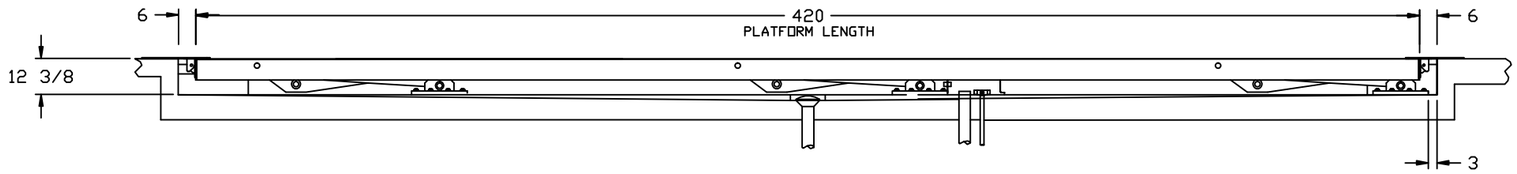
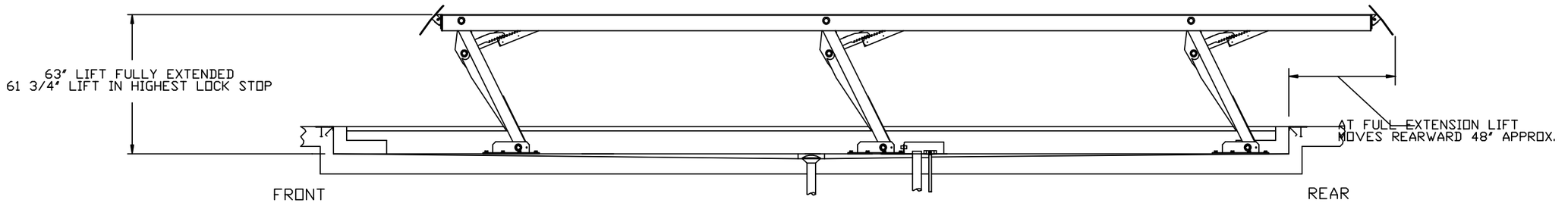
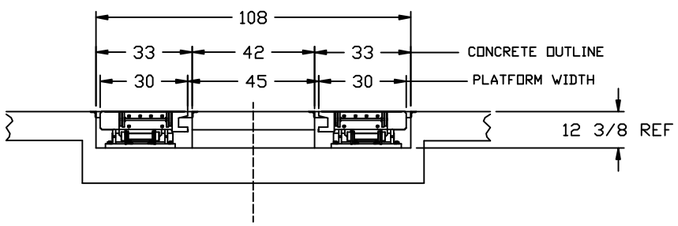


SIDE ELEVATION
LIFT FULLY RETRACTED



SIDE ELEVATION
LIFT FULLY EXTENDED



TYPICAL TRANSVERSE SECTION

SHEET	CONTENTS
REFR10075	LIFT UNIT ELEVATIONS AND SECTION VIEW
REFR20001	GENERAL NOTES
REFR30074	RECESS VIEW
REFR40050	CROSS SECTION VIEW
REFR50018	UNDER-FLOOR SERVICES SECTIONS AND DETAILS
REFR60001	CONTROL CONSOLE DETAILS
REFR70010	ANCHORAGE DETAILS
REFR80004	APPROVED ANCHOR BOLT DATA AND TORQUE SPECIFICATIONS
REFR90075	LIFT UNIT SPECIFICATIONS TABLE ONE AND MATERIALS LIST
REFR00020	PEAK FOUNDATION LOADS

REV	CO NUM	DATE	BY
-	6992	9-21-07	KAK/BDM

TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
± 1/16" (> OR = 12")
DECIMAL DIMENSIONS: ± .010"
ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
WELD BEAD POSITION: ±1/2"

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS IN INCHES
1/32" MIN. CORNER BREAK
REMOVE ALL BURRS

NOTES:
TYPICAL EQUIPMENT FOUNDATION REQUIREMENTS: CONSULT FACTORY PRIOR TO INSTALLATION, TO CONFIRM LATEST REVISION

45/35 SURFACE IN RECESS
GEN 4 LIFT UNIT ELEVATIONS
AND SECTION VIEW

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

DRAWN	SCALE	SHEET
KAK	NONE	1 of 1

DRAWING NUMBER
REFR10075

APPROVED	DATE
BDM	9-21-07

GENERAL NOTES

NOTE 1:
CONCRETE USED FOR THE BASE AND SIDE WALLS OF THE RECESS SHALL HAVE A MINIMUM STRENGTH OF F'c=4,000 psi AND A MAXIMUM STRENGTH OF F'c=5,500 psi WITH HEAVY AGGREGATE.

NOTE 2:
CONCRETE USED FOR THE BASE AND SIDE WALLS OF THE RECESS SHALL REACH ITS 28 DAY STRENGTH OF F'c = 4,000 psi BEFORE THE HOLES ARE DRILLED AND ANCHOR BOLTS INSTALLED. IN ADDITION TO SUPPORTING THE VERTICAL LOADS OF THE LIFT THE CONCRETE BASE PROVIDES HORIZONTAL RESTRAINT FOR THE LEG MEMBERS.

NOTE 3:
THE CONCRETE REINFORCEMENT SIZES AND REINFORCEMENT SPECIFICATIONS FOR THE SIDE WALLS AND BASE OF THE RECESS SHALL BE DETERMINED BY AN ARCHITECT OR ENGINEER AND SHALL BE DETERMINED CONSIDERING THE SOIL CONDITIONS AT THE SITE AND THE APPLIED LOADING. AS A MINIMUM, GRADE 60 DEFORMED REINFORCING BARS OF THE SIZES AND SPACINGS SHOWN IN THE DRAWING SHALL BE USED.

NOTE 4
THE CONCRETE REINFORCEMENT SPECIFICATIONS FOR THE FLOOR SLAB AROUND THE RECESS SHALL BE DETERMINED BY THE ARCHITECT OR ENGINEER AND SHOULD BE DETERMINED CONSIDERING THE SOIL CONDITIONS AND THE APPLIED VEHICLE LOADING. AS A MINIMUM, GRADE 60 - 6x6 10/10 WELDED WIRE FABRIC SHALL BE USED AROUND THE VICINITY OF THE LIFT RECESS.

NOTE 5:
THE LIFT UNIT IS SUPPLIED WITH PRE-DRILLED BASE PLATES ON THE LOWER LEG BRACKETS FOR FIELD DRILLED WEDGE BOLT CONCRETE ANCHORS. THE PRESCRIBED NUMBER OF BOLTS MUST BE INSTALLED AS THE ANCHORAGE IS RELIED UPON TO PREVENT THE BASE PLATES FROM MOVING HORIZONTALLY. THE ROTARY LIFT INSTALLATION GUIDE PROVIDES DETAILED INSTRUCTIONS FOR INSTALLING THE LIFT AND PROPER PROCEDURES TO ACCURATELY LOCATE THE MACHINE IN THE RECESS.

SPECIFIC ANCHOR BOLTS WHICH ARE APPROVED BY ROTARY LIFT FOR ANCHORING THE LOWER LEG BRACKETS ARE LISTED ON THE APPROVED ANCHOR BOLT DATA SHEET. ONLY APPROVED ANCHOR BOLTS SHALL BE USED AND NO OTHER SUBSTITUTIONS MAY BE USED UNLESS SPECIFICALLY APPROVED IN ADVANCE IN WRITING BY ROTARY LIFT, ENGINEERING SUPPORT GROUP. THIS APPROVAL SHALL BE ON A CASE BY CASE BASIS ONLY. PRODUCTS NOT APPROVED, MAY NOT HAVE THE DOCUMENTED CAPACITY TO WITHSTAND THE FORCES EXERTED ON THE ANCHORAGE AND THEREFORE MAY NOT MEET THE AUTOMOTIVE LIFT INSTITUTE CERTIFICATION REQUIREMENTS.

