



Drylac[®]
POWDER COATINGS

Textured and Smooth

Interior applications | based on RAL | Volume 1



Interior applications

The powder coating colors in this color chart are intended for interior applications only. Top coating with a clear exterior grade powder coating over an interior grade powder coating does not result into a weather resistant coating system.

The colors in this color chart are matched as accurately as possible to **RAL standards**. Some deviations from the RAL standards might be noticeable due to texture and gloss level of the surface finish.

Each RAL color group is displayed, through a connector, showcasing the finishes and gloss levels available in stock. It is possible to custom-match other RAL colors upon request.

Textured and Smooth

Smooth Flat Matte gloss levels range from 0 to 15 units. **Smooth Matte** gloss levels range from 16 to 25 units.

Smooth Semigloss gloss levels range from 55 to 65 units. **Smooth Glossy** gloss levels range from 80 to 95 units.

Fine and **Rough Textured** gloss levels cannot be measured and are, therefore, accorded visually.

Standard Interior Applications

TIGER Drylac® Series 09 is a polyester-epoxy based standard cure powder coating. When lower or faster cure parameters are required, **TIGER Drylac® Series 89** polyester-epoxy based is recommended. Both **TIGER Drylac® Series 09** and **TIGER Drylac® Series 89** are ideal for applications such as store fixtures, shelving, office and school furniture, ceiling panels, cladding components, radiators, tools and equipment, toys and machinery parts. They provide very good mechanical and flow properties, excellent coverage and good storage stability.

Chemical Resistance

TIGER Drylac® Series 69 is an epoxy-based powder coating with excellent chemical and corrosion resistance, very good mechanical and flow properties and good storage stability. It provides excellent coverage. It is ideal for laboratory equipment, machinery parts, pump housing as well as surfaces where increased chemical resistance is required.

Specialties

TIGER Drylac® Series 09 Electrostatic Dissipative powder coatings allow a controlled dissipation of the static buildup, or prevent the buildup of a high charge in applications such as computer hoods and electronic cabinetry. Resistivity measurements in the lab measure 10^6 to 10^9 ohms. Custom colors are possible to match in the dark grey to black color range.

TIGER Drylac® Series 09 FDA-Compliant powder coatings are in conformity with the Food and Drug Administration's raw materials requirements of 21 CFR 175.300 "Resinous and Polymeric Coatings". This regulation deals with coatings that may be safely used as a food-contact surface of articles intended for use in producing, manufacturing, packing, packaging, treating, transporting or holding food, when the coating is applied as a continuous film over a metal substrate, or when the coatings is intended for repeated use and is applied to any suitable substrate as a continuous film or enamel that serves as a functional barrier between the food and the substrate. **FDA-Compliant** powder coatings also "conform" and "comply" with the requirements of 21 CFR 178.3297 "Colorants for Polymers". TIGER Drylac has not conducted compliance tests, but rather relies on the raw materials suppliers to provide the appropriate documentation. It is the buyer's and customer's responsibility to test applied parts carrying the mention "FDA Approved", as may be required by their customers.

Color swatches displayed in this chart have been matched to color standards at a 60-degree visual angle. Gloss level on fine and rough textured swatches cannot be accurately measured. The swatches are to be considered as a representation only. In practice, discrepancy between the color swatch and the actual powder coating may arise. This is due to paper and ink limitations, the influence of light and heat during the color chart production, as well as gloss level, substrate, surface variations, binder systems and pigments, coating thickness and cure oven conditions used during application. For an accurate color and finish assessment, it is recommended to obtain a powder coated sample panel from **TIGER Drylac®**.

