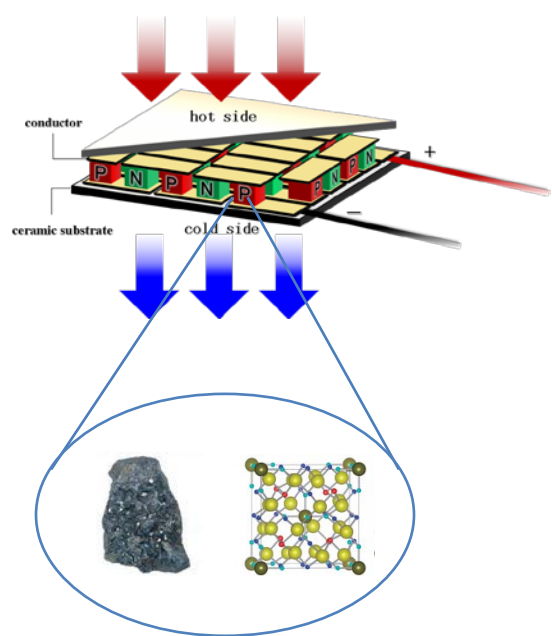


# Eco-Friendly Cu-S based Thermoelectric materials



Ruizhi Zhang, Taichao Su, Kan Chen, Baoli Du,  
Michael J. Reece  
*Queen Mary University of London*

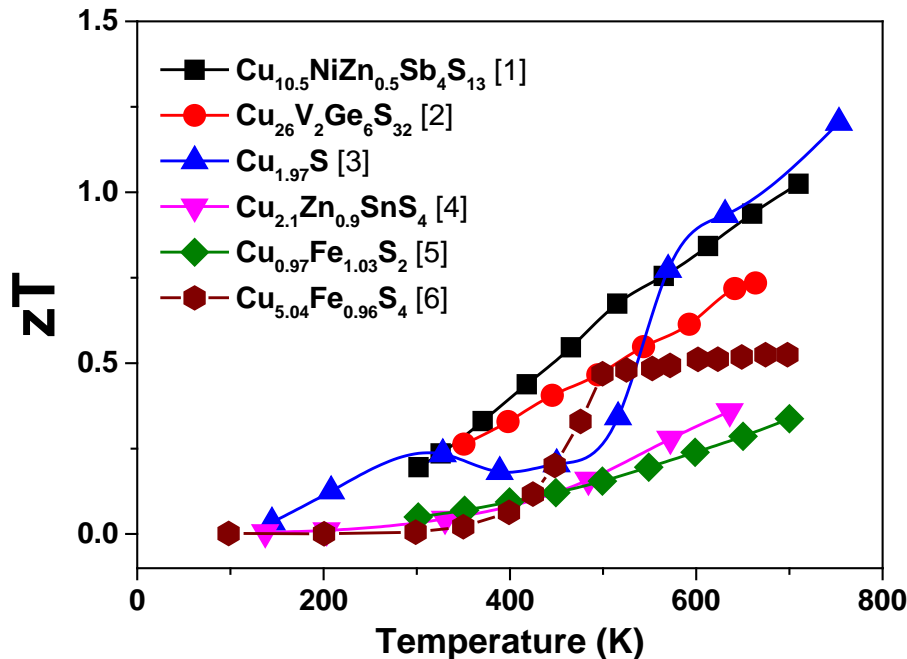
Cono Di Paola, Nicola Bonini, Cedric Weber  
*King's College London*

Matej Balaz, Peter Balaz  
*Slovak Academy of Sciences*

# Cu-S based minerals for thermoelectrics

- **Advantages of Cu-S based Thermoelectric Materials**

- Potential high thermoelectric performance
- low cost, some are minerals
- Environmentally friendly, compared to  $\text{Bi}_2\text{Te}_3$
- Large variance of composition (~1000 compounds in ICSD)



Tetrehidrite( $\text{Cu}_{12}\text{Sb}_4\text{S}_{13}$ ) Bornite( $\text{Cu}_5\text{FeS}_4$ )



Chalcopyrite ( $\text{CuFeS}_2$ ) Chalcocite( $\text{Cu}_2\text{S}$ )



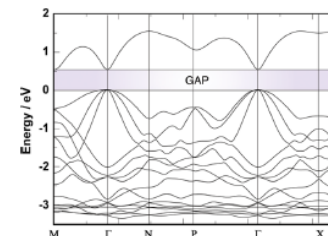
[1] Lu & Morelli, Chem Mater, 2015 [2] Suekuni, Appl Phys Lett, 2014  
[3] He & L. Chen, Adv Mater, 2014 [4] Liu & L. Chen, Appl Phys Lett, 2009  
[5] Li & L. Chen, J Appl Phys, 2014 [6] Qiu & L. Chen, Energy Environ Sci, 2014

