

## TCPC - EUE



| Torque Values (ft-lbs) |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| During Make-Up |  |  | Max. Working Torque | Yield Torque |
| Minimum | Optimum | Maximum** |  |  |
| 2,300 | 2,650 | 3,000 | 3,800 | 4,700 |


| Yield Stress (x1000 lbs.) |  |
| :---: | :---: |
| - Tensile | Compressive |
| 145 | 145 |


| Maximum Pressure (psi) |  |
| :---: | :---: |
| Internal | External |
| 10,570 | 11,160 |



|  | Blanking Dimensions (in) |  |  |
| :---: | :---: | :---: | :---: |
|  | ID ( ${ }^{+0.0}{ }_{-0.032}$ ) | OD ( ${ }^{+.0323}{ }_{-0.0}$ ) | OAL ( ${ }_{\text {+1.5 }}{ }_{-0.0}$ ) |
| Box End | 2.441 | 3.668 | 4.000 |
| Pin End | 2.441 | $3.094{ }^{1 .}$ | 4.540 |

1. If pin end is to be upset, nominal OD of 2.875 is acceptable.
${ }^{* *}$ Max M/U Torque may be exceeded only by approval from the Thread Representative.

