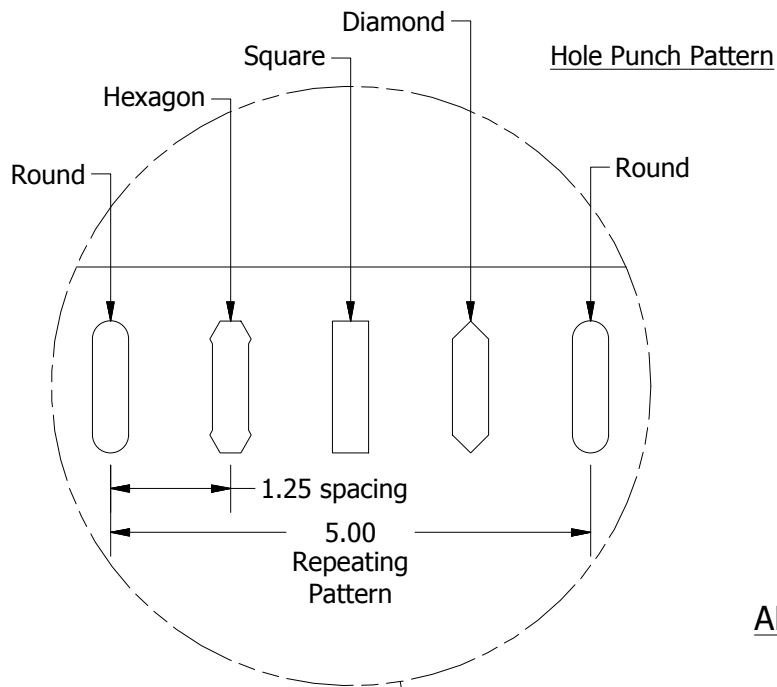
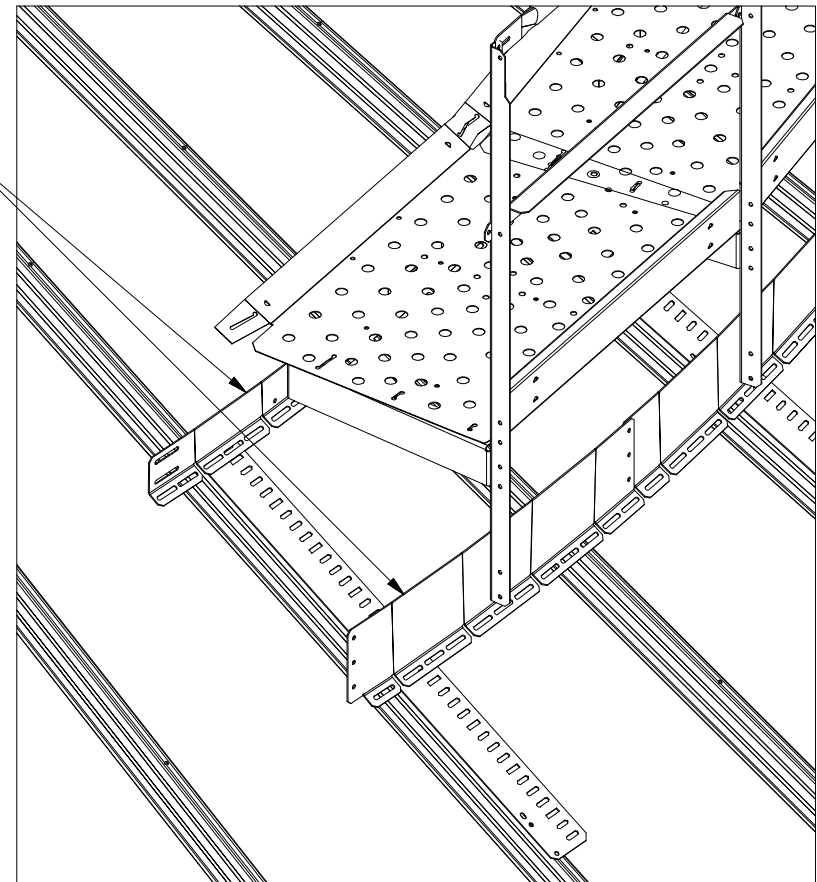
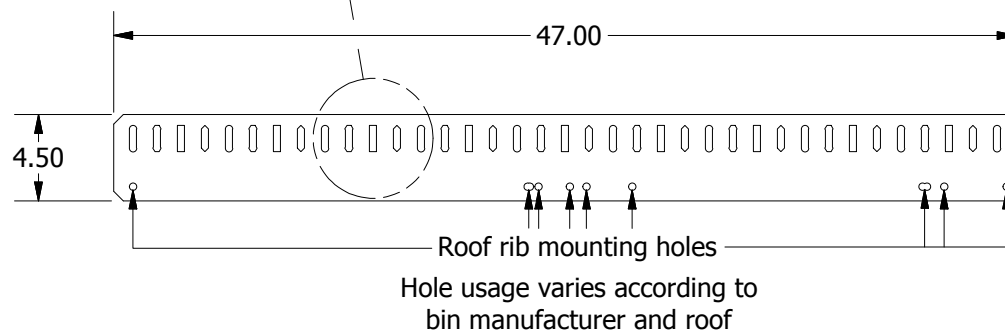


The inner and outer rings should be attached to the roof mounts using the matching hole shape, 5 spaces apart.
 For example, if the outer ring is mounted in the square punched holes, the inner ring should also be in the square punched holes, 5 spaces up.
 The pattern is repeated continuously on every roof mount.

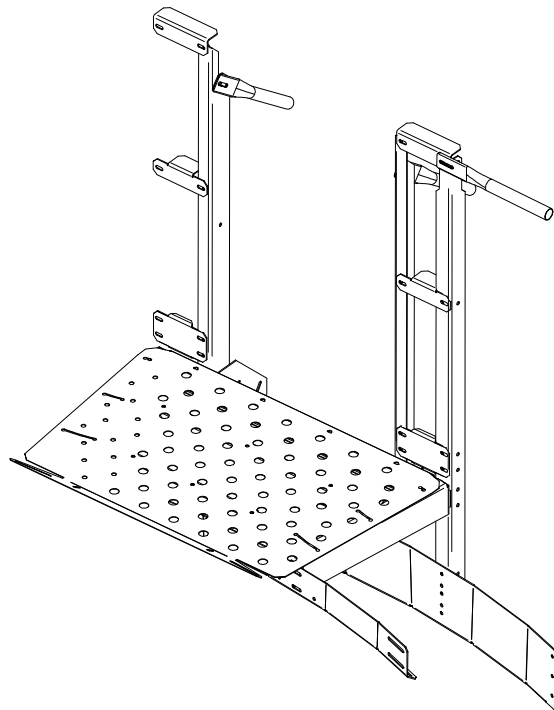
Each deck section is equivalent to 1' of the deck diameter at the outer ring.
 For example, a 48' diameter deck will equal 48 deck sections.
 The maximum number of roof mounts will be 2 per deck section.



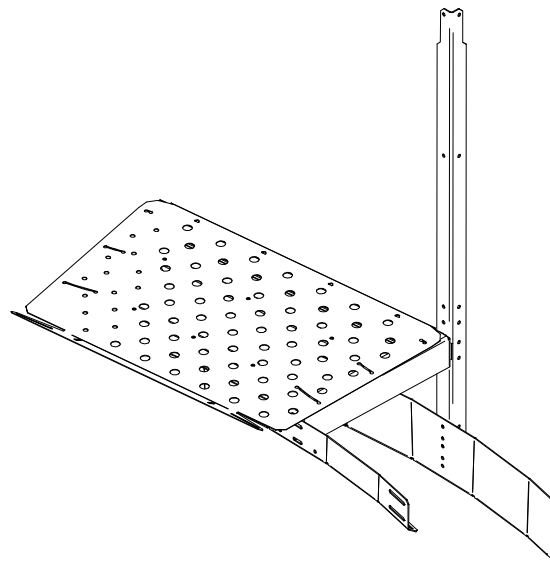
ARD-M01, A-Series Roof Deck Mount



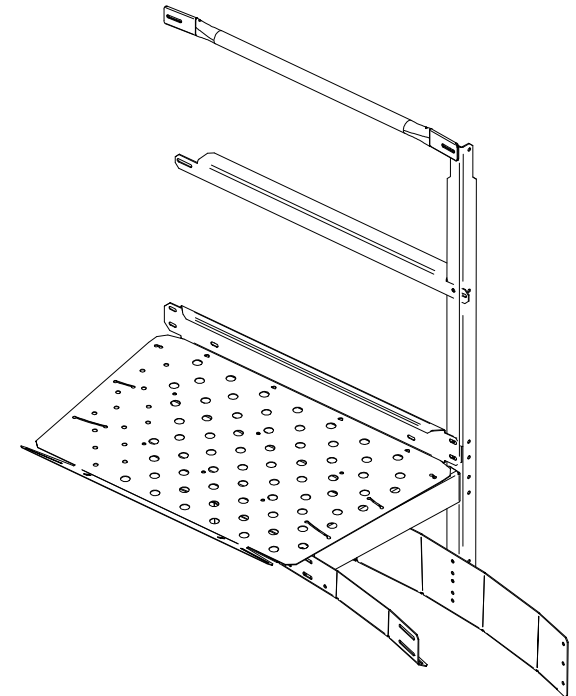
DRAWN Bill Huff	7/1/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck Mount	
APPROVED			
		SIZE A	DWG NO ARD-M01 Roof Mount
		SCALE	REV 1
		SHEET 1 OF 1	



Entry Section



Landing Section



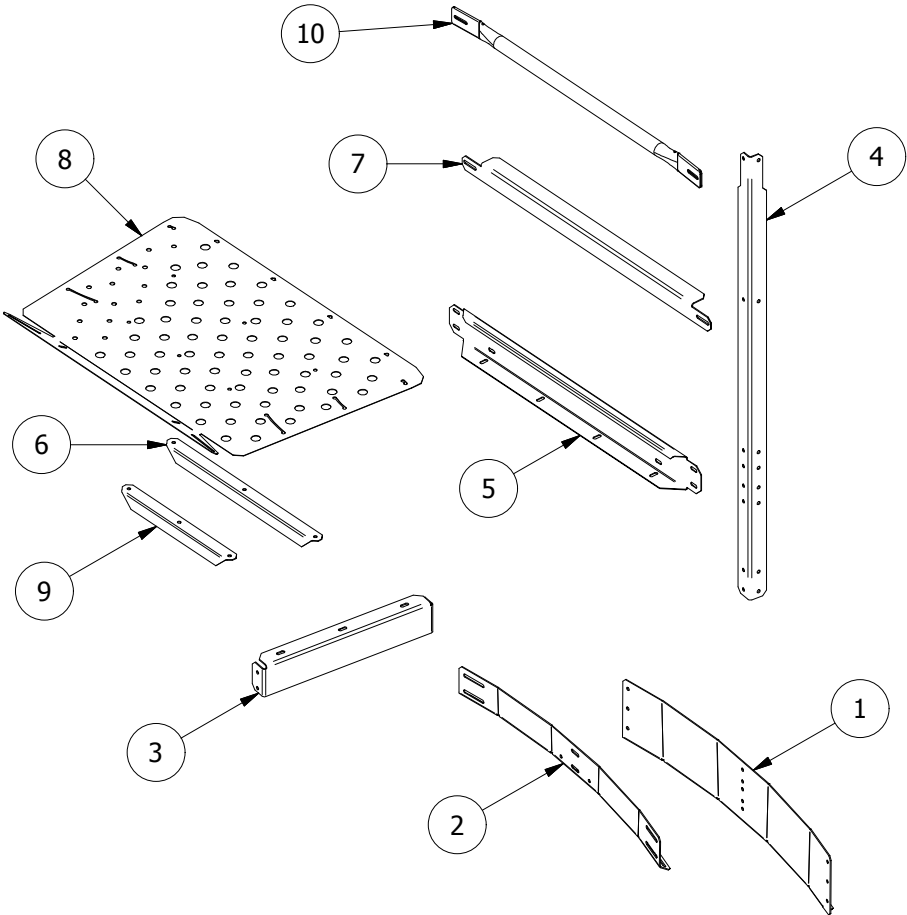
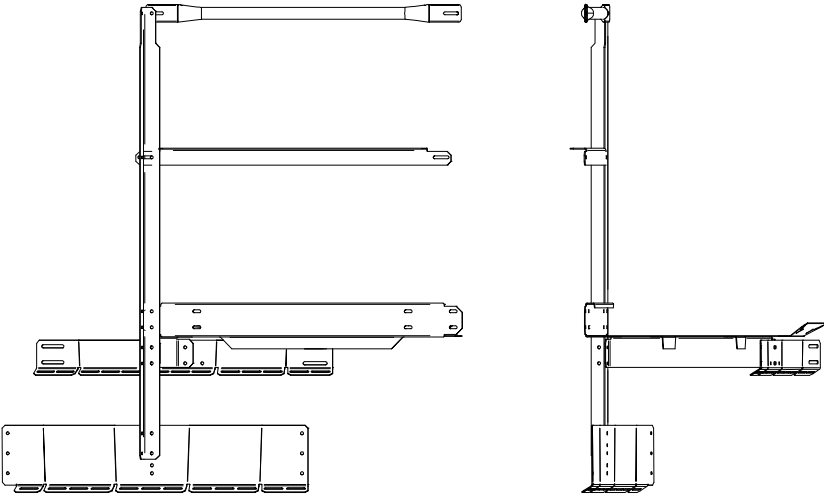
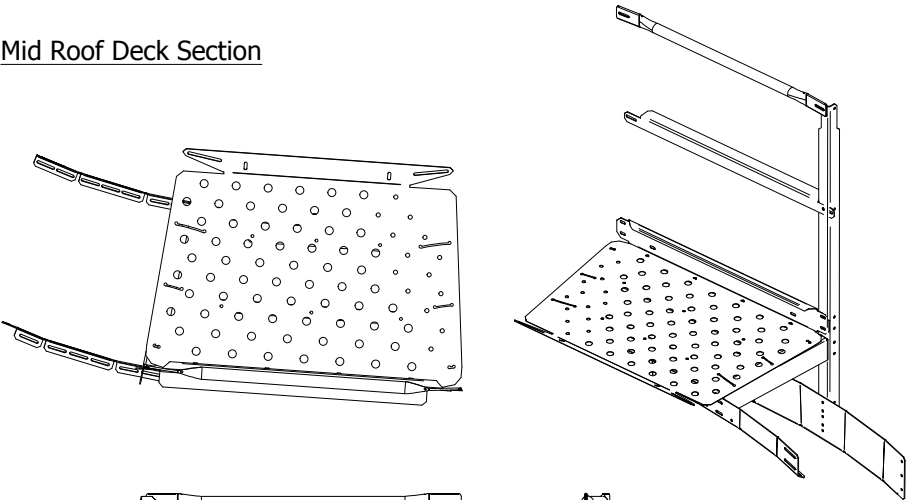
Mid Roof Deck Section



DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck 12'-36' Diam.	
APPROVED			
SIZE	A	DWG NO	ARD1236 deck section
SCALE			REV 1
		SHEET 1 OF 4	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ARD-1001	Roof Deck Outer Ring Segment
2	1	ARD-1003	Roof Deck Inner Ring Segment
3	1	ARD-1009	Deck Riser
4	1	ARD-1007	Deck Post
5	2	ARD-1021	A-Series Deck Outer Kickboard
6	1	ARD-1011	A-Series Inner Deck Brace
7	1	ARD-1025	Mid-Rail
8	1	ARD-1033	A-Series Inner Deck 12-36
9	1	ARD-1013	A-Series Short Inner Deck Brace
10	1	ARD-1224	Handrail

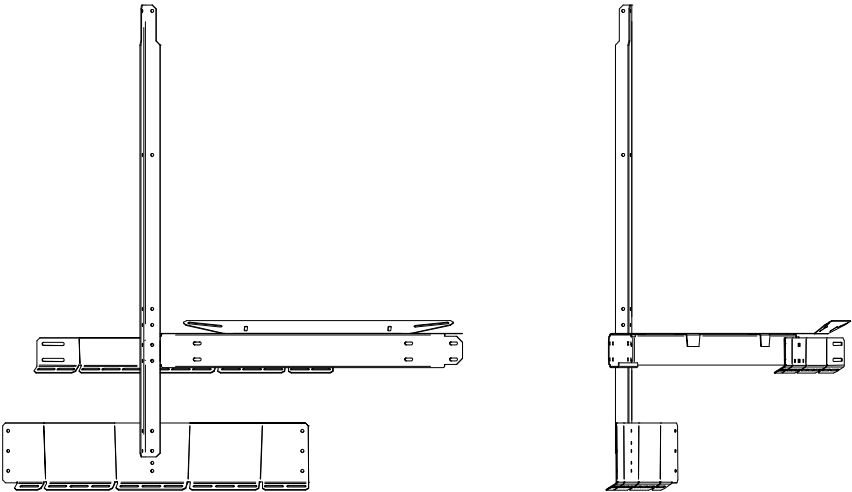
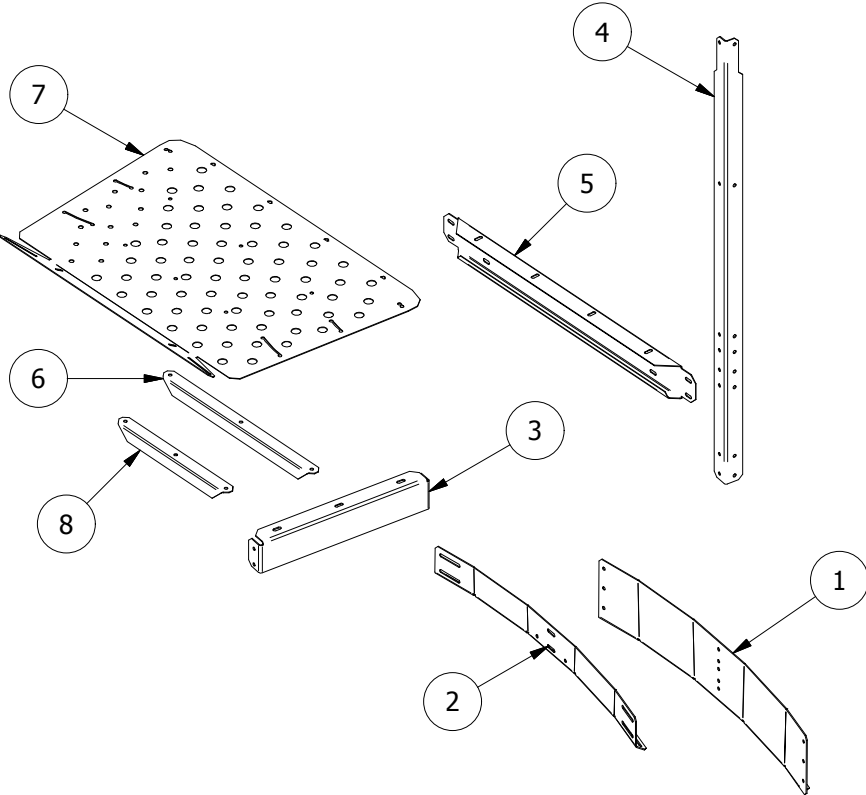
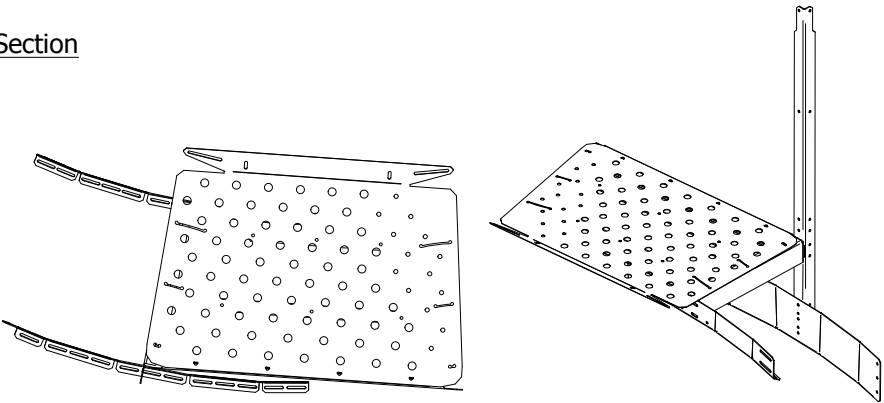
Mid Roof Deck Section



DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck 12'-36' Diam.	
APPROVED			
SIZE A		DWG NO ARD1236 deck section	REV 1
SCALE		SHEET 2 OF 4	

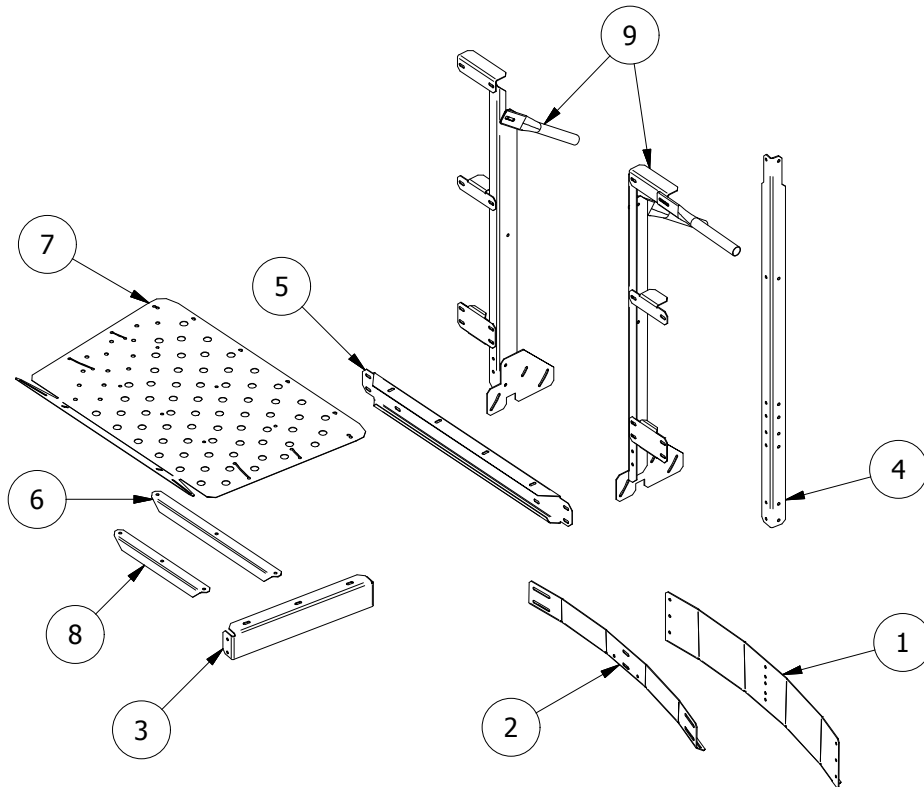
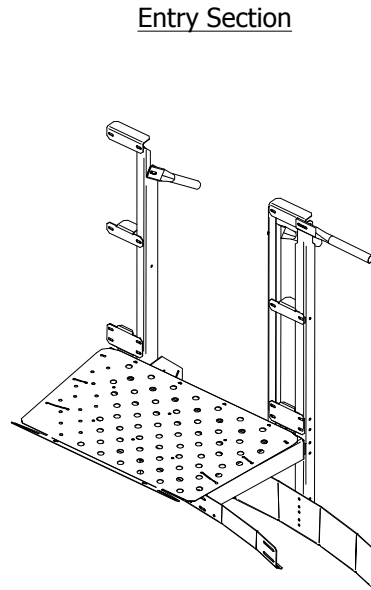
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ARD-1001	Roof Deck Outer Ring Segment
2	1	ARD-1003	Roof Deck Inner Ring Segment
3	1	ARD-1009	Deck Riser
4	1	ARD-1007	Deck Post
5	2	ARD-1021	A-Series Deck Outer Kickboard
6	1	ARD-1011	A-Series Inner Deck Brace
7	1	ARD-1033	A-Series Inner Deck 12-36
8	1	ARD-1013	A-Series Short Inner Deck Brace

Landing Section

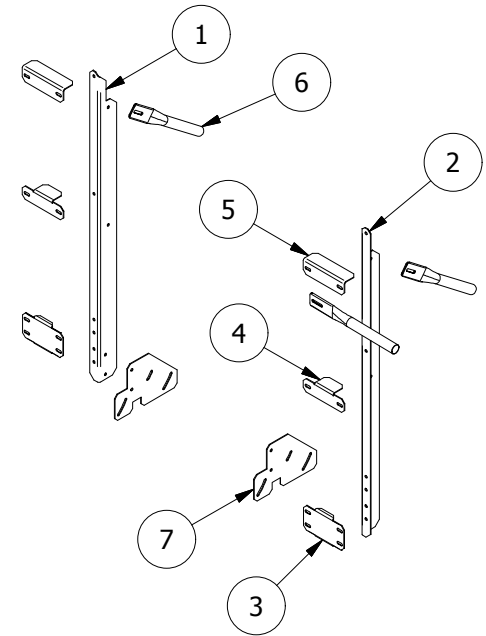


DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck 12'-36' Diam.	
APPROVED			
		SIZE A	DWG NO ARD1236 deck section
		SCALE	REV 1
			SHEET 3 OF 4

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ARD-1001	Roof Deck Outer Ring Segment
2	1	ARD-1003	Roof Deck Inner Ring Segment
3	1	ARD-1009	Deck Riser
4	1	ARD-1007	Deck Post
5	2	ARD-1021	A-Series Deck Outer Kickboard
6	1	ARD-1011	A-Series Inner Deck Brace
7	1	ARD-1033	A-Series Inner Deck 12-36
8	1	ARD-1013	A-Series Short Inner Deck Brace
9	1	ARD0001	A-Series Roof Deck Entry Posts