# Collaboration for research on Cu-S compounds

**DEFCON:** Designing Eco-Friendly and CO<sub>2</sub>-efficient energy Materials



Density functional theory modeling



Synthesis & Characterization

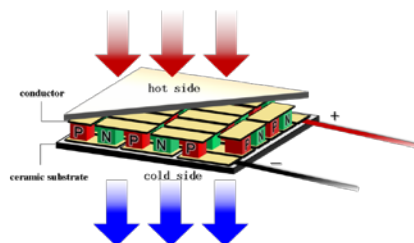
Ball mill + spark plasma sintering



Linsies & Netzsch

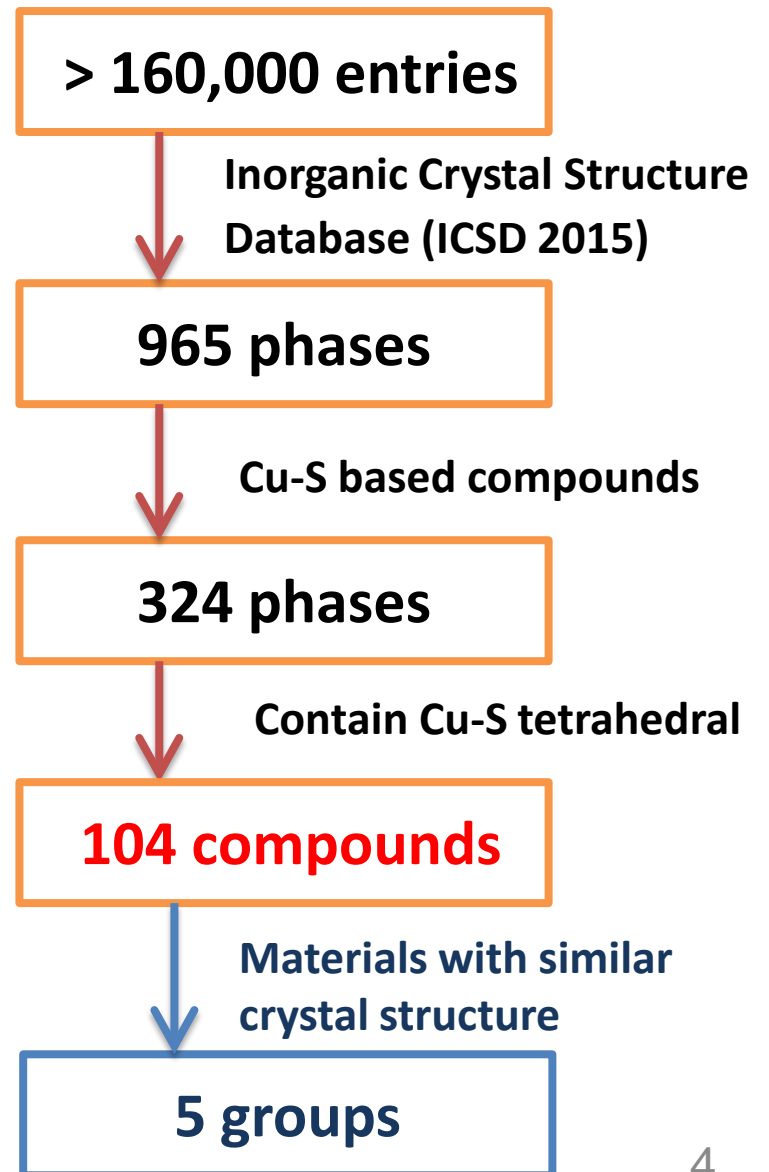
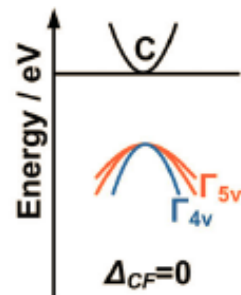
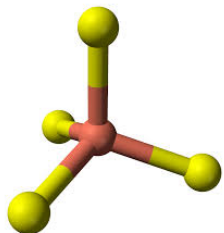


Thermoelectric module



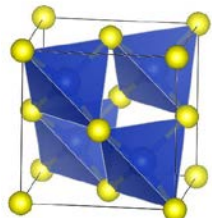
# High throughput screening

## Screening descriptor: Cu-S tetrahedral network



# Structural relationships of identified 104 compounds

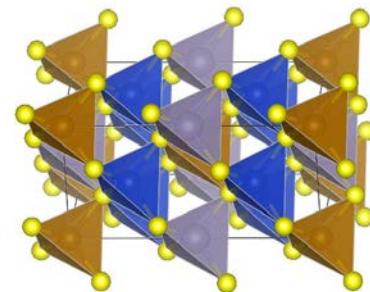
Zincblende  
CuS (not exist)



Corner-share Cu-S  
tetrahedral

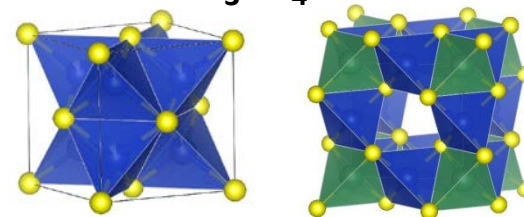
## 1. Cation Mutation (47)

Stannite:  $\text{Cu}_2\text{ZnSnS}_4$   
Chalcopyrite:  $\text{CuFeS}_2$   
Famatinite:  $\text{Cu}_3\text{SbS}_4$



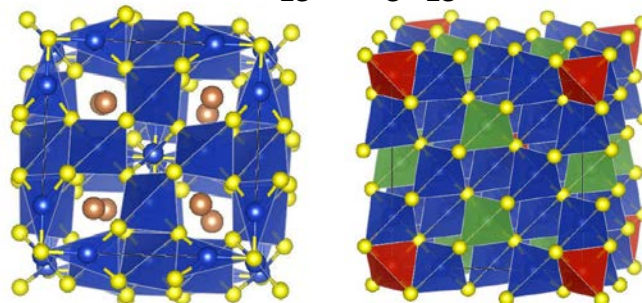
## 2. Add/Remove atom (7)

Q-Chalcocite:  $\text{Cu}_2\text{S}$   
Sulvanite:  $\text{Cu}_3\text{VS}_4$



## 3. Mutation + Add/Remove (8)

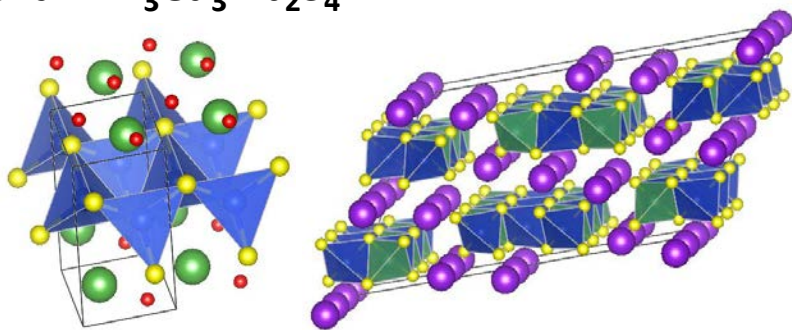
Tetrahidrite:  $\text{Cu}_{12}\text{Sb}_4\text{S}_{13}$   
Colusite:  $\text{Cu}_{13}\text{VAs}_3\text{S}_{13}$



Group 5: all the  
other phases (11)

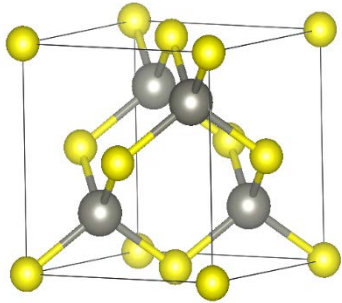
## 4. Add + Cleave (31)