textured and smooth



smooth matte
RAL 9003 | 09/10900
gloss level 20±5



smooth semigloss
RAL 9003 | 89/10950
gloss level 60±5



fine texture
RAL 9003 | 89/11020



rough texture matte
RAL 9003 | 09/10980



rough texture glossy
RAL 9003 | 89/10960



smooth matte
RAL 9001 | 09/10880
gloss level 20±5



smooth matte
RAL 9016 | 09/13120
gloss level 20±5



fine texture
APR to RAL 9016 | 89/10420



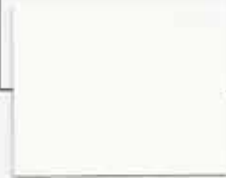
smooth matte
RAL 9010 | 09/10120
gloss level 20±5



fine texture
RAL 9010 | 89/11030



fine texture
RAL 9001 | 89/11000



smooth semigloss
RAL 9016 | 89/13130
gloss level 60±5



rough texture glossy
RAL 9016 | 89/10430



smooth semigloss
RAL 9010 | 89/10110
gloss level 60±5



rough texture matte
RAL 9010 | 09/10130



rough texture matte
RAL 9001 | 09/10060



smooth matte
RAL 9002 | 09/10890
gloss level 20±5



fine texture
RAL 9002 | 89/11010



