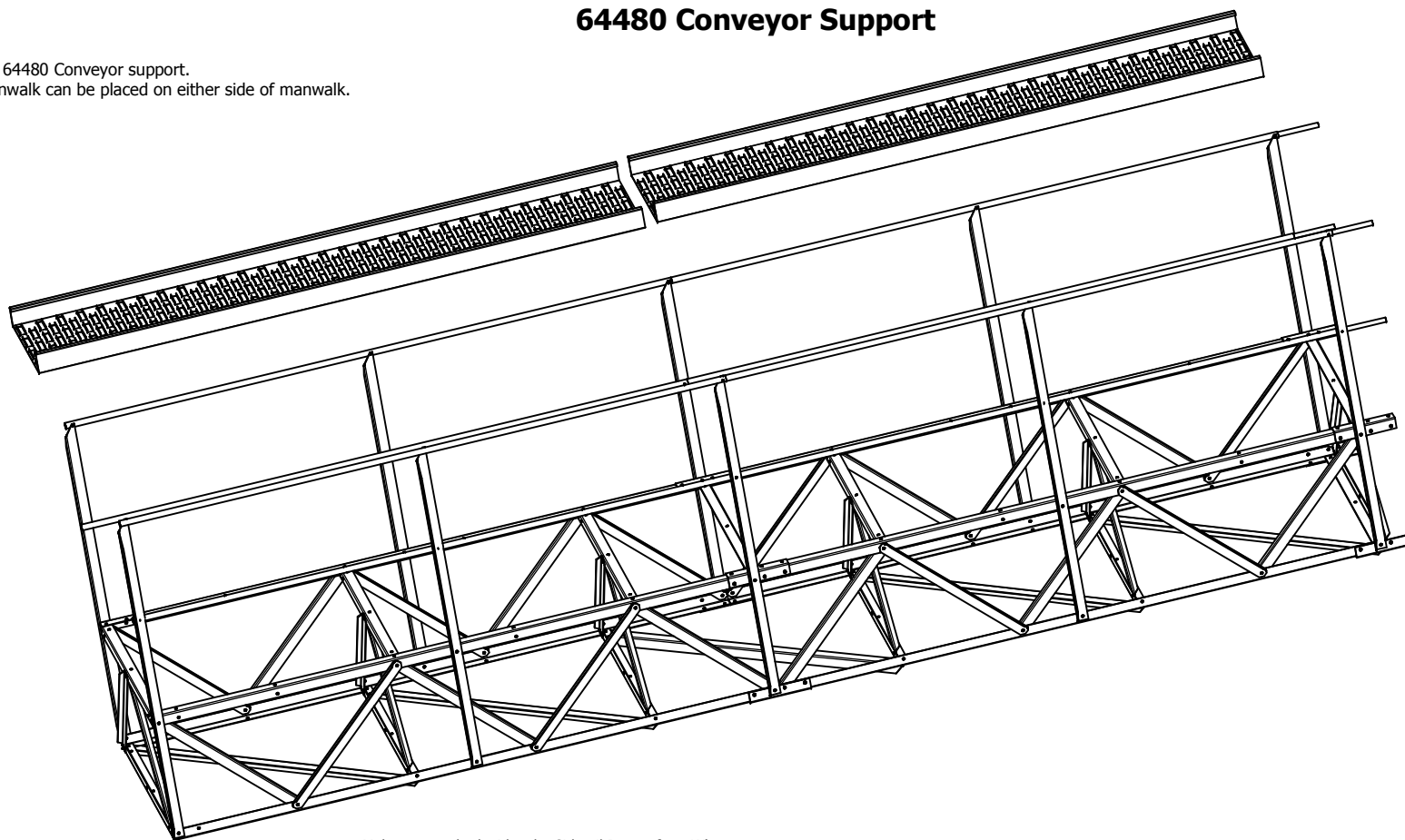


**GREENE**  
**ALVANIZED**  
**STAIRS**  
 www.greenebinstairs.com

**GREENE**  
**Welding & Hdw., Inc.**  
 41774 Main St.  
 Box 191 • East Lynn, IL 60932  
 217-375-4244 • Fax: 217-375-4245

**64480 Conveyor Support**

20' 64480 Conveyor support.  
 Manwalk can be placed on either side of manwalk.