Layer:  $\text{BiOCuS}$   
Chain:  $\text{K}_3\text{Cu}_3\text{Nb}_2\text{S}_4$



# Example: derivative tetrahedrite from ZnS

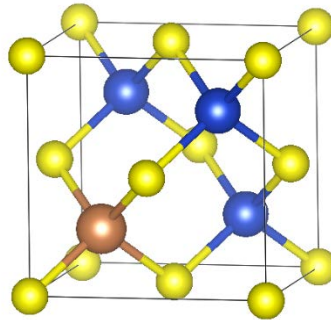
Zinc Blende ZnS



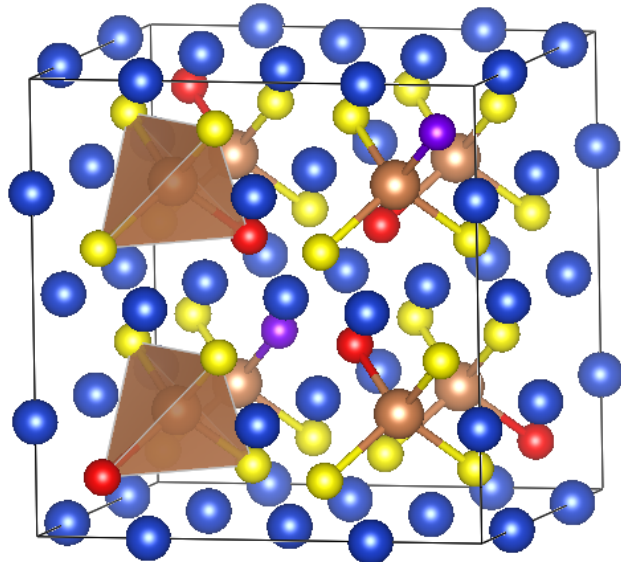
(1)



$\text{Cu}_3\text{SbS}_4$

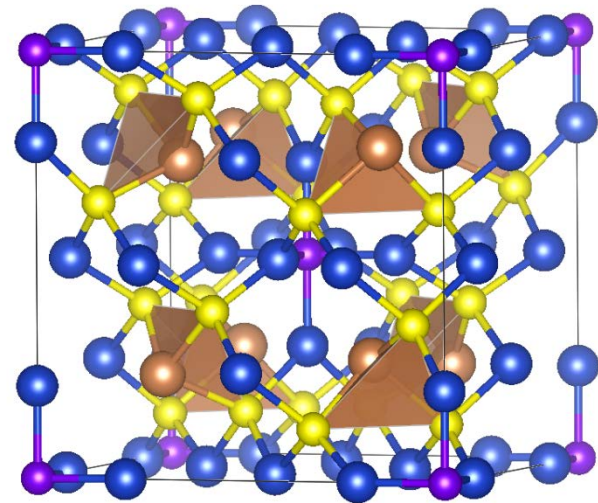


(2)



$8 \times \text{Cu}_3\text{SbS}_4$

(3)



$\text{Cu}_{24}\text{Sb}_8\text{S}_{26}$  ( $\text{Cu}_{12}\text{Sb}_4\text{S}_{13}$ )

Operations:  
Cation(Cu)  
mutation +  
atoms(S)  
removing

# Group 3 compounds

Group	ICSD Number	ICSD formula	Mineral name	Reported $zT_{Max}$	Notes
(a). Sb(As)-S <sub>3</sub> pyramid	25707	Cu <sub>12</sub> S <sub>13</sub> Sb <sub>4</sub>	Tetrahedrite	1.13@575K [1]	RF* Cu <sub>11</sub> MnSb <sub>4</sub> S <sub>13</sub>
	33588	As <sub>4</sub> Cu <sub>12</sub> S <sub>12</sub>	Tennantite		
	236895	As <sub>8</sub> Cu <sub>12</sub> S <sub>18</sub>	Sinnerite		
(b). Unusual sulphur coordination	40047	Cu <sub>6</sub> Fe <sub>2</sub> S <sub>8</sub> Sn <sub>1</sub>	Mawsonite		
	41894	Cu <sub>16</sub> Fe <sub>4.3</sub> S <sub>24</sub> Sn <sub>4</sub> Zn <sub>1.7</sub>	Stannoidite		
	64787	Cu <sub>13</sub> Fe <sub>2</sub> Ge <sub>2</sub> S <sub>16</sub>	Germanite	0.17@575K [2]	RF Cu <sub>22</sub> Fe <sub>8</sub> Ge <sub>4</sub> S <sub>32</sub>
	156238	Cu <sub>6</sub> Ge <sub>1</sub> S <sub>8</sub> W <sub>1</sub>	Catamarcaite		
	610353	As <sub>3</sub> Cu <sub>13</sub> S <sub>16</sub> V <sub>1</sub>	Colusite	0.73@663K [3]	RF Cu <sub>13</sub> VGe <sub>3</sub> S <sub>16</sub>

