-5/16	1 JT	4
420-B1	42031	—	0-3/8	3/8-24	8
420-B1	42017	—	0-3/8	1/2-20	8
422-B13	42239	—	1/16-1/2	3/8-24	13
422-B13	42215	31052	1/16-1/2	1/2-20	13
422-B13	42291	—	1/16-1/2	33 JT	13

Designed for OEM and DIY portable drills. All moving parts are hardened for maximum tool life.



Light Weight

Chuck Model	UPC Code	Jacobs Equiv.	Capacity, Inches	Mount	Weight, oz.
4200-B1	42086	30247	0-3/8	3/8-24	6
4200-B1	41211		0-3/8	1/2-20	6
4220-B13	42204	30598	1/16-1/2	3/8-24	11
4220-B13	42208	30602	1/16-1/2	1/2-20	11

Keyless Carbide Chucks

Carbide chuck jaws. All steel construction with double shell.



Carbide Chuck Jaws

Chuck Model	UPC Code	Capacity, Inches	Mount	Weight, oz.
5322A	53211	1/16-1/2	1/2-20	11.4
5322A	53235	1/16-1/2	3/8-24	11.4
5322ACAR*	53310	1/16-1/2	1/2-20	11.6
5322ACAR*	53334	1/16-1/2	3/8-24	11.6

All steel construction ball bearing design for superior holding. Threaded and tapered.



All Steel Construction

Chuck Model	UPC Code	Capacity, Inches	Mount	Weight, oz.
520	52030	0-3/8	3/8-24	9
520	52016	0-3/8	1/2-20	9
520	52023	0-3/8	2 SH JT	9
522	52238	1/16-1/2	3/8-24	14
522	52214	1/16-1/2	1/2-20	13
522	52290	1/16-1/2	2 JT	13
522	52283	1/16-1/2	33 JT	14
5222L*	52269	1/16-1/2	3/8-24	12
5222L*	52528	1/16-1/2	1/2-20	12

Ball Bearing for Superior Holding, for Regular and Hammer Applications



Light Weight Design

Chuck Model	UPC Code	Capacity, Inches	Mount	Weight, oz.
5200	52043	0-3/8	3/8-24	6
5200	52009	0-3/8	1/2-20	6
5220L*	52269	1/16-1/2	3/8-24	10
5220L*	52252	1/16-1/2	1/2-20	10

* With patented ratchet locking system for easy locking and releasing (U.S. patent) 5458345.

Key Type Precision Chucks

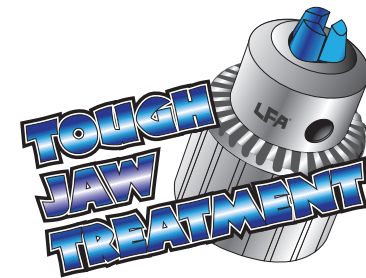
- Plain bearing models, precision crafted
- Heavy duty performance
- All parts are hardened for maximum tool life



Thread Mounted Chucks

Chuck Model	UPC Code	Jacobs Equivalent	Capacity, Inches	Threaded Mount
81-1B	81139	1B-3/8	0-1/4	3/8-24
81-1B	81153	—	0-1/4	5/16-24
81-4B	81436	—	0-1/4	3/8-24
81B-13B	81184	—	0-5/16	3/8-24
81B-13B	81146	—	0-5/16	1/2-20
42-13B	42383	31BA-3/8	0-3/8	3/8-24
42-13B	42123	31BA-1/2	0-3/8	1/2-20
82-2B	82235	2BA-3/8	0-3/8	3/8-24
82b-5B	82518	32BA-1/2	0-3/8	1/2-20
43b-5B	43380	33BA-3/8	1/16-1/2	3/8-24
43b-5B	43229	33BA-1/2	1/16-1/2	1/2-20
43b-5B	43168	33BA-5/8	1/16-1/2	5/8-16
43-6B	43120	—	0-1/2	1/2-20
43-6B	43588	—	0-1/2	5/8-16
84-6B	84659	3B-5/8	0-5/8	5/8-16
45-6B	45582	36B-5/8	3/16-3/4	5/8-16
45-6B	45346	36B-3/4	3/16-3/4	3/4-16

Available on the Chucks Above



Benefits

- Increased Gripping power
- Increased the Jaw life which increases the drill chuck life

Only 15% extra cost