### 2023 BC-15 HD SW & DW

#### BY BCROASTERS.COM

THE 2023 BC-15 CONTINUES TO GROW IN NEW FEATURES EACH YEAR. AND 2023 ADDS SIX NEW FEATURES TO HELP THE ROASTMASTER PRODUCE THE FINEST IN COFFEE ROASTING:

- 1. New Front Bearing System that allows on the fly drum ALIGNMENTS
- 2. EASY ACCESS TO BACK DRUM SYSTEM FOR MAINTENANCE
- 3. A NEW BACK DRUM SHAFT WHEEL FOR QUICK REMOVAL OF BEANS IN THE EVENT OF A POWER OUTAGE WHILE ROASTING
- 4. Two ways to control airflow via the manual dial damper plus precise air flow control via a fan speed controller powered by a 3 phase motor and converter
- 5. New front entry door to burner room allowing quick
  MAINTENANCE WHEN NEEDED
- 6. New Data logger computer chip to allow direct bluetooth connectivity while using Artisan software.

ADD ALL THE ABOVE TO THE MANY PREVIOUS FEATURES WE HAVE ADDED OVER THE LAST SEVERAL YEARS AND YOU HAVE THE MOST ADVANCED BC-8 ROASTER AVAILABLE.

THE BC-15 HD COMES IN YOUR CHOICE OF SINGLE OR DOUBLE WALL MODELS. THESE ARE GREAT FOR PRODUCTION ROASTING FOR THE WHOLESALE OR RETAIL COFFEE BUSINESS. IT CAN ROAST FROM 3LB. TO 15LB. PER ROAST AND UP TO 5 ROASTS PER HOUR. THE DW MODEL CAN ROAST EVEN SMALLER BATCHES. IT WILL ROAST WELL OVER 400LB. PER DAY. IT HAS ALL THE FEATURES MOST COMPANIES CHARGE EXTRA FOR BUILT INTO THE BASE PRICE. THE MAG AIRFLOW GAUGE COMES STANDARD AND THE ONLY OPTION IS IF YOU WISH TO ADD A COOLING TRAY COVER. THESE MODELS ALL COME WITH THE ADVANCED AND PRECISE AIRFLOW CONTROL VIA THE MDDS (MANUAL DAMPER) SYSTEM & MANY NEW SAFETY FEATURES. SOLID HEAVY-DUTY STAINLESS STEEL DRUM AND BUILT IN PROFILING SYSTEM WITH ARTISAN SOFTWARE FOR RECORDING BT & ET. DIRECT-CONNECT CHAFF UNIT FOR EFFICIENCY & REDUCED FOOTPRINT. COMES STANDARD WITH LP (PROPANE) GAS. AND YOU CAN PURCHASE A NATURAL GAS KIT IF YOU WISH TO CONVERT UNIT TO RUN ON NATURAL GAS.

### "GET YOUR ROAST ON!"



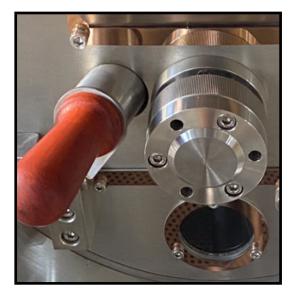
### **BC-15 HD GAS TYPE Batch Size** 3-15lb. **Roasting Time** 10-15 minutes 56-75lb.hr Production NG/LPG **Heat Source** Voltage 220V Wattage 700W 200W **Drum Motor** Chaff Fan Motor 120W **Cooling Fan Motor** 200w **MIXING ARM** 90W **BTU** 82,000 **NG PRESSURE** 7-14WC MAX. 16-20WC LPG PRESSURE **Gas Consumption** 0.8kg/hr 58x38x63" Roaster Dim. Roaster Weight 838lb. 65x45x66 Package Dimensions 1050lb.

### **FEATURES**

DRUM TYPE
DATA LOGGING
THERMOCOUPLES
CONTROL PANEL
WARRANTY
PARTS AVAILABLE
110V CONVERTER
TYPE
DATA LOGGING

Single or Double Wall
2 OMRON CONTROLS w/BT & ET
K-TYPE for BT & ET
BT & ET VEIW ON PANEL
1 YEAR PARTS & INSTRUCTION
10 Year Parts Available Guarantee
Optional 110V Voltage Converter
3000W may be purchased separate.

