

Electro-Resales

How to assemble the CPO Acrylic Case

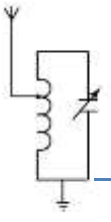
This visual guide should allow you to quickly assemble the case for your CPO. You will need a small flat head screwdriver.

Check contents: (note acrylic has brown protective paper on it)

1. Two clear acrylic top plates
2. Four green side pieces
3. 4 ½" nylon bolts
4. 8 ¼" nylon bolts
5. 4 ¾" nylon spacers
6. 8 4x40 nylon nuts
7. 4 plastic bumpers
8. 1 knob (if supplied)

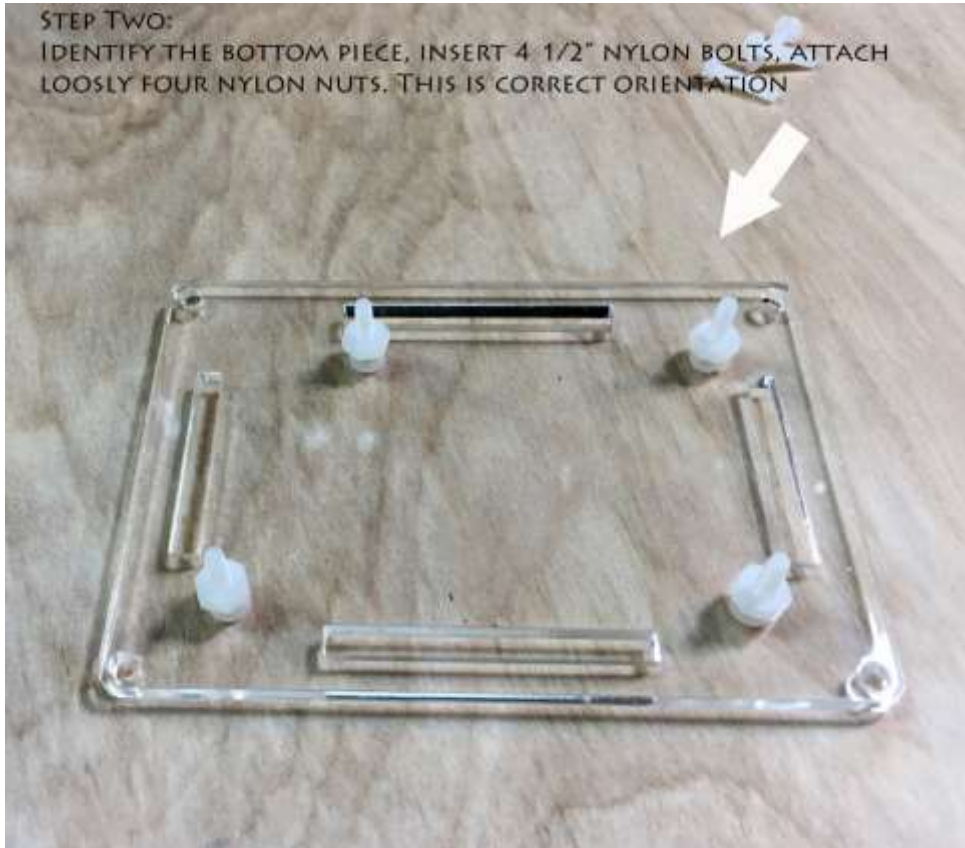
Read through the guide before starting to familiarize yourself with the steps, by following our step sequence you will easily complete this project.



