



*Closet Systems*  
*Steel Bifolds*  
*Mirror Sliders*



## SLIMFOLD CLOSET SYSTEMS



**THE DUNBARTON GROUP**  
The Complete Opening Solution

# SLIMFOLD®

*Complete Opening Solution*

# Prefinished Steel Bifold Doors

## The original Prefinished Steel Bifold Door

Slimfold® developed the steel bifold door over 60 years ago, and has become the leader in the industry. Slimfold® doors are prefinished and are offered in five timeless designs that blend beautifully with any decor.

### Engineered Durability

Slimfold® doors are engineered for beauty, quiet operation and long-life. They are carefully manufactured to provide years of maintenance-free use. The electrostatically-applied enamel is standard and galvanized steel is available for areas of high humidity.

### Installation

Installation is easy with just a few tools, Slimfold® Steel Bifold Doors can transform a room from plain to beautiful. All hardware is included.

### Delivery

Slimfold® delivers. Our standard lead time is 3 weeks for standard colors. One of the best in the industry.

### Warranty

Slimfold® offers a Limited Warranty on every door.

### Options

Contact factory for specification sheet or download at [www.dunbarton.com](http://www.dunbarton.com).

### Slimfold® Color



• Bright White • Ivory

• Standard Slimfold® Steel Bifold Colors

Custom Colors Available. Printed colors are as close as printing limitations will allow; contact factory for painted color panels.

Leather "No Fingerprint" Finish  
Optional on all steel bifold doors.



Louver II

Deep profile louvers make this door a design winner. Perfect for Colonial, traditional or contemporary decor.



Classic

The wide louvers and delicate trim moldings ensures The Classic remains a favorite bifold door for many years.



Westchester

The combination of wide louvers and embossed panels make this door a favorite for all decors.



Lancaster

Deeply embossed panels give this door a rich, sculptured look that complements any decor.



Flush

The Flush Door provides a wide range of finishing options including paint, stencil, wallpaper, or used with the prefinished color.

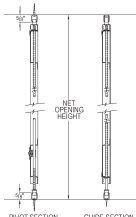
### Steel Bifold Specifications

Short Form: Wardrobe and closet doors, so specified to be Slimfold® prefinished metal folding doors manufactured by Slimfold® Products Division, meet or exceed Voluntary Product Standard PS38-70, as published by the U.S. Department of Commerce, National Bureau of Standards.

Full Form: Door panels and reinforcing stiffeners shall be 24-gauge cold rolled steel.  
Alternate for coastal areas with high salt content atmosphere: A hot dipped coating of zinc-iron alloy (galvanized) is recommended. Also recommended for bathrooms, laundry rooms, HVAC areas or any high-humidity situation. Contact factory for proper re-painting instructions.

Door panels shall be accurately formed and reinforced with 4" wide stiffeners welded to backs and flanges of panels. Panels shall be hinged in pairs with a minimum of 10" (254mm) of piano-type hinges. Panels to be sound-deadened with corrugated fiberboard or other absorbent, are optional.

All mounting hardware shall be factory installed. Rods to be zinc plated cold rolled steel with yellow dichromate finish. Patented weight bearing pivot rods to be 9/16" (14mm) diameter, adjustable screw type, and securely held in position by nylon rod clamp assemblies. Guide rods and upper pivot rods shall be 1/4" (6mm) in diameter, spring loaded for easy self-alignment, and securely held



in position by self-retaining nylon sleeves. Top and bottom tracks are .055 mill finish aluminum. Pivot sockets and rubber track bumpers shall be adjustable to allow lateral alignment and be preset in the track. Sockets are steel zinc plated and waxed. Doors to be supplied prefinished. Mill finish bottomless track bracket available as an option. Hardware consists of one bracket, socket and mounting screws per two-panel unit. Alignment brackets included on four-panel units. Hardware packages consisting of knobs or pulls, screws, and felt discs to be supplied with each door.

Mirrors shall be high quality, double strength with mylar trimmed edges and shall fully cover the panel. They shall conform to Government Specification DD-M-00411 (b) and be securely mounted with double faced polyurethane tape, which shall also act as a shock absorbing cushion for the glass. Channels shall protect the top and bottom edges of the mirror.

All specifications are based on latest product information available at time of publication approval. We reserve the right to make changes at any time and without notice, in material specifications and styles.

### Limited Warranty

The Warranty for Slimfold® Products manufactured by Dunbarton is to the original consumer purchaser to be free from defects in material and workmanship for a period of one (1) year from the date of purchase.