## **NEW FEATURES FOR 2023!**



NEW FRONT BEARING SYSTEM



EASY ACCESS BELT COVER



NEW DRUM SHAFT WHEEL



NEW PRECISE ELECTRONIC AIRFLOW CONTROL



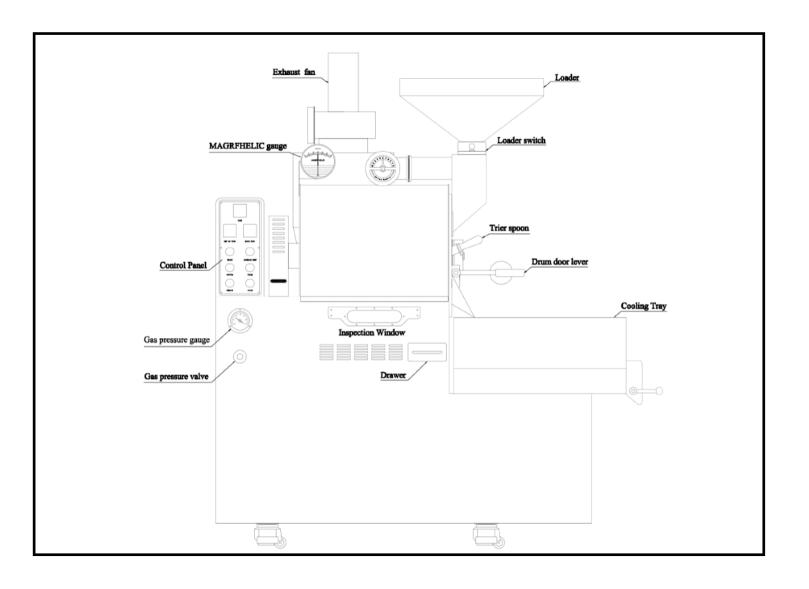
FRONT BURNER ROOM DOOR

PLUS NEW BLUETOOTH DIRECT CHIP FOR ARTISAN!

THE BC-15 MD IS A HEAVY DUTY ROASTER BUILT WITH A CARBON STEEL BODY WITH APPROVED POWDER COAT HIGH TEMPERATURE BODY IN BLACK, RED OR WHITE. THE HOUSINGS COME IN A VARIETY OF CHOICES.

TWO EXHAUST PIPE COMES OFF THE BC-15 AT 5" AS SHOWN BELOW AND CAN BE EXHAUSTED SEPARATELY OUT OF BUILDING OR JOINED WITH A BLAST DAMPER OR BACKDRAFT DAMPER ABOVE CHAFF UNIT. (6" HIGH TEMPERATURE VENTING IS RECOMMENDED WHEN VENTING EACH SEPARATELY)



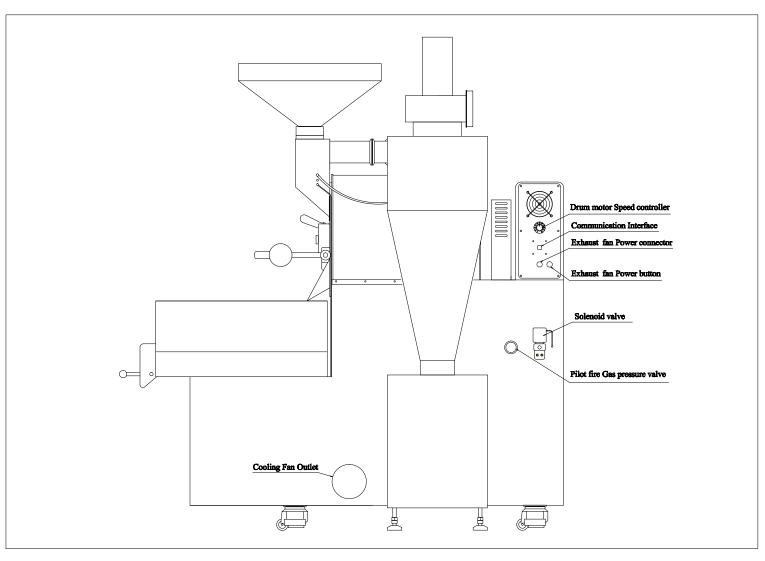


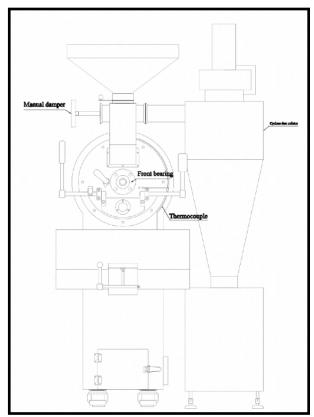
### SHOWN IN DRAWING WITH MAG AIRFLOW GAUGE ALSO THE NEW HD GAS GAUGE IS & CHAFF FANS ARE ON THE NEW 2021 HD Models!

