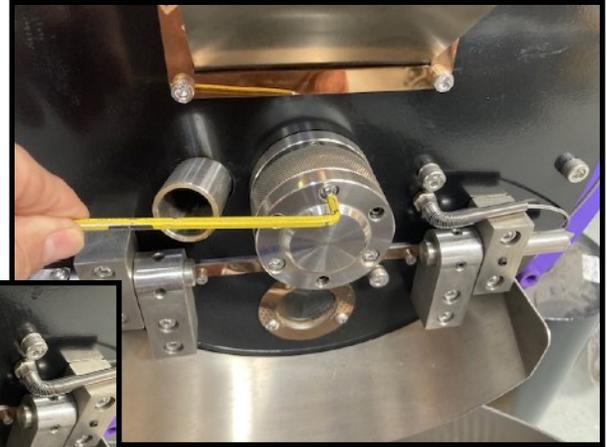


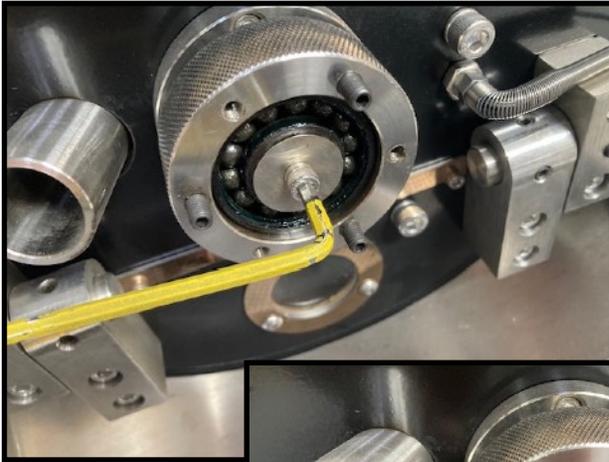
REPLACE FRONT BEARING ON 2023 & NEWER BC-8, 15 & 25 ROASTERS

IF YOUR FRONT BEARING BEGINS TO MAKE NOISES WHEN DRUM IS TURNING (IF HEATED OR COLD) YOU SHOULD CHECK FRONT BEARING & GREASE IF NEEDED. IF NOISE PERSISTS EVEN AFTER GREASING HERE ARE INSTRUCTIONS ON REPLACING BEARING:

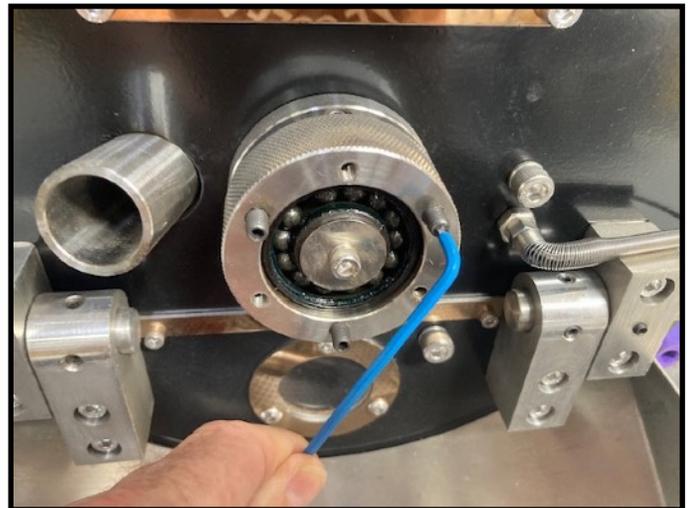
1. REMOVE FRONT BEARING COVER



2. REMOVE FRONT CAP

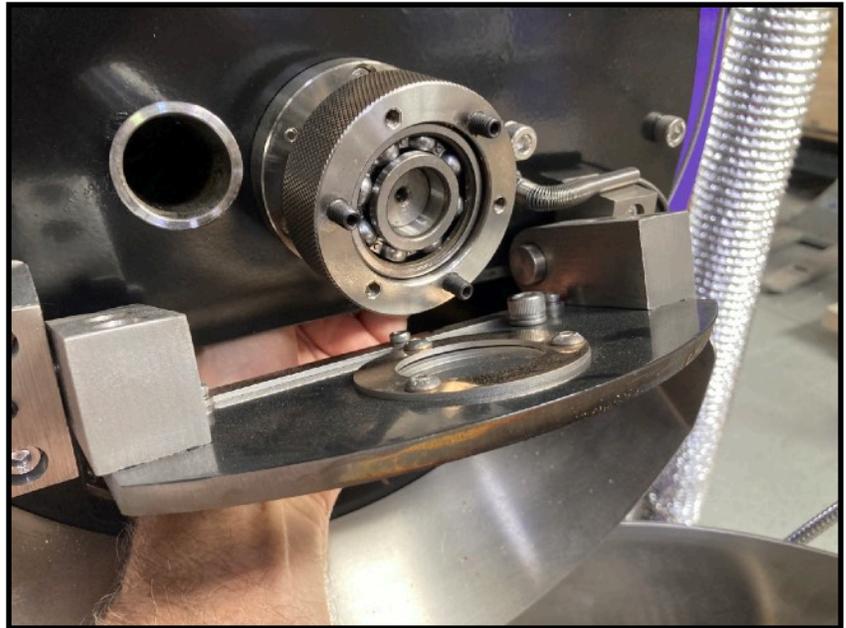


3. LOOSEN BUT DON'T REMOVE SET SCREWS

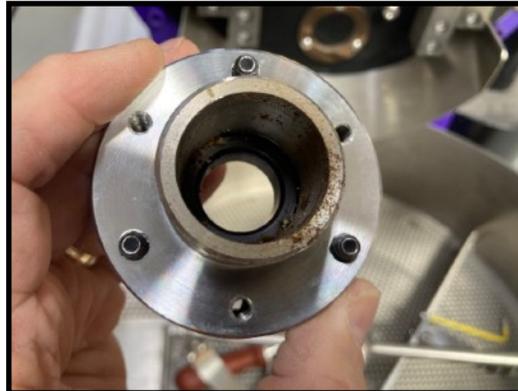
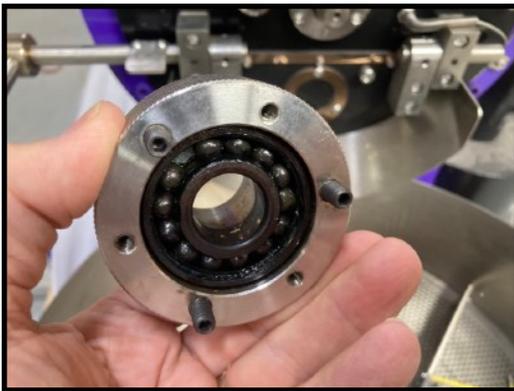


REPLACE FRONT BEARING ON 2023 & NEWER BC-8, 15 & 25 ROASTERS

4. UNSCREW COUNTER CLOCKWISE HOLDER: YOU MAY NEED HOLD UP DRUM SHAFT FROM INSIDE DRUM WHILE REMOVING & REINSTALLING HOLDER



5. AFTER REMOVED PREPARE TO REMOVE OLD BEARING FROM HOLDER BY TAPPING IT OUT



6. SET HOLDER ON A BLOCK OF WOOD AND USING A WOOD HANDLE OR WOOD DOWEL ROD TO TAP OLD BEARING OUT OF HOLDER

7. CLEAN INSIDE HOLDER & APPLY A THIN LAYER OF GREASE INSIDE COVER



REPLACE FRONT BEARING ON 2023 & NEWER BC-8, 15 & 25 ROASTERS



8. CLEAN DRUM SHAFT OF DEBRIS. IF YOU LIKE YOU CAN PUT A THIN COATING OF GREASE ON SHAFT

9. INSTALL NEW BEARING INTO HOLDER TAPPING IT INTO PLACE

10. REINSTALL BEARING IN BEARING HOLDER TURNING CLOCKWISE. (YOU MAY NEED TO LIFT DRUM SHAFT UP TO SCREW HOLDER IN COMPLETELY

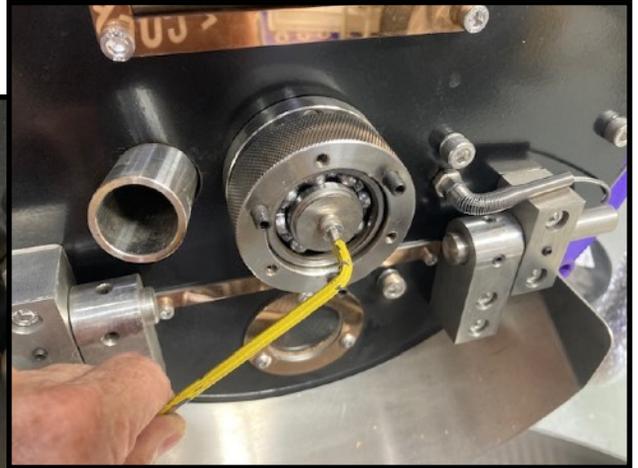


11. IF NEEDED YOU MAY TAP BEARING FURTHER INTO HOLDER IF NOT FULLY INSERTED



REPLACE FRONT BEARING ON 2023 & NEWER BC-8, 15 & 25 ROASTERS

12. REINSTALL CAP OVER BEARING



13. GREASE NEW BEARING



14. REINSTALL COVER & ADJUST SET SCREWS AS NEEDED. THEN RUN ROASTER DRUM IN BOTH COLD AND A HEAT TEST TO