IN CERTAIN CASES DRILLED AND EPOXY GROUTED THREADED ROD ANCHORAGE MAY BE USED. THIS TYPE OF ANCHORAGE MUST BE APPROVED BY ROTARY LIFT ENGINEERING SUPPORT GROUP ON A CASE BY CASE BASIS. A WRITTEN PROCEDURE FOR THIS TYPE OF ACHORAGE IS AVAILABLE UPON REQUEST. THE WRITTEN PROCEDURE CONTAINS A LISTING OF THE APPROVED PRODUCTS AND HARDWARE FOR THIS TYPE OF ANCHORAGE AND NO SUBSTITUTIONS MAY BE MADE UNLESS SPECIFICALLY APPROVED IN ADVANCE IN WRITING BY ROTARY LIFT, ENGINEERING SUPPORT GROUP.

NOTE 6:
THE REINFORCING STEEL SHALL BE PLACED IN THE BASE SLAB NOT TO INTERFERE WITH THE ANCHOR BOLTS. THE LIFT IS INSTALLED USING DRILLED IN PLACE WEDGE BOLT CONCRETE ANCHORS. THE LOCATION OF THE BOLTS ARE SHOWN IN THE FOOTPRINT BOLT PATTERN DETAIL.

NOTE 7:
FOR PROPER LIFT OPERATION THE LIFT PLATFORMS SHOULD BE INSTALLED LEVEL. THEREFORE, THE BASE OF THE RECESS SHOULD BE FASHIONED ACCORDINGLY. IF SHOP FLOOR SLOPE IS REQUIRED AROUND THE RECESS FOR DRAINAGE, PROVIDE THE SLOPE IN SUCH A WAY THAT THE IMMEDIATE AREA OF THE FLOOR WILL BE LEVEL OVER THE FULL LENGTH OF THE RECESS.

NOTE 8:
SLOPE THE BASE OF THE RECESS 1/16 INCH PER FOOT TOWARD THE CATCH BASIN. AREAS OF THE RECESS WHERE THE LOWER LEG BRACKET BASE PLATES MAKE CONTACT SHOULD NOT BE SLOPED.

NOTE 9:
CARE MUST BE TAKEN TO ENSURE THE PROPER ELEVATION OF THE RECESS BASE IN THE VICINITY OF THE LOWER LEG BRACKET BASE PLATES. A MAXIMUM OF ONE INCH ADJUSTMENT IS PROVIDED IN THE LIFT DESIGN TO ENSURE A FLUSH INSTALLATION. THIS ADJUSTMENT IS ALSO PROVIDED TO ACCURATELY LEVEL THE LIFT FROM END TO END.

NOTE 10:
THE CONTROL PANEL MUST BE LOCATED IN THE IMMEDIATE VICINITY OF THE LIFT. IT SHOULD BE PLACED FAR ENOUGH AWAY TO ALLOW AMPLE WORK SPACE AROUND THE LIFT AND TO ALLOW FOR WHEEL REMOVAL OR OTHER ACTIVITIES. THE CONTROL PANEL MAY BE ON ANY SIDE OR AT EITHER END OF THE LIFT.

NOTE 11:
(B) PROVIDE ONE 4 INCH SCH 40 PIPE AS A HYDRAULIC SERVICE SUPPLY CONDUIT RUNNING FROM THE CONTROL PANEL TO EACH PLATFORM SERVICE LEG AT THE LOCATION SPECIFIED ON THE PLAN VIEW. A MAXIMUM OF THREE 90 DEGREE ELBOWS MAY BE USED. THE ELBOW FITTINGS SHOULD BE STREET ELBOWS WITH WIDE BEND RADIUS TO ALLOW THE PULLING OF HYDRAULIC HOSES.

NOTE 12:
PROVIDE TWO (2) - 1 INCH RIGID CONDUITS PER LEG AS SERVICE SUPPLY CONDUITS RUNNING FROM THE CONTROL PANEL TO THE SERVICE LEG LOCATIONS SPECIFIED ON THE PLAN VIEW. THESE CONDUITS SHOULD BE INSTALLED ACCORDING TO ALL LOCAL AND NATIONAL ELECTRICAL CODES. A MAXIMUM OF FOUR 90 DEGREE BENDS MAY BE USED IN EACH RUN. EXPLOSION PROOF JUNCTION BOXES MUST BE USED.

NOTE 13:
PROVIDE TEMPORARY PLUGS OR CAPS FOR ALL SERVICE CONDUIT OPENINGS.

NOTE 14:
A 4 INCH DRAIN PIPE SHOULD BE PROVIDED TO CARRY DRAINAGE FROM CATCH BASIN TO AN OIL-WATER SEPARATOR. FLOOR DRAIN TRAPS SHOULD BE USED AND THE PIPE SHOULD SLOPE 1/8" PER FOOT TOWARDS THE SEPARATOR.

NOTE 15:
TWO CONDUITS MAY BE PROVIDED UNDER THE FLOOR RUNNING FROM THE BUILDING POWER SUPPLY TO THE CONTROL PANEL LOCATION. ONE CONDUIT MAY BE USED FOR POWER SUPPLY AND ONE MAY BE USED FOR SHOP AIR SUPPLY. ALTERNATIVELY THESE SUPPLY CONDUITS MAY BE BROUGHT TO THE CONTROL PANEL LOCATION OVERHEAD. THESE CONDUITS SHOULD BE INSTALLED IN ACCORDANCE WITH ALL LOCAL AND NATIONAL CODES.

A FUSED ELECTRICAL DISCONNECT AND AN AIR FILTER/REGULATOR/LUBRICATOR ARE REQUIRED AT THE CONTROL CONSOLE FOR INCOMING POWER AND AIR. THESE ARE TO BE SUPPLIED BY THE GENERAL CONTRACTOR.

NOTE 16:
THE CONTROL SYSTEM REQUIRES A SEPARATE 115V/120V 1 PH 60 Hz CIRCUIT OF 15 AMPERE. THIS WILL BE ADEQUATE FOR THE INSTALLATION OF THE OPTIONAL PLATFORM LIGHTING KIT. THE TOTAL NUMBER OF LIGHT FIXTURES IN THE STANDARD OPTIONAL LIGHT KIT IS SHOWN IN TABLE 1.

A FUSED ELECTRICAL DISCONNECT FOR THE CONTROL SYSTEM POWER SUPPLY SHALL BE PROVIDED BY THE GENERAL CONTRACTOR.

NOTE 17:
AIR CONSUMPTION REQUIREMENTS INDICATED IN TABLE 1 IS FOR LIFT UNIT OPERATION ONLY. IF THE OPTIONAL SHOP AIR KIT IS INSTALLED ON THE LIFT IT MUST BE CONSIDERED IN THE TOTAL AIR CONSUMPTION REQUIREMENTS. ALSO, EACH OPTIONAL ROLLING JACK CONSUMES 20 CFM AND REQUIRES 100 PSI OPERATING PRESSURE.