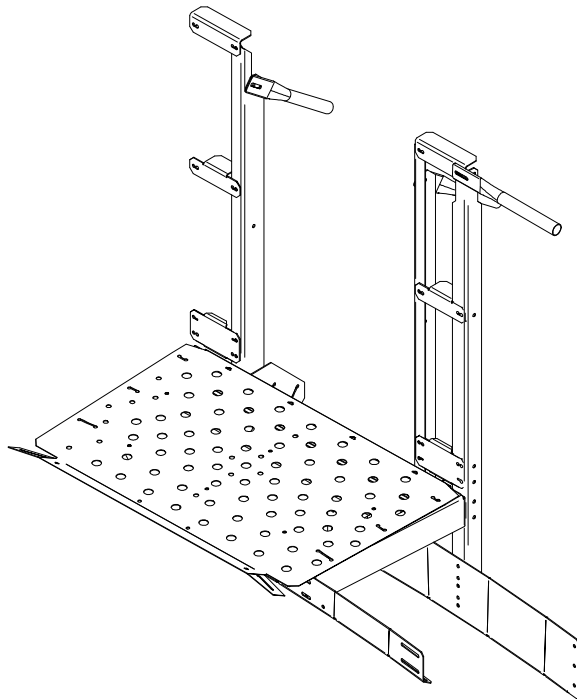
ARD0001 ENTRY SUB-ASSY			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ARD-0003	A-Series Right Entry Post
2	1	ARD-0004	A-Series Left Entry Post
3	2	ARD-0014	Entry Kickboard
4	2	ARD-0016	Entry Mid-Rail
5	2	ARD-0015	Entry Handrail
6	3	ARD-0020	Handrail Stub
7	2	ARD-1008	Entry Leveling Plate



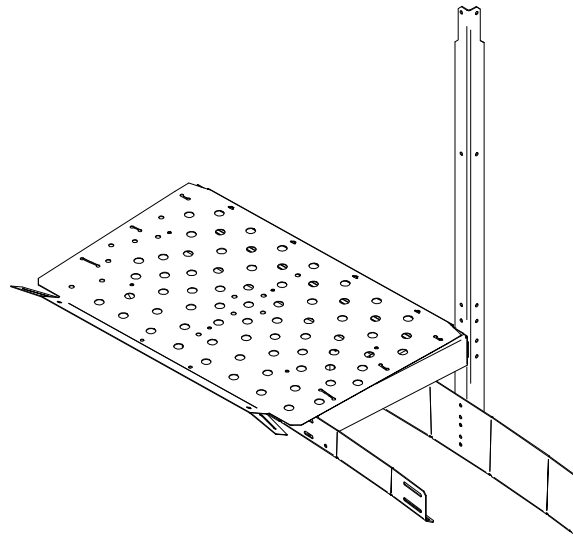
GREENE
GALVANIZED STAIRS

DRAWN Bill Huff	3/2/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck 12'-36' Diam.	
APPROVED			
		SIZE A	DWG NO ARD1236 deck section
		SCALE	REV 1
			SHEET 4 OF 4

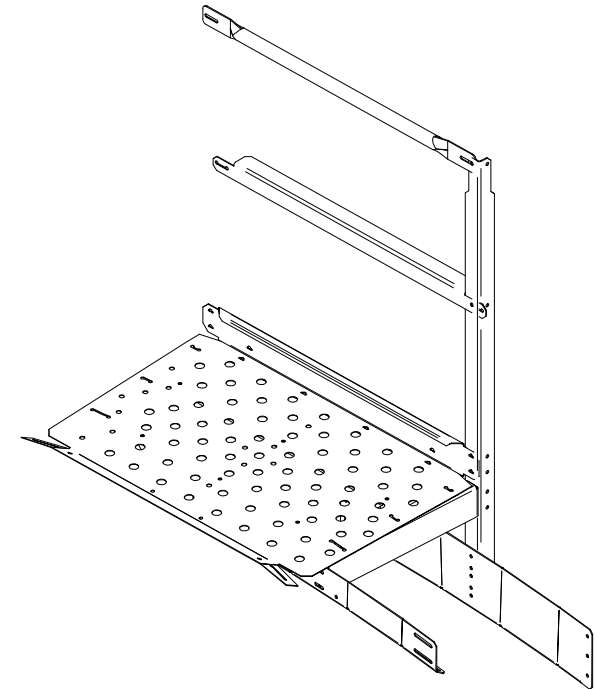
R08282015



Entry Section



Landing Section



Mid Roof Deck Section

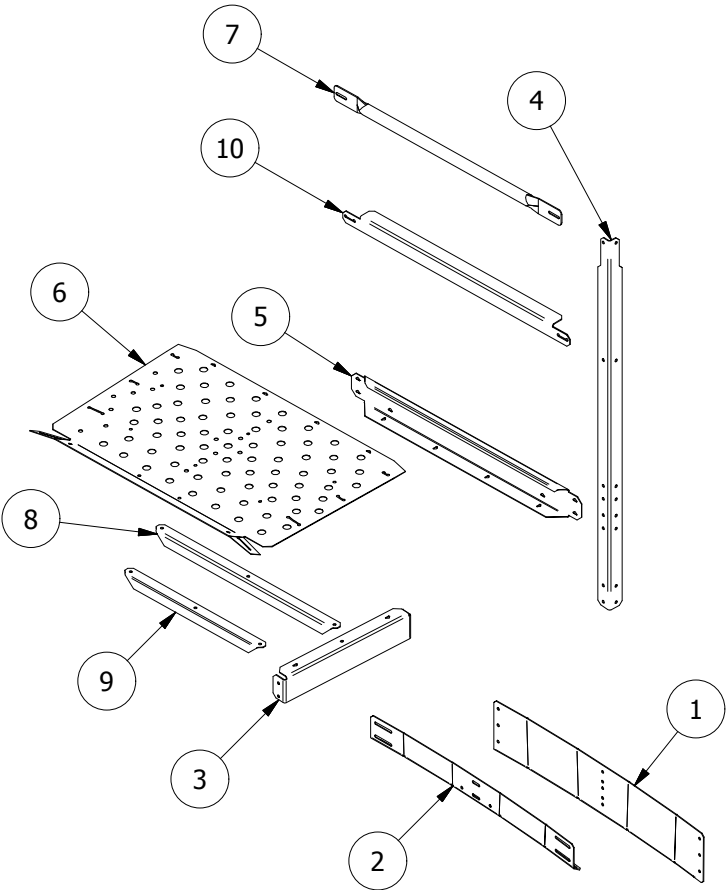
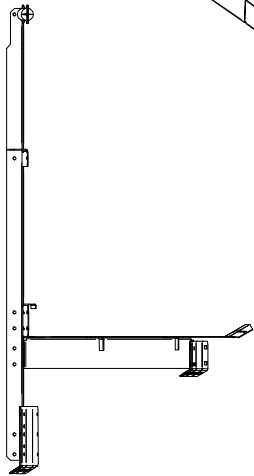
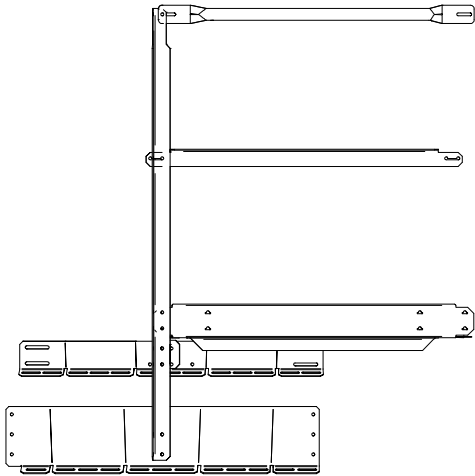
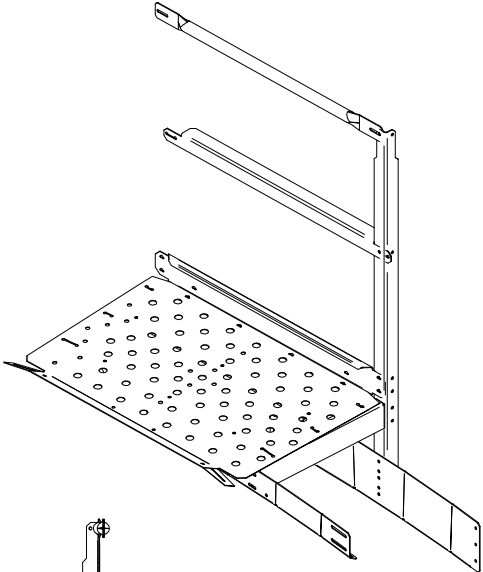
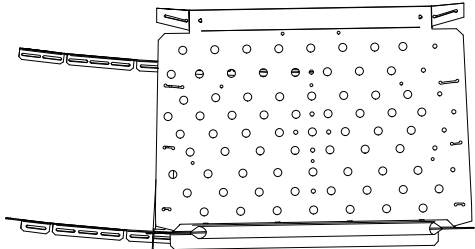


DRAWN Bill Huff	2/27/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-SERIES ROOF DECK 24'-80' DIAM.		
APPROVED				
SIZE	A	DWG NO	ARD2480 deck section	REV 1
SCALE		SHEET 1 OF 4		

R08282015

PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1001 outer ring
2	1	ARD-1003 inner ring mid
3	1	ARD-1009 riser
4	1	ARD-1007 Post
5	2	ARD-1021 kickboard
6	1	ARD-1032 mid deck
7	1	ARD-1024 handrail
8	1	ARD-1012 long deck brace
9	1	ARD-1011 inner deck brace
10	1	ARD-1025 midrail

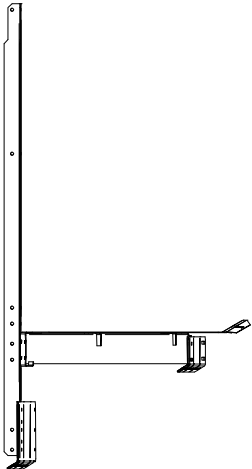
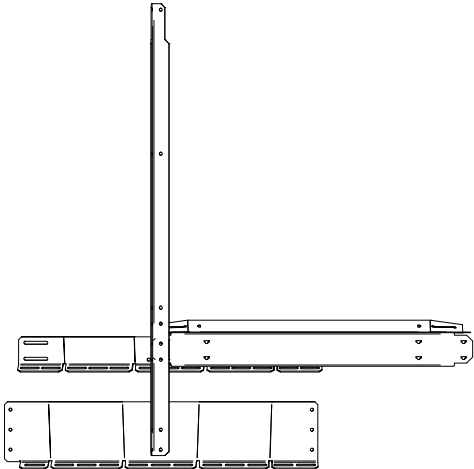
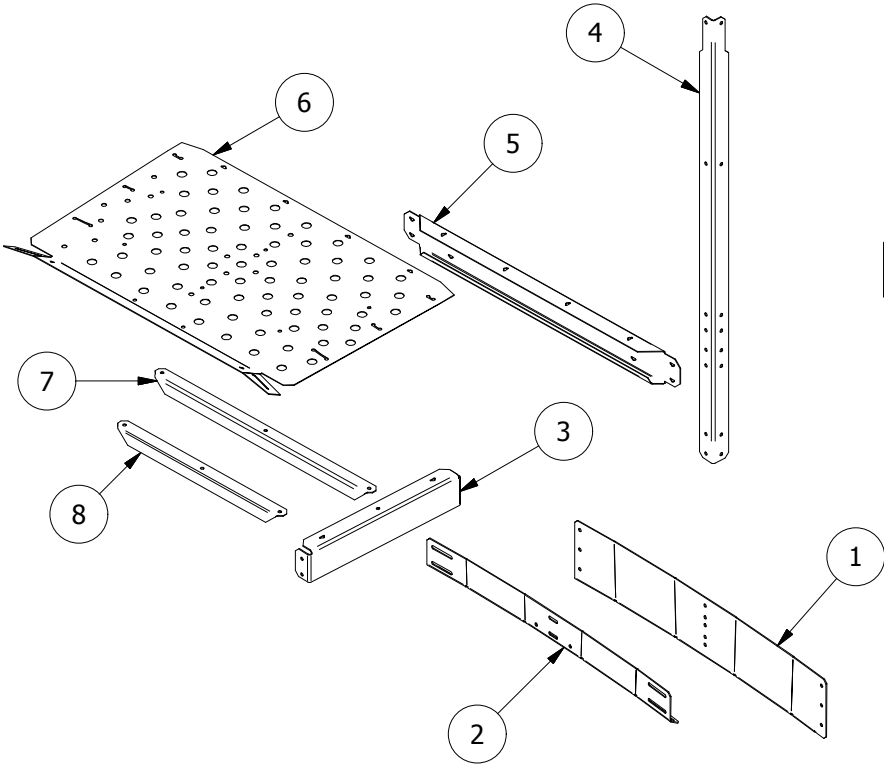
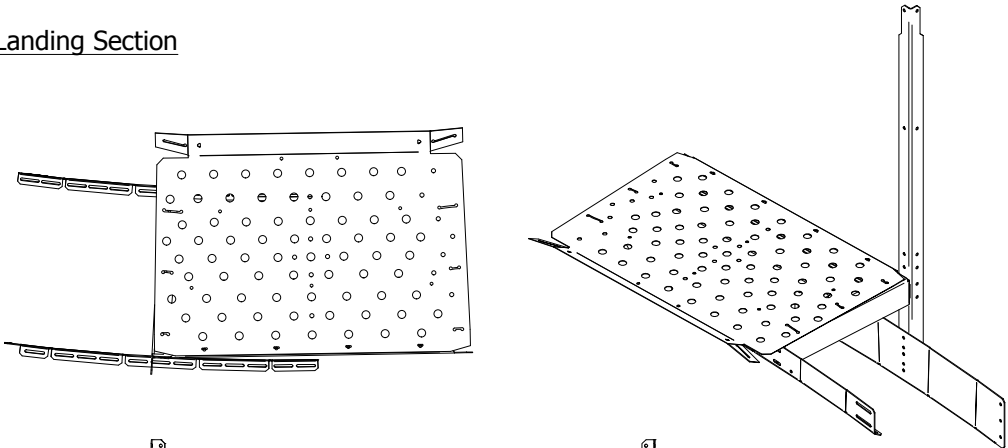
Mid Roof Deck Section