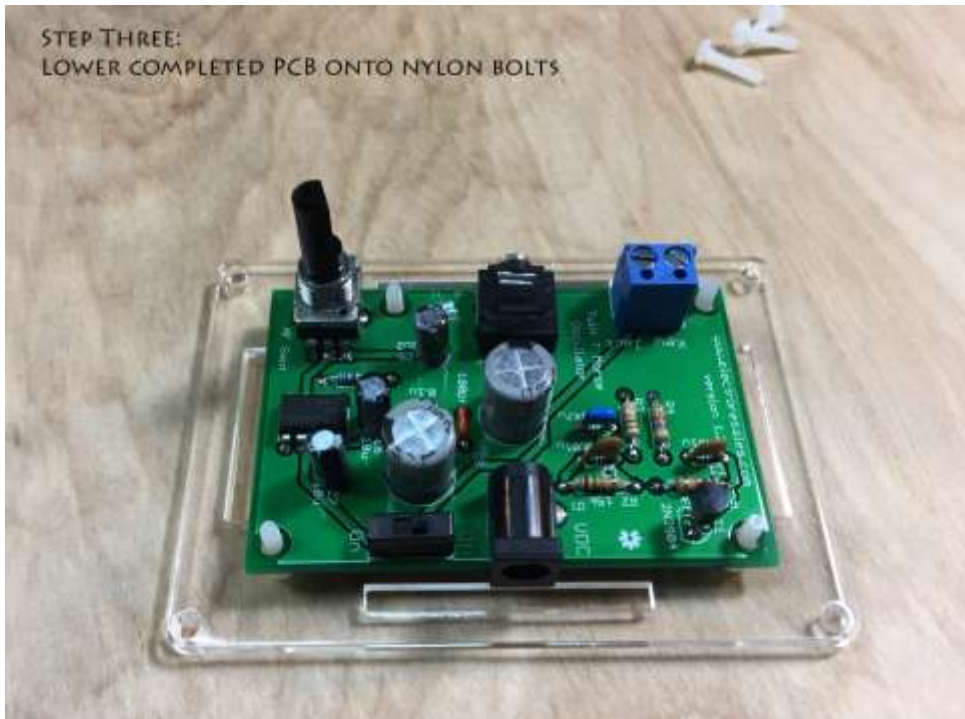


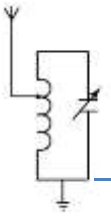
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STEP TWO:
IDENTIFY THE BOTTOM PIECE, INSERT 4 1/2" NYLON BOLTS, ATTACH
LOOSLY FOUR NYLON NUTS. THIS IS CORRECT ORIENTATION



STEP THREE:
LOWER COMPLETED PCB ONTO NYLON BOLTS





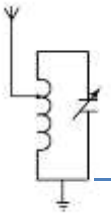
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STEP FOUR:
ATTACH 4 ADDITIONAL NYLON NUTS, TIGHTEN TO FIX PCB TO BASE
CAUTION - DO NOT OVERTIGHTEN, ITS EASY TO STRIP NYLON THREADS



STEP FIVE:
ATTACH NYLON SPACERS TO EACH CORNER USING THE 1/4" BOLTS, LEAVE LOOSE AT THIS POINT.





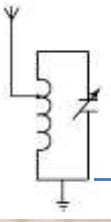
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STEP SIX:
ORIENT AND INSERT LONG SIDE PIECES, NOTE LUG ORIENTATIONS



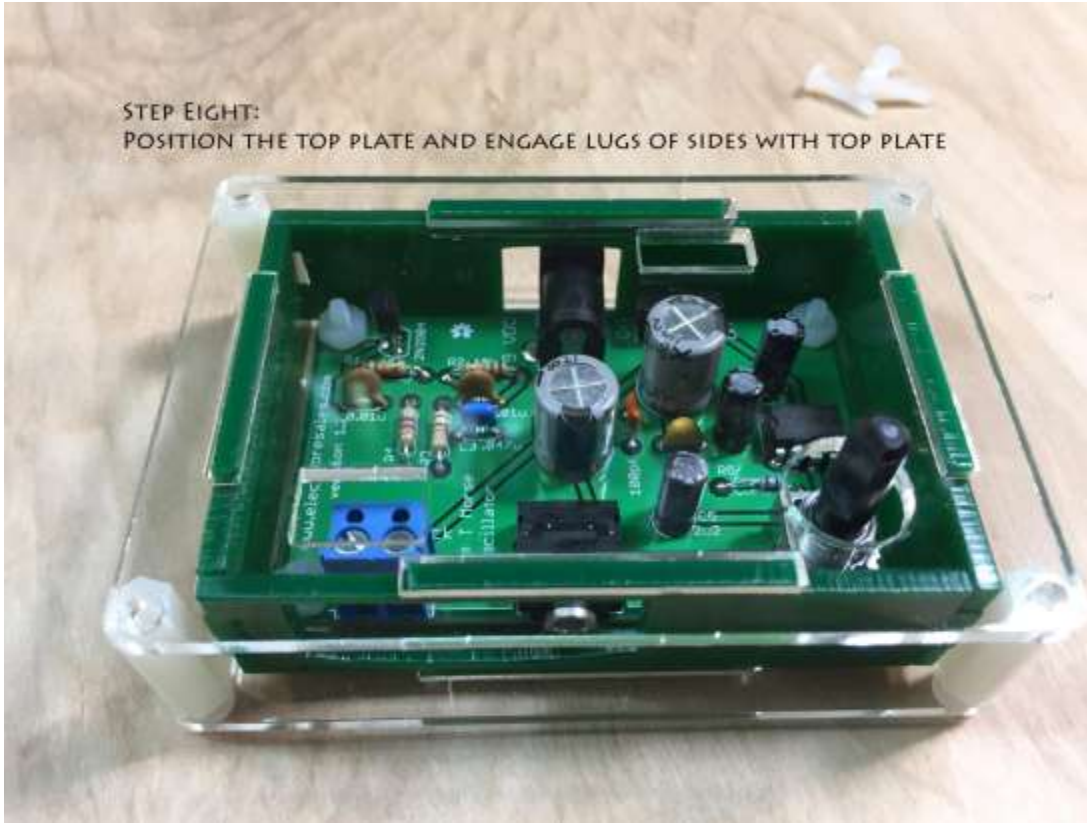
STEP SEVEN:
ADD SHORT SIDE PIECES, IT WILL BE A BIT FLOPPY AT THIS POINT.