NOTE 18:
CONTACT ROTARY LIFT FOR APPROVAL PRIOR TO INSTALLATION OF ANY DEVIATIONS FROM THE REQUIREMENTS LISTED IN THIS DOCUMENT.

NOTE 19:
MEASURE THE ACTUAL RUNNING DIMENSIONS FROM THE PRODUCT BEFORE INSTALLATION.

NOTE 20:
INTRINSICALLY SAFE CONTROL WIRING MUST BE SEPARATED FROM NON-INTRINSICALLY SAFE WIRES BY A MINIMUM OF 2".

REV	CO NUM	DATE	BY
B	7374	03/31/09	GDL/BDM
A	6294.39	5-10-07	KAK/BDM
-	5446	9-9-02	SS/BDM

TOLERANCE UNLESS OTHERVISE SPECIFIED:
FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
± 1/16" (> OR = 12")
DECIMAL DIMENSIONS: ± .010"
ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
WELD BEAD POSITION: ±1/2"

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

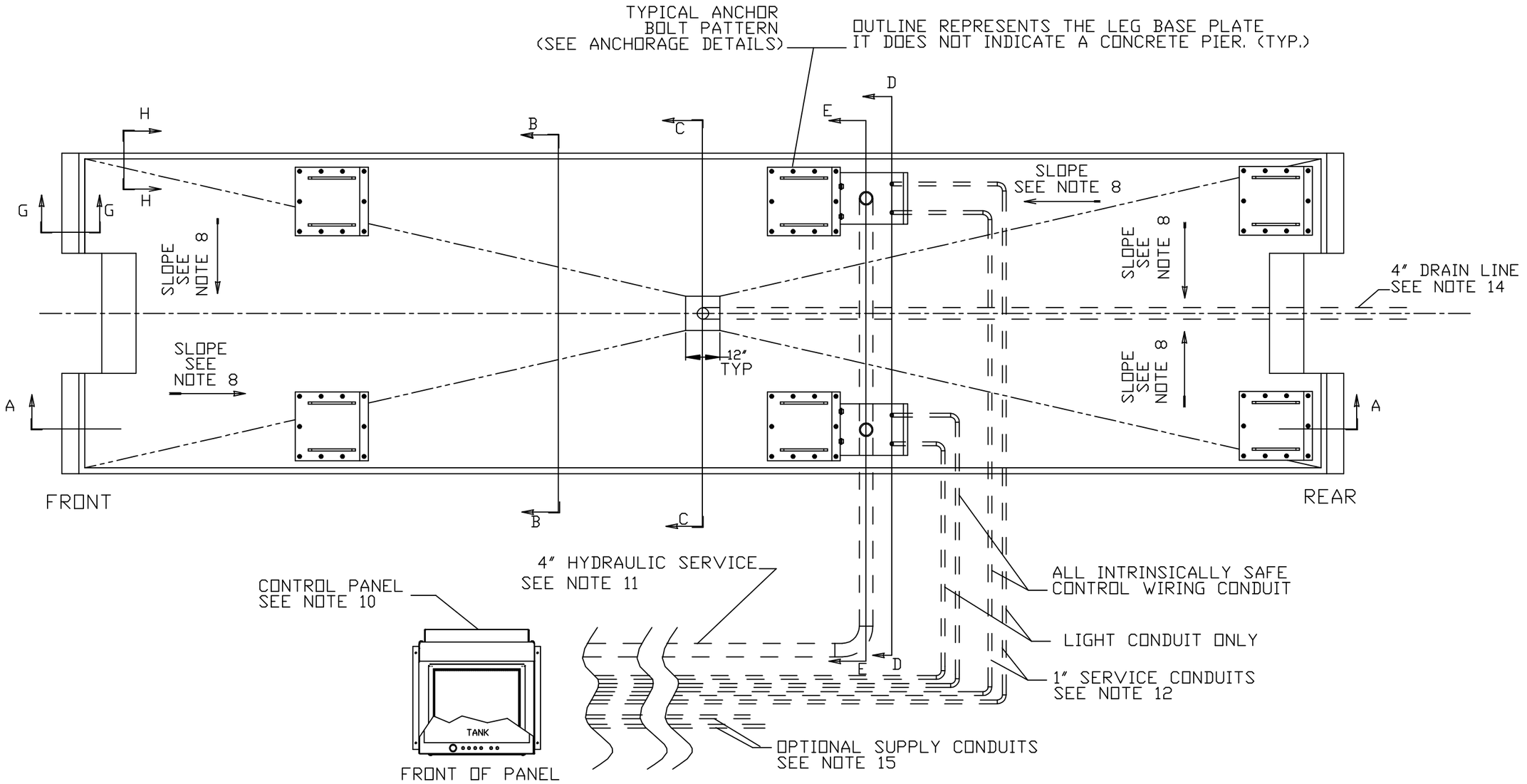
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN INCHES
1/32" MIN. CORNER BREAK
REMOVE ALL BURRS

NOTES:
TYPICAL EQUIPMENT FOUNDATION REQUIREMENTS: CONSULT FACTORY PRIOR TO INSTALLATION, TO CONFIRM LATEST REVISION.

GENERAL NOTES
SURFACE IN RECESS

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

DRAWN	SCALE	SHEET
SS	NONE	1 of 1
APPROVED	DATE	DRAWING NUMBER
BDM	9-9-2002	REFR20001



REV	CO NUM	DATE	BY
-	6992	9-24-07	KAK/BDM

TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
± 1/16" (> OR = 12")
DECIMAL DIMENSIONS: ± .010"
ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
WELD BEAD POSITION: ±1/2"

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

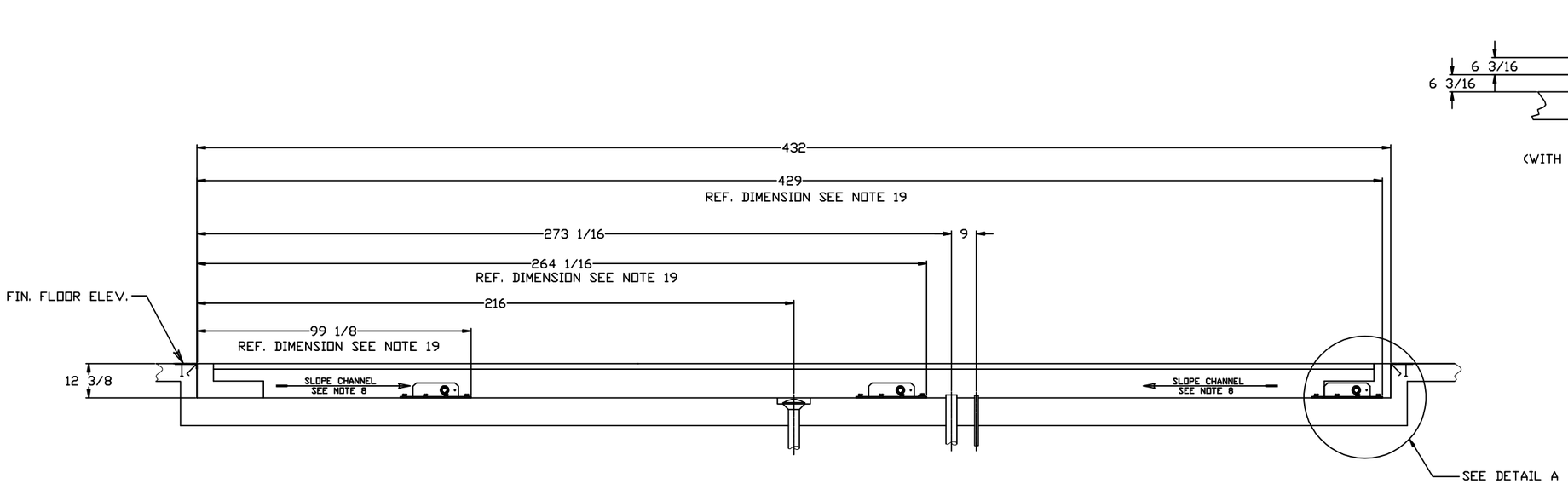
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES 1/32" MIN. CORNER BREAK REMOVE ALL BURRS

