


MATERIAL SAFETY DATA SHEET

Sales Order: {SalesOrd}

D3001 545 EPOXY PRIMER		MSDS Revision No: E4 -1 MSDS Revision Date: 08/31/2005
	Akzo Nobel Coatings	EMERGENCY NUMBERS: (800) 424-9300 CHEMTREC (USA) (703) 527-3887 CHEMTREC (Intl) (800) 854-6813 Poison Control Center CUSTOMER SERVICE: (Non-Emergency) (888) 355-3090 AWLGRIP (Phone) (908) 686-1752 AWLGRIP (Fax)
	Awlgrip North America	
	2270 Morris Avenue	
	P. O. Box 386	
	Union, NJ 07083	

1. GENERAL INFORMATION

Product Identity: D3001 545 EPOXY PRIMER

Bulk Sales Reference No: OD3001

IMPORTANT: Read this MSDS before handling or disposing of this product, and provide this information to the employee, customers, and users of this product. PLEASE NOTE THE MSDS REVISION NUMBER AT THE TOP OF THIS PAGE. If the MSDS Revision Number posted at the top of this page does not match the MSDS Revision Number on the product label, please contact Customer Service at the phone number included above for the correct MSDS. This product is covered by the OSHA Hazard Communication Standard and this document has been prepared in accordance with requirements of this standard.

NOTICE: OSHA hazardous chemicals are listed in Section 2 if present at 1% or more. Carcinogens and extraordinarily/special hazardous chemicals are listed in Section 2 if present at .1% or more. Additional regulatory information for specific chemical categories is included in Section 15.

2. HAZARDOUS INGREDIENT INFORMATION

CAS No.	Ingredient Name & %	Source	Exposure Data
000078-93-3	Methyl ethyl ketone 10 - 25% by Weight	OSHA:	200 ppm TWA; 590 mg/m3 TWA300 ppm STEL; 885 mg/m3 STEL
		ACGIH:	200 ppm TWA300 ppm STEL
		NIOSH:	200 ppm TWA; 590 mg/m3 TWA300 ppm STEL; 885 mg/m3 STEL3000 ppm IDLH
		Supplier:	No Established Limit
		OHSA, CAN:	200 ppm TWAEV; 590 mg/m3 TWAEV300 ppm STEV; 885 mg/m3 STEV
		Mexico:	200 ppm TWA; 590 mg/m3 TWA300 ppm STEL; 885 mg/m3 STEL
		Brazil:	155 ppm TWA; 460 mg/m3 TWA
		Source	Health Data
		NIOSH:	Irritation; liver kidney
		Source	Carcinogen Data
		OSHA:	Select Carcinogen: No
		NTP:	Known Carcinogen: No; Suspected Carcinogen: No
		IARC:	Group 1: No; Group 2A: No; Group 2b: No; Group 3: No; Group 4: No

CAS No.	Ingredient Name & %	Source	Exposure Data
000108-65-6	Propylene glycol monomethyl ether acetate 10 - 25% by Weight	OSHA:	No Established Limit
		ACGIH:	No Established Limit
		NIOSH:	No Established Limit
		Supplier:	No Established Limit
		OHSA, CAN:	50 ppm TWAEV; 270 mg/m3 TWAEV
		Mexico:	No Established Limit
		Brazil:	No Established Limit
		Source	Health Data
		NIOSH:	No Established Limit
		Source	Carcinogen Data
		OSHA:	Select Carcinogen: No