This warranty is applicable only when the product(s) covered by it have been installed in accordance with the recommended written installation instructions of Slimfold and with established building practices, have been accorded treatment which is considered good practice in the building industry regarding storage and maintenance, and have been subject only to normal use. Because Dunbarton cannot control the manner in which its products

are handled after leaving its premises, this warranty does not apply to the finish or accessories of any product.

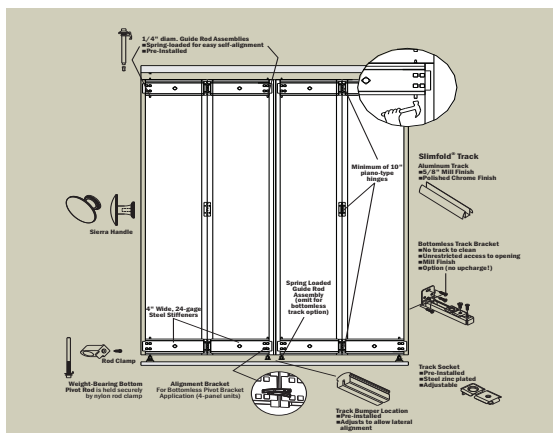
ANY AND ALL IMPLIED WARRANTIES HERETO ARE LIMITED TO ONE (1) YEAR FROM THE DATE OF PURCHASE.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you. In the event the original consumer purchaser of any Slimfold product believes that the frame or any parts thereof covered by this warranty are defective, a letter outlining the alleged defect should be sent postage prepaid to the following address:

Slimfold® Products Division  
PO Box 8577  
Dothan, AL 36304-0577

Any Slimfold® Products part covered by this warranty which, upon inspection by an authorized representative of Slimfold® Products Division, are found by said representative to be defective, will be repaired or replaced at the option of Slimfold® Products Division. The purchase price of the part will be refunded and does not include labor, installation costs, finishing costs, or indirect or consequential damages of any nature. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty bestows certain legal rights, and you may also have other rights which vary from state to state.



### Standard Steel Bifold Door Sizes

Two-Panel Units					Four-Panel Units						
Finished Opening Width	Door Width	Max. Opening Width	6'8" Units	7'6" Units	8' Units	Finished Opening Width	Door Width	Max. Opening Width	6'8" Units	7'6" Units	8' Units
1'6"	17 1/2"	18"				3'0"	35"	36"			
457mm	445mm	470mm				914mm	899mm	914mm			
1'9"	20 1/2"	21"				3'6"	41"	42"			
533mm	521mm	546mm				1067mm	1041mm	1067mm			
2'0"	23 1/2"	24"				4'0"	47"	48"			
610mm	597mm	622mm				1219mm	1194mm	1219mm			
2'3"	26 1/2"	27"	80 1/2"	90"	96"	4'6"	53"	54"	80 1/2"	90"	96"
686mm	673mm	699mm	2045mm	2286mm	2438mm	1372mm	1346mm	1372mm	2045mm	2286mm	2438mm
2'4"	27 1/2"	28"				4'8"	55"	56"			
711mm	698mm	736mm				1422mm	1397mm	1447mm			
2'6"	29 1/2"	30"				5'0"	59"	60"			
762mm	749mm	775mm				1524mm	1499mm	1524mm			
2'8"	31 1/2"	32"				5'4"	63"	64"			
813mm	800mm	838mm				1676mm	1600mm	1676mm			
2'9"	32 1/2"	33"				5'6"	65"	66"			
838mm	826mm	851mm				1676mm	1651mm	1676mm			
3'0"	35 1/2"	36"				6'0"	71"	72"			
914mm	902mm	927mm				1829mm	1803mm	1829mm			

Finished Opening Width Tolerance ± 1/8" / -0"

Non-standard sizes available. Check with factory for sizes and availability.

## The beauty of Slimfold® Mirror Doors

Slimfold® Mirror Doors are designed to enhance both residential and commercial applications.

### Variety

Slimfold® offers 5 outstanding and innovative mirror door designs, from sliders to bifolds and the new single panel overlay door. There's a design to fit every decor.

### Installation

Installation is easy. With just a few tools and a little time, Slimfold® Mirror Doors can transform a room from plain to beautiful. All hardware is included.

### Safety

All mirror panels are 1/8" (3mm) float plate glass mirror \*with a laminated backing to prevent shattering (4mm on 7'0" heights and taller). \*Note:4175 has two layers of 2.5mm safety backed glass.

### Delivery

Slimfold® delivers. Our lead time is 3 weeks for standard colors. Slimfold® measures its own performance using a "Promises Kept" percentage standard to guarantee renowned service.

### Warranty

Slimfold® offers a Limited Lifetime Warranty on every door.