NOTES:
TYPICAL EQUIPMENT FOUNDATION REQUIREMENTS: CONSULT FACTORY PRIOR TO INSTALLATION, TO CONFIRM LATEST REVISION

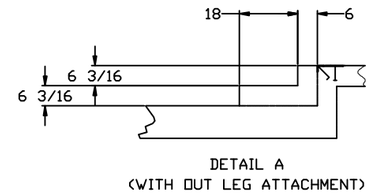
RECESS VIEW
SURFACE IN RECESS

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

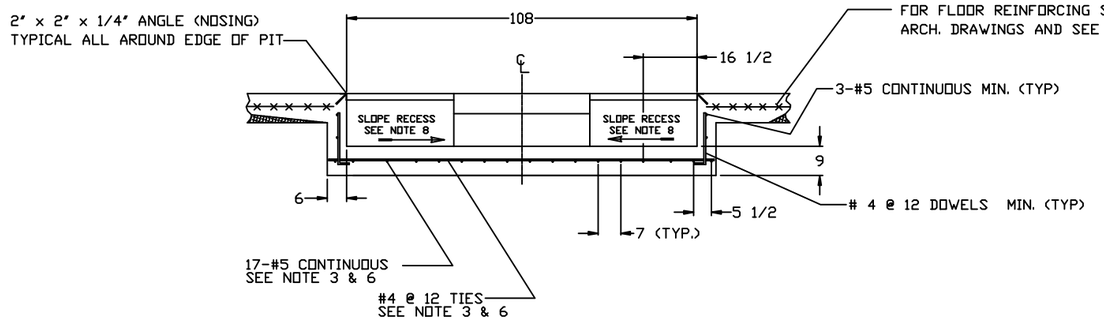
DRAWN	SCALE	SHEET
KAK	NONE	1 of 1
APPROVED	DATE	DRAWING NUMBER
BDM	9-24-2007	REFR30074



SECTION A-A



DETAIL A
(WITH OUT LEG ATTACHMENT)



SECTION B-B

REV	CO NUM	DATE	BY
-	6992	9-21-07	KAK/BDM

TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
± 1/16" (> OR = 12")
DECIMAL DIMENSIONS: ± .010"
ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
WELD BEAD POSITION: ±1/2"

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

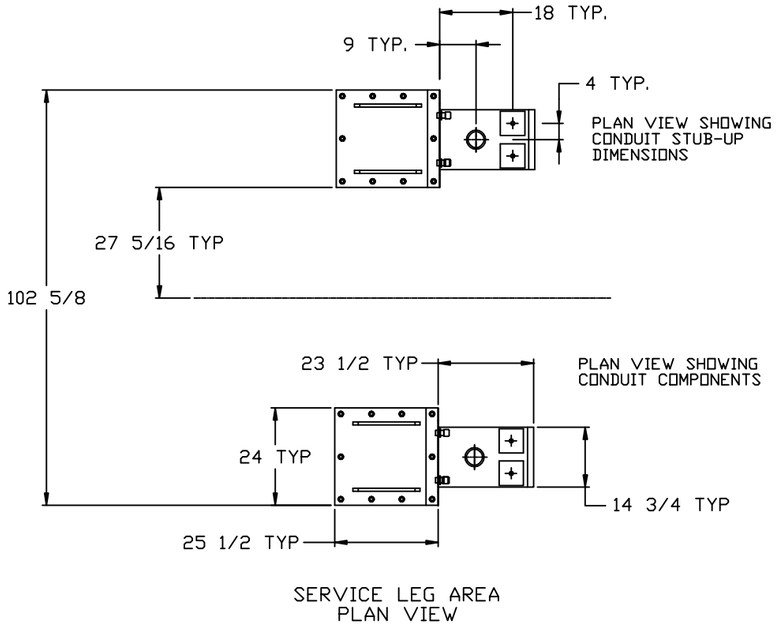
UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS IN INCHES
1/32" MIN. CORNER BREAK
REMOVE ALL BURRS

NOTES:
TYPICAL EQUIPMENT FOUNDATION REQUIREMENTS:
CONSULT FACTORY PRIOR TO INSTALLATION, TO CONFIRM LATEST REVISION

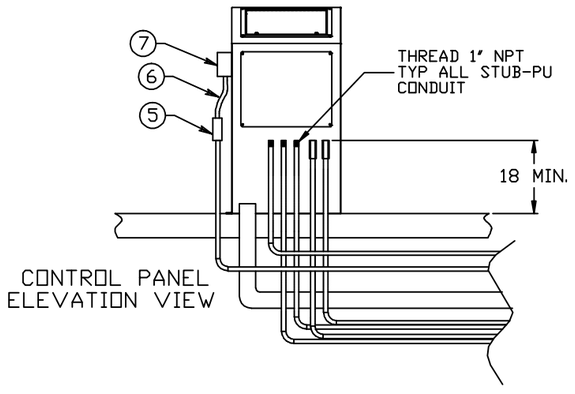
CROSS SECTION
45/35 SURFACE IN RECESS

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

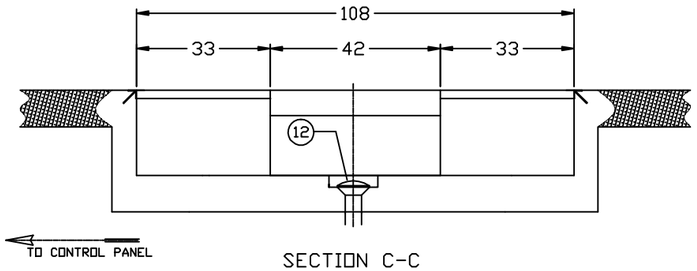
DRAWN	SCALE	SHEET
KAK	NONE	1 of 1
APPROVED	DATE	DRAWING NUMBER
BDM	9-21-07	REFR40050



SERVICE LEG AREA
PLAN VIEW



CONTROL PANEL
ELEVATION VIEW



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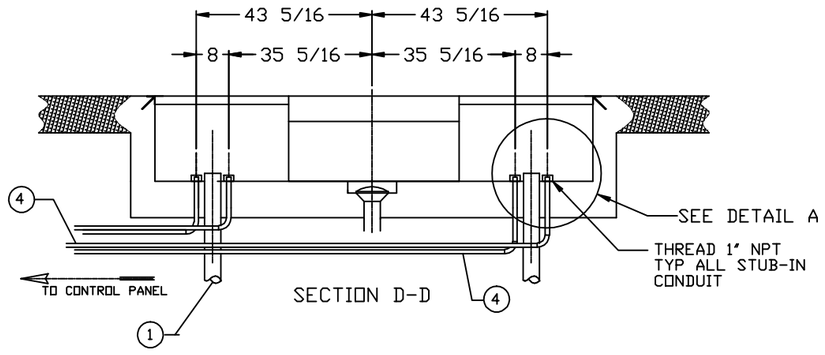