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		NTP:	Known Carcinogen: No; Suspected Carcinogen: No
		IARC:	Group 1: No; Group 2A: No; Group 2b: No; Group 3: No; Group 4: No
CAS No.	Ingredient Name & %	Source	Exposure Data
000108-88-3	Toluene 10 – 25% by Weight	OSHA:	200 ppm TWA150 ppm STEL; 560 mg/m3 STEL
		ACGIH:	50 ppm TWA
		NIOSH:	100 ppm TWA; 375 mg/m3 TWA150 ppm STEL; 560 mg/m3 STEL500 ppm IDLH
		Supplier:	No Established Limit
		OHSA, CAN:	50 ppm TWAEV; 376 mg/m3 TWAEV
		Mexico:	100 ppm TWA; 375 mg/m3 TWA
		Brazil:	78 ppm TWA; 290 mg/m3 TWA
		Source	Health Data
		NIOSH:	Central nervous system depressant
		Source	Carcinogen Data
		OSHA:	Select Carcinogen: No
		NTP:	Known Carcinogen: No; Suspected Carcinogen: No
		IARC:	Group 1: No; Group 2A: No; Group 2b: No; Group 3: Yes; Group 4: No
CAS No.	Ingredient Name & %	Source	Exposure Data
000123-86-4	n-Butyl acetate 10 – 25% by Weight	OSHA:	150 ppm TWA; 710 mg/m3 TWA200 ppm STEL; 950 mg/m3 STEL
		ACGIH:	150 ppm TWA200 ppm STEL
		NIOSH:	150 ppm TWA; 710 mg/m3 TWA200 ppm STEL; 950 mg/m3 STEL1700 ppm IDLH
		Supplier:	No Established Limit
		OHSA, CAN:	150 ppm TWAEV; 710 mg/m3 TWAEV200 ppm STEV; 950 mg/m3 STEV
		Mexico:	150 ppm TWA; 710 mg/m3 TWA200 ppm STEL; 950 mg/m3 STEL
		Brazil:	No Established Limit
		Source	Health Data
		NIOSH:	Mucous membrane and eye irritation; high concentrations cause nervous system effects in animals
		Source	Carcinogen Data
		OSHA:	Select Carcinogen: No
		NTP:	Known Carcinogen: No; Suspected Carcinogen: No
		IARC:	Group 1: No; Group 2A: No; Group 2b: No; Group 3: No; Group 4: No
CAS No.	Ingredient Name & %	Source	Exposure Data
025036-25-3	Polymer of epoxy resin and bisphenol A 25 – 50% by Weight	OSHA:	No Established Limit
		ACGIH:	No Established Limit
		NIOSH:	No Established Limit
		Supplier:	No Established Limit
		OHSA, CAN:	No Established Limit
		Mexico:	No Established Limit
		Brazil:	No Established Limit
		Source	Health Data
		NIOSH:	No Established Limit
		Source	Carcinogen Data
		OSHA:	Select Carcinogen: No
		NTP:	Known Carcinogen: No; Suspected Carcinogen: No
		IARC:	Group 1: No; Group 2A: No; Group 2b: No; Group 3: No; Group 4: No

3. HAZARD IDENTIFICATION

Overview:	NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Avoid contact with eyes, skin and clothing.		
Inhalation:	Harmful if inhaled. Causes lung irritation. Causes nose and throat irritation. Vapors may affect the brain or nervous system causing dizziness, headache or nausea.		
Eyes:	Causes severe eye irritation. Do not get in eyes.		
Skin:	Causes skin irritation. May cause allergic skin reaction. May be harmful if absorbed through the skin.		
Ingestion:	Harmful if swallowed. May cause abdominal pain, nausea, vomiting, diarrhea, or drowsiness.		
Chronic Effects:	Contains an ingredient which can cause organ damage (See Section 2 and Section 15 for each ingredient).		
HMIS Rating:	Health: Unknown	Flammability: Unknown	Reactivity: Unknown

4. FIRST AID MEASURES

General:	Remove contaminated clothing and shoes. Get medical attention immediately. Wash clothing before reuse. Thoroughly clean or destroy contaminated shoes.
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Eyes:	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention immediately.
Skin:	In case of contact, immediately flush skin with soap and plenty of water. Get medical attention immediately.
Ingestion:	If swallowed, immediately contact Poison Control Center at 1-800-854-6813. DO NOT induce vomiting unless instructed to do so by medical personnel. Never give anything by mouth to an unconscious person.

