



NEW PRODUCT

February 8, 2019



CYLINDER HEAD SERVICE KIT

NEW PRODUCTS



AVAILABLE NOW

KPMI® CYLINDER HEAD SERVICE KITS

KPMI® is proud to introduce full CYLINDER HEAD SERVICE KITS. These kits contain all items to completely refresh and upgrade cylinder heads for popular Dirt / MX and Side x Side models with KPMI's top quality racing valvetrain components.

- **Save time money on your next cylinder head rebuild**
- **One package, everything you need for factory recommended valvetrain service**
- **Double your service life over OEM using KPMI® Valvetrain products**
- **Kitted with value added savings**
- **Kits Included:**

- ◇ Retainers
- ◇ Springs
- ◇ Basewashers as required
- ◇ Seals
- ◇ Guides
- ◇ Complete Set of Stainless Steel Valve (Std. Head Size)
- ◇ Complete Cometic™ Top End Gasket Kit

BRP® CAN AM® MAVERICK™ 2013-2018 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
90-91400	Intake	.470"	1.370"	57#	177#	.470"
	Exhaust					
Kit Includes	8	In / Ex Titanium Retainers	8	In / Ex CrSi Valve Springs	8	In / Ex H. T. Steel Basewashers
	4	In Std. Black Diamond™ Valves		4	Ex Std. Black Diamond™ Valves	
	8	In / Ex Std. C630 Valves Guides		1	Top End Gasket Kit	

BRP® CAN AM® MAVERICK™ 2013-2018 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
91-91200	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
91-91212	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
91-91216	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
91-91220	Intake/ Exhaust Standard Valve Guide	Valve Guide • C630 Bronze
90-91401	Top End Gasket Kit	Includes: Head Gasket 92mm (2), Valve Stem Seal (8), Cam Chain Tensioner O-ring (1), Cam Adjuster O-ring Header Gasket (2)

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HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
30-33300	Intake	.350"	1.320"	50#	145#	.350"
	Exhaust					
Kit Includes	4	In / Ex Titanium Retainers	4	In / Ex CrSi Valve Springs	4	In / Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves	2	Ex Std. Black Diamond™ Valves		
	2	In Std. C630 Valves Guides	2	Ex Std. C630 Valves Guides		
	4	In / Ex Red Viton® Seals	1	Top End Gasket Kit		

HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
30-30590	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers, Red Viton® Seals
30-30630	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-30633	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-30610	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
30-30620	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
30-33301	Gasket Kit	Includes: Head Gasket 78mm (1), Base Gasket (1), Cam Chain Tensioner Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Bolt Seal (1), Head Oil Drain Cap O-ring (1), Water Outlet O-ring (1), Air Recirculation Valve Seal (1)

HONDA® CRF™ 250R 2010-2015 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
30-33310	Intake	.385"	1.185"	50#	160#	.385"
	Exhaust					
Kit Includes	4	In / Ex Titanium Retainers	4	In / Ex CrSi Valve Springs	4	In / Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves	2	Ex Std. Black Diamond™ Valves		
	2	In Std. C630 Valves Guides	2	Ex Std. C630 Valves Guides		
	4	In / Ex Red Viton® Seals	1	Top End Gasket Kit		

HONDA® CRF™ 250R 2010-2015 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
30-31450	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers, Red Viton® Seals
30-31462	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-31466	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-31470	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
30-31480	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
30-33311	Gasket Kit	Includes: Head Gasket 78mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Gasket (1), Water Outlet O-ring (1)

HONDA® CRF™ 250R 2016-2017 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
30-33320	Intake	.380"	1.180"	51#	160#	.380"
	Exhaust					
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves	2	Ex Std. Black Diamond™ Valves		
	2	In Std. C630 Valves Guides	2	Ex Std. C630 Valves Guides		
	4	In / Ex Red Viton® Seals	1	Top End Gasket Kit		

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CYLINDER HEAD SERVICE KIT



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HONDA® CRF™ 250R 2016-2017 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
30-32400	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers, Red Viton® Seals
30-32412	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-32416	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-32420	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
30-32430	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
30-33321	Gasket Kit	Includes: Head Gasket 78mm, Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Gasket (1), Water Outlet O-ring (1)

HONDA® CRF™ 450R / RX / WE 2017-2019 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
30-33330	Intake	.440"	1.340"	50#	162#	.440"
	Exhaust	.440"	1.360"	90#	220#	.405"
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	*Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	2	In Std. White Diamond® Valves	2	Ex Std. White Diamond® Valves (Inconel®)		
	2	In Std. C630 Valves Guides	2	Ex Std. C630 Valves Guides		
	1	Top End Gasket Kit				

