



## Sales Conditions

- 1. Quotation:** This quotation is void after 7 days after date. Stenographic and clerical errors are subject to correction.
- 2. Quantities:** Buyer will accept overruns and underruns not to exceed 10% of quantity ordered except that on orders of under 250 pieces the overrun may be up to 25 pieces. Where closer control of quantity is required special arrangements must be made at the time of order is released. If exact quantities are requested an extra charge of 10% will be made for quality control.
- 3. Deliveries:** Every effort will be made to ship orders by the date promised. We do not assume any responsibility for damages growing out of or owing to any delay in delivery. Parts will be packed in bulk containers. Crating, wrapping, special packaging etc., to avoid scratches, pits, or other marks or for waterproofing, rust preventative etc. may involve additional charges where special handling and treatment is required.
- 4. Engineering charge:** The engineering charge covers the cost of engineering, adapting and fabricating special and standard die components. These components are adaptable only to our special fixtures and machines and therefore will not be released from our plant. (This is the policy of the industry.) No further charge will be made except for part design change made by the buyer. We assume the responsibility of replacing worn out or damaged components.
- 5. Terms:** Net 30 days.
- 6. Tolerances:** Dimensional tolerances shown on print will be maintained unless otherwise specified by us. If no tolerances are shown we will maintain + or - .010 on decimal dimensions, + or - .015 on fractional dimensions and + .003/ - .001 on hole sizes. Flares due to bending are to be allowed and not to be included in tolerances. Blank contours and openings will have commercial stamped edges unless otherwise specified by us. Tapped holes to be gauged prior to plating unless noted on the print. All holes will be pieced not drilled. All tolerances will be held on the shear side of the part only.
- 7. Material:** Analysis Reports and Certification of Compliance on material will not be furnished unless requested by customer. If material is furnished by you, a small charge will be made for shearing and/or handling, (and the entire quantity of material will be processed). Scrap left over for stamping operation shall become our property unless otherwise agreed upon in advance.
- 8. Tapped Holes:** As the raised material around a tapped hole is actually part of the thread, we do not refer to this raised portion as a burr. Unless specifically stated, we assume deburring remarks on your print do not apply to tapped holes.
- 9. Claims:** Buyer must submit all claims within 30 days. Credit will not be issued until parts are returned.