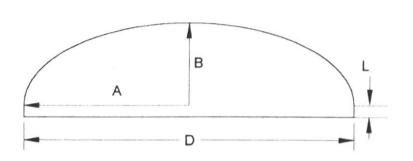


SPECIALTY HEADS

Insulation Materials



2: 1 SEMI-ELLIPTICAL HEADS

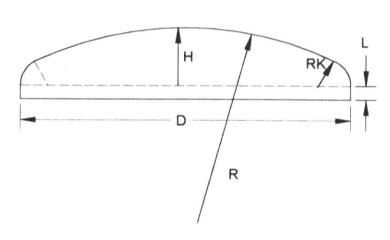
D = TANK DIAMETER

A = D/2 (MAJOR AXIS)

B = A/2 (MINOR AXIS) L = STRAIGHT FLANGE

L - STRAIGHT FLANGE

TANK MANUFACTURER AND DRAWING OR DRAWING NUMBER REQUIRED



F & D (FLANGED AND DISHED) HEADS

D = TANK DIAMETER

H = HEIGHT ABOVE TANGENT

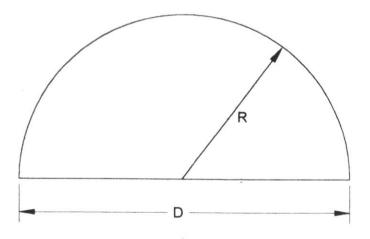
R = DISH OR CROWN RADIUS

R = 80% TO 100% D

RK = RADIUS OF KNUCKLE = 0% TO 20% D

L = STRAIGHT FLANGE

SOME HEADS APPROXIMATE 2 : 1 ELLIPTICAL WITH R = 80% D, RK = 10% TO 20% D



HEMISPHERICAL HEAD

D = DIAMETER

R = RADIUS = D/2