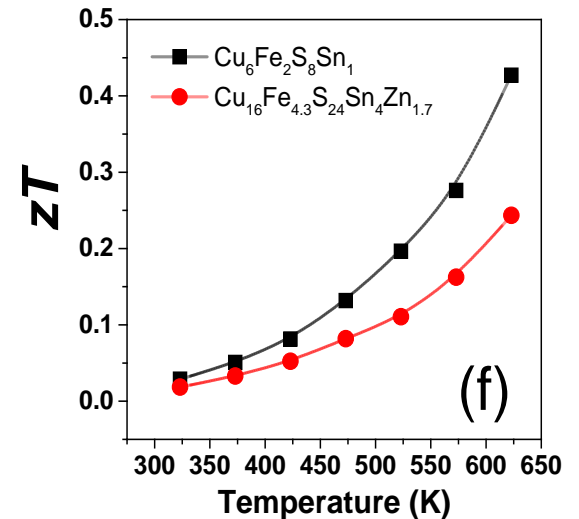
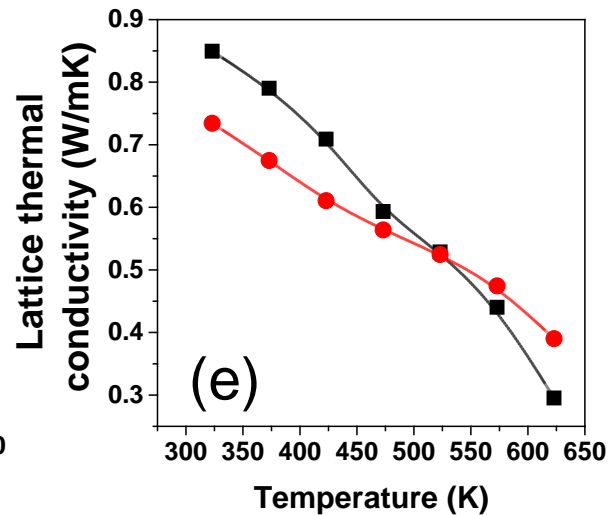
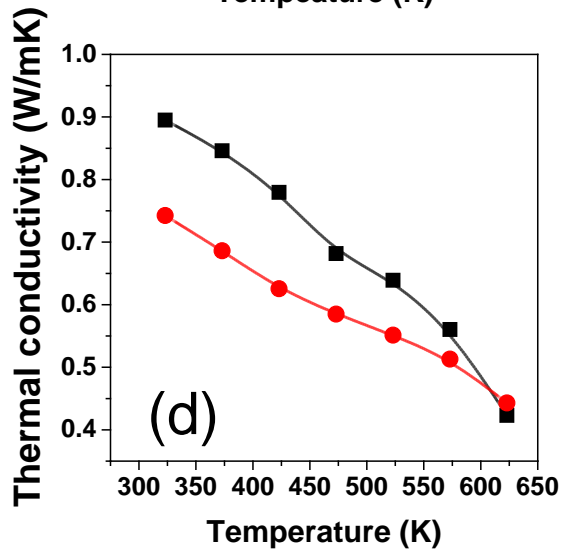
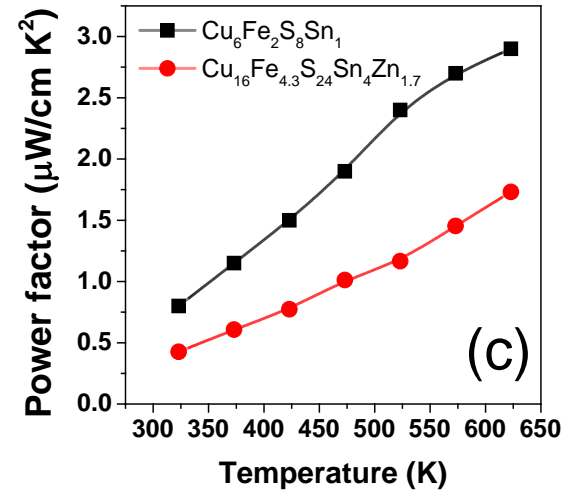
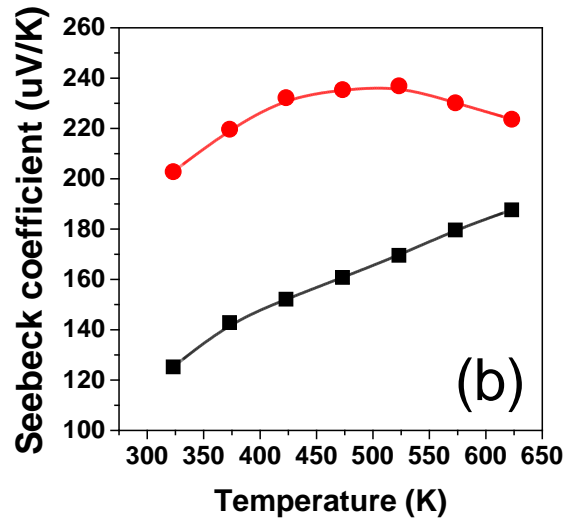
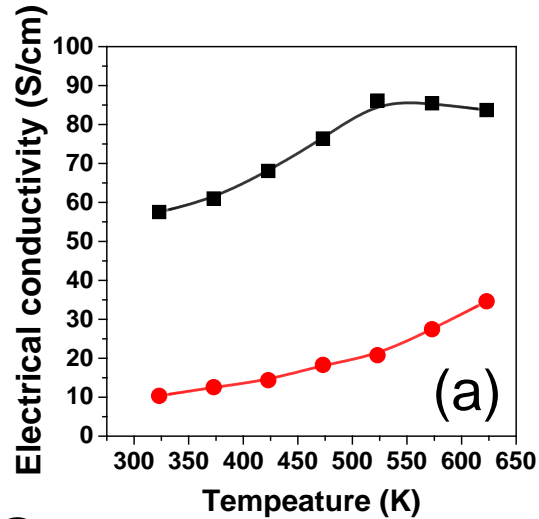
**Red: compounds for further experiments**

**Orange: compounds have been reported as thermoelectrics**

**\* RF= reported formula**

Ref: [1] Morelli, ChemMater 2015; [2] Guilmeau, Inorg Chem 2017; [3] Suekuni, APL 2014

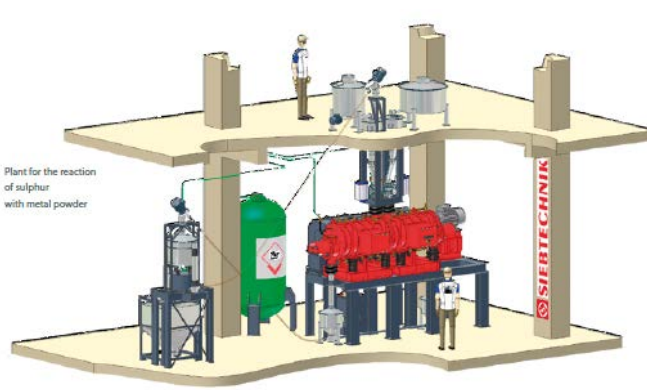
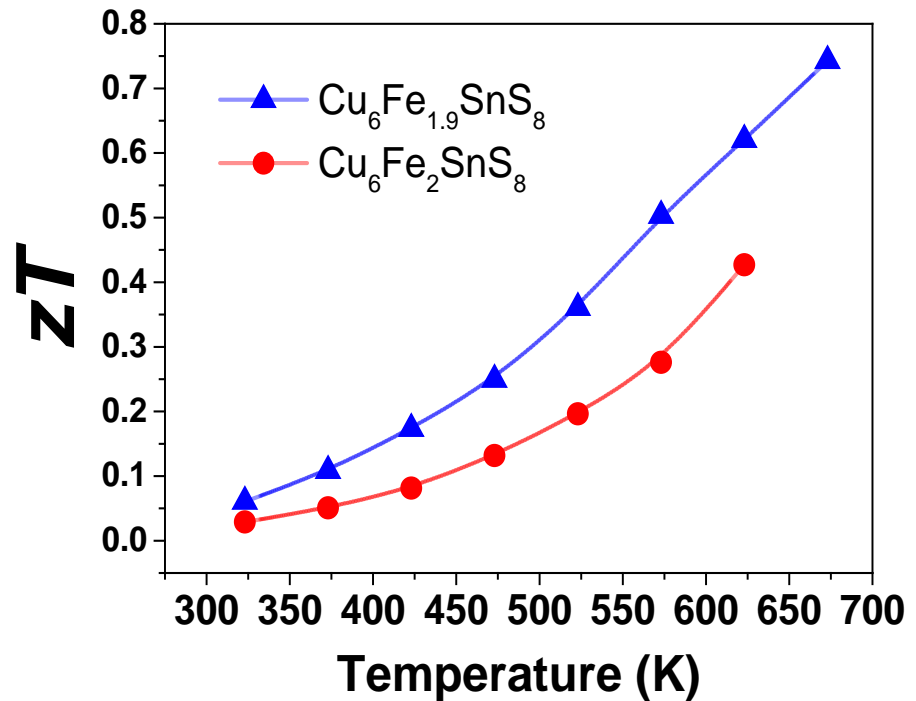
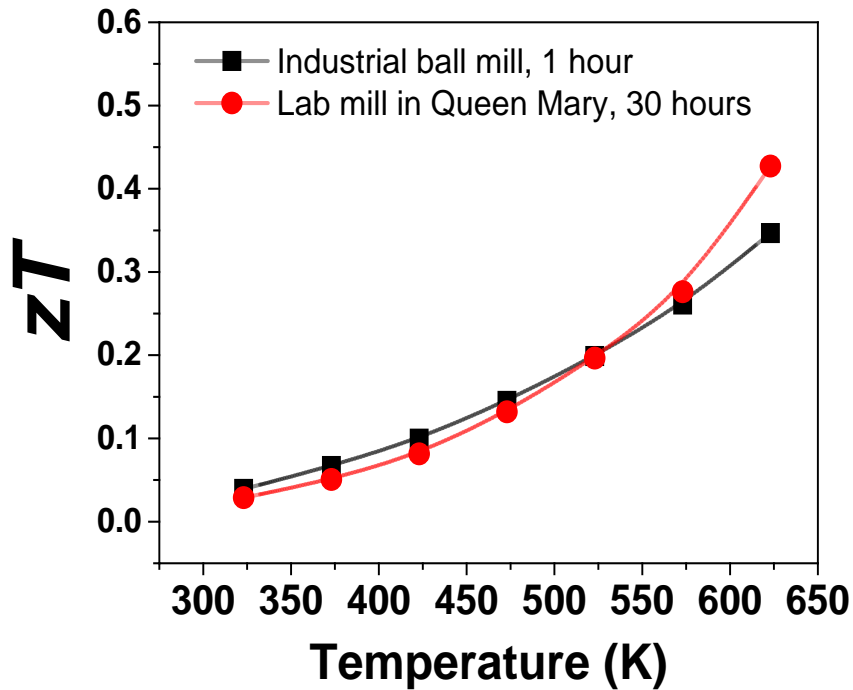
# Thermoelectric properties of identified compounds