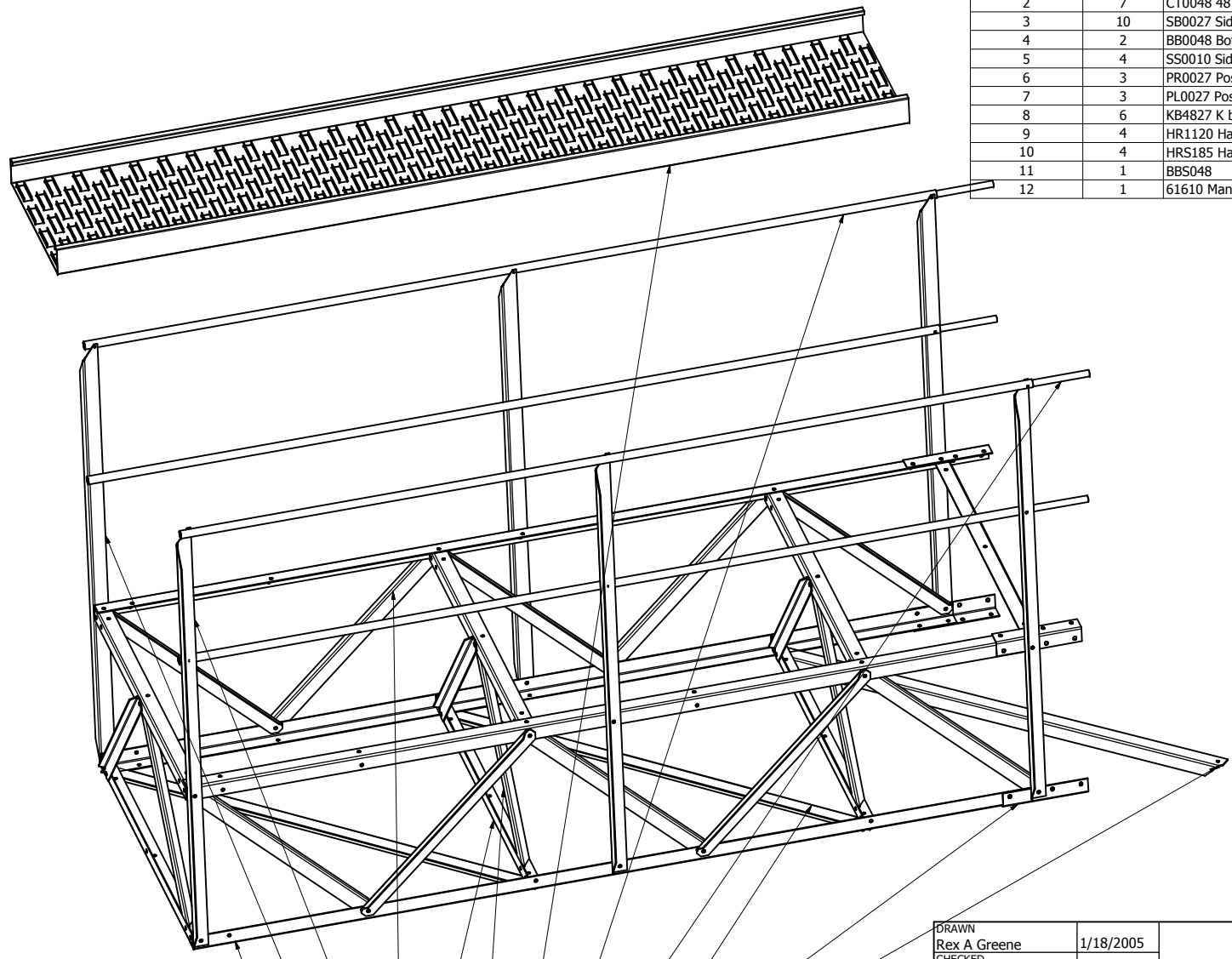


Make sure on both sides the Siderail Braces form W's  
 On bottom the Bottom Brace form Z's.  
 The Tie Braces alternate to form X's when looking from the end.

Use Hardware provided DO NOT Substitute  
 7/16 x 1 grade 5 bolts  
 7/16 whiz nuts  
 stitch screw for handrails  
 tech screws for mounting manwalk to support  
 Hold sections straight when tightening.  
**DO NOT drill holes out. This will allow support  
 to sag and reduce strength.**

DRAWN Rex A Greene	1/18/2005	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebinstairs.com	
CHECKED		TITLE <b>IN-64001</b>	
QA		SIZE C	DWG NO 64480 Conveyor Ins
MFG		SCALE NA	REV
APPROVED		SHEET 1 OF 4	