DRAWN Bill Huff	2/27/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-SERIES ROOF DECK 24'-80' DIAM.	
APPROVED			
SIZE A		DWG NO ARD2480 deck section	REV 1
SCALE		SHEET 2 OF 4	

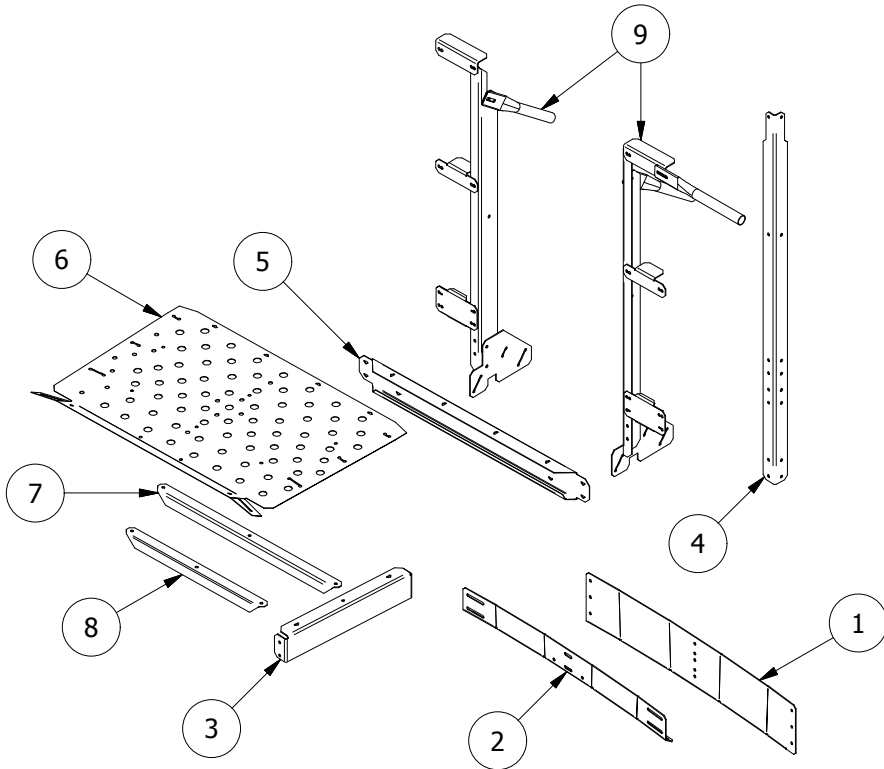
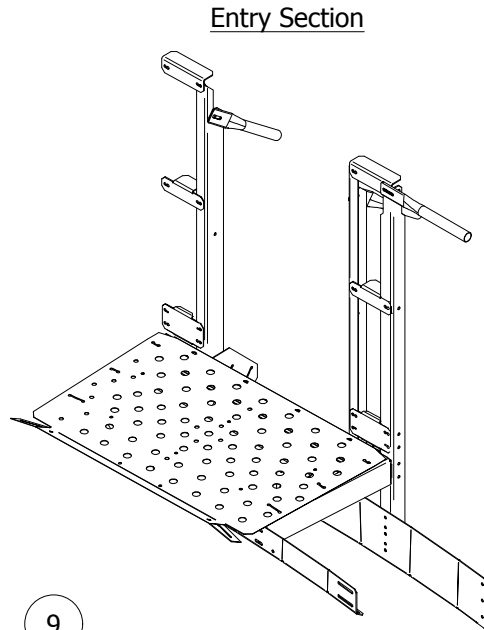
PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1001 outer ring
2	1	ARD-1003 inner ring mid
3	1	ARD-1009 riser
4	1	ARD-1007 Post
5	2	ARD-1021 kickboard
6	1	ARD-1032 mid deck
7	1	ARD-1012 long deck brace
8	1	ARD-1011 inner deck brace

Landing Section

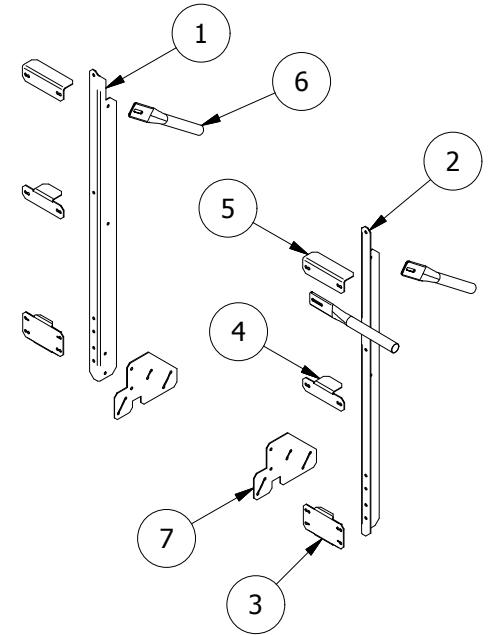


DRAWN Bill Huff	2/27/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-SERIES ROOF DECK 24'-80' DIAM.		
APPROVED				
		SIZE A	DWG NO ARD2480 deck section	REV 1
		SCALE	SHEET 3 OF 4	

PARTS LIST - ENTRY SECTION ASSY		
ITEM	QTY	PART NUMBER
1	1	ARD-1001 outer ring
2	1	ARD-1003 inner ring mid
3	1	ARD-1009 riser
4	1	ARD-1007 Post
5	2	ARD-1021 kickboard
6	1	ARD-1032 mid deck
7	1	ARD-1012 long deck brace
8	1	ARD-1011 inner deck brace
9	1	ARD0001 Entry



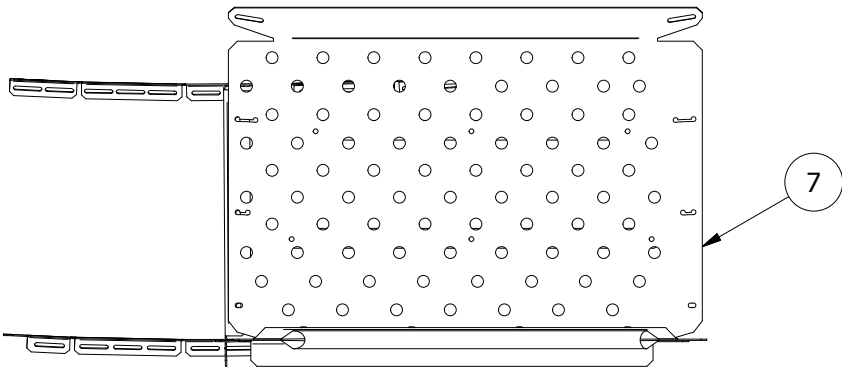
ARD0001 ENTRY SUB-ASSY		
ITEM	QTY	PART NUMBER
1	1	ARD-0003 entry right
2	1	ARD-0004 entry left
3	2	ARD-0014 entry kickboard
4	2	ARD-0016 entry midrail
5	2	ARD-0015 handrail entry
6	3	ARD-0020 handrail stub
7	2	ARD-1008 leveling plate



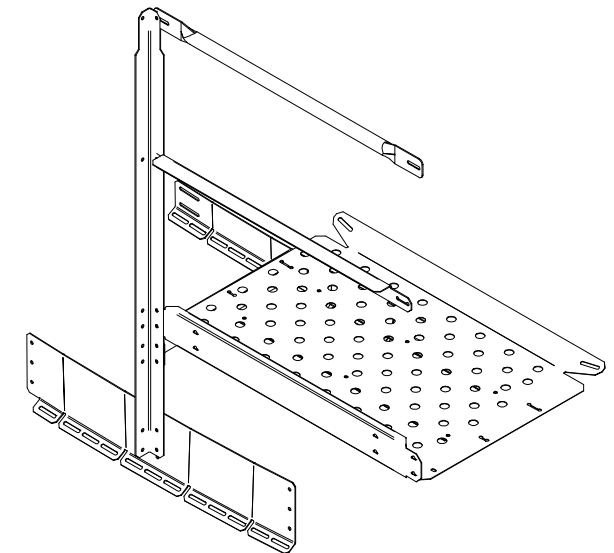
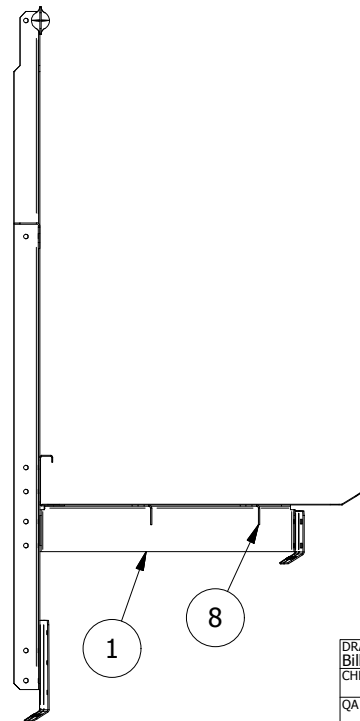
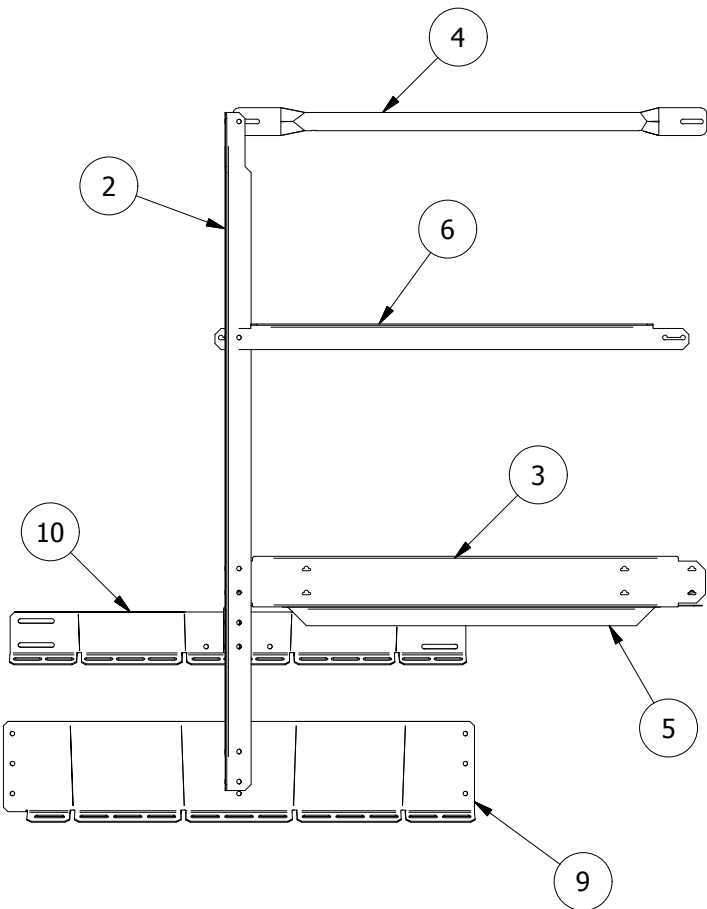
GREENE
GALVANIZED STAIRS

DRAWN Bill Huff	2/27/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-SERIES ROOF DECK 24'-80' DIAM.	
APPROVED			
		SIZE A	DWG NO ARD2480 deck section
		SCALE	REV 1
		SHEET 4 OF 4	