# Improved synthesis routine and properties

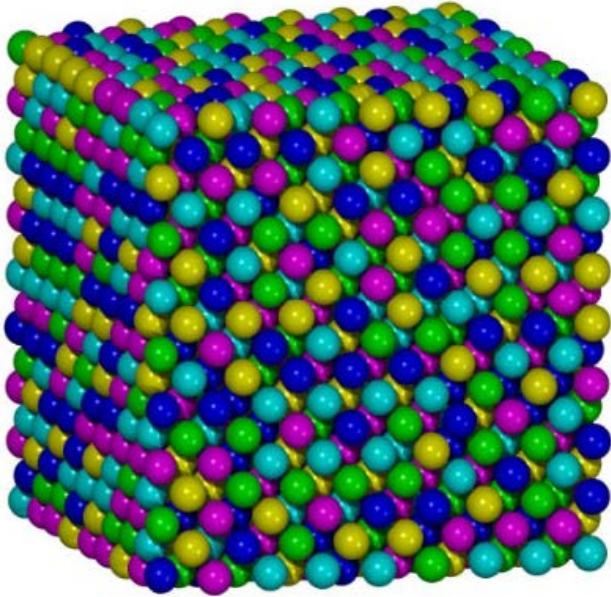
## Mawsonite, $\text{Cu}_6\text{Fe}_2\text{SnS}_8$



By introducing Fe vacancies, zT can be improved to 0.74@673K

# Group 1: make it complex

---



Atomic structure model of FCC  
CoCrFeMnNi

- High Entropy Alloys, by Professors Brian Cantor and Jien-Wei Yeh, 2004
  - Solid solution high entropy mixtures of several (>4) different alloying elements in near-equal amounts
  - Structural order, chemical disorder
- Single or two-phase solid solutions can be formed => “Entropy stabilised”

$$\Delta G = \Delta H - T\Delta S$$

**High entropy (or multi-component) sulfides**

# Selection criteria

- **Reduce enthalpy of formation**

- Only compounds forming zinc blende or wurtzite derived structure were considered

The Gibbs Energy

$$\Delta G = \Delta H - T\Delta S$$

Change in the Gibbs Energy (always < 0 for a spontaneous process) →  $\Delta G$

Change in Enthalpy (heat) →  $\Delta H$

Temperature (K) (always > 0) →  $T$

Change of Entropy →  $\Delta S$   
 $\Delta S > 0$ : more disorder  
 $\Delta S < 0$ : increased order

- **Importance of  $\text{Cu}_3\text{SnS}_4$**

- Known metallic compounds with zinc blende derived structure
- Several existing thermoelectric containing  $\text{Cu}_3\text{SnS}_4$

Composition	Breakdown	Reference
$\text{Cu}_3\text{Sn}_{0.1}\text{Sb}_{0.9}\text{S}_4$	$0.9\text{Cu}_3\text{SbS}_4 + 0.1\text{Cu}_3\text{SnS}_4$	$zT \sim 0.7 @ 623\text{K}$ , Kan, to be published
$\text{Cu}_{2.1}\text{Zn}_{0.9}\text{SnS}_4$	$0.9\text{Cu}_2\text{ZnSnS}_4 + 0.1\text{Cu}_3\text{SnS}_4$	$zT \sim 0.3 @ 623\text{K}$ , Liu & L. Chen, APL, 2009
$\text{Cu}_{2.15}\text{Co}_{0.85}\text{SnS}_4$	$0.85\text{Cu}_2\text{CoSnS}_4 + 0.15\text{Cu}_3\text{SnS}_4$	$zT \sim 0.6 @ 773\text{K}$ , Qinghui, Nano energy 2017
$\text{Cu}_2\text{Sn}_{0.9}\text{Zn}_{0.1}\text{S}_3$	$0.7\text{Cu}_2\text{SnS}_3 + 0.2\text{Cu}_3\text{SnS}_4 + 0.1\text{ZnS}$	$zT \sim 0.6 @ 723\text{K}$ , Wang, Scientific report, 2016

