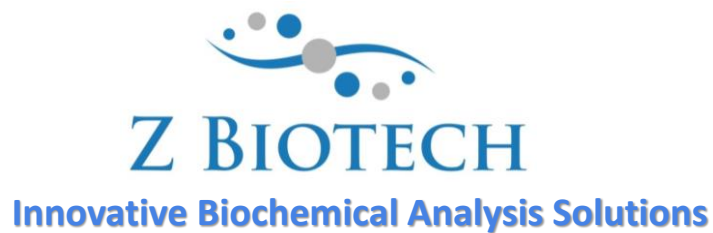


O-Glycan Array User Manual



Website: <http://www.zbiotech.com/home.html>

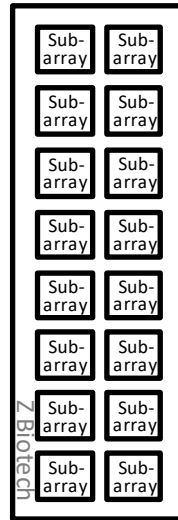
Tel: (720) 859-3551

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16-subarray Slide



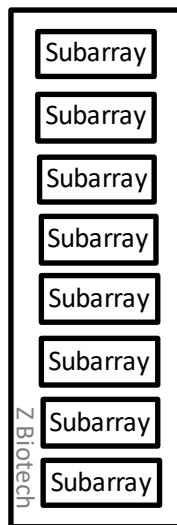
Array Map (16-subarray slides)

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
1	1	1	1	2	2	2	3	3	3	4	4	4	5	5	5	6	6	6
2	7	7	7	8	8	8	9	9	9	10	10	10	11	11	11	12	12	12
3	13	13	13	14	14	14	15	15	15	16	16	16	17	17	17	18	18	18
4	19	19	19	20	20	20	21	21	21	22	22	22	23	23	23	24	24	24
5	25	25	25	26	26	26	27	27	27	28	28	28	29	29	29	30	30	30
6	31	31	31	32	32	32	33	33	33	34	34	34	35	35	35	36	36	36
7	37	37	37	38	38	38	39	39	39	40	40	40	41	41	41	42	42	42
8	43	43	43	44	44	44	45	45	45	46	46	46	47	47	47	48	48	48
9	49	49	49	50	50	50	51	51	51	52	52	52	53	53	53	54	54	54
10	55	55	55	56	56	56	57	57	57	58	58	58	59	59	59	60	60	60
11	61	61	61	62	62	62	63	63	63	64	64	64	65	65	65	66	66	66
12	67	67	67	68	68	68	69	69	69	70	70	70	71	71	71	72	72	72
13	73	73	73	74	74	74	75	75	75	76	76	76	77	77	77	78	78	78
14	79	79	79	80	80	80	81	81	81	82	82	82	83	83	83	84	84	84
15	85	85	85	86	86	86	87	87	87	88	88	88	89	89	89	90	90	90
16	91	91	91	92	92	92	93	93	93	94	94	94	NC1	NC1	NC1	NC2	NC2	NC2
17	PC1	PC1	PC1	PC2	PC2	PC2	PC3	PC3	PC3	PC4	PC4	PC4				MARKER	MARKER	MARKER

Array Map (8-subarray slides):

