

Houston International Specialty Inc.

Size	7
Grade	J/K 55
Weight	26

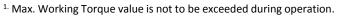
TCBC-HT

	Coupling and Pipe Dimensions (in)					
	Outer Diameter	Inner Diameter	Coupling	Make up Less	Wall Thickness	Drift
Coupling	7.875	6.238	Length	iviake-up Loss	wall fillckiless	Diameter
Pipe		6.276	9.000	4.500	0.362	6.151
Pin	***********************	6.238			and the second	

Torque Values (ft-lbs)					
Field End Make-Up			Max. Working	Yield Torque	
Minimum	Optimum ^{2.}	Maximum	Torque 1.	rieid forque	
11,200	12,600	14,000	15,800	18,000	

Yield Stress (x1000 lbs.)		
Tensile	Compressive	
415	415	

Maximum Pressure (psi)		
Internal	External	
4,980	4,330	



² If Optimum Torque does not meet the Base of Triangle Stamp, M/U to the Base of Triangle.