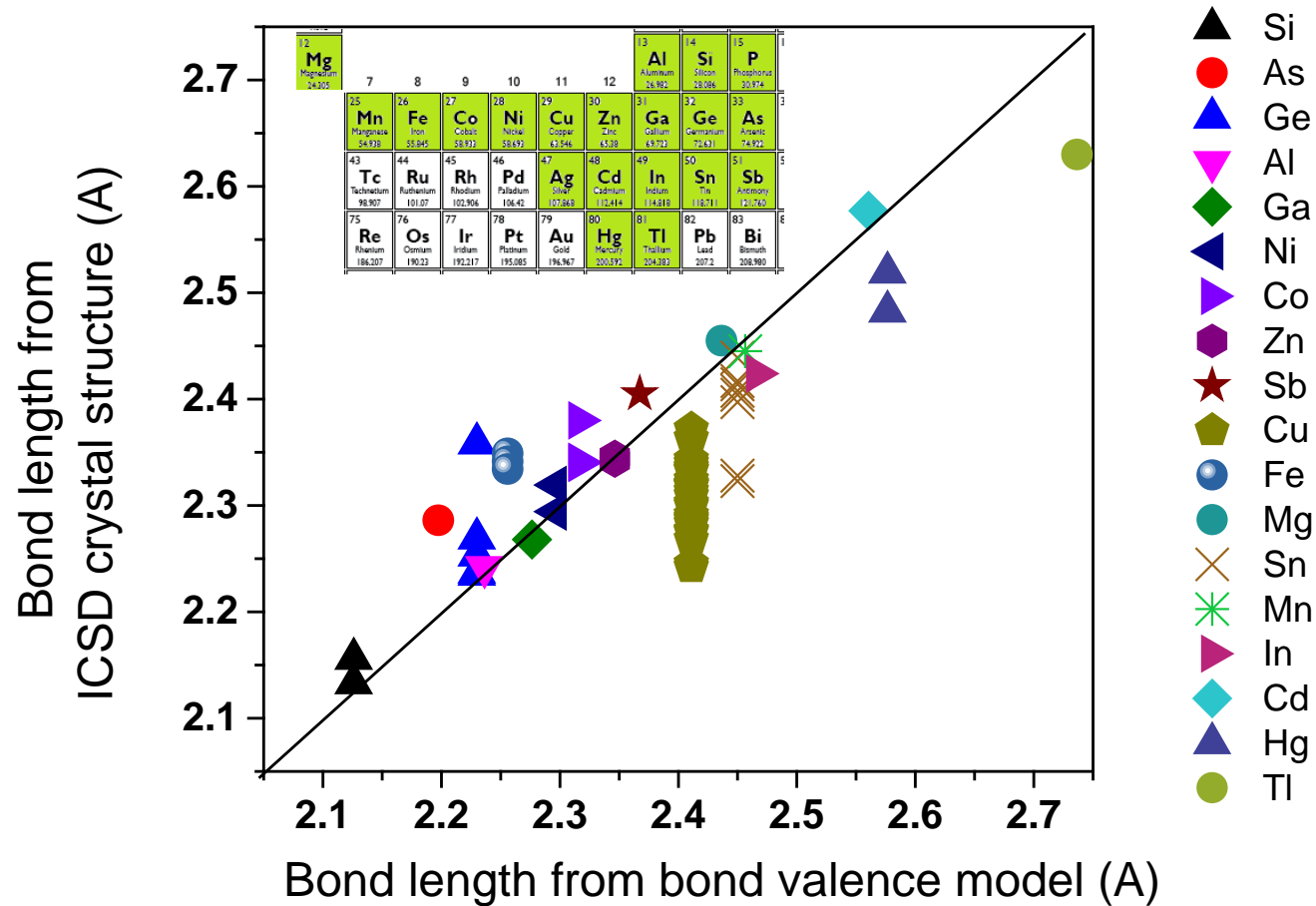
# Data driven – structure data from ICSD

## Zinc blende-related(29)

## Wurtzite-related(18)

ICSD number	Formula	ICSD number	Formula
2518	Cu <sub>1</sub> Fe <sub>1</sub> S <sub>2</sub>	16924	Cd <sub>1</sub> Cu <sub>2</sub> S <sub>4</sub> Si <sub>1</sub>
2857	Cu <sub>3</sub> S <sub>4</sub> Sb <sub>1</sub>	24132	Cu <sub>2</sub> S <sub>3</sub> Si <sub>1</sub>
28742	Cu <sub>1</sub> S <sub>2</sub> Tl <sub>1</sub>	24530	Cu <sub>3</sub> P <sub>1</sub> S <sub>4</sub>
30368	Cu <sub>3</sub> S <sub>4</sub> Sb <sub>1</sub>	26150	Cd <sub>1</sub> Cu <sub>2</sub> Ge <sub>1</sub> S <sub>4</sub>
42516	As <sub>1</sub> Cu <sub>3</sub> S <sub>4</sub>	31999	Cu <sub>5</sub> S <sub>7</sub> Si <sub>2</sub>
47165	Cu <sub>2</sub> Fe <sub>1</sub> Ge <sub>1</sub> S <sub>4</sub>	42672	Cu <sub>3</sub> S <sub>4</sub> Sb <sub>1</sub>
85138	Cu <sub>2</sub> Ge <sub>1</sub> S <sub>3</sub>	70057	Cu <sub>2</sub> S <sub>3</sub> Si <sub>1</sub>
88235	Cu <sub>2</sub> S <sub>3</sub> Si <sub>1</sub>	152762	Cu <sub>2</sub> Ge <sub>1</sub> Hg <sub>1</sub> S <sub>4</sub>
100778	Cu <sub>4</sub> Ni <sub>1</sub> S <sub>7</sub> Si <sub>2</sub>	185597	Cu <sub>2</sub> S <sub>4</sub> Sn <sub>1</sub> Zn <sub>1</sub>
107606	Cu <sub>2</sub> S <sub>3</sub> Sn <sub>1</sub>	236248	Cu <sub>2</sub> S <sub>4</sub> Si <sub>1</sub> Zn <sub>1</sub>
152752	Cu <sub>2</sub> Ge <sub>1</sub> S <sub>4</sub> Zn <sub>1</sub>	261367	Cu <sub>2</sub> S <sub>4</sub> Si <sub>1</sub> Zn <sub>1</sub>
156786	Cu <sub>1</sub> Ga <sub>1</sub> S <sub>2</sub>	415452	Cu <sub>2</sub> Mn <sub>1</sub> S <sub>4</sub> Si <sub>1</sub>
165738	Al <sub>1</sub> Cu <sub>1</sub> S <sub>2</sub>	415453	Cu <sub>2</sub> Ge <sub>1</sub> Mn <sub>1</sub> S <sub>4</sub>
165739	Al <sub>1</sub> Cu <sub>1</sub> S <sub>2</sub>	425554	Cu <sub>2</sub> Mg <sub>1</sub> S <sub>4</sub> Si <sub>1</sub>
171978	Cu <sub>2</sub> Fe <sub>1</sub> S <sub>4</sub> Sn <sub>1</sub>	425555	Cu <sub>2</sub> Ge <sub>1</sub> Mg <sub>1</sub> S <sub>4</sub>
181166	Cu <sub>2</sub> Fe <sub>1</sub> S <sub>4</sub> Sn <sub>1</sub>	627355	Cu <sub>2</sub> Fe <sub>1</sub> S <sub>4</sub> Si <sub>1</sub>
186714	Cu <sub>1</sub> In <sub>1</sub> S <sub>2</sub>	627793	Cu <sub>2</sub> Ge <sub>1</sub> S <sub>4</sub> Zn <sub>1</sub>
187020	Cu <sub>2</sub> Ge <sub>1</sub> Hg <sub>1</sub> S <sub>4</sub>	627928	Cu <sub>2</sub> Hg <sub>1</sub> S <sub>4</sub> Si <sub>1</sub>
189286	Cu <sub>2</sub> S <sub>4</sub> Sn <sub>1</sub> Zn <sub>1</sub>		
415454	Cu <sub>2</sub> Mn <sub>1</sub> S <sub>4</sub> Sn <sub>1</sub>		
415927	Co <sub>1</sub> Cu <sub>2</sub> Ge <sub>1</sub> S <sub>4</sub>		
619773	Cd <sub>1</sub> Cu <sub>2</sub> S <sub>4</sub> Sn <sub>1</sub>		
622576	Co <sub>1</sub> Cu <sub>2</sub> S <sub>4</sub> Si <sub>1</sub>		
622578	Co <sub>1</sub> Cu <sub>2</sub> S <sub>4</sub> Sn <sub>1</sub>		
627755	Cu <sub>4</sub> Ge <sub>2</sub> Ni <sub>1</sub> S <sub>7</sub>		
627779	Cu <sub>2</sub> Ge <sub>1</sub> S <sub>3</sub>		
627929	Cu <sub>2</sub> Hg <sub>1</sub> S <sub>4</sub> Sn <sub>1</sub>		
	<b>Cu<sub>2</sub>Mg<sub>1</sub>S<sub>4</sub>Sn<sub>1</sub></b>		
	<b>Cu<sub>2</sub>Ni<sub>1</sub>S<sub>4</sub>Sn<sub>1</sub></b>		
	<b>Cu<sub>3</sub>S<sub>4</sub>Sn<sub>1</sub></b>		
602043	Cu <sub>2</sub> S <sub>4</sub> Sn <sub>1</sub> W <sub>1</sub> (wrong structure)		
156413	B <sub>1</sub> Cu <sub>1</sub> S <sub>2</sub> (only HPHT)		