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30		
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2	8	8	8	8	9	9	9	9	10	10	10	11	11	11	11	11	12	12	12	12	12	13	13	13	13	14	14	14	14	92	92	
3	15	15	15	15	16	16	16	16	17	17	17	18	18	18	18	18	19	19	19	19	19	20	20	20	20	21	21	21	21	93	93	
4	22	22	22	22	23	23	23	23	24	24	24	25	25	25	25	26	26	26	26	26	27	27	27	27	28	28	28	28	93	93		
5	29	29	29	29	30	30	30	30	31	31	31	32	32	32	32	33	33	33	33	33	34	34	34	34	35	35	35	35	94	94		
6	36	36	36	36	37	37	37	37	38	38	38	39	39	39	39	39	40	40	40	40	41	41	41	41	42	42	42	42	94	94		
7	43	43	43	43	44	44	44	44	45	45	45	46	46	46	46	47	47	47	47	48	48	48	48	49	49	49	49	NC1	NC1	NC1		
8	50	50	50	50	51	51	51	51	52	52	52	53	53	53	53	54	54	54	54	55	55	55	55	56	56	56	56	NC2	NC2	NC2		
9	57	57	57	57	58	58	58	58	59	59	59	60	60	60	60	61	61	61	61	62	62	62	62	63	63	63	63	PC1	PC1	PC1		
10	64	64	64	64	65	65	65	65	66	66	66	67	67	67	67	68	68	68	68	69	69	69	69	70	70	70	70	PC2	PC2	PC2		
11	71	71	71	71	72	72	72	72	73	73	73	74	74	74	74	75	75	75	75	76	76	76	76	77	77	77	77	PC3	PC3	PC3		
12	78	78	78	78	79	79	79	79	80	80	80	81	81	81	81	82	82	82	82	83	83	83	83	84	84	84	84	PC4	PC4	PC4		
13	85	85	85	85	86	86	86	86	87	87	87	88	88	88	88	89	89	89	89	90	90	90	90	91	91	91	91	MARKER	MARKER	MARKER		