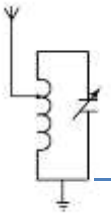
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STEP EIGHT:
POSITION THE TOP PLATE AND ENGAGE LUGS OF SIDES WITH TOP PLATE



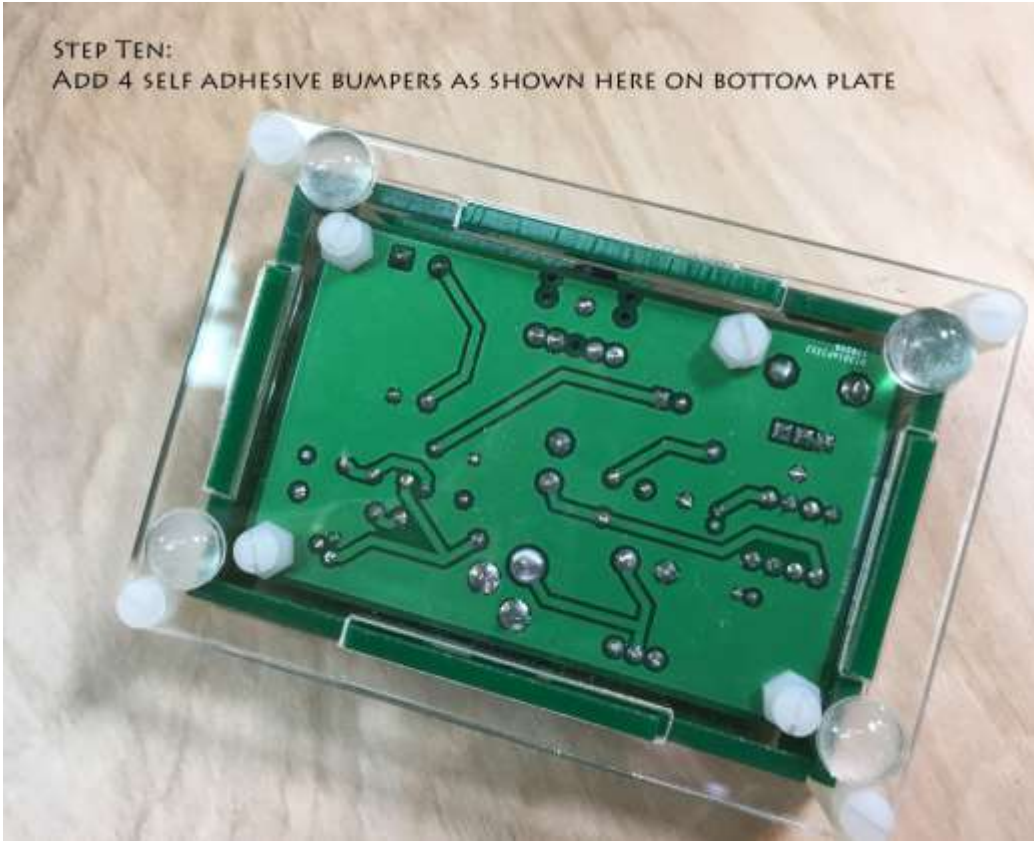
STEP NINE:
USING THE LAST 4 1/4" BOLTS LOCK DOWN THE TOP PLATE, TIGHTEN THE BOTTOM BOLTS ALSO. DO NOT OVERTIGHTEN





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STEP TEN:
ADD 4 SELF ADHESIVE BUMPERS AS SHOWN HERE ON BOTTOM PLATE



ADD KNOB (IF SUPPLIED)
YOUR UNIT IS ASSEMBLED!