# Analysis of bond length

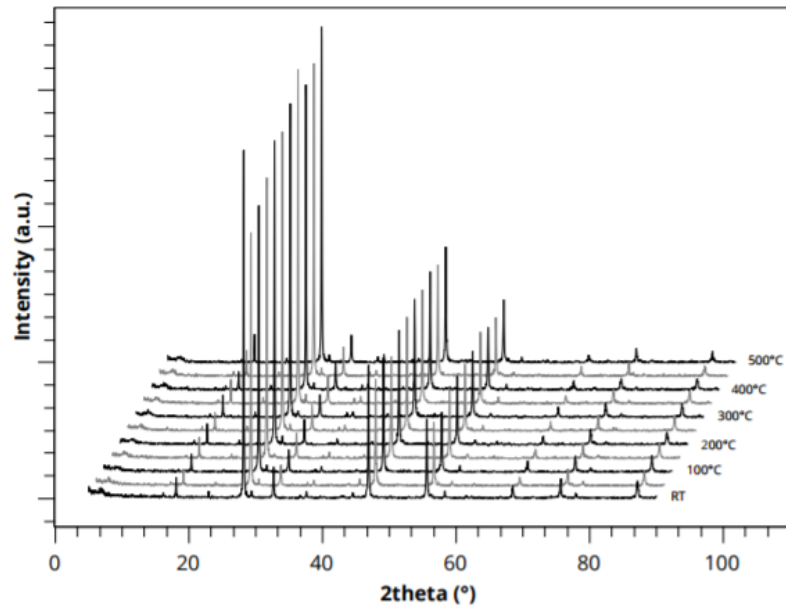


**Two compositions were designed**

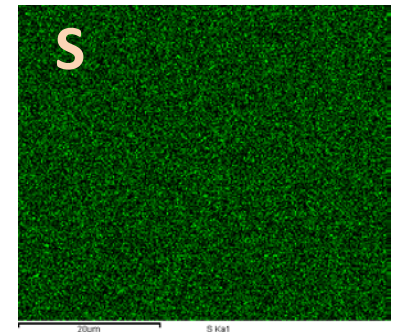
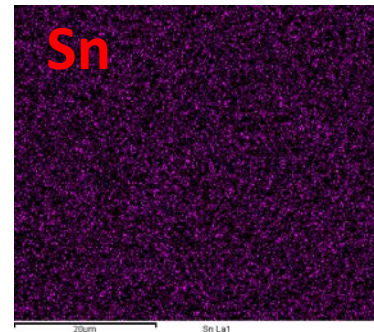
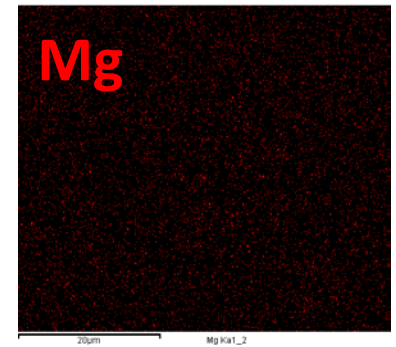
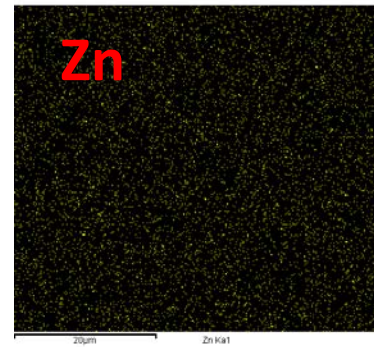
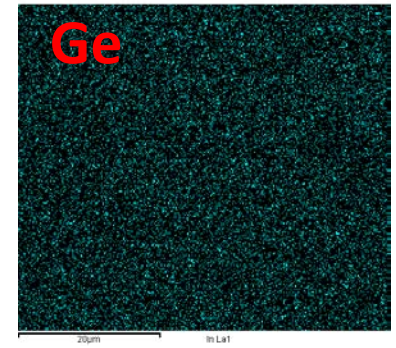
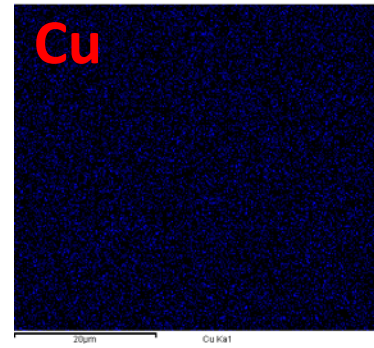
**Metallic,  $\text{Cu}_5\text{Ge}_1\text{Zn}_1\text{Mg}_1\text{Sn}_1\text{S}_8$  ( $\text{Cu}_3\text{SnS}_4\text{-Cu}_2\text{MgGeS}_4\text{-ZnS}$ )**