8-subarray Slide



O-Glycan Identification List

Type	ID	Structure	Type	ID	Structure
O-GalNAc	O1	GalNAc α -Ser	O-Mannose	O51	GlcNAc β 1-2Man α -Thr
	O2	GalNAc α -Thr		O52	Gal β 1-4GlcNAc β 1-2Man α -Thr
	O3	Neu5Ac α 2-6GalNAc α -Ser		O53	Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-2Man α -Thr
	O4	Neu5Ac α 2-6GalNAc α -Thr		O54	Neu5Gc α 2-3Gal β 1-4GlcNAc β 1-2Man α -Thr
	O5	Gal β 1-3GalNAc α -Ser		O55	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-2Man α -Thr
	O6	Gal β 1-3GalNAc α -Thr		O56	Neu5Gc α 2-6Gal β 1-4GlcNAc β 1-2Man α -Thr
	O7	Neu5Ac α 2-3Gal β 1-3GalNAc α -Ser		O57	Gal β 1-4(Fuca1-3)GlcNAc β 1-2Man α -Thr
	O8	Neu5Gc α 2-3Gal β 1-3GalNAc α -Ser		O58	Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-2Man α -Thr
	O9	GalNAc β 1-4(Neu5Ac α 2-3)GalNAc α -Ser		O59	GlcA β 1-3Gal β 1-4GlcNAc β 1-2Man α -Thr
	O10	Fuca1-2Gal β 1-3GalNAc α -Ser		O60	GlcNAc β 1-6(GlcNAc β 1-2)Man α -Thr
	O11	GalNAc β 1-3(Fuca1-2)Gal β 1-3GalNAc α -Ser		O61	GlcNAc β 1-6(Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O12	Gal α 1-3(Fuca1-2)Gal β 1-3GalNAc α -Ser		O62	GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O13	GlcNAc β 1-3Gal β 1-3GalNAc α -Ser		O63	GlcNAc β 1-6(Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O14	Gal β 1-4GlcNAc β 1-3Gal β 1-3GalNAc α -Ser		O64	GlcNAc β 1-6(Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O15	Gal α 1-3Gal β 1-4GlcNAc β 1-3Gal β 1-3GalNAc α -Ser		O65	GlcNAc β 1-6(Neu5Ac α 2-6Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O16	Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-3Gal β 1-3GalNAc α -Ser		O66	Gal β 1-4GlcNAc β 1-6(Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O17	GalNAc β 1-4(Neu5Ac α 2-3)Gal β 1-4GlcNAc β 1-3Gal β 1-3GalNAc α -Ser		O67	Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O18	Fuca1-2Gal β 1-4GlcNAc β 1-3Gal β 1-3GalNAc α -Ser		O68	Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O19	Gal β 1-4(Fuca1-2)Gal β 1-4GlcNAc β 1-3Gal β 1-3GalNAc α -Ser		O69	Gal β 1-4GlcNAc β 1-6(Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O20	Fuca1-2Gal β 1-4(Fuca1-2)Gal β 1-4GlcNAc β 1-3Gal β 1-3GalNAc α -Ser		O70	Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O21	Neu5Ac α 2-6(Neu5Ac α 2-3(GalNAc β 1-4)Gal β 1-3)GalNAc α -Ser		O71	Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O22	GlcNAc β 1-6(Gal β 1-3)GalNAc α -Ser		O72	Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O23	GlcNAc β 1-6(Gal β 1-3)GalNAc α -Thr		O73	Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-6(Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O24	Gal β 1-4GlcNAc β 1-6(Gal β 1-3)GalNAc α -Ser		O74	Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O25	GlcNAc β 1-3GalNAc α -Ser		O75	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O26	GlcNAc β 1-3GalNAc α -Thr		O76	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-6(Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O27	Gal β 1-4GlcNAc β 1-3GalNAc α -Ser		O77	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O28	Gal α 1-3Gal β 1-4GlcNAc β 1-3GalNAc α -Ser		O78	Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O29	Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-3GalNAc α -Ser		O79	Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O30	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-3GalNAc α -Ser		O80	Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O31	GalNAc β 1-4(Neu5Ac α 2-3)Gal β 1-4GlcNAc β 1-3GalNAc α -Ser		O81	Gal β 1-4GlcNAc β 1-6(GlcNAc β 1-2)Man α -Thr
	O32	Gal β 1-4(Fuca1-3)GlcNAc β 1-3GalNAc α -Ser		O82	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-6(GlcNAc β 1-2)Man α -Thr
	O33	Fuca1-2Gal β 1-4(Fuca1-3)GlcNAc β 1-3GalNAc α -Ser		O83	Gal β 1-4(Fuca1-3)GlcNAc β 1-6(GlcNAc β 1-2)Man α -Thr
	O34	Fuca1-2Gal β 1-4GlcNAc β 1-3GalNAc α -Ser		O84	Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-6(GlcNAc β 1-2)Man α -Thr
	O35	GalNAc α 1-3(Fuca1-2)GlcNAc β 1-3GalNAc α -Ser		O85	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-6(Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O36	Gal α 1-3(Fuca1-2)GlcNAc β 1-3GalNAc α -Ser		O86	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-6(Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O37	Neu5Ac α 2-6(GlcNAc β 1-3)GalNAc α -Ser		O87	Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Gal β 1-4)GlcNAc β 1-2)Man α -Thr
	O38	Neu5Ac α 2-6(Gal β 1-4GlcNAc β 1-3)GalNAc α -Ser		O88	Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O39	GlcNAc β 1-6(GlcNAc β 1-3)GalNAc α -Thr		O89	Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O40	GlcNAc β 1-6GalNAc α -Ser		O90	Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O41	Gal β 1-4GlcNAc β 1-6GalNAc α -Ser		O91	Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Neu5Ac α 2-3Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O42	Gal α 1-3Gal β 1-4GlcNAc β 1-6GalNAc α -Ser		O92	Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O43	GalNAc β 1-4(Neu5Ac α 2-3)Gal β 1-4GlcNAc β 1-6GalNAc α -Ser		O93	Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Neu5Ac α 2-6Gal β 1-4GlcNAc β 1-2)Man α -Thr
	O44	Gal β 1-4(Fuca1-3)GlcNAc β 1-6GalNAc α -Ser		O94	Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-6(Gal β 1-4(Fuca1-3)GlcNAc β 1-2)Man α -Thr
	O45	Neu5Ac α 2-3Gal β 1-4(Fuca1-3)GlcNAc β 1-6GalNAc α -Ser			
	O46	Fuca1-2Gal β 1-4(Fuca1-3)GlcNAc β 1-6GalNAc α -Ser			
	O47	Fuca1-2Gal β 1-4GlcNAc β 1-6GalNAc α -Ser			
	O48	GalNAc α 1-3(Fuca1-2)Gal β 1-4GlcNAc β 1-6GalNAc α -Ser			
	O49	GalNAc α -H2N-APGSTAPP-NH2			
	O50	GalNAc α -H2N-TSPADTRPAP-NH2			