R08282015



Assembled View



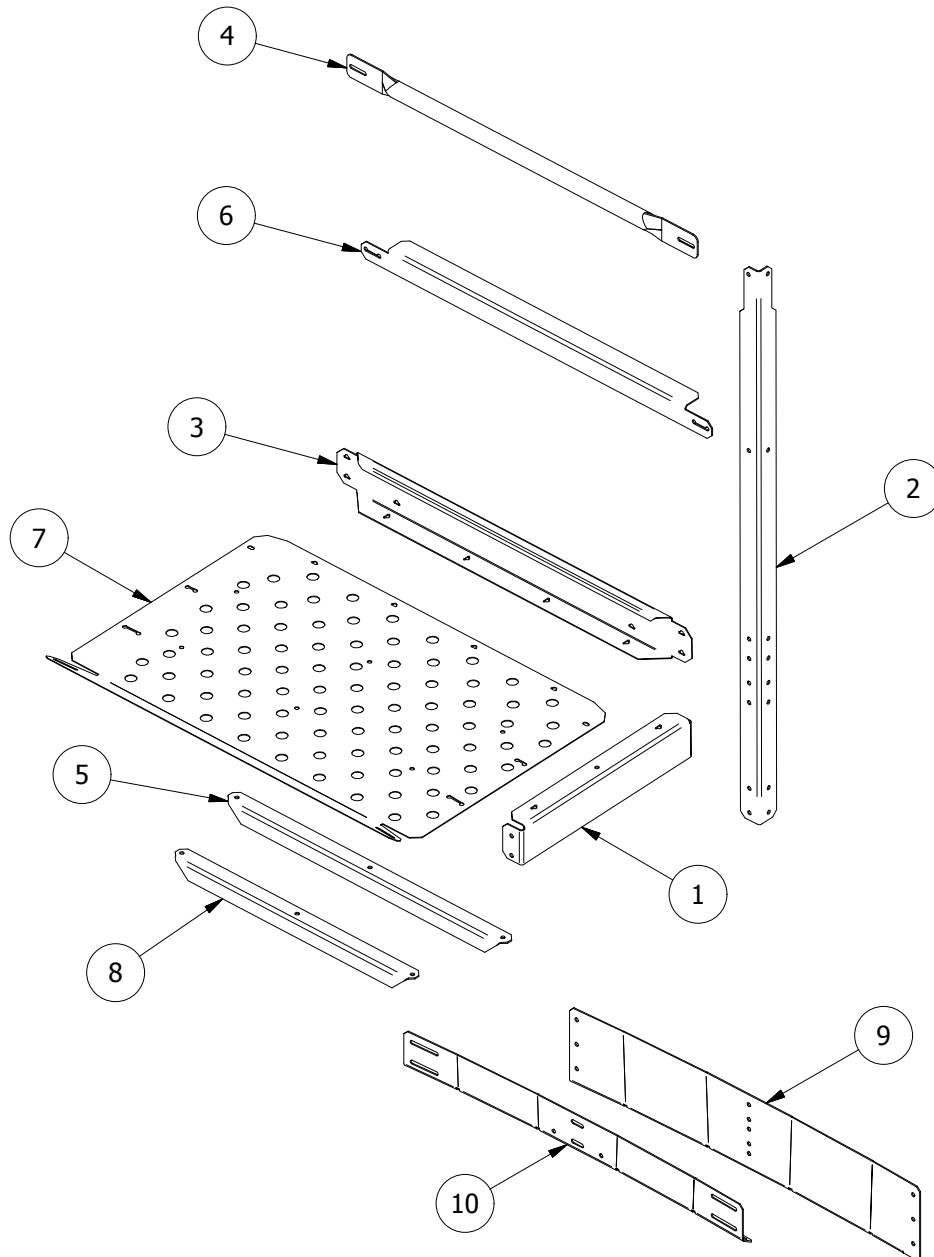
PARTS LIST

ITEM	QTY	PART NUMBER
1	1	ARD-1009 riser
2	1	ARD-1007 Post
3	1	ARD-1021 kickboard
4	1	ARD-1024 handrail
5	1	ARD-1012 long deck brace
6	1	ARD-1025 midrail
7	1	ARD-1034 deck outer
8	1	ARD-1010 outer deck brace
9	1	ARD-1001 outer ring
10	1	ARD-1003 inner ring mid

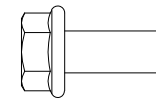


DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck	
APPROVED			
SIZE A		DWG NO ARD6018 deck section	REV 1
SCALE		SHEET 1 OF 3	

Exploded View



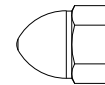
PARTS LIST		
ITEM	QTY	PART NUMBER
1	1	ARD-1009 riser
2	1	ARD-1007 Post
3	1	ARD-1021 kickboard
4	1	ARD-1024 handrail
5	1	ARD-1012 long deck brace
6	1	ARD-1025 midrail
7	1	ARD-1034 deck outer
8	1	ARD-1010 outer deck brace
9	1	ARD-1001 outer ring
10	1	ARD-1003 inner ring mid



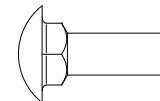
5/16-18 x 3/4 Flange Bolt



5/16-18 Whiz Lock Nut



5/16-18 High-Crown Acorn Nut



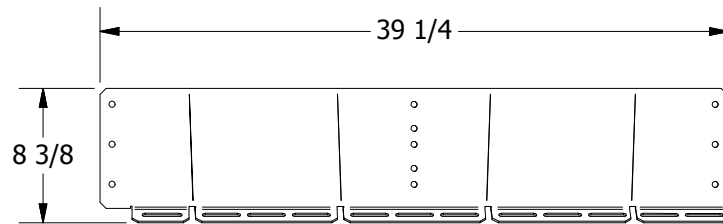
5/16-18 x 1 Carriage Bolt

5/16 x 1 carriage bolt, flange nut, and acorn nut used on top handrail.

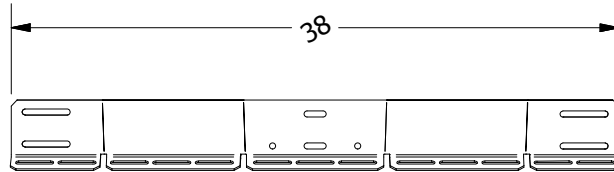
5/16 x 3/4 flange bolt and flange nut used on all other connections.

GREENE
GALVANIZED STAIRS

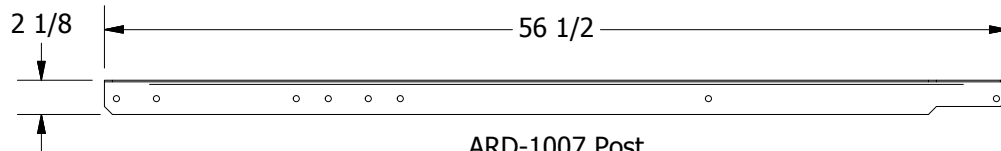
DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck	
APPROVED			
SIZE A		DWG NO ARD6018 deck section	REV 1
SCALE		SHEET 2 OF 3	



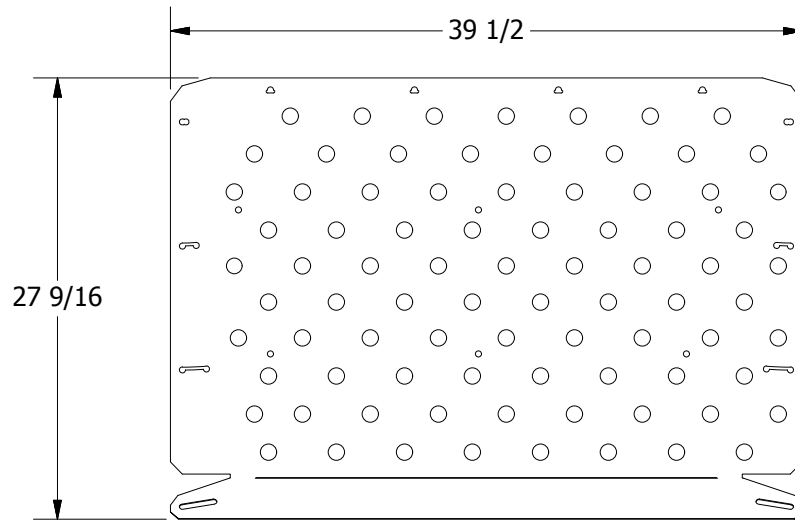
ARD-1001 outer ring



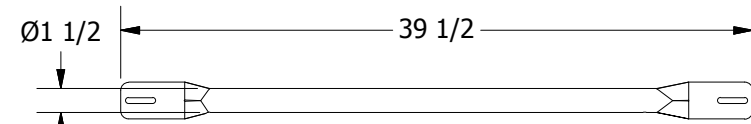
ARD-1003 inner ring mid



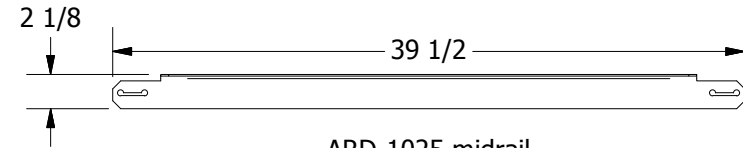
ARD-1007 Post



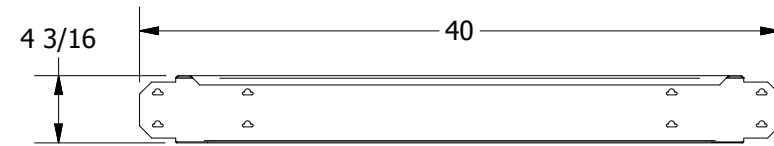
ARD-1034 deck outer



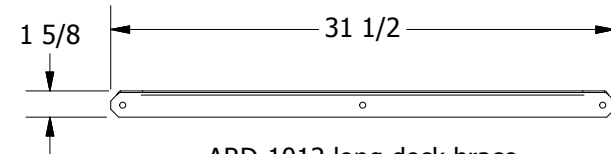
ARD-1024 handrail



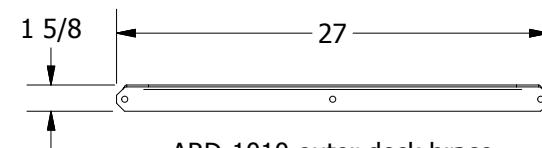
ARD-1025 midrail



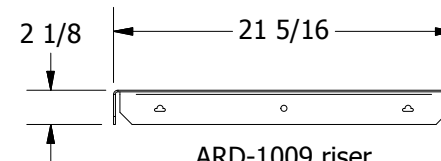
ARD-1021 kickboard



ARD-1012 long deck brace



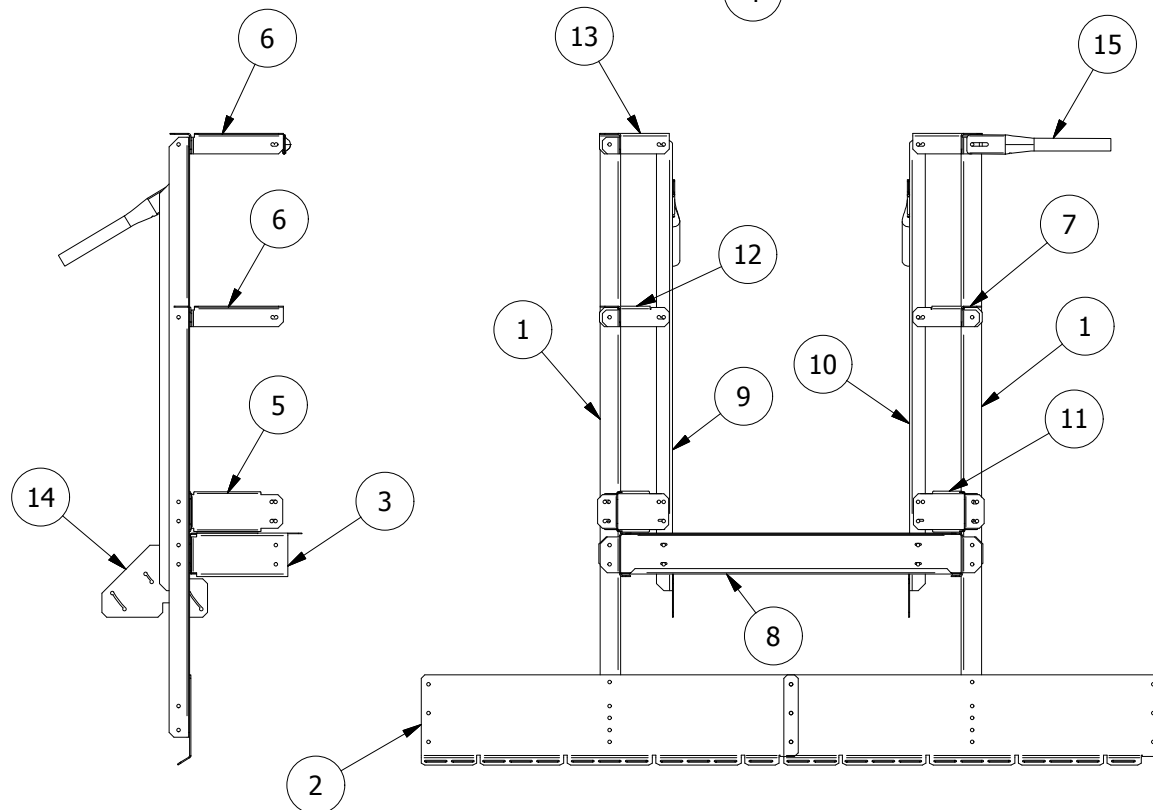
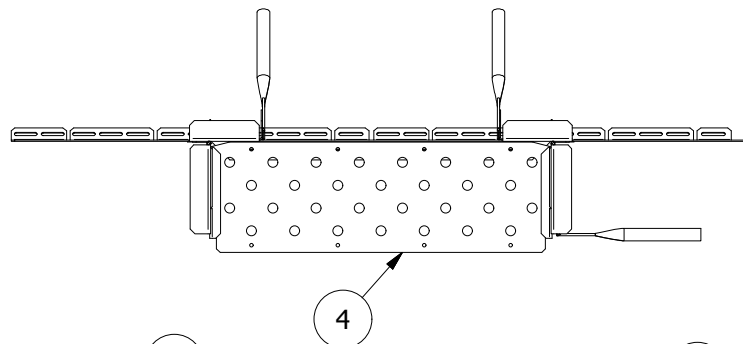
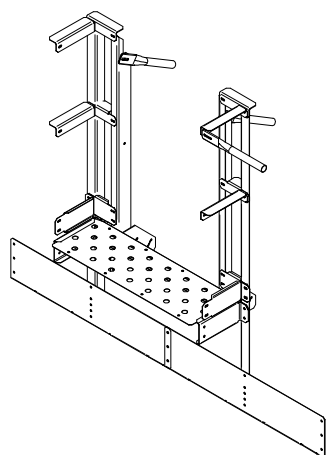
ARD-1010 outer deck brace