HONDA® CRF™ 450R / RX / WE 2017-2019 • Replacement Components for Cylinder Head Service Kits

KPMI P/N	Description	Specification
30-32800	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
30-32812H	Intake, Standard Valve	Valve • White Diamond® • Stainless
30-32816K	Exhaust, Standard Valve	Valve • Black Diamond™ • Inconel®
30-32820	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
30-32830	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
30-33331	Gasket Kit	Includes: Head Gasket 96mm (1), Base Gasket (1), Case Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Bolt Seal (1), Valve Stem Seal (4)

HONDA® CRF™ 450R 2002-2006 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
30-33340	Intake	.440"	1.215"	40#	147#	.440"
	Exhaust	.440"	1.365"	70#	203#	.440"
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	*Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves	2	Ex Std. Black Diamond™ Valves		
	2	In Std. C630 Valves Guides	2	Ex Std. C630 Valves Guides		
	1	Top End Gasket Kit				

HONDA® CRF™ 450R 2002-2006 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
30-30640	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
30-30220	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-30223	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-30200	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
30-30210	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
30-33341	Gasket Kit	Includes: Head Gasket 96mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Gasket (1), Cam Chain Tensioner O-ring (1), Exhaust Valve Seals (2), Intake Valve Seals (2), Water Pipe O-ring (1), Cam Chain Tensioner O-Ring (1)

*The Exhaust springs for this kit include a progressively wound Inner Spring, which should be installed with the tightly wound end seated on the H.T. Steel Basewashers.

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HONDA® CRF™ 450R 2007-2008 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
30-33350	Intake	.440"	1.215"	40#	147#	.440"
	Exhaust	.440"	1.365"	70#	203#	.440"
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	*Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	2	In Std. C630 Valves Guides		2	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

HONDA® CRF™ 450R 2007-2008 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
30-30640	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
30-30220	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-30225	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-30200	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
30-30210	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
30-33351	Gasket Kit	Includes: Head Gasket 96mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Gasket (1), Cam Chain Tensioner O-ring (1), Exhaust Valve Seals (2), Intake Valve Seals (2), Water Pipe O-ring (1), Cam Chain Tensioner O-Ring (1)

HONDA® TRX™ 450R / ER 2006-2014 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
30-33360	Intake	.440"	1.215"	40#	147#	.440"
	Exhaust	.440"	1.365"	70#	203#	.440"
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	*Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	2	In Std. C630 Valves Guides		2	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

HONDA® TRX™ 450R / ER 2006-2014 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
30-30920	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
30-30950	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-30953	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
30-30930	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
30-30940	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
30-33361	Gasket Kit	Includes: Head Gasket 96mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Gasket (1), Cam Chain Tensioner Gasket Early (1), Exhaust Valve Seals (2), Intake Valve Seals (2), Cam Chain Tensioner Bolt Seal (1), Thermostat Housing Gasket (1)

KAWASAKI® KX250F™ 2004-2006 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
40-41500	Intake	.445"	1.320"	46#	155#	.445"
	Exhaust					
Kit Includes	4	In / Ex Titanium Retainers	4	In / Ex CrSi Valve Springs	4	In / Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	4	In/ Ex Std. C630 Valves Guides		1	Top End Gasket Kit	

*The Exhaust springs for this kit include a progressively wound Inner Spring, which should be installed with the tightly wound end seated on the H.T. Steel Basewashers.

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KAWASAKI® KX250F™ 2004-2006 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
40-40100	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
40-40140	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40143	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40120	Intake / Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
40-41501	Gasket Kit	Includes: Head Gasket 77mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner O-Ring (1), Valve Stem Seal (4)

KAWASAKI® KX250F™ 2007-2008 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
40-41510	Intake	.445"	1.320"	46#	155#	.445"
	Exhaust					
Kit Includes	4	In / Ex Titanium Retainers	4	In / Ex CrSi Valve Springs	4	In / Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	2	In Std. C630 Valves Guides		2	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

KAWASAKI® KX250F™ 2007-2008 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
40-40100	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
40-40140	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40143	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40520	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
40-40120	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
40-41511	Gasket Kit	Includes: Head Gasket 77mm, Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner O-Ring (1), Valve Stem Seal (4)