5. PROTECTIVE EQUIPMENT AND CONTROL MEASURES

Respiratory:	Select equipment to provide protection from the ingredients listed in Section 2 of this document. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates dust, vapor, or mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow respirator manufacturer's directions for respirator use. FOR USERS OF 3M RESPIRATORY PROTECTION ONLY: For information and assistance on 3M occupational health and safety products, call OH&ESD Technical Service toll free in U.S.A. 1-800-243-4630, in Canada call 1-800-267-4414. Please do not contact these numbers regarding other manufacturer's respiratory protection products. 3M does not endorse the accuracy of the information contained in this Material Safety Data Sheet.
Eyes:	Do not get in eyes. Protective equipment should be selected to provide protection from exposure to the chemicals listed in Section 2 of this document. Depending on the site-specific conditions of use, safety glasses, chemical goggles, and/or head and face protection may be required to prevent contact. The equipment must be thoroughly cleaned, or discarded after each use.
Skin/Hand:	Protective equipment should be selected to provide protection from exposure to the chemicals listed in Section 2 of this document. Depending on the site-specific conditions of use, protective gloves, apron, boots, head and face protection may be required to prevent contact. The equipment must be thoroughly cleaned, or discarded after each use.
Engineering Controls:	Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation.
Other Work Practices:	Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use good personal hygiene practices. Wash hands before eating, drinking, using toilet facilities, etc. Promptly remove soiled clothing and wash clothing thoroughly before reuse. Shower after work using plenty of soap and water.

6. FIRE AND EXPLOSION INFORMATION

Flash Point:	F: 20 C: -7
Lower Explosive Limit (LEL):	1 (%vol in air) at Normal Atmospheric Temp and Pressure
Fire and Explosion Hazards:	Extremely flammable liquid and vapor. Vapors may cause flash fire. FLAMMABLE/COMBUSTIBLE MATERIALS: Will be easily ignited by heat, sparks or flames. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks) creating a vapor explosion hazard. Runoff to sewers may create fire or explosion hazard. Containers may explode when heated.
Fire Fighting Procedures:	CAUTION: This product has a very low flashpoint. Use of water spray when fighting fire may be inefficient. SMALL FIRES: Use dry chemical, CO2, water spray or alcohol-resistant foam. LARGE FIRES: Use water

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spray, fog, or alcohol-resistant foam. Do not use straight streams. Move containers from fire area if you can do so without risk. Runoff from fire control may cause pollution. Dike fire control water for later disposal. Do not scatter the material.

Also Reference Emergency Response Guide Number: 127

7. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
pH:	No Established Limit
Specific Gravity:	0.972844
Boiling Point (F):	175
Vapor Density:	Heavier than air
VOC Content (lbs):	Refer to the Technical Data Sheet for this product.
Evaporation Rate:	Slower than ether

8. STABILITY AND REACTIVITY DATA

General:	This product is stable and hazardous polymerization will not occur.
Incompatible Materials:	Strong oxidizing agents.
Hazardous Decomposition:	May produce hazardous fumes when heated to decomposition as in welding. Fumes may produce Carbon Dioxide and Carbon Monoxide.

9. HANDLING AND STORAGE

Storage Temperature:	Store between 32 and 120 F
Handling and Storage Precautions:	Keep away from heat, sparks and flame. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Vapors may cause flash fire or ignite explosively. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. Do not get in eyes, on skin or clothing. Close container after each use. Wash thoroughly after handling.

10. TOXICOLOGICAL DATA

General:	NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. No additional information provided for this product. See Section 2 for chemical specific data.
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11. ECOLOGICAL DATA

General:	No additional information provided for this product. See Section 2 for chemical specific data.
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12. ACCIDENTAL RELEASE MEASURES

Spill Response Procedures:	ELIMINATE ALL IGNITION SOURCES (no smoking, flares, sparks or flames in immediate area). Use only non-sparking equipment to handle spilled material and absorbent. Do not touch or walk through spilled material. Stop leak if you can do so without risk. Prevent entry into waterways, sewers, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand, or other non-combustible material and transfer to containers. Use non-sparking tools to collect absorbed material.
Public Safety:	CALL CHEMTREC at (800)-424-9300 for emergency response. Isolate spill or leak area immediately for at least 25 to 50 meters (80 to 160 feet) in all directions. Keep unauthorized personnel away. Stay upwind. Keep out of low areas. Ventilate closed spaces before entering. LARGE SPILLS: Consider initial downwind evacuation for at least 300 meters (1000 feet). Also, Reference Emergency Response Guide Number: 127

13. DISPOSAL CONSIDERATION

Waste Disposal:	Dispose of in accordance with local, state and federal regulations. (Also reference RCRA information in Section 15 if listed).
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14. TRANSPORTATION INFORMATION