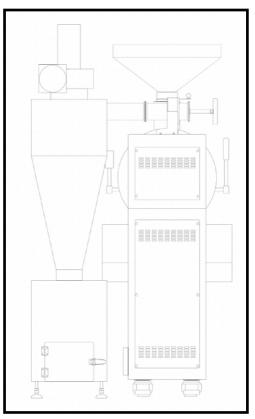


IN 2022 WE ADD HEAVY DUTY CHAFF FANS & HD GAS GAUGES TO HELP LOWER MAINTENANCE & INCREASE PRODUCTION!









# BC-15 COMMERCIAL COFFEE ROASTER

\*FLOOR MODEL WITH HD CASTER WHEELS \*DIRECT CONNECT CHAFF UNIT FOR SMALLER FOOTPRINT

\*CHOICE OF ALL ELECTRIC OR GAS MODELS

SIZE (LXWXH) WITHOUT CHAFF UNIT SIZE SETUP W/ CHAFF UNIT ATTACHED	58x24x63" ROASTER ALONE 58x40x63" Roaster with Chaff unit
WEIGHT	838LB
MINIMUM CLEARANCE FROM COMBUSTABLE MATERIALS	18-24"
ROASTING CAPACITY	3-15LB SINGLE WALL 2 TO 15LB DOUBLE WALL
ROAST TIME & ROASTS PER HOUR	9-14 MINUTES (5 ROASTS PER HOUR GAS. 3.5 PER HOUR ELECTRIC)
DRUM INFORMATION	SW DRUM: 5MM SUPERIOR 304SS CONTAINS 18% CHROMIUM AND 8% NICKEL DW DRUM: HAS TWO LAYERS: ONE OF 3MM & ONE 2MM 304SS WITH 6MM OF AIR CUSHION. SS WELDING (11MM TOTAL THICKNESS ON DW)
ELECTRIC STATS:	GAS MODEL: SINGLE PHASE 220V 50/60Hz 780W REQUIRES STANDARD 15A BREAKER
ELECTRICAL PLUG TYPE	GAS MODELS: 20A 250V 3 WIRE NEMA 6-20P
FUEL CHOICES ON GAS MODELS	LPG GAS STANDARD WITH MODELS. NATURAL GAS CONVERSION KITS OFFERED FOR CUSTOMER INSTALLATION ONLY.
BURNER INFORMATION ON GAS MODELS	SW & DW Burners: 21
BTU REQUIRMENTS	82,000 BTU MINIMUM REQUIRED FOR NG LINE
GAS PRESSURE	LPG: 12-16WC (3-4KPA) MARSHALL 1912/197 REGULATOR RECOMMENDED NG: 7-14WC

EXHAUST SETUP	
EXHAUST PIPE REQUIREMENTS	POSITIVE PRESSURE EXHAUST VENTING WITH MINIMUM CLEARANCE 18-24" FROM COMBUSTABLE MATERIALS. EXHAUST PIPE SHOULD BE RATED TO 1000F FOR THE BC-15 AND UP.
MAXIMUM VENTING LENGTHS	20-25' FROM CHAFF UNIT. DEDUCT 3-5' FOR 45-90 DEGREE PIPE ELBOWS. IF YOU MUST VENT AT LONGER LENGTHS CONSULT A LOCAL TECHNICIAN ON USE OF POSSIBLE BOOSTER FANS
MAXIMUM EXHAUST TEMPERATURES	425-475F
CHAFF UNIT HIGH TEMP.	300-350F
COOLING TRAY HIGH TEMP.	200F
DATA LOGGING VIA ARTISAN OR CROPSTER	BUILT IN DATA LOGGER ATTACHES TO COMPUTER (PC OR MAC) VIA USB OR BLUETOOTH
K TYPE THERMOCOUPLES	BT & ET WITH TWO ADDITIONAL PREDRILLED CAPPED THREADED HOLES TO ADD OR ADJUST LOCATION OF PROBES
MANUFACTURED IN CHINA FOR BC ROASTERS	CUSTOM BUILT FOR BC SPECS IN USA AND OVER 200 LANDS

### **FOR MORE INFORMATION SEE:**

### **BCROASTERS.COM**

HTTP://WWW.BUCKEYECOFFEE.COM/BC-COFFEE-ROASTERS.HTML

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