rough texture matte
RAL 9002 | 09/10090



FDA-compliant
White FDA | 09/10126
gloss level 90±



smooth matte
RAL 8014 | 09/60320
gloss level 15±5



rough texture matte
RAL 8014 | 09/60060



rough texture glossy
RAL 8014 | 89/60050



fine texture
RAL 8019 | 89/60850



rough texture matte
RAL 8019 | 09/60160



smooth matte
RAL 1013 | 09/10870
gloss level 20±5



fine texture
RAL 1013 | 89/10990



smooth matte
RAL 1015 | 09/15380
gloss level 20±5



fine texture
RAL 1015 | 89/15430



rough texture glossy
RAL 1015 | 89/15080

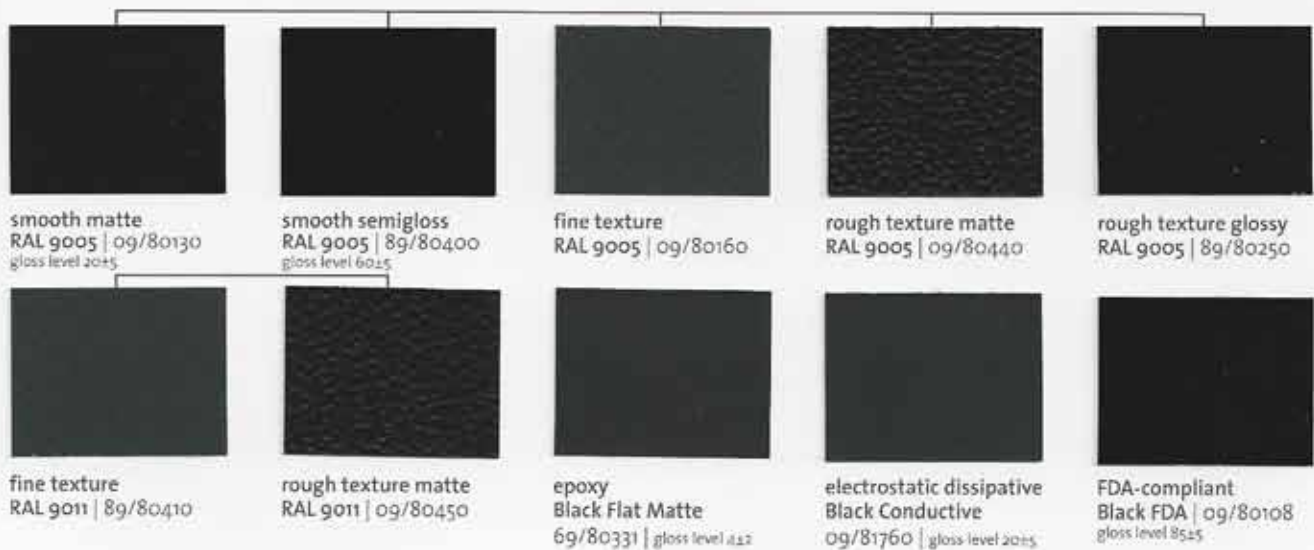


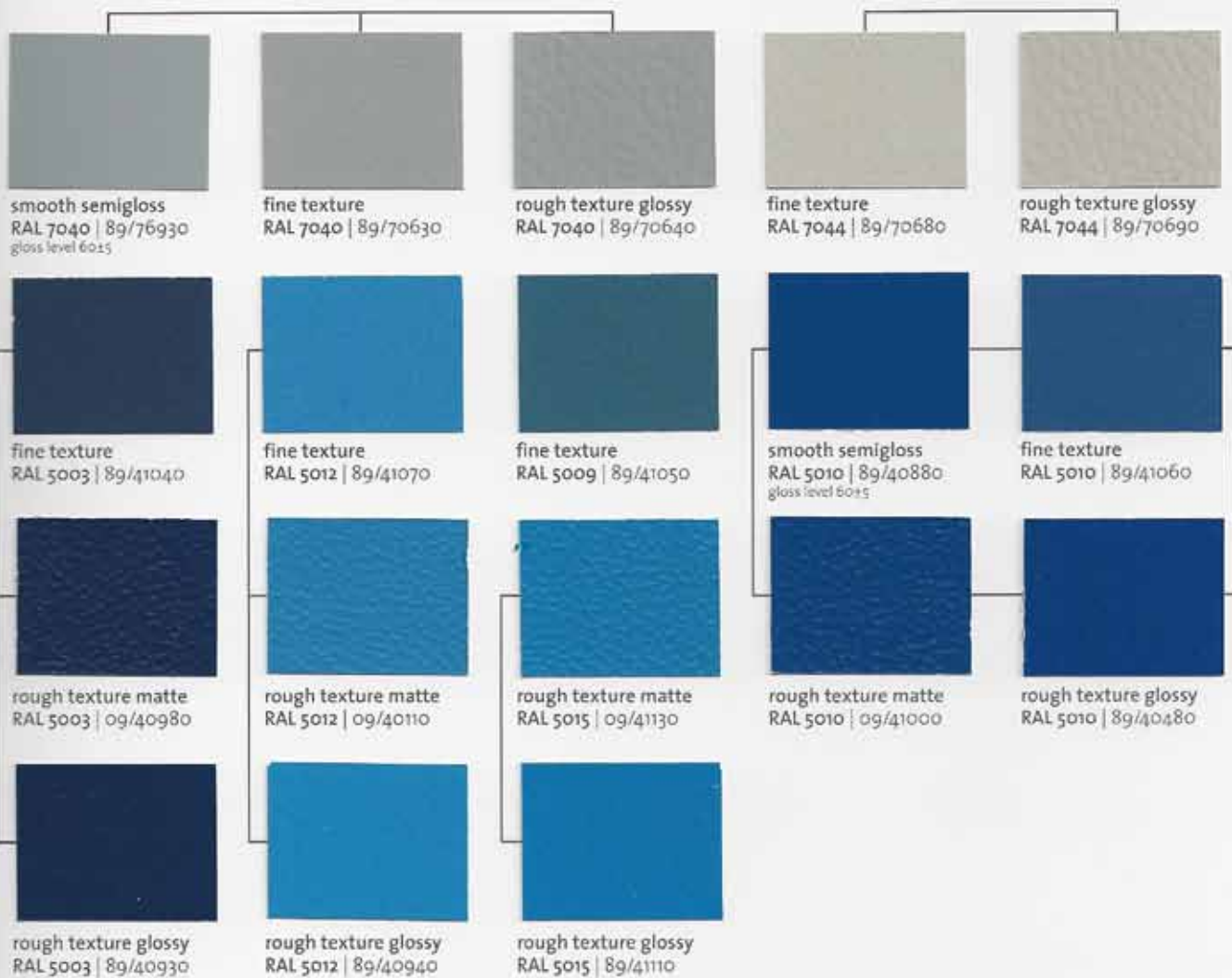
rough texture matte
RAL 1013 | 09/10030



rough texture glossy
RAL 1013 | 89/10020

based on RAL





texturedandsmooth



Drylac®



FDA-compliant
Grey FDA | 09/70339
gloss level 8515



rough texture glossy
RAL 1021 | 89/20120

basedonRAL

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