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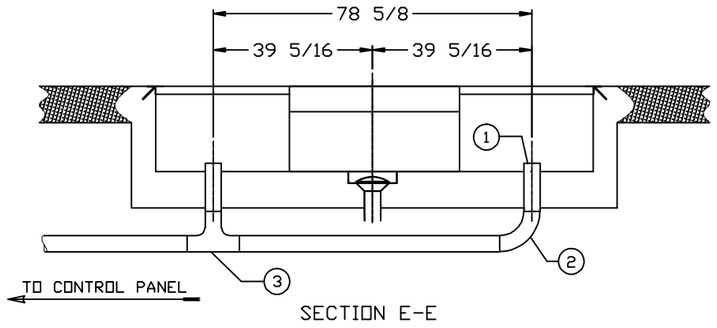
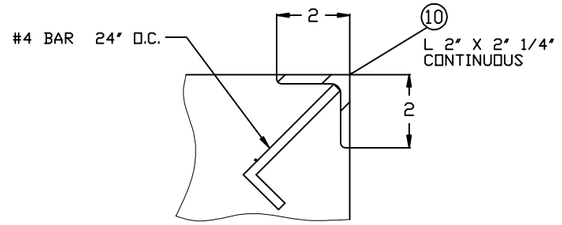


SECTION E-E



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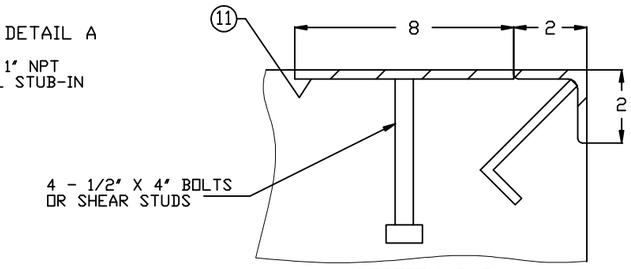
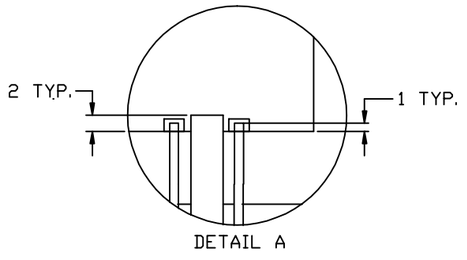


SECTION G-G



DETAIL A

6" MACHINE SURFACE IN RECESS

REV	CO NUM	DATE	BY
-	6527	4-4-06	BDM/KAK

TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
± 1/16" (> OR = 12")
DECIMAL DIMENSIONS: ± .010"
ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
WELD BEAD POSITION: ±1/2"

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS IN INCHES
1/32" MIN. CORNER BREAK
REMOVE ALL BURRS

NOTES:
TYPICAL EQUIPMENT FOUNDATION REQUIREMENTS: CONSULT FACTORY PRIOR TO INSTALLATION, TO CONFIRM LATEST REVISION

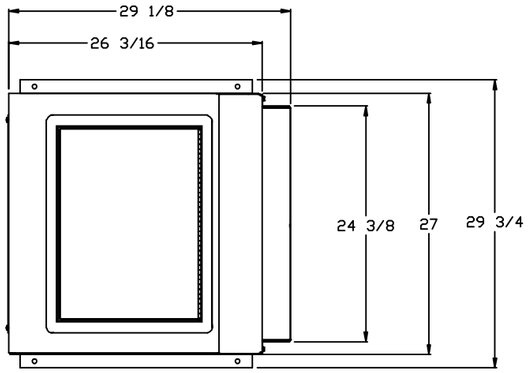
UNDER-FLOOR SERVICES
SECTIONS AND DETAILS

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

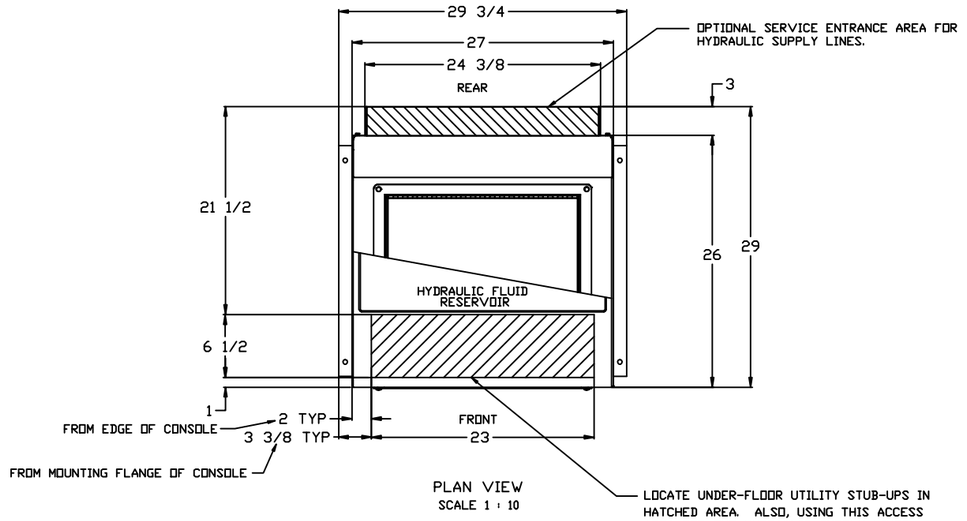
DRAWN	SCALE	SHEET
BDM	NONE	1 of 1

DRAWING NUMBER: REFR50018

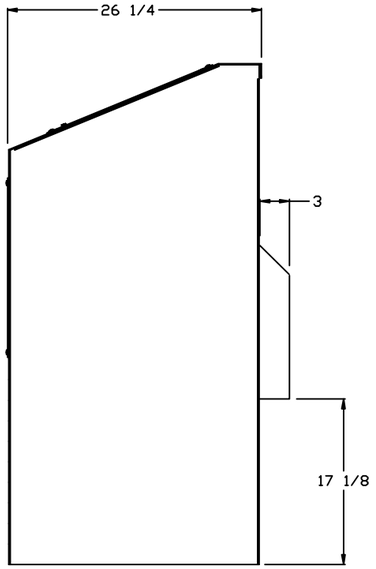
APPROVED	DATE
KAK	4-4-06



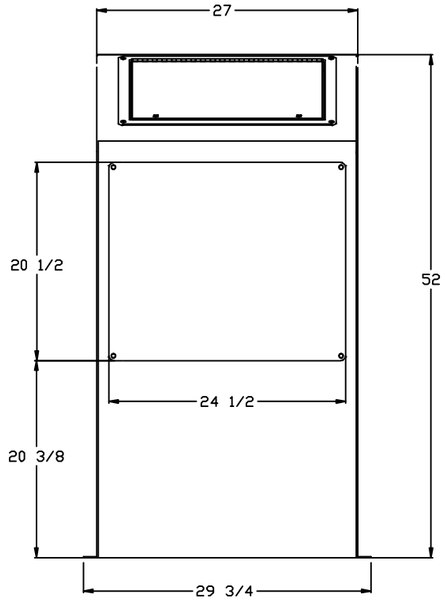
TOP VIEW



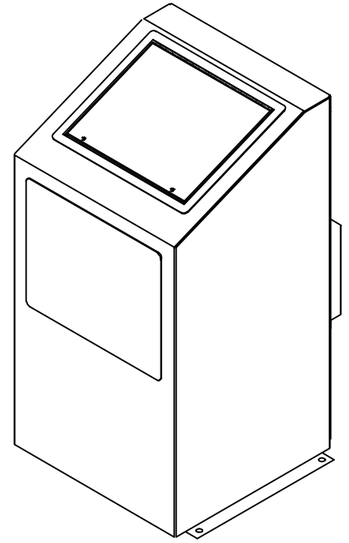
PLAN VIEW
SCALE 1 : 10



SIDE ELEVATION



FRONT VIEW



TRIMETRIC VIEW

REV	CO NUM	DATE	BY
-	5446	9-9-02	SS/BDM

TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
± 1/16" (> OR = 12")
DECIMAL DIMENSIONS: ± .010"
ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
WELD BEAD POSITION: ±1/2"