ARD-1009 riser



DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-Series Roof Deck		
APPROVED				
SIZE A		DWG NO ARD6018 deck section	REV 1	
SCALE		SHEET 3 OF 3		



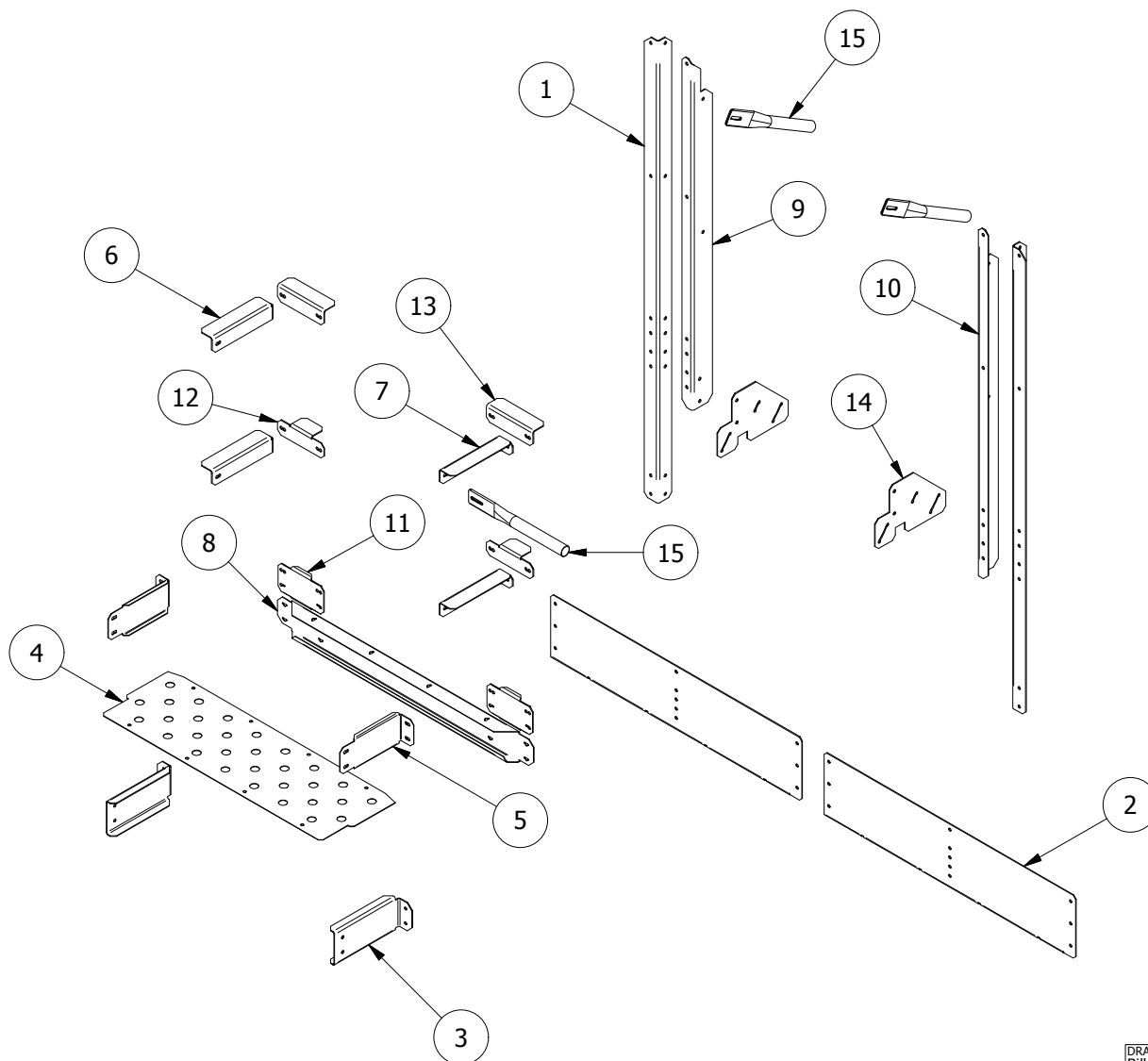
PARTS LIST

ITEM	QTY	PART NUMBER
1	2	ARD-0002 Post
2	2	ARD-0001 mount
3	2	ARD-0005 riser
4	1	ARD-0010 deck
5	2	ARD-0011 side kickboard
6	2	ARD-0012 handrail end right
7	2	ARD-0013 handrail end left
8	1	ARD-1021 kickboard
9	1	ARD-0003 entry right
10	1	ARD-0004 entry left
11	2	ARD-0014 entry kickboard
12	2	ARD-0016 entry midrail
13	2	ARD-0015 handrail entry
14	2	ARD-1008 leveling plate
15	3	ARD-0020 handrail stub



DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Base Landing Deck	
APPROVED			
		SIZE A	DWG NO ARD0010 base landing
		SCALE	REV 1
		SHEET 1 OF 3	

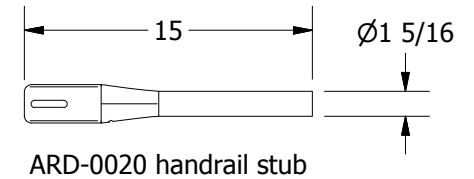
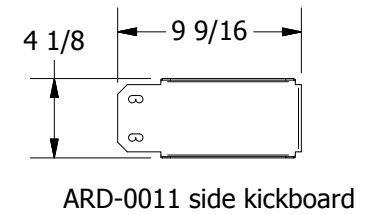
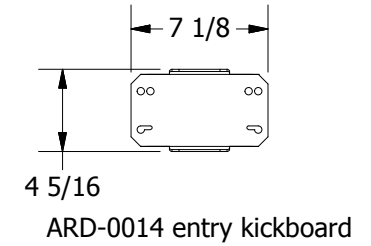
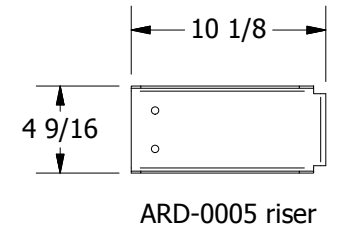
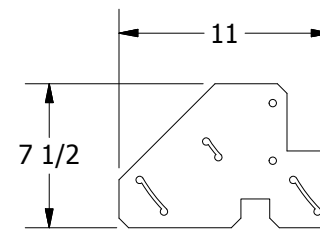
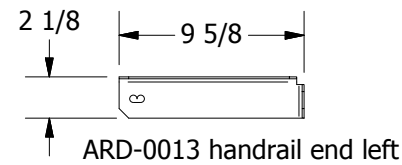
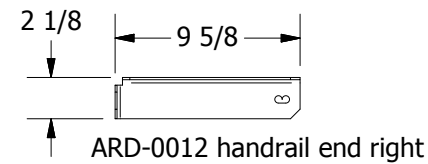
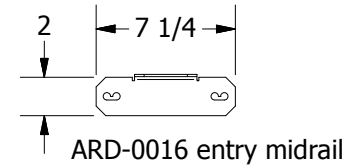
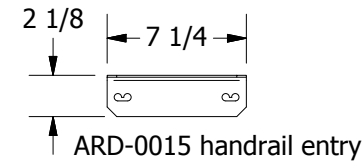
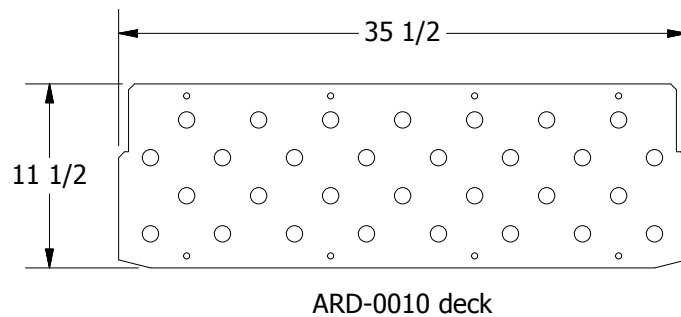
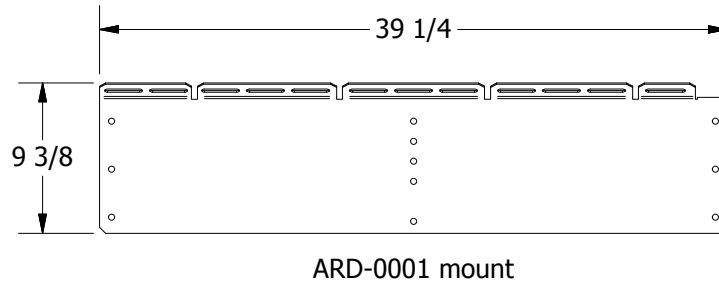
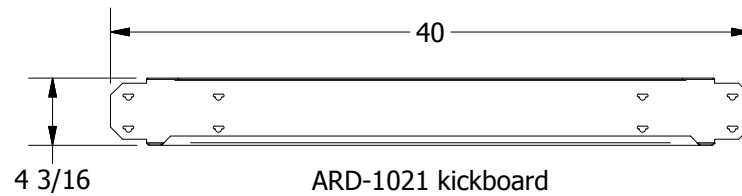
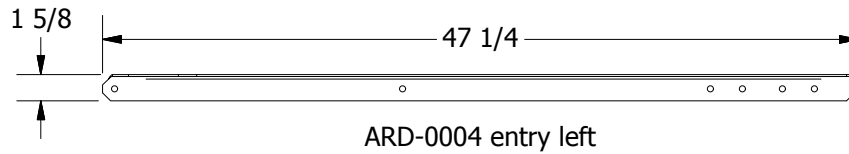
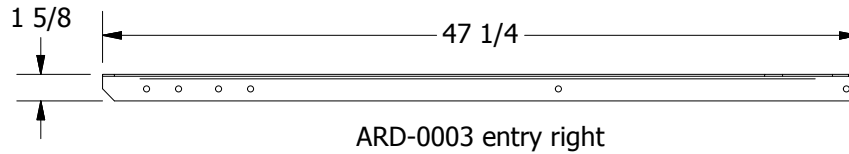
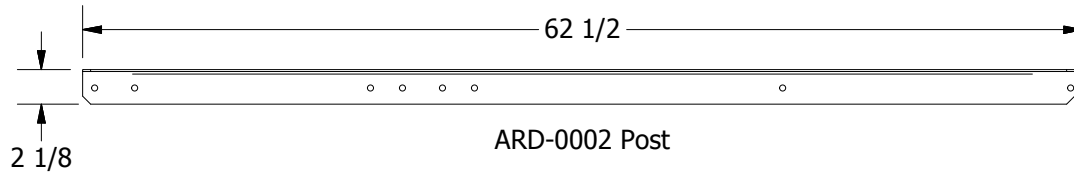
PARTS LIST		
ITEM	QTY	PART NUMBER
1	2	ARD-0002 Post
2	2	ARD-0001 mount
3	2	ARD-0005 riser
4	1	ARD-0010 deck
5	2	ARD-0011 side kickboard
6	2	ARD-0012 handrail end right
7	2	ARD-0013 handrail end left
8	1	ARD-1021 kickboard
9	1	ARD-0003 entry right
10	1	ARD-0004 entry left
11	2	ARD-0014 entry kickboard
12	2	ARD-0016 entry midrail
13	2	ARD-0015 handrail entry
14	2	ARD-1008 leveling plate
15	3	ARD-0020 handrail stub



GREENE
GALVANIZED STAIRS

DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Base Landing Deck	
APPROVED			
		SIZE A	DWG NO ARD0010 base landing
		SCALE	REV 1
		SHEET 2 OF 3	