KAWASAKI® KX250F™ 2009-2016 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
40-41520	Intake	.445"	1.320"	46#	155#	.445"
	Exhaust					
Kit Includes	4	In / Ex Titanium Retainers	4	In / Ex CrSi Valve Springs	4	In / Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	2	In Std. C630 Valves Guides		2	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

KAWASAKI® KX250F™ 2009-2016 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
40-40100	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
40-40140	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40143	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40520	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
40-40120	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
40-41521	Gasket Kit	Includes: Head Gasket 78mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner O-Ring (1), Valve Stem Seals (4), Cam Tower O-ring (1), Water Temp Sensor O-Ring (1)

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KAWASAKI® KX 450F™ 2009-2015 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
40-41470	Intake	.415"	1.290"	64#	169#	.415"
	Exhaust	.415"	1.240"	65#	170#	.415"
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	4	In / Ex Std. C630 Valves Guides		1	Top End Gasket Kit	

KAWASAKI® KX 450F™ 2009-2015 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
40-40660	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
40-40652	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40656	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40670	Intake / Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
40-41471	Gasket Kit	Includes: Head Gasket 96.5mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Tensioner Gasket (1), Spark Plug O-Ring (1), Cam Chain Tensioner O-Ring (1), Valve Stem Seals (4)

KAWASAKI® KX 450F™ 2016 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
40-41480	Intake	.415"	1.290"	64#	169#	.415"
	Exhaust	.415"	1.240"	65#	170#	.415"
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	4	In / Ex Std. C630 Valves Guides		1	Top End Gasket Kit	

KAWASAKI® KX 450F™ 2016 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
40-40660	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
40-40652	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40656	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
40-40670	Intake / Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
40-41481	Gasket Kit	Includes: Head Gasket 96mm (1), Base Gasket (1), Cam Chain Tensioner Gasket (1), Cam Chain Tensioner O-Ring (1), Cam Tower O-ring (1), Exhaust Gasket (1), Valve Stem Seals (4)

POLARIS® RZR™ XP1000 2015-'19 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
82-83150	Intake	.435"	1.360"	80#	205#	.435"
	Exhaust					
Kit Includes	8	In / Ex H.T. Steel Retainers		8	In / Ex CrSi Valve Springs	
	4	In Std. Black Diamond™ Valves		4	Ex Std. Black Diamond™ Valves	
	4	In Std. C630 Valves Guides		4	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

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POLARIS® RZR™ XP1000 2015-'18 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
82-82600	Beehive Spring Kit	Includes: H.T. Steel Retainers, CrSi Valve Springs
82-82612	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
82-82616	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
82-82620	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
82-82630	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
82-83151	Gasket Kit	Includes: Head Gasket 94mm (1), Base Gasket (1), Header Gasket (1), Valve Spring Seat w/ Seal (8), Thermostat Seal (1), Water Outlet O-ring (1),

POLARIS® RZR™ XP TURBO 2016-'19 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
82-83160	Intake	.435"	1.360"	80#	205#	.435"
	Exhaust					
Kit Includes	8	In / Ex H.T. Steel Retainers		8	In / Ex CrSi Valve Springs	
	4	In Std. White Diamond® Valves		4	Ex Std. White Diamond® Valves (Inconel®)	
	4	In Std. C630 Valves Guides		4	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

POLARIS® RZR™ XP TURBO 2016-'19 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
82-82600	Beehive Spring Kit	Includes: H.T. Steel Retainers, CrSi Valve Springs
82-83112H	Intake, Standard Valve	Valve • White Diamond® • Stainless
82-83116K	Exhaust, Standard Valve	Valve • White Diamond® • Inconel®
82-82620	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
82-82630	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
82-83161	Gasket Kit	Includes: Head Gasket 94mm (1), Base Gasket (1), Header Gasket (1), Valve Spring Seat w/ Seal (8), Thermostat Seal (1), Water Outlet O-ring (1),

SUZUKI® RM-Z250™ 2010-2017 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
60-61600	Intake	.445"	1.300"	51#	160#	.445"
	Exhaust					
Kit Includes	4	In / Ex Titanium Retainers	4	In / Ex CrSi Valve Springs	4	In / Ex H. T. Steel Basewashers
	2	In Std. White Diamond® Valves		2	Ex Std. White Diamond® Valves	
	4	In / Ex Std. C630 Valves Guides		1	Top End Gasket Kit	

