# Marlex® 9018

High Density Polyethylene Chevron Phillips Chemical Company LLC

# **Technical Data**

## Product Description

Marlex® 9018 is a High Density Polyethylene material. It is available in Europe, Latin America, or North America for injection molding.

Important attributes of Marlex® 9018 are:

- · Eco-Friendly/Green
- Food Contact Acceptable
- · Good Stiffness
- Hexene Comonomer
- Impact Resistant

Typical applications include:

- Containers
- Automotive
- Caps/Lids/Closures
- Consumer Goods
- · Food Contact Applications

#### General

Material Status	<ul> <li>Commercial: Active</li> </ul>		
Literature <sup>1</sup>	<ul> <li>Processing - Injection (English)</li> <li>Technical Datasheet (English)</li> </ul>		
Search for UL Yellow Card	<ul> <li>Chevron Phillips Chemical Company LLC</li> <li>Marlex®</li> </ul>		
Availability	Europe	Latin America	North America
Features	<ul><li>Durable</li><li>Food Contact Acceptable</li><li>Good Flow</li></ul>	<ul><li>Good Impact Resistance</li><li>Good Stiffness</li><li>Hexene Comonomer</li></ul>	Recyclable Material
Uses	<ul><li>Automotive Applications</li><li>Caps</li></ul>	<ul><li>Containers</li><li>Household Goods</li></ul>	<ul><li>Pails</li><li>Toys</li></ul>
Agency Ratings	• ASTM D 4976-PE232	• FDA 21 CFR 177.1520(c) 3.2a	a
Forms	Pellets		
Processing Method	<ul> <li>Injection Molding</li> </ul>		

Physical	Nominal Value Unit	Test Method
Density	0.952 g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	20 g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance		ASTM D1693B
100% Igepal, Compression Molded, F50	< 10.0 hr	
Mechanical	Nominal Value Unit	Test Method
Tensile Strength <sup>3</sup> (Yield, Compression Molded)	27.0 MPa	ASTM D638
Tensile Elongation <sup>3</sup>		ASTM D638
Break, Compression Molded	300 %	
Flexural Modulus - Tangent <sup>4</sup> (Compression Molded)	1200 MPa	ASTM D790
Hardness	Nominal Value Unit	Test Method
Durometer Hardness		ASTM D2240
Shore D, Compression Molded	63	
Thermal	Nominal Value Unit	Test Method
Brittleness Temperature	< -75.0 °C	ASTM D746A
Vicat Softening Temperature	122 °C	ASTM D1525 5



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#### Notes

<sup>1</sup> These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

- <sup>2</sup> Typical properties: these are not to be construed as specifications.
- <sup>3</sup> Type IV, 51 mm/min
- <sup>4</sup> 13 mm/min
- <sup>5</sup> Rate A (50°C/h), Loading 1 (10 N)



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## Where to Buy

#### Supplier

Chevron Phillips Chemical Company LLC The Woodlands, TX USA Telephone: 800-231-1212 Web: http://www.cpchem.com/

#### Distributor

Amco Polymers Telephone: 800-262-6685 Web: http://www.amcopolymers.com/ Availability: North America

**Biesterfeld Plastic GmbH** 

Biesterfeld Plastic GmbH is a Pan European distribution company. Contact Biesterfeld Plastic GmbH for availability of individual products by country.

Telephone: +49-40-32008-0 Web: http://www.biesterfeld-plastic.com/ Availability: Denmark, Faroe Islands, Finland, Iceland, Norway, Sweden, United Kingdom

### M. Holland Canada Company

Telephone: 905-665-1168 Web: http://www.mholland.com/ Availability: Canada

# M. Holland Company

Telephone: 855-497-1403 Web: http://www.mholland.com/ Availability: Mexico, United States

**PolyOne Distribution** 

PolyOne Distribution is a global distribution company. Contact PolyOne Distribution for availability of individual products by country. Telephone: 800-894-4266 Web: http://polyonedistribution.com/ Availability: Global



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