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

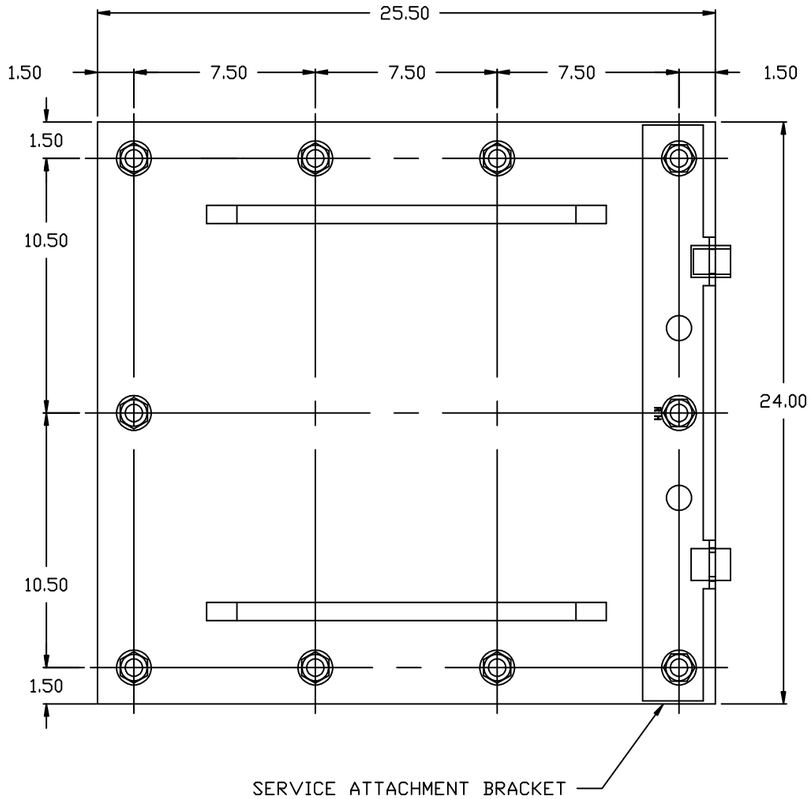
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES 1/32" MIN. CORNER BREAK REMOVE ALL BURRS

NOTES:
TYPICAL EQUIPMENT FOUNDATION REQUIREMENTS: CONSULT FACTORY PRIOR TO INSTALLATION, TO CONFIRM LATEST REVISION.

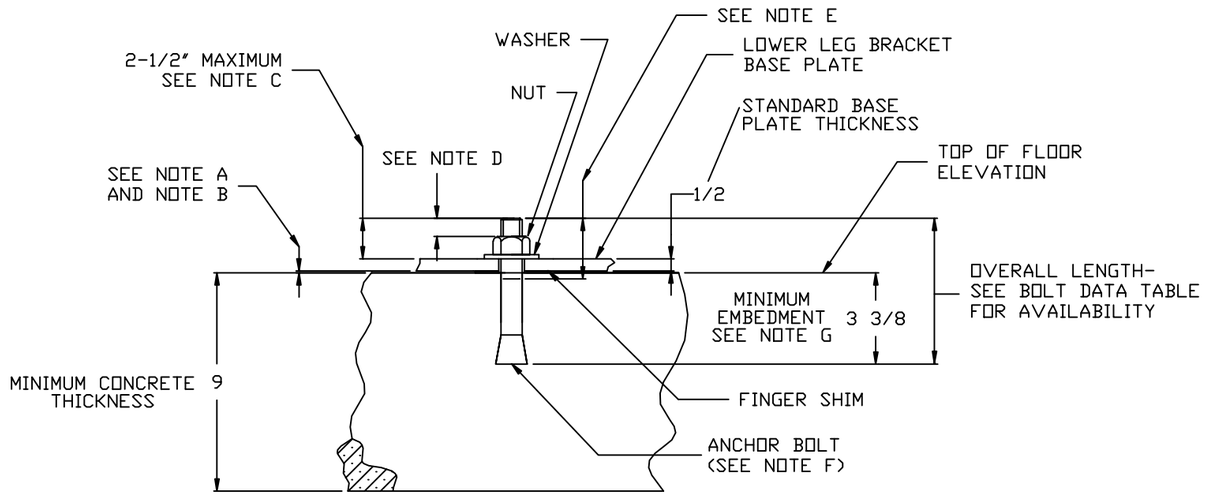
CONTROL CONSOLE DETAILS

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

DRAWN	SCALE	SHEET
SS	NONE	1 of 1
APPROVED	DATE	DRAWING NUMBER
BDM	9-9-2002	REFR60001

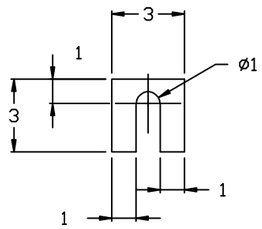


6" CYLINDER FOOTPRINT BOLT PATTERN
3/4" ANCHORS
FLUSH/SURFACE IN RECESS



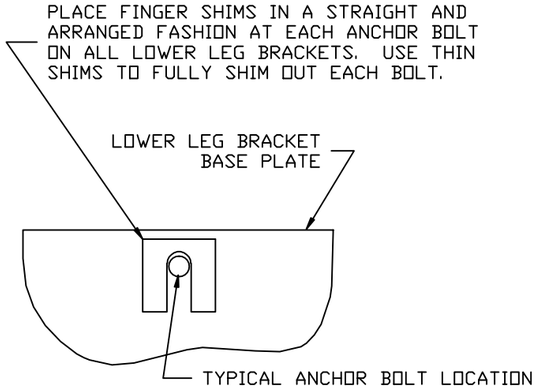
ANCHOR BOLT
DETAIL

FOR NOTES SEE APPROVED ANCHOR BOLT DATA
AND TORQUE SPECIFICATIONS SHEET



FINGER SHIM
DETAIL

NOTE:
FINGER SHIMS ARE AVAILABLE IN A RANGE OF
THICKNESSES FROM 1/4" DOWN TO 20 GA



PLACEMENT OF FINGER SHIM
DETAIL

NOTE:
THE MAXIMUM HEIGHT OF ANY STACK OF
SHIMS IS 1 INCH

REV	CO NUM	DATE	BY
-	6294.9	06-23-05	KAK/BDM

TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
± 1/16" (> OR = 12")
DECIMAL DIMENSIONS: ± .010"
ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
WELD BEAD POSITION: ±1/2"

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED:
ALL DIMENSIONS IN INCHES
1/32" MIN. CORNER BREAK
REMOVE ALL BURRS

NOTES:
TYPICAL EQUIPMENT FOUNDATION REQUIREMENTS: CONSULT FACTORY PRIOR TO INSTALLATION, TO CONFIRM LATEST REVISION.