SUZUKI® RM-Z250™ 2010-2017 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
60-60500	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
60-60512H	Intake, Standard Valve	Valve • White Diamond® • Stainless
60-60516H	Exhaust, Standard Valve	Valve • White Diamond® • Stainless
60-60520	Intake / Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
60-61601	Gasket Kit	Includes: Head Gasket 77mm (1), Valve Stem Seals (4), Base Gasket (1), Exhaust Gasket (1), Head Drain Seal (1), Water Temp Sensor O-ring (1), Cam Chain Tensioner O-ring (1), Cam Tower O-ring Seal (1)

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SUZUKI® RM-Z450™ 2008-2018 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
60-61610	Intake	.415"	1.190"	61#	168#	.415"
	Exhaust	.415"	1.220"	56#	157#	.415"
Kit Includes	4	In / Ex Titanium Retainers	4	In / Ex CrSi Valve Springs	4	In / Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	4	In / Ex Std. C630 Valves Guides		1	Top End Gasket Kit	

SUZUKI® RM-Z450™ 2008-2018 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
60-60700	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
60-60712	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
60-60718	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
60-60730	Intake / Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
60-61611	Gasket Kit	Includes: Head Gasket 97mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Gasket (1), Valve Seals (4)

YAMAHA® YZ450F 2003-'05 / WR450 2003-'06 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
80-82050	Intake	.380"	1.105"	39#	86#	.380"
	Exhaust	.380"	1.105"	39#	86#	.380"
Kit Includes	3	In Titanium Retainers	3	In CrSi Valve Springs	3	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	3	In Std. White Diamond® Valves		2	Ex Std. White Diamond® Valves	
	3	In Std. C630 Valves Guides		2	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

YAMAHA® YZ450F 2003-'05 / WR450 2003-'06 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
80-80206	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
80-80213H	Intake, Standard (Outer) Valve	Valve • White Diamond® • Stainless
80-80215H	Intake, Standard (Center) Valve	Valve • White Diamond® • Stainless
80-80217H	Exhaust, Standard Valve	Valve • White Diamond® • Stainless
80-80220	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
80-80230	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
80-82051	Gasket Kit	Includes: Head Gasket 95mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Gasket (1), Oil Line Washers (2), Head Drain Washers (1), Oil Line Washers 4 Req (1).

YAMAHA® YZ450F 2006-'09 / WR450 2007-'15 / YFZ450R 2009-'16 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
80-82060	Intake	.380"	1.105"	39#	86#	.380"
	Exhaust	.380"	1.105"	39#	86#	.380"
Kit Includes	3	In Titanium Retainers	3	In CrSi Valve Springs	3	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	3	In Std. White Diamond® Valves		2	Ex Std. White Diamond® Valves	
	3	In Std. C630 Valves Guides		2	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

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YAMAHA® YZ450F 2006-'09 / WR450 2007-'15 / YFZ450R 2009-'16 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
80-80206	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
80-80213H	Intake, Standard (Outer) Valve	Valve • White Diamond® • Stainless
80-80215H	Intake, Standard (Center) Valve	Valve • White Diamond® • Stainless
80-80217H	Exhaust, Standard Valve	Valve • White Diamond® • Stainless
80-80220	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
80-80230	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
80-82061	Gasket Kit	Includes: Head Gasket 95mm (1), Base Gasket (1), Exhaust Gasket (1), Cam Chain Tensioner Gasket (1), Oil Line Washers (2), Drain Plug Gasket (1), Oil Line Washers (4)

YAMAHA® YZ™ 450F 2014-'17 / 450FX 2016-'18 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
80-82070	Intake	.450"	1.185"	46#	155#	.450"
	Exhaust	.450"	1.185"	46#	155#	.450"
Kit Includes	2	In Titanium Retainers	2	In CrSi Valve Springs	2	In H. T. Steel Basewashers
	2	Ex Titanium Retainers	2	Ex CrSi Valve Springs	2	Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	2	In Std. C630 Valves Guides		2	Ex Std. C630 Valves Guides	
	1	Top End Gasket Kit				

YAMAHA® YZ™ 450F 2014-'17 / 450FX 2016-'18 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
80-80750	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
80-80872	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
80-80876	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
80-80770	Intake, Standard Valve Guide	Valve Guide • C630 Bronze
80-80780	Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
80-82071	Gasket Kit	Includes: Head Gasket 97mm (1), Valve Stem Seals (4), Base Gasket (1), Cam Chain Tensioner Gasket (1), Exhaust Gasket (1)

YAMAHA® VARIOUS 700'S 2006-2019 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift
80-82080	Intake	.480"	1.420"	54#	195#	.480"
	Exhaust					
Kit Includes	4	In / Ex Titanium Retainers	4	In / Ex CrSi Valve Springs	4	In / Ex H. T. Steel Basewashers
	2	In Std. Black Diamond™ Valves		2	Ex Std. Black Diamond™ Valves	
	4	In / Ex Std. C630 Valves Guides		1	Top End Gasket Kit	