Bright White	Arctic Silver
Stiles and Rails: 4050, 4260	
Satin Silver	
4100	
Satin Chrome	<b>Note:</b> Color matches are subject to printing limitations. Color chips available for all finishes; contact factory.
4175	

### 4050



#### Steel Framed Sliding Mirror Door with Top Roller

- Top hung single wheel rollers for smooth and quiet operation
- Snap-in bottom guides are virtually jump proof
- Easy to adjust for out-of-square openings
- Low rise bottom track for minimal floor obstruction
- 3mm safety backed mirror
- **Track:** Top and bottom track prefinished to match door
- **Colors:** Bright White, Arctic Silver

### 4260



#### Steel Framed Sliding Mirror Door with Bottom Roller

- Adjustable top L-Guides for greater vertical adjustment
- Easy to adjust for out-of-square openings
- One piece 1 3/4" deep top track and integral fascia
- Low rise bottom track for minimal floor obstruction
- 3mm safety backed mirror
- 4mm safety backed mirror for heights greater than 7'0"
- **Track:** Top and bottom track prefinished to match door
- **Colors:** Bright White, Arctic Silver

### 4100 Overlay



#### Aluminum Overlay Door

- Overlays opening and does not require precise fit
- Fits non-standard openings
- Easily installed; simple, one-person job
- Sturdy frame ensures years of trouble-free operation
- Magnetic catch system adjusts to variations in opening sizes
- 3mm safety backed mirror; 4mm (5/32") on 3'0" widths
- **Mounting Pivots:** 12 gauge pivot brackets eliminate track
- **Colors:** Satin Silver
- **Available in Two-Panel SpaceSaver Unit** (2'0, 2'6, 3'0, and 4'0 widths)

### 4175



#### Double Sided Pre-hung Mirror Door

- Pre-hung in wood jamb
- Hung using three, 3" hinges
- Jamb constructed of finger joint pine
- Delivered primed and ready to paint
- Two layers of 2.5mm safety backed mirror
- **Stile & Rail:** Extruded, anodized aluminum
- **Color:** Satin Chrome

Specs available at [www.dunbarton.com](http://www.dunbarton.com) or call 800-633-7553

# Mirror Specifications

## 4175

### Double Sided Pre-Hung Mirror Door

Provide Model 4175 pre-hung mirror door manufactured by Dunbarton Corporation, Dothan, AL in the dimensions shown on the drawings and with the following attributes:

#### ARRANGEMENT

- Swinging Mirror Wardrobe Doors are Slimfold® Series 4175 of back-to-back mirrors framed by an extruded, anodized aluminum frame supported by three hinges.
- The door will be pre-hung in a primed, finger-joint pine wood jamb. Doors are available in various widths and heights with 1" stiles.
- The door will be available in single 180° swing doors handed either left or right.
- Includes hinges, pull (handle) and an adjustable ball tension catch.

#### PANELS

- 3mm float plate glass mirror, safety backed to conform with Uniform Building Code Standard 24-2, Part II, Safety mirror 400 lb. ft. Impact test ANSI Z-97.1 1984 boil and impact test.

#### COLORS

Satin Chrome

No. Panels	Nominal Size	Rough Opening Width	Rough Opening Height
1	2068	26"	81"
1	2070	26"	85"
1	2468	30"	81"
1	2470	30"	85"
1	2668	32"	81"
1	2670	32"	85"
1	2868	34"	81"
1	2870	34"	85"
1	3068	38"	81"
1	3070	38"	85"

Special Sizes Not Available

Rough Opening is nominal width + 2" and nominal height +1

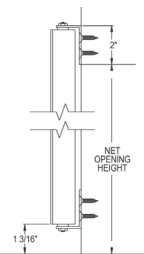
## 4100

### Framed Overlay Door

Provide Model 4100 overlay mirror wardrobe doors manufactured by Dunbarton Corporation, Dothan, AL in the dimensions shown on the drawings and with the following attributes:

#### ARRANGEMENT

- Overlay mirror door shall consist of a single mirror panel framed with anodized aluminum stiles and rails secured together with screws.
- Overlay mirror door shall be supported by 12 gauge pivot brackets at both the top and bottom and shall be prefinished to match the framing.
- A quieting nylon pivot bushing shall be used to interface between the frame and the pivot brackets.
- Magnetic catch shall be capable of being mounted on the inside perimeter of the opening and utilize a one-piece plate that does not require adjustments for variations in opening sizes.
- Stile profile shall be such that it consists of an integral pull.



#### PANELS

- 3mm float plate glass mirror (4mm on 3'0" widths), safety backed to conform with Uniform Building Code Standard 24-2, Part II, Safety mirror 400 lb. ft. Impact test ANSI Z-97.1 1984 boil and impact test.
- Mirror is to be received and mechanically locked into frame components and utilizes a flexible glazing channel.