ANCHORAGE DETAILS

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

DRAWN	SCALE	SHEET
KAK	NONE	1 of 1
APPROVED	DATE	DRAWING NUMBER
BDM	6-23-2005	REFR70010

STANDARD ANCHOR BOLT DIMENSIONS

RAWL CATALOG NUMBER	MARKSMEN CATALOG	OVERALL LENGTH	MAXIMUM SHIM THICKNESS	MARKSMEN MINIMUM SHIM THICKNESS
7444	TS-34-614	6-1/4"	7/8"	-
7446	TS-34-7	7"	1-5/8"	3/8"
7448	TS-34-812	8-1/2"	3-1/4" (SEE NOTE A)	1-5/8"
7449	TS-34-10	10"	4" (SEE NOTE A&B)	3-3/8"

HILTI CATALOG	OVERALL LENGTH	MAXIMUM SHIM THICKNESS
282537	7"	1-5/8"
282520	8"	2-5/8" (SEE NOTE A)
282538	10"	4" (SEE NOTE A&B)

NUTS AND WASHERS ARE SUPPLIED WITH ALL ANCHOR BOLTS

APPROXIMATE NUT DIMENSIONS

NUT SIZE	WIDTH ACROSS FLATS	HEIGHT
3/4"	1-1/8"	5/8"

APPROXIMATE WASHER DIMENSIONS

WASHER SIZE	INSIDE DIAMETER	OUTSIDE DIAMETER	THICKNESS
3/4"	13/16"	2"	5/32"

NOTE A:
THIS DIMENSION REPRESENTS THE SHIM THICKNESS. THE MAXIMUM FINGER SHIM THICKNESS IS 1". WHEN MORE THAN 1" SHIM THICKNESS IS REQUIRED AT ANY ONE OR MORE ANCHOR BOLT ON ANY ONE OR MORE LOWER LEG BRACKET THEN A SPECIAL FULL SIZE CONTACT SHIM IS REQUIRED. THE FULL SHIM IS SUPPLIED BY ROTARY LIFT AND IS DESIGNED IN SUCH A WAY AS TO PREVENT BENDING OF THE ANCHOR BOLT GROUP.

NOTE B:
WHEN MORE THEN 4" OF SHIM THICKNESS IS NEEDED, A SPECIAL SITE SPECIFIC ANCHORAGE DESIGN IS REQUIRED. CONTACT ROTARY LIFT, ENGINEERING GROUP FOR ASSISTANCE IN THIS CASE.

NOTE C:
IN CERTAIN CIRCUMSTANCES THIS DIMENSION WILL NEED TO BE LIMITED TO A MAXIMUM OF 2-1/2" TO AVOID INTERFERENCE WITH THE PLATFORM TUBE MEMBERS AND THE TAPE SWITCH RUNNING THE LENGTH OF THE PLATFORM. IF ANCHOR BOLTS EXTEND ABOVE 2-1/2" THEN IN THOSE CASES THEY NEED TO BE CUT TO LENGTH AFTER INSTALLATION.

NOTE D:
USE MINIMUM 3/4" BOLT LENGTH BEYOND THE NUT ON ALL LEG LOWER LEG BRACKETS. THIS WILL YEILD A MINIMUM OF 1/2" BOLT LENGTH AT THE SERVICE BRACKET ATTACHMENT. THIS PROCEDURE WILL PROVIDE ADEQUATE LENGTH THROUGHOUT.

NOTE E:
THE THREAD LENGTH FOR 3/4" DIAMETER RAWL BOLTS VARIES, HOWEVER THE MINUMUM THREAD LENGTH IS 4-3/8". THE THREAD LENGTH FOR 3/4" DIAMETER MARKSMEN BOLTS IS 2". THE THREAD LENGTH FOR 3/4" DIAMETER HILTI KWIK BOLT 3'S VARIES, HOWEVER THE MINIMUM THREAD LENGTH IS 4-1/2". THE OVERALL BOLT LENGTH IS MEASURED FROM EXTREME END TO END.

NOTE F:
THE REPAIR OF DAMAGED OR MISS-ALIGNED ANCHOR BOLTS SHALL BE MADE ACCORDING TO THE WRITTEN PROCEDURE "PARALLELOGRAM LIFT SYSTEMS PROCEDURE FOR REMOVAL, REPAIR, AND/OR RELOCATION OF EXPANSION WEDGE BOLT CONCRETE ANCHORS". THIS PROCEDURE IS AVAILABLE FROM ROTARY LIFT, ENGINEERING GROUP.

NOTE G:
THE EMBEDMENT DEPTH IS DEFINED AS THE DISTANCE FROM THE SURFACE OF THE CONCRETE TO THE EXTREME BOTTOM OF THE ANCHOR BOLT PRIOR TO APPLYING THE INSTALLATION TORQUE. IT IS NATURAL FOR THE ANCHOR TO BE PULLED UP SLIGHTLY DUE TO THE SETTING ACTION OF THE ANCHOR

APPROVED ANCHOR BOLT LIST

ANCHOR BOLTS WHICH ARE APPROVED FOR USE ARE:

1. POWER-STUD
   CARBON STEEL OF THE DIAMETER SIZE SHOWN IN TABLE 1.
   MANUFACTURED BY:
   THE RAWLPLUG COMPANY, INC.
   NEW ROCHELLE
   NEW YORK, 10802
   TELEPHONE NUMBER 914-235-6300

LOAD CAPACITY OF POWER-STUD ANCHORS ARE LISTED IN INTERNATIONAL CONFERENCE OF BUILDING OFFICIALS REPORT NO. 5225. AND FOR 7/8", 1" AND 1-1/4" DIAMETER BOLTS LOAD CAPACITY IS LISTED IN SUMMARY REPORT BY CTI ENGINEERING REPORT NUMBER 5R17 DATED OCTOBER 31, 1995.

2. MARKSMEN MANUFACTURING COMPANY
   CARBON STEEL OF THE DIAMETER SIZE SHOWN IN TABLE 1.
   MANUFACTURED BY:
   MARKSMEN MANUFACTURING COMPANY
   259 CORTLAND STREET
   LINDENHURST, NY 11757
   TELEPHONE NUMBER 631-226-0666

LOAD CAPACITY OF THUNDERSTUD ANCHORS ARE LISTED IN INTERNATIONAL CONFERENCE OF BUILDING OFFICIALS REPORT NO. 2713.

3. HILTI, INC.
   CARBON STEEL OF THE DIAMETER SIZE SHOWN IN TABLE 1.
   MANUFACTURED BY:
   HILTI, INC.
   5400 S. 122 E. AVENUE
   TULSA, OK 74146
   TELEPHONE NUMBER 1-800-879-8000

LOAD CAPACITY OF KWIK BOLT 3 ARE LISTED IN ICC REPORT NO. ESR-1385

NO SUBSTITUTIONS SHALL BE MADE UNLESS PRIOR WRITTEN APPROVAL HAS BEEN GRANTED BY ROTARY LIFT, ENGINEERING SUPPORT GROUP ON A SPECIFIC LIFT INSTALLATION. THIS APPROVAL WILL ONLY BE GRANTED ON A CASE BY CASE BASIS. USE OF ANCHOR BOLTS WHICH ARE NOT APPROVED MAY NOT HAVE THE DOCUMENTED LOADCARRYING CAPACITY TO WITHSTAND THE FORCES EXERTED ON THE ANCHORAGE AND MAY, THEREFORE, NOT MEET THE REQUIREMENTS OF THE AUTOMOTIVE LIFT INSTITUTE CERTIFICATION CRITERIA