Controls

NC1: Negative control, Print Buffer for O-Mannose Glycans 51-94

NC2: Negative control, Print Buffer for O-GalNAc Glycans 1-50

PC1: Positive control 1, Biotinylated PEG (0.01 mg/mL)

PC2: Positive control 2, Human IgG (0.1 mg/mL)

PC3: Positive control 3, Mouse IgG (0.1 mg/mL)

PC4: Positive control 4, Rabbit IgG (0.1 mg/mL)

Marker: Anti-human IgG, Cy3 (0.01 mg/mL) and anti-Human IgG, Alexa647 (0.01 mg/mL)

Materials Required

- Arrayed glass slide
- 8 or 16 subarray cassettes
- Blocking Buffer: NHS Glycan Blocking Buffer (NGBB, Item #10106)
- Glycan Array Assay Buffer 2 (Item #10107)
- Wash Buffer: 20 mM Tris-HCl, 150 mM NaCl, 0.05% Tween 20, pH 7.6
- Glycan-binding protein samples of interest
- Laser fluorescence scanner (able to scan at the wavelength of your fluorophore)
- Coplin jar
- Adhesive slide cover film

Preparation of assay samples:

Prepare glycan-binding protein samples or secondary antibodies of interest in a centrifuge tube by diluting with the Glycan Array Assay Buffer. We recommend a range of 50 µg/ml to 0.1 µg/ml concentration for protein samples, although some experimentation may be required to establish the concentration that will provide the highest binding signals with the lowest background fluorescence. This can be accomplished by applying a different dilution of samples to different wells of the array. For the fluorescently labelled streptavidin we suggest a concentration of 1 µg/mL. Calculate the volume of sample needed depending on how many slides and subarrays are to be assayed. Use 100 µL volume of sample per well for 16 subarray cassettes and 200 µL for 8 subarray cassettes in order to ensure full and even coverage of the printed area throughout incubation. If necessary, the assay can be done successfully with a minimal volume of 60 µL per well for 16 subarray cassettes and 120 µL for 8 subarrays. Using a minimal volume in the wells has an increased risk of the array drying out during the assay and may also cause unequal distribution of the sample across the arrayed surface which may result in signal variation. Please ensure each sample is homogeneous and thoroughly mixed.

Assay Protocol

Part 1 – Blocking

Handle the slide in a clean, dry environment. Use gloves and avoid touching the slide surface

1. Allow the arrayed slides to equilibrate to room temperature (20-30 minutes) before opening the moisture barrier bag.
2. Add blocking buffer to each subarray well. We recommend using 100 µL per well for 16 subarray cassettes and 200 µL for 8 subarray cassettes to ensure full and even coverage of the printed area throughout incubation.
3. Cover the wells with adhesive film to prevent evaporation and incubate slide on shaker at 85 rpm for 1 hour. Longer incubation time is acceptable, but not necessary.

Make sure the orbital shaker is completely flat. If the slide is sloped in any direction during incubation it can cause variation in binding.

Part 2 – Binding assay

1. Unless the glycan-binding sample of interest is bacteria or cells, centrifuge samples briefly to avoid adding irrelevant particles to the array.
2. Touch the pipette tip to the corner of the well of the cassette and tip the slide so that the sample pools to that corner and remove blocking buffer. Avoid touching the array surface.
3. Immediately apply the glycan-binding sample of interest to each well. We recommend using 100 μL per well for 16 subarray cassettes and 200 μL for 8 subarray cassettes to ensure full and even coverage of the printed area throughout incubation. Avoid leaving air bubbles.
4. Seal the wells with adhesive film to prevent evaporation. If the sample is fluorescently labelled, cover with aluminum foil to keep it in the dark. Incubate on the shaker for 1-3 hours at 100 rpm. If the samples can easily aggregate, shake at higher speed to prevent aggregation. Longer incubation time may increase binding signal, especially for weakly binding samples.