#### COLORS

Satin Silver only

No. Panels	Opening	Door Width	Distance Between Cut Moldings
1	2'0"	28 1/2"	28 3/4"
1	2'6"	34 1/2"	34 3/4"
1	3'0"	40 1/2"	40 3/4"

Required Finished Opening Heights:

6'8" (80 1/2") and 7'0" (84") (Door height is 81") (2045mm) (2134mm)  
 Finished Opening Width Tolerances + 1" / - 3"  
 Finished Opening Height Tolerance + 1 1/2"

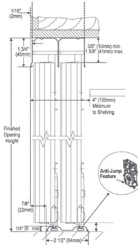
## 4260

### Steel Framed Sliding Mirror Door

Provide Model 4260 sliding mirror wardrobe doors manufactured by Dunbarton Corporation, Dothan, AL in the dimensions shown on the drawings and with the following attributes:

#### ARRANGEMENT

- Sliding mirror doors shall consist of framed mirror panels supported by adjustable bottom rollers and adjustable top guides that travel in a threshold track and top track respectively.
- Top track to be prefinished steel with an integral fascia that matches the stile and rail finish.
- The bottom track shall be prefinished steel to match door frame and shall not exceed 3/16" (8mm) in height for minimum floor obstruction.
- The bottom roller shall be free floating and provide a 1" (25mm) vertical adjustment. Model 4260 rollers shall have plain bearing acetal wheels.
- The adjustable top guides shall be permanently fixed to the top connectors and fit snugly into the vertical openings in the top track.



#### FRAME

- The frame shall consist of prefinished roll-formed stiles and rails joined at each corner by positively retained, removable, unhandled, connectors that snap in place and contain preassembled rollers and guides.

#### PANELS

- 3mm float plate glass mirror, safety backed to conform with Uniform Building Code Standard 24-2, Part II, Safety mirror 400 lb. ft. Impact test ANSI Z-97.1 1984 boil and impact test. 4mm float plate glass mirror for heights greater than 7'0".

#### COLORS

Bright White, Arctic Silver

No. Panels	Size	Door Width	Finished Opening Width
2	4'0"	24 1/8"	48"
2	5'0"	30 7/8"	60"
2	6'0"	36 7/8"	72"
2	8'0"	48 7/8"	96"
3	9'0"	36 3/8"	108"
3	12'0"	48 3/8"	144"

Required Finished Opening Heights:

6'8" (80 1/2") 7'0" (84") and 8'0" (96")

(2045mm) (2134mm) (2438mm)

Finishing Open Width Tolerance + 1/2" / - 2" Finished Opening

Height Tolerance + 1" / - 1/2"

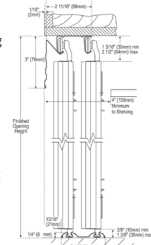
## 4050

### Steel Framed Sliding Mirror Door with Top Roller

Provide Model 4050 sliding mirror wardrobe doors manufactured by Dunbarton Corporation, Dothan, AL in the dimensions shown on the drawings and with the following attributes:

#### ARRANGEMENT

- Sliding mirror doors shall consist of framed mirror panels supported by single wheel top hangers and bottom guides that travel in top and bottom tracks respectively.
- The top track shall be steel with a prefinished steel fascia as an integral part of the track.
- The bottom track shall be prefinished steel and shall not exceed 3/16" (8mm) in height for minimum floor obstruction.
- The top hangers shall have acetal wheels and provide 1 1/2" (38mm) vertical adjustment.
- The floating nylon guides shall lock into floor track & automatically compensate for floors up to 3/4" (19mm) out of level.



#### FRAME

- The frame shall consist of prefinished roll formed steel stiles and rails joined at each corner by positively retained, removable, unhandled connector assemblies that snap in place and contain top hangers and bottom guides.

#### PANELS

- 3mm float plate glass mirror, safety backed to conform with Uniform Building Code Standard 24-2, Part II, Safety mirror 400 lb. ft. Impact test ANSI Z-97.1 1984 boil and impact test. 4mm float plate glass mirror for heights greater than 7'0".

#### COLORS

Bright White, Arctic Silver

No. Panels	Size	Door Width	Finished Opening Width
2	4'0"	24 1/8"	48"
2	5'0"	30 3/8"	60"
2	6'0"	36 3/8"	72"

Required Finished Opening Heights:

6'8" (80 1/2") (2045mm)

Finished Opening Width Tolerance +1" / -3"



Complete Opening Solution

1101 Technology Drive | Dothan, Alabama 36303  
 800.633.7553 | 334.794.9184 fax  
 www.dunbarton.com | sales@dunbarton.com