YAMAHA® VARIOUS 700'S 2006-2019 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
80-80410	Spring Kit	Includes: Ti Retainers, CrSi Valve Springs, H.T. Steel Basewashers
80-80430	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
80-80433	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
80-80420	Intake / Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
80-82081	Gasket Kit	Includes: Head Gasket 103mm Bore (1), Base Gasket, Exhaust Gasket (2), Throttle Body O-ring (1), Water Pump O-ring (1), Thermostat O-ring (1), Cam Cover O-ring (1), Valve Cover O-rings (2), Valve Seal (4), Cam Chain Tensioner Gasket (1)



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YAMAHA® YXZ 1000R 2016-2019 • Cylinder Head Service Kit

KPMI P/N	Type	Max Valve Lift	Installed Height	Seat Pressure	Open Pressure	@ Lift	
80-82090	Intake	.445"	1.300"	53#	167#	.445"	
	Exhaust						
Kit Includes		12	In / Ex H. T. Steel Retainers	12	In / Ex CrSi Valve Springs	12	In / Ex H. T. Steel Basewashers
		6	In Std. Black Diamond™ Valves		6	Ex Std. Black Diamond™ Valves	
		12	In / Ex Std. C630 Valves Guides		1	Top End Gasket Kit	

YAMAHA® YXZ 1000R 2016-2019 • Replacement Components for Cylinder Head Service Kit

KPMI P/N	Description	Specification
80-81700	Spring Kit	Includes: H. T. Steel Retainers, CrSi Valve Springs, H.T. Steel Basewashers
80-81312	Intake, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
80-81316	Exhaust, Standard Valve	Valve • Black Diamond™ • Black Nitroreg Stems
80-81320	Intake / Exhaust, Standard Valve Guide	Valve Guide • C630 Bronze
80-82091	Gasket Kit	Includes: Head Gasket 82.5mm (1), Valve Stem Seals (12), Engine Case Gasket (1), Exhaust Gasket (3), O-ring (1), Copper Washer (1)

Retail Price List

KPMI P/N	Description	Retail
90-91400	BRP® • CAN AM® MAVERICK™ 2013-2018 • Cylinder Head Service Kit	\$926.24
91-91200	BRP® • CAN AM® MAVERICK™ 2013-2018 • Valve Spring Kit	\$387.03
91-91212	BRP® • CAN AM® MAVERICK™ 2013-2018 • Valves • Black Diamond™ • Intake, Std.	\$54.10
91-91216	BRP® • CAN AM® MAVERICK™ 2013-2018 • Valves • Black Diamond™ • Exhaust, Std.	\$54.10
91-91220	BRP® • CAN AM® MAVERICK™ 2013-2018 • Valve Guide • C630 Bronze • Intake/ Exhaust, Std.	\$14.36
90-91401	BRP® • CAN AM® MAVERICK™ 2013-2018 • Gasket Kit	\$155.00
30-33300	HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Cylinder Head Service Kit	\$368.29
30-30590	HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Valve Spring Kit	\$229.93
30-30630	HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Valves • Black Diamond™ • Intake, Std	\$37.55
30-30633	HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Valves • Black Diamond™ • Exhaust, Std	\$37.55
30-30610	HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Valve Guide • C630 Bronze • Intake, Std.	\$14.34
30-30620	HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Valve Guide • C630 Bronze • Exhaust, Std.	\$12.24
30-33301	HONDA® CRF™ 250R 2004-'07 / 250X 2004-'17 • Gasket Kit	\$69.63
30-33310	HONDA® CRF™ 250R 2010-2015 • Cylinder Head Service Kit	\$422.54
30-31450	HONDA® CRF™ 250R 2010-2015 • Valve Spring Kit	\$229.93
30-31462	HONDA® CRF™ 250R 2010-2015 • Valves • Black Diamond™ • Intake, Std	\$37.55
30-31466	HONDA® CRF™ 250R 2010-2015 • Valves • Black Diamond™ • Exhaust, Std	\$37.55
30-31470	HONDA® CRF™ 250R 2010-2015 • Valve Guide • C630 Bronze • Intake, Std.	\$14.36
30-31480	HONDA® CRF™ 250R 2010-2015 • Valve Guide • C630 Bronze • Exhaust, Std.	\$16.44
30-33311	HONDA® CRF™ 250R 2010-2015 • Gasket Kit	\$55.38
30-33320	HONDA® CRF™ 250R 2016-2017 • Cylinder Head Service Kit	\$375.47
30-32400	HONDA® CRF™ 250R 2016-2017 • Valve Spring Kit	\$229.93
30-32412	HONDA® CRF™ 250R 2016-2017 • Valves • Black Diamond™ • Intake, Std	\$37.55
30-32416	HONDA® CRF™ 250R 2016-2017 • Valves • Black Diamond™ • Exhaust, Std	\$37.55
30-32420	HONDA® CRF™ 250R 2016-2017 • Valve Guide • C630 Bronze • Intake, Std.	\$14.36
30-32430	HONDA® CRF™ 250R 2016-2017 • Valve Guide • C630 Bronze • Exhaust, Std.	\$16.44
30-33321	HONDA® CRF™ 250R 2016-2017 • Gasket Kit	\$55.38
30-33330	HONDA® CRF™ 450R/ RX/ WE 2017-2019 • Cylinder Head Service Kit	\$412.74
30-32800	HONDA® CRF™ 450R/ RX/ WE 2017-2019 • Valve Spring Kit	\$207.83