Avoid allowing the slides to dry out at any point during the assay, especially during long incubation times. Make sure the adhesive film is sealed around each well.

If your glycan-binding samples are fluorescently labelled, go directly to Part 6 – Final wash and dry.

Part 3 – Wash

1. Remove glycan-binding samples from each well by gently touching the pipette tip to the corner of the well of the cassette and tip the slide so that the sample pools to that corner. Avoid touching the array surface, but a gentle touch is okay to ensure no sample is left pooled in the corners.
2. Add wash buffer to each well. We recommend using 100 μL per well for 16 subarray cassettes and 200 μL for 8 subarray cassettes. Cover the wells with adhesive film and incubate on the shaker for 5 minutes at 85 rpm. Completely remove the wash buffer by pipette and repeat this step. Avoid allowing the slide to dry out and have your next wash or sample ready before you remove the wash buffer.

If your glycan-binding sample is biotinylated, go directly to Part 5 – Fluorescent staining.

Part 4 – Binding of biotinylated antibody (Sandwich Assay Format)

1. Unless the secondary biotinylated antibody sample is bacteria or cells, centrifuge samples briefly to avoid adding irrelevant particles to the array.
2. After completely removing the wash buffer immediately add the biotinylated antibody to each well. We recommend using 100 μL per well for 16 subarray cassettes and 200 μL for 8 subarray cassettes. Seal the wells with adhesive film and incubate on the shaker for 1 hour at 100 rpm. Longer incubation time is acceptable, but not necessary.
3. After incubation repeat Part 3 – Wash

Part 5 – Fluorescent staining

1. Centrifuge fluorescent-labeled streptavidin samples briefly to avoid adding irrelevant particles to the array.
2. After completely removing the wash buffer immediately add the fluorescently labelled streptavidin sample. 100 μL per well is recommended for 16 subarray cassettes and 200 μL for 8 subarray cassettes. Seal the wells with adhesive film and shield the wells from light with aluminum foil. Incubate on the shaker at 85 rpm for 1 hour. Longer incubation time is acceptable, but not necessary.

Part 6 – Final wash and dry

1. Touch the pipette tip to the corner of the well of the cassette and tip the slide so that the sample pools to that corner and remove it. Avoid touching the array surface.
2. Briefly rinse each well with wash buffer. 100 μL per well is recommended for 16 subarray cassettes and 200 μL for 8 subarray cassettes.

3. Completely remove the wash buffer by pipette. Avoid touching the array surface. Repeat steps 2 and 3.
4. Disassemble the cassette from the slide. For the provided cassette this can be done by holding the slide with one hand at the top and bottom edges and sliding out the cassette clips one by one with the other hand. If your provided cassette has metal clips, they can be removed by rotating the clip outwards from the bottom of the slide. When the clips have been removed place the slide on the table and hold a small outer edge of the slide to the table as you gently peel the cassette off.
5. Immediately immerse the slide in a coplin jar or beaker full of wash buffer. Do not touch the surface of the array or allow the array surface to touch the sides of the beaker or jar.
6. Place the jar or beaker on the 60 rpm shaker for 10 minutes.
7. Decant the wash buffer from the jar or beaker while holding the slide in place (only touch the edge of the slide) and then add sterile de-ionized water to immerse the slide.
8. Place the jar or beaker on the 60 rpm shaker for 2 minutes.
9. Decant the water from the jar or beaker.
10. Allow the slide to dry completely in a clean, dust free environment before scanning.

Analysis

Scan the slide in a laser fluorescence scanner at the wavelength of emission for the fluorophore used. Adjust the laser power and PMT to obtain the highest possible signals without any being saturated. Analyze data with microarray analysis software. If there is specific binding the signal intensity should be significantly higher than the negative control signal. Our standard method of comparing signal intensities is to quantify the median signal intensity data and subtract the background intensity.

Interpretation of Control Signals:

Negative Controls (Print Buffer): The negative controls should produce little to no signal. Since there is no binding involved with the negative control, any other signals around the negative control's intensity are also not binding.