DOT (Domestic Surface Transportation)		IMO / IMDG (Ocean Transportation)	
DOT Proper Shipping Name: PAINT		IMDG Proper Shipping Name: PAINT	
DOT Hazard Class:	3	IMDG Hazard Class:	3.2 – Intermediate flashpoint flammable liquids
UN / NA Number:	UN 1263	UN Number:	UN 1263
DOT Packing Group:	II	IMDG Packing Group:	II
CERCLA/DOT RQ:	1056 gal. / 8562 lbs.	System Reference Code:	2

15. REGULATORY INFORMATION

Regulatory Overview:	<p>The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented. All ingredients of this product are listed on the TSCA (Toxic Substance Control Act) Inventory or are not required to be listed on the TSCA Inventory.</p> <p>Note: Any chemical ingredients listed in Section 15, that do not also appear in Section 2, are contained in the product at a concentration below the applicable OSHA threshold level of 1% or 0.1%.</p>		
WHMIS Classification:	No Established Limit		
Regulatory List	Product Ingredients on List		
DOT Marine Pollutants (10%): (No Product Ingredients Listed)			
DOT Severe Marine Pollutants (1%): (No Product Ingredients Listed)			
EPCRA 311/312 Chemicals and RQs (>.1%) :			
000078–93–3	Methyl ethyl ketone : 5000 lb final RQ; 2270 kg final RQ		
000123–86–4	n–Butyl acetate : 5000 lb final RQ; 2270 kg final RQ		
000071–36–3	n–Butyl alcohol : 5000 lb final RQ; 2270 kg final RQ		
000108–88–3	Toluene : 1000 lb final RQ; 454 kg final RQ		
EPCRA 302 Extremely Hazardous (>.1%) :			
(No Product Ingredients Listed)			
EPCRA 313 Toxic Chemicals (>.1%) :			
000078–93–3	Methyl ethyl ketone		
000071–36–3	n–Butyl alcohol		
000108–65–6	Propylene glycol monomethyl ether acetate		
000108–88–3	Toluene		
Mass RTK Substances (>1%) :			
000078–93–3	Methyl ethyl ketone		
000123–86–4	n–Butyl acetate		
000108–88–3	Toluene		
Mass Extraordinarily Haz Sub (>.01%) :			
000050–00–0	Formaldehyde		
Penn RTK Substances (>1%) :			
000078–93–3	Methyl ethyl ketone		
000123–86–4	n–Butyl acetate		
000108–65–6	Propylene glycol monomethyl ether acetate		
000108–88–3	Toluene		

Penn Special Hazardous

Substances (>.01%) :

000050-00-0	Formaldehyde
000108-88-3	Toluene

Rhode Island Hazardous

Substances (>.1%) :

000078-93-3	Methyl ethyl ketone
000123-86-4	n-Butyl acetate
000071-36-3	n-Butyl alcohol
000108-88-3	Toluene

RCRA Status (>.01%) :

000078-93-3	Methyl ethyl ketone : 200.0 mg/L regulatory level; waste number D035
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N.J. RTK Substances (>1%) :

000078-93-3	Methyl ethyl ketone
000123-86-4	n-Butyl acetate
000108-88-3	Toluene

N.J. Special Hazardous

Substances (>.01%) :

000100-41-4	Ethyl benzene
000050-00-0	Formaldehyde
000078-93-3	Methyl ethyl ketone
000123-86-4	n-Butyl acetate
000071-36-3	n-Butyl alcohol
000108-88-3	Toluene
001330-20-7	Xylenes (o-, m-, p- isomers)

N.J. Env. Hazardous Substances

(>.1%) :

000078-93-3	Methyl ethyl ketone
000071-36-3	n-Butyl alcohol
000108-65-6	Propylene glycol monomethyl ether acetate
000108-88-3	Toluene

Proposition 65 – Carcinogens

(>0%):

000050-00-0	Formaldehyde
000108-88-3	Toluene

Proposition 65 – Female Repro

Toxins (>0%):

(No Product Ingredients

Listed)

Proposition 65 – Male Repro

Toxins (>0%):

(No Product Ingredients

Listed)

Proposition 65 – Developmental

Toxins (>0%):

000108-88-3	Toluene
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16. OTHER INFORMATION

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

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