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KPMI P/N	Description	Retail
30-32812H	HONDA® CRF™ 450R/ RX/ WE 2017-2019 • Valves • White Diamond® • Intake, Std	\$29.81
30-32816K	HONDA® CRF™ 450R/ RX/ WE 2017-2019 • Valves • White Diamond™® • Inconel® • Exhaust, Std	\$47.83
30-32820	HONDA® CRF™ 450R/ RX/ WE 2017-2019 • Valve Guide • C630 Bronze • Intake, Std.	\$30.61
30-32830	HONDA® CRF™ 450R/ RX/ WE 2017-2019 • Valve Guide • C630 Bronze • Exhaust, Std.	\$30.61
30-33331	HONDA® CRF™ 450R/ RX/ WE 2017-2019 • Gasket Kit	\$69.99
30-33340	HONDA® CRF™ 450R 2002-2006 • Cylinder Head Service Kit	\$388.67
30-30640	HONDA® CRF™ 450R 2002-2008 • Valve Spring Kit	\$207.81
30-30220	HONDA® CRF™ 450R 2002-2008 • Valves • Black Diamond™ • Intake, Std	\$29.81
30-30223	HONDA® CRF™ 450R 2002-2008 • Valves • Black Diamond™ • Exhaust, Std	\$29.81
30-30200	HONDA® CRF™ 450R 2002-2008 • Valve Guide • C630 Bronze • Intake, Std.	\$14.36
30-30210	HONDA® CRF™ 450R 2002-2008 • Valve Guide • C630 Bronze • Exhaust, Std.	\$14.36
30-33341	HONDA® CRF™ 450R 2002-2006 • Gasket Kit	\$72.75
30-33350	HONDA® CRF™ 450R 2007-2008 • Cylinder Head Service Kit	\$388.67
30-33351	HONDA® CRF™ 450R 2007-2008 • Gasket Kit	\$72.75
30-33360	HONDA® TRX™ 450R / ER 2006-2014 • Cylinder Head Service Kit	\$395.67
30-30920	HONDA® TRX™ 450R / ER 2006-2014 • Valve Spring Kit	\$207.81
30-30950	HONDA® TRX™ 450R / ER 2006-2014 • Valves • Black Diamond™ • Intake, Std	\$29.81
30-30953	HONDA® TRX™ 450R / ER 2006-2014 • Valves • Black Diamond™ • Exhaust, Std	\$29.81
30-30930	HONDA® TRX™ 450R / ER 2006-2014 • Valve Guide • C630 Bronze • Intake, Std.	\$14.36
30-30940	HONDA® TRX™ 450R / ER 2006-2014 • Valve Guide • C630 Bronze • Exhaust, Std.	\$14.36
30-33361	HONDA® TRX™ 450R / ER 2006-2014 • Gasket Kit	\$80.99
40-41500	KAWASAKI® KX250F™ 2004-2006 • Cylinder Head Service Kit	\$482.72
40-40100	KAWASAKI® KX250F™ 2004-2016 • Valve Spring Kit	\$220.26
40-40140	KAWASAKI® KX250F™ 2004-2016 • Valves • Black Diamond™ • Intake, Std	\$37.55
40-40143	KAWASAKI® KX250F™ 2004-2016 • Valves • Black Diamond™ • Exhaust, Std	\$37.55
40-40520	KAWASAKI® KX250F™ 2004-2016 • Valve Guide • C630 Bronze • Intake / Exhaust, Std.	\$30.61
40-40120	KAWASAKI® KX250F™ 2004-2016 • Valve Guide • C630 Bronze • Exhaust, Std.	\$30.61
40-41501	KAWASAKI® KX250F™ 2004-2006 • Gasket Kit	\$75.00
40-41510	KAWASAKI® KX250F™ 2007-2008 • Cylinder Head Service Kit	\$482.72
40-41511	KAWASAKI® KX250F™ 2007-2008 • Gasket Kit	\$75.00
40-41520	KAWASAKI® KX250F™ 2009-2016 • Cylinder Head Service Kit	\$482.72
40-41521	KAWASAKI® KX250F™ 2009-2016 • Gasket Kit	\$75.00
40-41470	KAWASAKI® KX 450F™ 2009-2015 • Cylinder Head Service Kit	\$396.18
40-40660	KAWASAKI® KX 450F™ 2009-2016 • Valve Spring Kit	\$220.26
40-40652	KAWASAKI® KX 450F™ 2009-2016 • Valves • Black Diamond™ • Intake, Std	\$29.81
40-40656	KAWASAKI® KX 450F™ 2009-2016 • Valves • Black Diamond™ • Exhaust, Std	\$29.81
40-40670	KAWASAKI® KX 450F™ 2009-2016 • Valve Guide • C630 Bronze • Intake / Exhaust, Std.	\$14.36
40-41471	KAWASAKI® KX 450F™ 2009-2015 • Gasket Kit	\$69.13
40-41480	KAWASAKI® KX 450F™ 2016 • Cylinder Head Service Kit	\$396.18
40-41481	KAWASAKI® KX 450F™ 2016 • Gasket Kit	\$69.13
82-83150	POLARIS® RZR™ XP1000 2015-2018 • Cylinder Head Service Kit	\$652.02
82-82600	POLARIS® RZR™ XP1000 / XP TURBO 2015-2018 • Valve Spring Kit	\$232.66
82-82612	POLARIS® RZR™ XP1000 2015-2018 • Valves • Black Diamond™ • Intake, Std	\$37.55
82-82616	POLARIS® RZR™ XP1000 2015-2018 • Valves • Black Diamond™ • Exhaust, Std	\$37.55
82-82620	POLARIS® RZR™ XP1000 / XP TURBO 2015-2018 • Valve Guide • C630 Bronze • Intake, Std.	\$18.54
82-82630	POLARIS® RZR™ XP1000 / XP TURBO 2015-2018 • Valve Guide • C630 Bronze • Exhaust, Std.	\$18.54
82-83151	POLARIS® RZR™ XP1000 2015-2018 • Gasket Kit	\$85.66