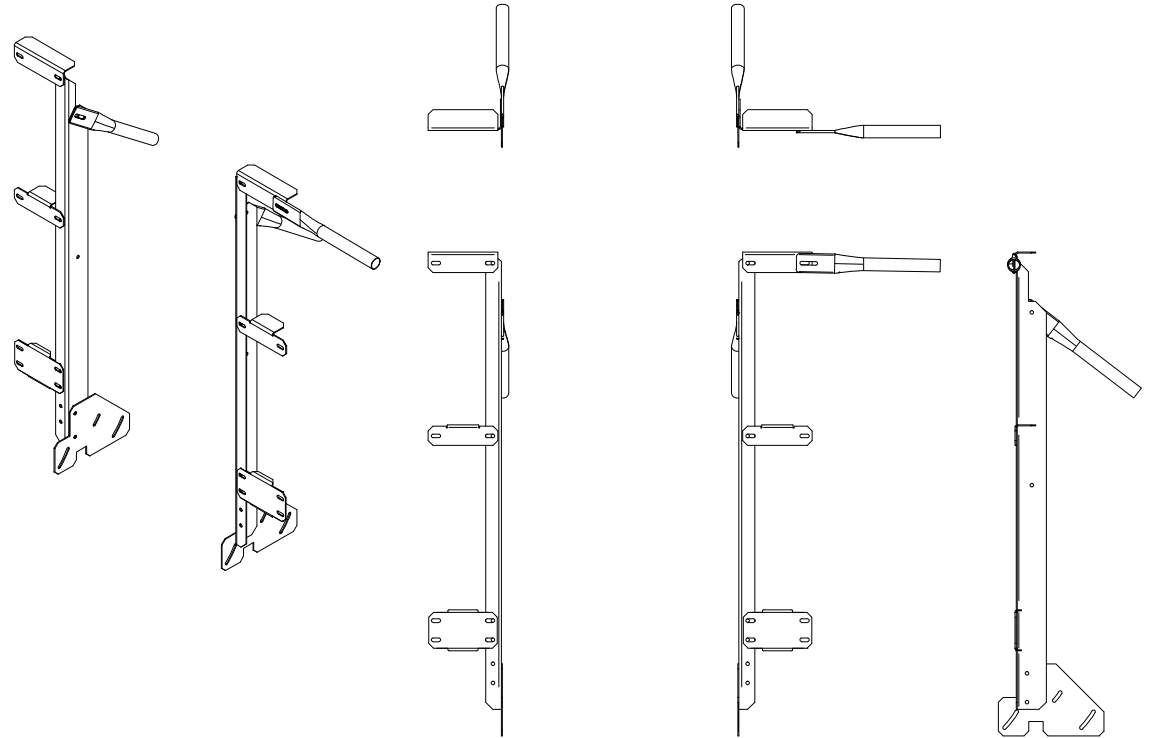
R08282015



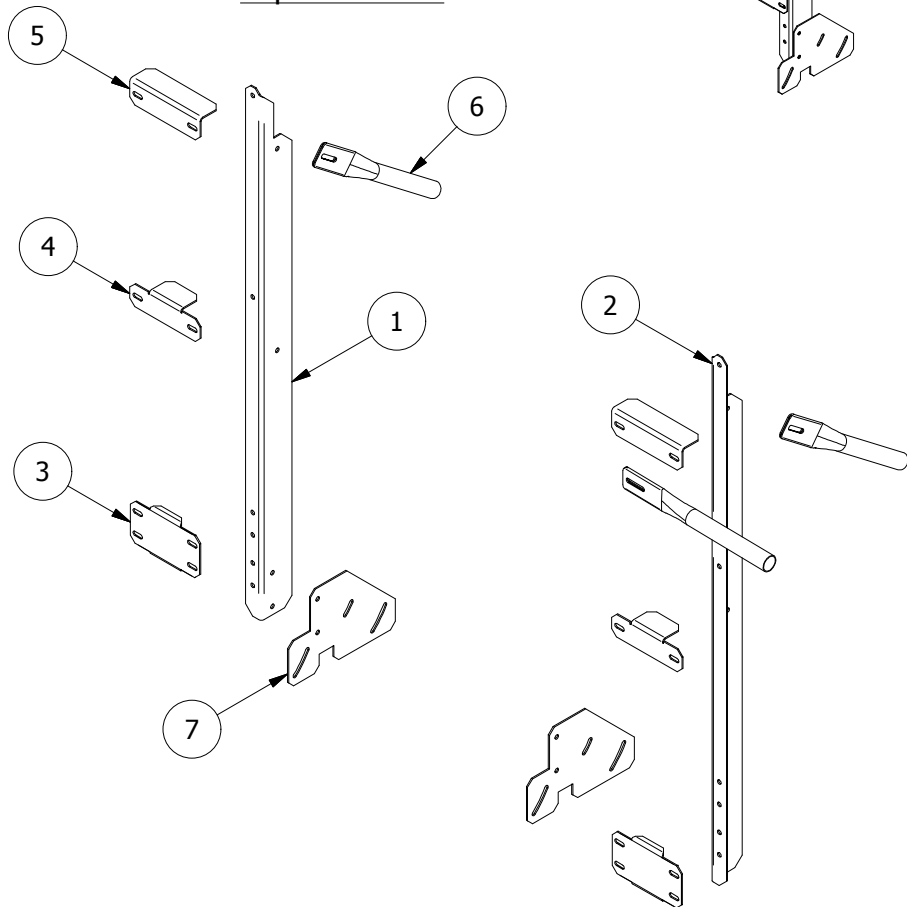
DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-Series Base Landing Deck		
APPROVED				
		SIZE A	DWG NO ARD0010 base landing	REV 1
		SCALE	SHEET 3 OF 3	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	ARD-0003	A-Series Right Entry Post
2	1	ARD-0004	A-Series Left Entry Post
3	2	ARD-0014	Entry Kickboard
4	2	ARD-0016	Entry Mid-Rail
5	2	ARD-0015	Entry Handrail
6	3	ARD-0020	Handrail Stub
7	2	ARD-1008	Entry Leveling Plate

Assembled View

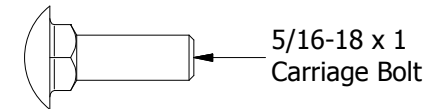
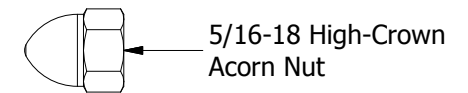
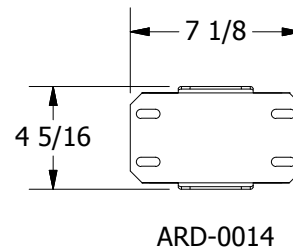
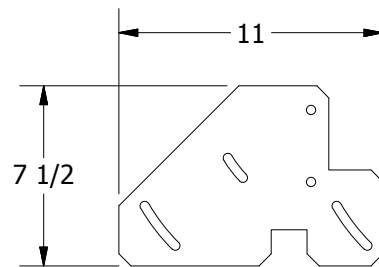
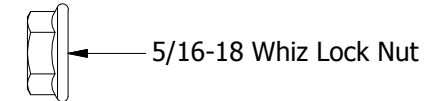
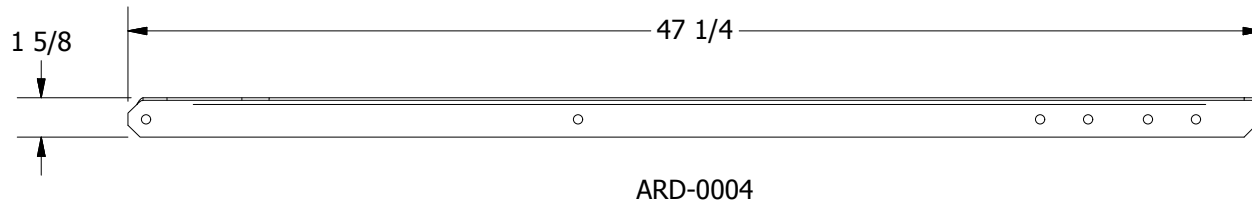
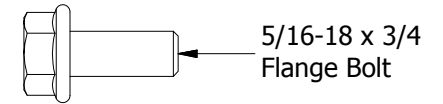
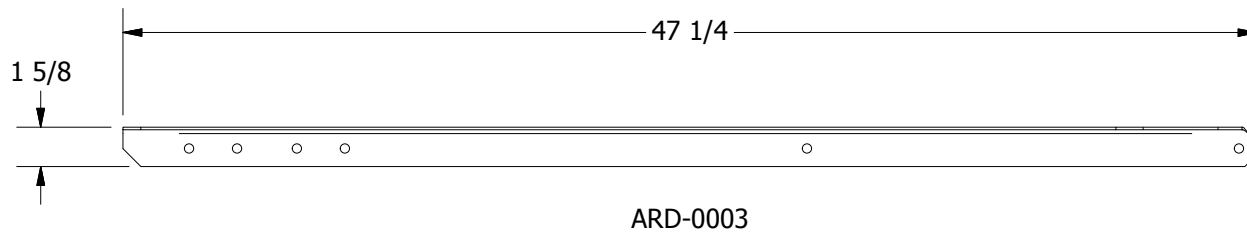


Exploded View



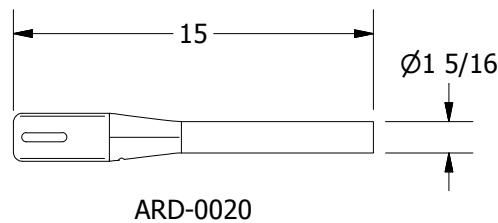
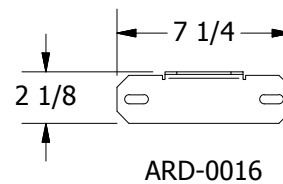
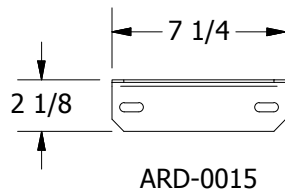
GREENE
GALVANIZED STAIRS

DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Roof Deck Entry	
APPROVED			
SIZE A		DWG NO ARD0001 Entry	REV 1
SCALE		SHEET 1 OF 2	



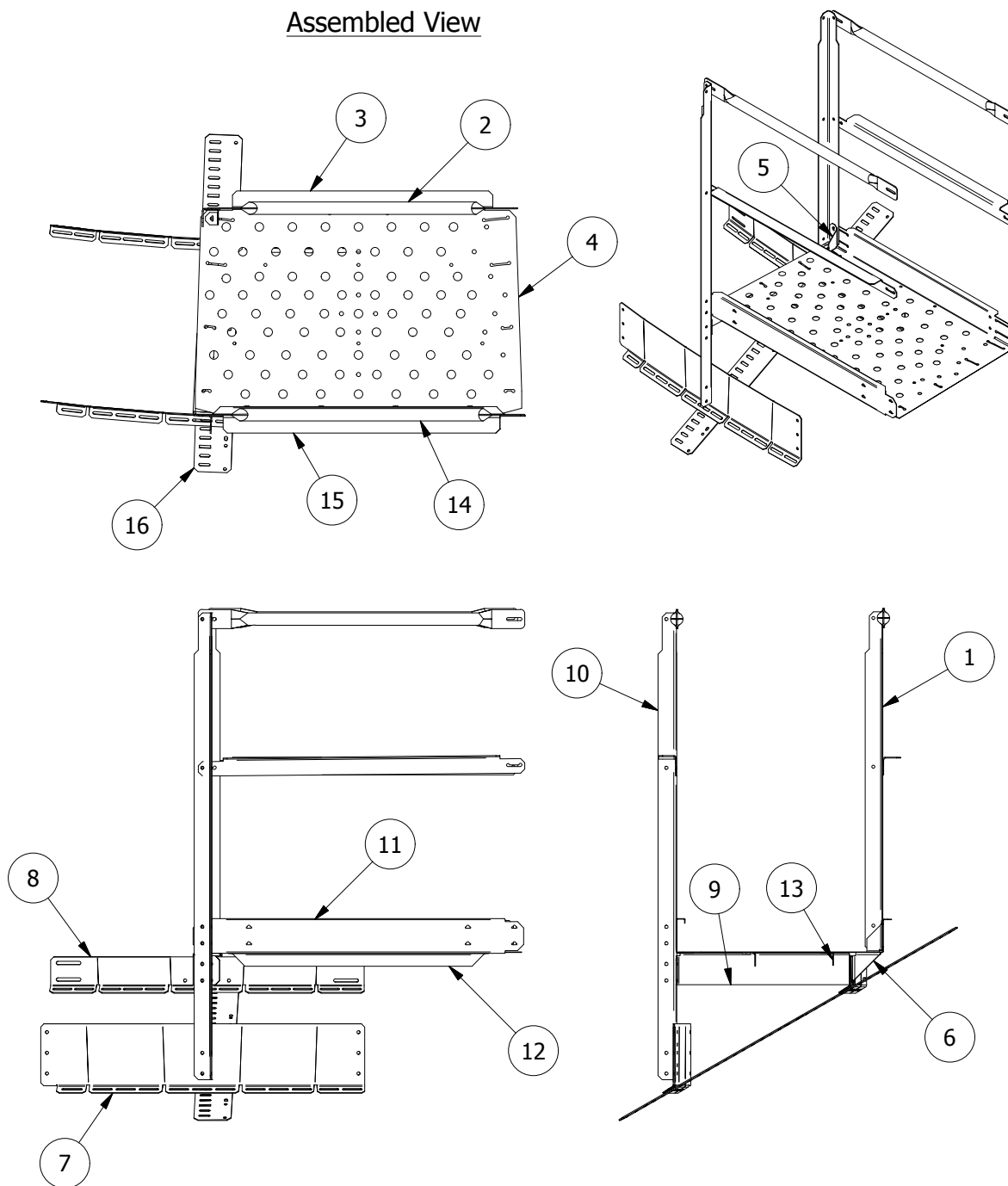
5/16 x 1 carriage bolt, flange nut, and acorn nut used on top handrail.