**Semiconductor,  $\text{Cu}_3\text{Mg}_1\text{In}_1\text{Sn}_1\text{Zn}_1\text{S}_9$  ( $\text{Cu}_2\text{MgSnS}_4\text{-CuInS}_4\text{-ZnS}$ )**

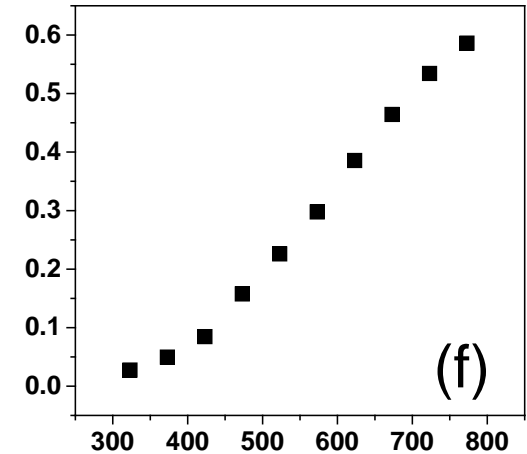
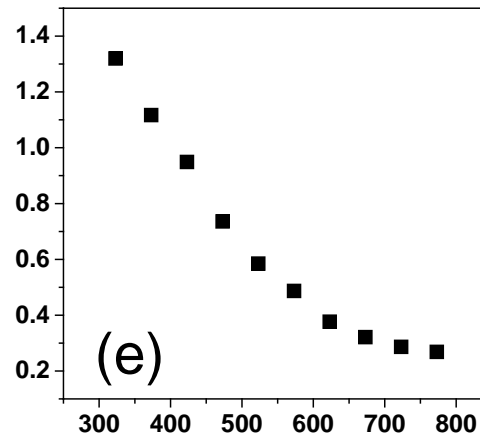
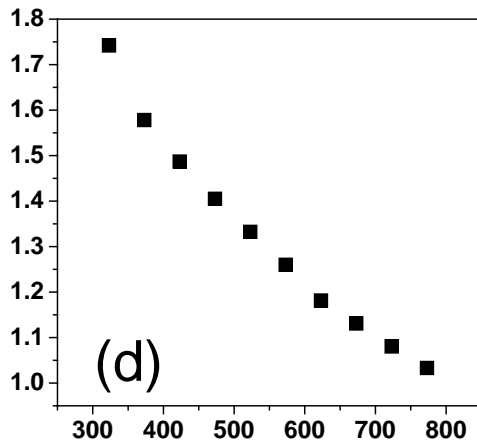
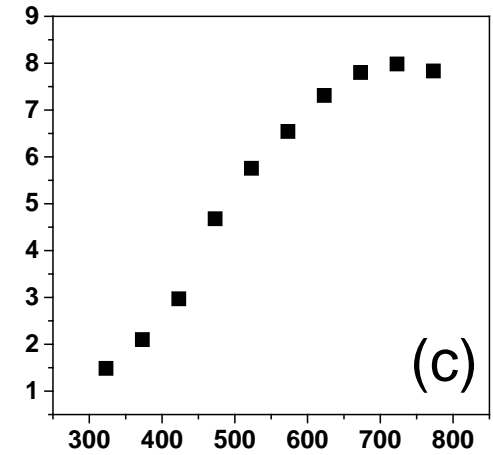
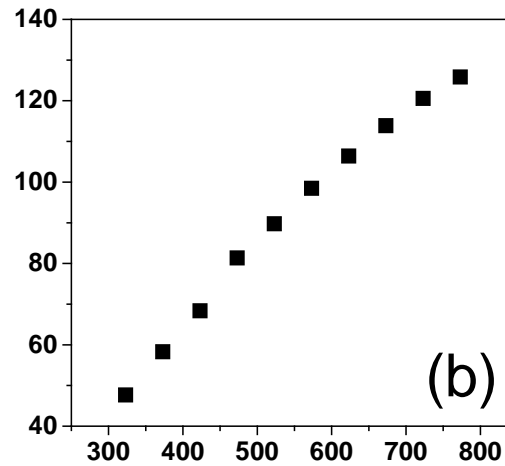
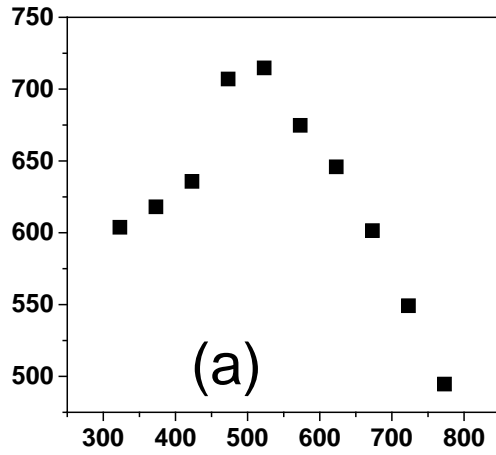
# Structures of multi-component sulfides



- Single phase upto 500 °C
- All the elements are distributed homogeneously at micro scale

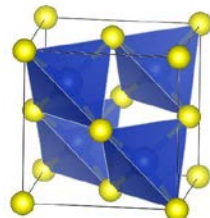


# Thermoelectric $\text{Cu}_3\text{Sn}_{1.2}\text{S}_4\text{-Cu}_2\text{MgGeS}_4\text{-ZnS}$



# Conclusions

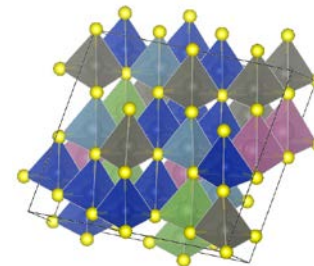
Zincblende  
CuS (not exist)



Corner-share Cu-S  
tetrahedral

## 1. Cation Mutation (47)

- Data driven multi-component sulfide design
- Single phase, homogenous ceramics
- $zT \sim 0.6$  @ 773K

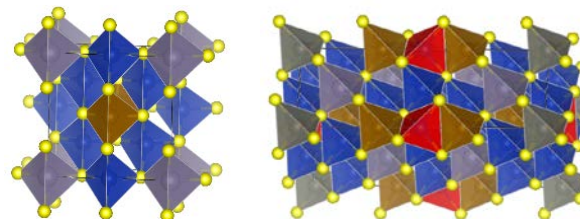


## 2. Add/Remove atom (7)

Synthesis problem: cannot get single phase or correct phase

## 3. Mutation + Add/Remove (8)

- Mawsonite and stannoidite were identified as thermoelectric materials
- $zT \sim 0.7$  @ 673K for single phase mawsonite ceramics



## 4. Add + Cleave (31)

Further work for textured ceramics of layer/chain compounds

