



To Adjust Tong Clutch

1. Remove side panel from operator's side of Tong.
2. Be sure tong is in neutral position.
3. Rotate clutch with hand until slot in adjusting collar is facing toward the opening in tong.
4. Insert screwdriver or similar object in slot in the adjusting collar.
5. Pry the adjusting collar away from pressure plate so that the teeth are free from each other.
6. Rotate adjusting collar in the direction shown to adjust clutch.

Follow the above procedure for both ends of the clutch.
 Adjust left end of clutch for high gear.
 Adjust right end of clutch for low gear.

If the clutch slips or the disc stack heats up, adjustment is required.