CYLINDER HEAD SERVICE KIT



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KPMI P/N	Description	Retail
82-83160	POLARIS® RZR™ XP TURBO 2016-2018 • Cylinder Head Service Kit	\$686.97
82-83112H	POLARIS® RZR™ XP TURBO 2016-2018 • Valves • White Diamond • Intake, Std	\$37.55
82-83116K	POLARIS® RZR™ XP TURBO 2016-2018 • Valves • White Diamond™ • Exhaust, Std	\$47.83
82-83161	POLARIS® RZR™ XP TURBO 2016-2018• Gasket Kit	\$85.66
60-61600	SUZUKI® RM-Z250™ 2010-2017 • Cylinder Head Service Kit	\$412.25
60-60500	SUZUKI® RM-Z250™ 2010-2017 • Valve Spring Kit	\$220.26
60-60512H	SUZUKI® RM-Z250™ 2010-2017 • Valves • White Diamond® • Intake, Std	\$37.55
60-60516H	SUZUKI® RM-Z250™ 2010-2017 • Valves • White Diamond™® • Exhaust, Std	\$37.55
60-60520	SUZUKI® RM-Z250™ 2010-2017 • Valve Guide • C630 Bronze • Intake / Exhaust, Std.	\$14.36
60-61601	SUZUKI® RM-Z250™ 2010-2017 • Gasket Kit	\$57.10
60-61610	SUZUKI® RM-Z450™ 2008-2018 • Cylinder Head Service Kit	\$426.17
60-60700	SUZUKI® RM-Z450™ 2008-2018 • Valve Spring Kit	\$220.26
60-60712	SUZUKI® RM-Z450™ 2008-2018 • Valves • Black Diamond™ • Intake, Std	\$37.55
60-60718	SUZUKI® RM-Z450™ 2008-2018 • Valves • Black Diamond™ • Exhaust, Std	\$37.55
60-60730	SUZUKI® RM-Z450™ 2008-2018 • Valve Guide • C630 Bronze • Intake / Exhaust, Std.	\$14.36
60-61611	SUZUKI® RM-Z450™ 2008-2018 • Gasket Kit	\$73.48
80-82050	YAMAHA® YZ450F 2003-'05 / WR450 2003-'06 • Cylinder Head Service Kit	\$566.65
80-80206	YAMAHA® Vrious 450's 2003-2016 • Valve Spring Kit	\$317.71
80-80213H	YAMAHA® Vrious 450's 2003-2016 • Valves • White Diamond® • Intake, Std	\$37.55
80-80215H	YAMAHA® Vrious 450's 2003-2016 • Valves • White Diamond® • Intake, Std	\$37.55
80-80217H	YAMAHA® Vrious 450's 2003-2016 • Valves • White Diamond™® • Exhaust, Std	\$37.55
80-80220	YAMAHA® Vrious 450's 2003-2016 • Valve Guide • C630 Bronze • Intake, Std.	\$14.36
80-80230	YAMAHA® Vrious 450's 2003-2016 • Valve Guide • C630 Bronze • Exhaust, Std.	\$14.36