5/16 x 3/4 flange bolt and flange nut used on all other connections.



DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-Series Roof Deck Entry		
APPROVED				
		SIZE A	DWG NO ARD0001 Entry	REV 1
		SCALE	SHEET 2 OF 2	

Assembled View



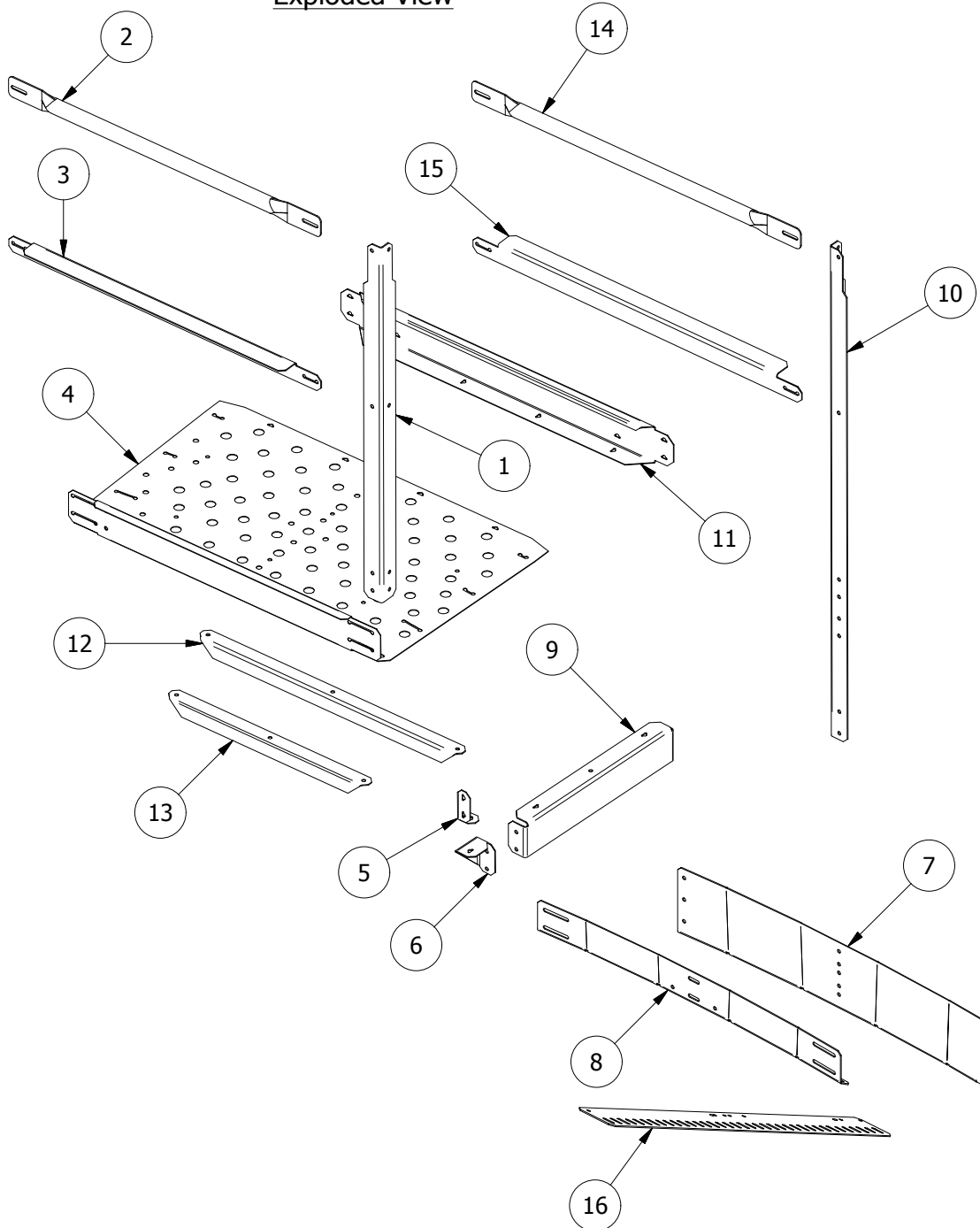
PARTS LIST

ITEM	QTY	PART NUMBER
1	1	ARD-1006 Corner Post
2	1	ARD-1023 Inner Handrail
3	1	ARD-1026 Inner Midrail
4	1	ARD-1035 Mid Deck
5	1	ARD-0007 Post Brace
6	1	ARD-0006 Riser Ext
7	1	ARD-1001 outer ring
8	1	ARD-1003 inner ring mid
9	1	ARD-1009 Riser
10	1	ARD-1007 Post
11	1	ARD-1021 Kickboard
12	1	ARD-1012 Long Deck Brace
13	1	ARD-1011 Inner Deck Brace
14	1	ARD-1024 Handrail
15	1	ARD-1025 Midrail
16	1	ARD-M001 Roof Deck Mount



DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Arrest Landing	
APPROVED			
		SIZE A	DWG NO ARD2480AL
		SCALE	REV 1
		SHEET 1 OF 3	

Exploded View

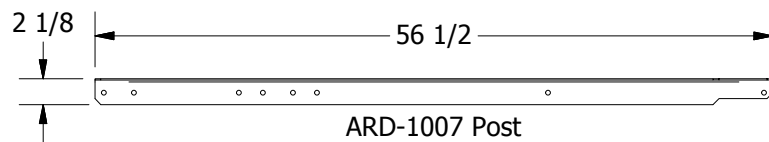


PARTS LIST

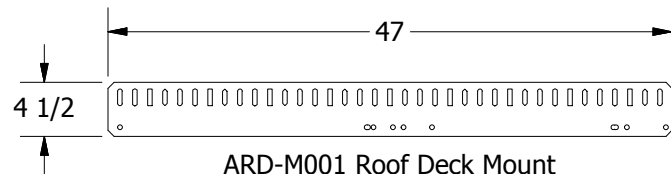
ITEM	QTY	PART NUMBER
1	1	ARD-1006 Corner Post
2	1	ARD-1023 Inner Handrail
3	1	ARD-1026 Inner Midrail
4	1	ARD-1035 Mid Deck
5	1	ARD-0007 Post Brace
6	1	ARD-0006 Riser Ext
7	1	ARD-1001 outer ring
8	1	ARD-1003 inner ring mid
9	1	ARD-1009 Riser
10	1	ARD-1007 Post
11	1	ARD-1021 Kickboard
12	1	ARD-1012 Long Deck Brace
13	1	ARD-1011 Inner Deck Brace
14	1	ARD-1024 Handrail
15	1	ARD-1025 Midrail
16	1	ARD-M001 Roof Deck Mount



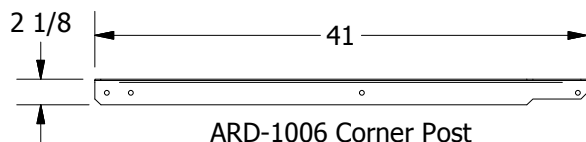
DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs	
CHECKED		217-375-4244 www.greenebinstairs.com	
QA		TITLE	
MFG		A-Series Arrest Landing	
APPROVED			
SIZE A		DWG NO ARD2480AL	REV 1
SCALE		SHEET 2 OF 3	



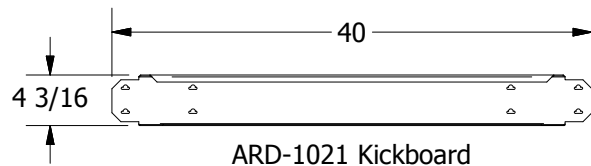
ARD-1007 Post



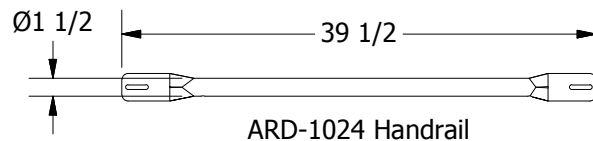
ARD-M001 Roof Deck Mount



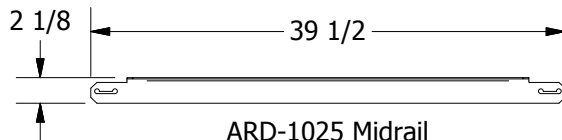
ARD-1006 Corner Post



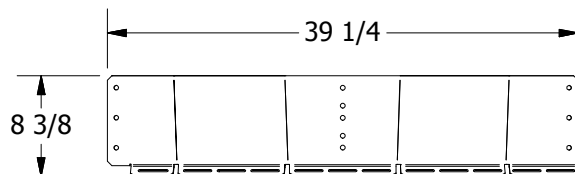
ARD-1021 Kickboard



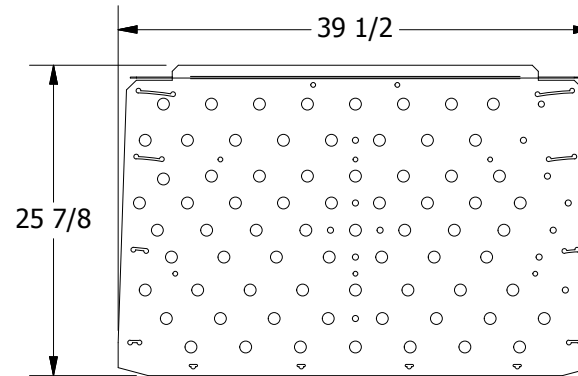
ARD-1024 Handrail



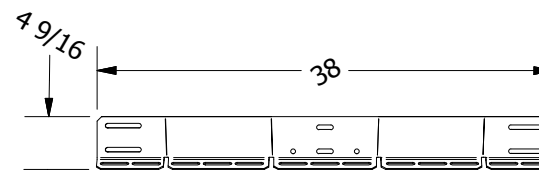
ARD-1025 Midrail



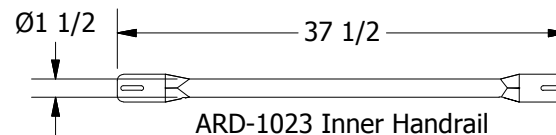
ARD-1001 outer ring



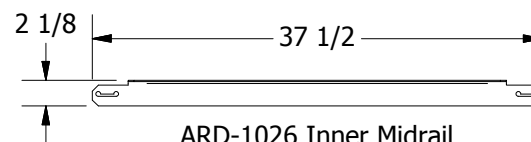
ARD-1035 Mid Deck



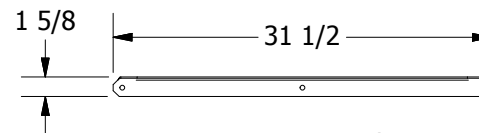
ARD-1003 inner ring mid



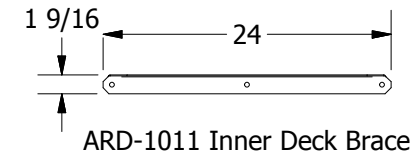
ARD-1023 Inner Handrail



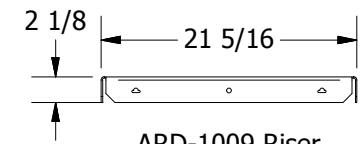
ARD-1026 Inner Midrail



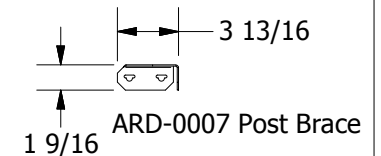
ARD-1012 Long Deck Brace



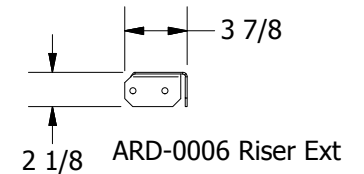
ARD-1011 Inner Deck Brace



ARD-1009 Riser



ARD-0007 Post Brace



ARD-0006 Riser Ext



DRAWN Bill Huff	3/10/2015	Greene Galvanized Stairs		
CHECKED		217-375-4244 www.greenebinstairs.com		
QA		TITLE		
MFG		A-Series Arrest Landing		
APPROVED				
		SIZE A	DWG NO ARD2480AL	REV 1
		SCALE	SHEET 3 OF 3	