

Houston International Specialty Inc.

Size	13.375	
Grade	J/K 55	
Weight	68	

TCPC

	Coupling and Pipe Dimensions (in)					
	Outer Diameter	Inner Diameter	Coupling	Make-up	Wall Thickness	Drift
Coupling	14.175	12.349	Length	Loss	wall illickness	Diameter
Pipe		12.415	13.375	5.700	0.480	12.259
Pin	************	12.349				

Internal

3,450

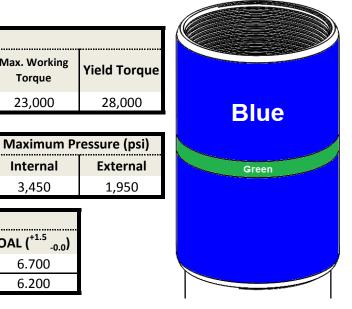
External

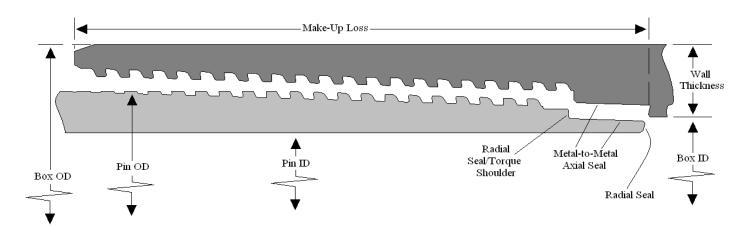
1,950

Torque Values (ft-lbs)				
During Make-Up		Max. Working	Yield Torque	
Minimum	Optimum	Maximum	Torque	rieiu rorque
16,000	18,500	21,000	23,000	28,000

Yield Stress (x1000 lbs.)		
Tensile	Compressive	
1,069	1,069	

	Blanking Dimensions (in)			
	ID (^{+0.0} ₀₃₂)	OD (^{+.032} _{-0.0})	OAL (^{+1.5} _{-0.0})	
Box End	12.415	14.175	6.700	
Pin End	12,415	13.375	6.200	





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