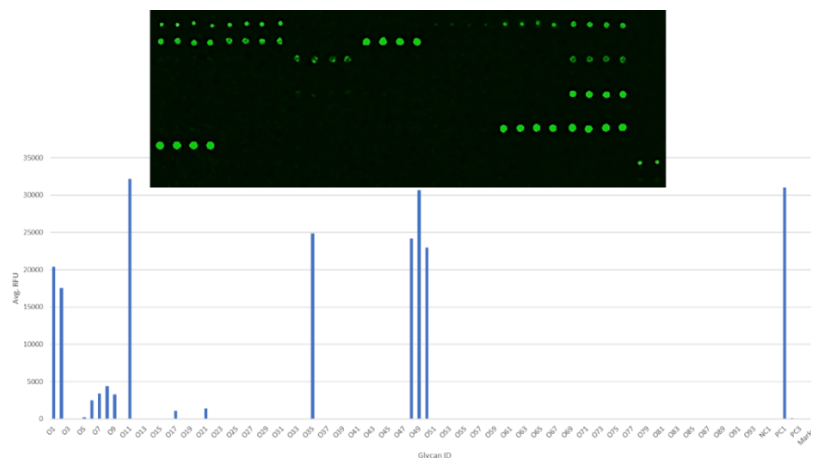
Marker: The array marker should show a strong fluorescence signal regardless of the assay. It is there primarily to aid with orientation of the array map during analysis.

Biotinylated PEG (PC1): This positive control will bind directly to the fluorescent labelled streptavidin. If your glycan-binding protein sample is already fluorescently labelled, or in any case where the addition of fluorescent labelled streptavidin to the array was not performed (Part 5 – Fluorescent staining) this positive control will not be reactive.

IgG (PC2, PC3, PC4): IgG is an antibody found in blood that is a primary component of humoral immunity. If the glycan-binding or secondary antibody sample is an anti-IgG from human, rabbit, or mouse it should bind to the respective IgG control.

Typical Binding Assay Result from the O-Glycan Array

Example 1: A well on an O-Glycan Array slide (8-subarray) was assayed with glycan-binding protein biotinylated *Helix pomatia* agglutinin (HPA) lectin (10 µg/mL), followed by Streptavidin-Cy3. Array was scanned with InnoScan 710 microarray scanner at 2 PMT and low laser power at 532nm wavelength. There is very low non-specific binding for the negative control spots. Positive control 1 and the marker show binding as expected, as well as terminal-GalNAc-containing O-glycans.



Troubleshooting

Condition	Possible Causes	Potential Solutions
High Background	<ul style="list-style-type: none"> • Concentration of glycan-binding protein samples is too high • Concentration of fluorescent samples is too high. • Arrays are not thoroughly washed • Slide drying out during assay • Excessive particles in the samples due to sample aggregation, dust, etc. 	<ul style="list-style-type: none"> • Use a lower concentration range of samples. Consider a wider range if you are unsure where the detection limit is. • Apply longer times for washing steps and use a higher shaking rate • Make sure wash buffer and sample is completely removed before the next step • Make sure adhesive film fully seals the wells to avoid evaporation • Centrifuge the samples prior to assay to avoid adding irrelevant particles • If you think that the protein is aggregating during incubation, try shaking at a higher speed
Signal Variation	<ul style="list-style-type: none"> • Slide drying out during assay. • Binding samples are not equally distributed in the wells • Glycan-binding protein aggregation during incubation • Bubbles during incubation 	<ul style="list-style-type: none"> • Make sure wells are sealed to prevent evaporation during incubation. • Apply a larger volume of sample to each well to ensure equal distribution • Use a higher shaking rate during incubation • Make sure samples are homogeneous, mixed thoroughly, and do not leave bubbles on the array surface
Unexpected Binding	<ul style="list-style-type: none"> • Cross contamination between wells or other sources. • Sample contamination 	<ul style="list-style-type: none"> • Make sure to use sterilized pipette tips and tubes used for sample application and preparation • Ensure cassette is pressed firmly to the slide so that there are no gaps to allow leaking between wells • Be careful not to cross contaminate samples when applying to the wells, even during wash steps