64480 Starter Section

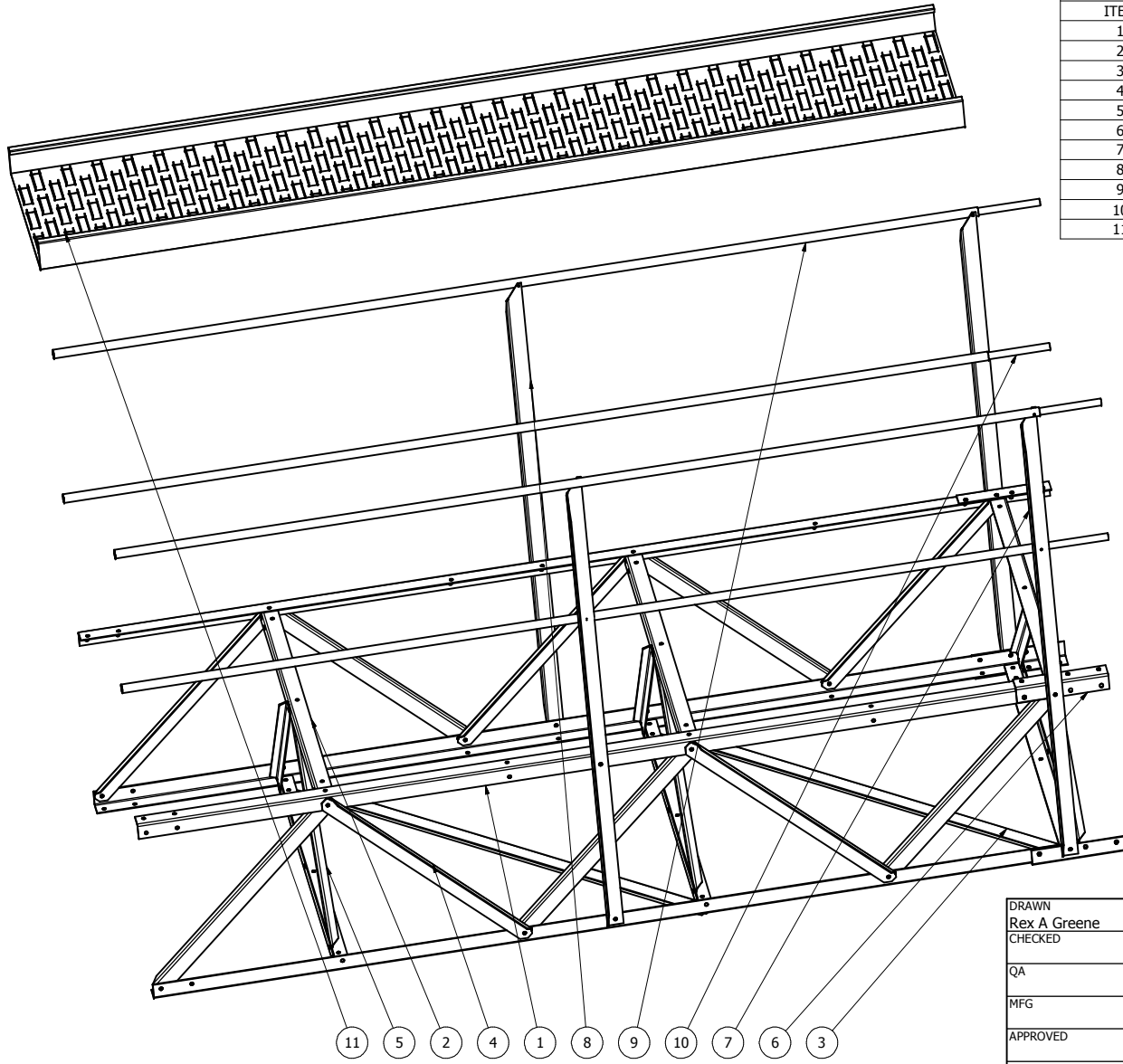


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1010 Siderail	
2	7	CT0048 48 cross tie	
3	10	SB0027 Side Brace 27	
4	2	BB0048 Bottom Brace 48	
5	4	SS0010 Siderail Splice	
6	3	PR0027 Post right 27	
7	3	PL0027 Post left 27	
8	6	KB4827 K brace 48 27	
9	4	HR1120 Handrail 120	
10	4	HRS185 Handrail splice	
11	1	BBS048	
12	1	61610 Manwalk	

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DRAWN Rex A Greene CHECKED  QA  MFG  APPROVED	1/18/2005	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebinstairs.com
		TITLE
		SIZE C
		DWG NO 64480 Conveyor Ins
		REV
SCALE NA		SHEET 2 OF 4

64480 Even sections



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1010 Siderail	
2	6	CT0048 48 cross tie	
3	2	BB0048 Bottom Brace 48	
4	10	SB0027 Side Brace 27	
5	6	KB4827 K brace 48 27	
6	4	SS0010 Siderail Slice	
7	2	PR0027 Post right 27	
8	2	PL0027 Post left 27	
9	4	HR1120	
10	4	HRS185 Handrail splice	
11	1	61610 Manwalk	

DRAWN Rex A Greene	1/18/2005	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebstairs.com	
CHECKED		TITLE	
QA		SIZE	
MFG		C	DWG NO
APPROVED		64480	Conveyor Ins
		SCALE	REV
		NA	1
		SHEET 3 OF 4	

64480 Odd Sections

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	SR1010 Siderail	
2	5	CT0048 48 cross tie	
3	10	SB0027 Side Brace 27	
4	2	BB0048 Bottom Brace 48	
5	4	SS0010 Siderail splice	
6	3	PR0027 Post right 27	
7	3	PL0027 Post left 27	
8	4	KB4827 K brace 48 27	
9	4	HR1120 Handrail 120	
10	4	HRS185 Handrail splice	
11	1	BBS048	
12	1	61610 Manwalk	

DRAWN Rex A Greene	1/18/2005	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebinsstairs.com	
CHECKED		TITLE	
QA		MFG	
MFG		APPROVED	
APPROVED		SIZE C	DWG NO 64480 Conveyor Ins
SCALE NA			REV
		SHEET 4 OF 4	

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