80-82051	YAMAHA® YZ450F 2003-'05 / WR450 2003-'06 • Gasket Kit	\$89.38
80-82060	YAMAHA® YZ450F 2006-'09 / WR450 2007-'15 / YFZ450R 2009-'16 • Cylinder Head Service Kit	\$553.39
80-82061	YAMAHA® YZ450F 2006-'09 / WR450 2007-'15 / YFZ450R 2009-'16 • Gasket Kit	\$73.80
80-82070	YAMAHA® YZ™ 450F 2014-'17 / 450FX 2014-16-'18 • Cylinder Head Service Kit	\$381.21
80-80750	YAMAHA® YZ™ 450F 2014-'17 / 450FX 2014-16-'18 • Valve Spring Kit	\$207.81
80-80872	YAMAHA® YZ™ 450F 2014-'17 / 450FX 2014-16-'18 • Valves • Black Diamond™ • Intake, Std	\$29.81
80-80876	YAMAHA® YZ™ 450F 2014-'17 / 450FX 2014-16-'18 • Valves • Black Diamond™ • Exhaust, Std	\$29.81
80-80770	YAMAHA® YZ™ 450F 2014-'17 / 450FX 2014-16-'18 • Valve Guide • C630 Bronze • Intake, Std.	\$16.44
80-80780	YAMAHA® YZ™ 450F 2014-'17 / 450FX 2014-16-'18 • Valve Guide • C630 Bronze • Exhaust, Std.	\$16.44
80-82071	YAMAHA® YZ™ 450F 2014-'17 / 450FX 2014-16-'18 • Gasket Kit	\$55.65
80-82080	YAMAHA® VARIOUS 700'S 2006-2019 • Cylinder Head Service Kit	\$394.08
80-80410	YAMAHA® VARIOUS 700'S 2006-2019 • Valve Spring Kit	\$166.54
80-80430	YAMAHA® VARIOUS 700'S 2006-2019 • Valves • Black Diamond™ • Intake, Std	\$37.55
80-80433	YAMAHA® VARIOUS 700'S 2006-2019 • Valves • Black Diamond™ • Exhaust, Std	\$37.55
80-80420	YAMAHA® VARIOUS 700'S 2006-2019 • Valve Guide • C630 Bronze • Intake / Exhaust, Std.	\$14.36
80-82081	YAMAHA® VARIOUS 700'S 2006-2019 • Gasket Kit	\$89.44
80-82090	YAMAHA® YXZ 1000R 2016-2019 • Cylinder Head Service Kit	\$893.41
80-81700	YAMAHA® YXZ 1000R 2016-2019 • Valve Spring Kit	\$327.59
80-81312	YAMAHA® YXZ 1000R 2016-2019 • Valves • Black Diamond™ • Intake, Std	\$37.55
80-81316	YAMAHA® YXZ 1000R 2016-2019 • Valves • Black Diamond™ • Exhaust, Std	\$37.55
80-81320	YAMAHA® YXZ 1000R 2016-2019 • Valve Guide • C630 Bronze • Intake / Exhaust, Std.	\$14.36
80-82091	YAMAHA® YXZ 1000R 2016-2019 • Gasket Kit	\$100.54

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