3/4" ANCHORS

REV	CO NUM	DATE	BY
-	6294.8	6-24-05	KAK/BDM

TOLERANCE UNLESS OTHERWISE SPECIFIED:
FRACTIONAL DIMENSIONS: ± 1/32" (< 12")
± 1/16" (> OR = 12")
DECIMAL DIMENSIONS: ± .010"
ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
WELD BEAD POSITION: ±1/2"
NOTES:

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS IN INCHES 1/32" MIN. CORNER BREAK REMOVE ALL BURRS

APPROVED ANCHOR BOLT DATA AND TORQUE SPECIFICATIONS

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

DRAWN	SCALE	SHEET
KAK	NONE	1 of 1
APPROVED	DATE	DRAWING NUMBER
BDM	6-24-2005	REFR80004

TABLE ONE	45/35S IN RECESS		*TO BE SUPPLIED BY GENERAL CONTRACTOR			
				TYPICAL MATERIAL LIST		
LIFT UNIT DATA						
MAXIMUM LOAD CAPACITY (LBS)	45,000		ITEM	QTY	DESCRIPTION	DESCRIPTION
SHIPPING WEIGHT (LBS)	10,000		1*	AR	4" SCH 40 PIPE	PVC or STEEL
ANCHORAGE			2*	AR	4" SCH 40 STREET ELBOW	PVC or STEEL
ANCHOR BOLT DIAMETER	3/4"		3*	AR	4" SCH 40 TEE	PVC or STEEL
NUMBER OF BOLTS PER LEG	10		4*	AR	1" RIGID CONDUIT	STEEL
BOLT PATTERN	REFR70010		5*	AR	1" SEAL BARRIER	STEEL
INSTALLATION TORQUE (FT-LBS.)	175		6*	AR	SEALTITE FLEXIBLE CONDUIT	STEEL
ANCHOR RE-TIGHTENING TORQUE (FT-LBS.)	80		7*	1	4 X 4 X 2 NEMA 12 JUNCTION BOX	STEEL
ANCHOR STATIC INSPECTION TORQUE (FT-LBS.)	60		8*	60	3/4" ANCHOR BOLTS	STEEL
MINIMUM EMBEDMENT LENGTH (IN)	3 3/8"		9*	4	EXPLOSION PROOF BOX	ALUMINUM, APPLETON GRUE 100-A
MINIMUM CONCRETE THICKNESS (IN)	9		10*	AR	L2 x 2 x 1/4 x 145 Ft. WITH ANCHORAGE	ASTM A36 PAINTED RED
HYDRAULIC			11*	4	1/4 x 8 x 37 PLATE WITH ANCHORAGE	ASTM A36 PAINTED RED
HYDRAULIC CYLINDER DIA. (IN)	6"		12*	1	FLOOR DRAIN TAP-ZURN MODEL	Z-415 TYPE N STRAINER
RESERVOIR CAPACITY (GAL.)	25					
OIL TYPE	ISO32 OR AW32					
ELECTRICAL						
MOTOR HORSEPOWER	15					
208/230V. 3PH, MOTOR (FLA)	48/42					
OR 460V 3PH, MOTOR (FLA)	21					
CONTROLS - 120V 1PH	5 AMPERE					
OPTIONAL LIGHT PACKAGE	8 BULBS					
120V 1PH SEE NOTE 16						
SHOP AIR						
AIR PRESSURE (PSI)	90-110					
AIR VOLUME (CFM), LIFT ONLY, SEE NOTE 17	5					
AIR VOLUME (CFM) PER ROLLING JACK, SEE NOTE 17	20					

REV	CO NUM	DATE	BY
-	6992	9-21-07	KAK/BDM

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ANGULAR DIMENSIONS: ± 1°
WELD BEAD SIZE: +1/8"/-0 WELD BEAD LENGTH: +1/2"/-0
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1/32" MIN. CORNER BREAK
REMOVE ALL BURRS

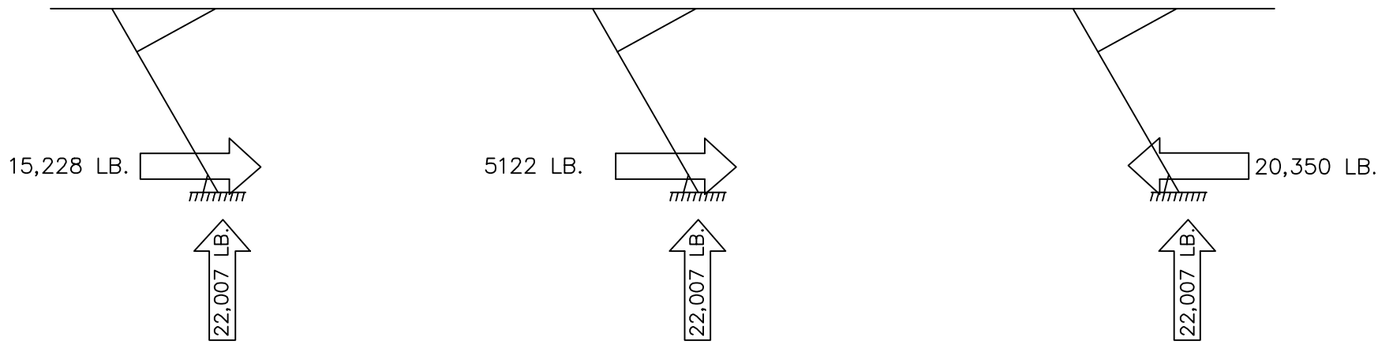
NOTES:

LIFT UNIT SPECIFICATIONS
TABLE ONE AND MATERIAL LISTS

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

DRAWN	SCALE	SHEET
KAK	NONE	1 of 1

APPROVED	DATE	DRAWING NUMBER
BDM	9-21-07	REFR90075



NOTES:

THE FORCES SHOWN ARE PEAK FORCES FOR VARIOUS LIFT CONDITIONS AND RISE HEIGHTS.

THE FORCES SHOWN ARE PEAK FORCES AND THEREFORE ARE NOT EQUILIBRIUM WITH THE APPLIED LOADS.

FOUNDATION REQUIREMENTS ARE TO BE DESIGNED TO TAKE PEAK FORCES AT EVERY LEG DUE TO VARIABLE LOADING CONDITIONS. ABOVE DIAGRAM DEPICTS ONE TYPE OF LOADING CONDITION. FOR REFERENCE ONLY.

NO SAFETY FACTORS HAVE BEEN APPLIED TO THE FORCES SHOWN.

THE LOCATION OF EXPANSION JOINTS IN THE EXISTING FLOOR SYSTEM SHOULD BE CONSIDERED IN LOCATING THE LIFT UNIT. NONE OF THE LOWER LEG BRACKETS SHALL BE PLACED OVER AN EXPANSION JOINT. ALSO NONE OF THE LOWER LEG BRACKETS SHALL BE PLACED CLOSER THAN 12.5 INCHES TO AN EXPANSION JOINT OR ANY FREE EDGE OF THE SLAB. THE LOCATIOIN OF CONSTRUCTION JOINTS IN THE FLOOR SYSTEM IS GENERALLY OF NO CONCERN PROVIDED THAT THE AREA IS IN GOOD CONDITIOIN.

REV	CO NUM	DATE	BY
-	6294.2	8-10-05	CJW/KK

TOLERANCE UNLESS OTHERWISE SPECIFIED:
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± 1/16" (> OR = 12")
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CONSULT FACTORY PRIOR TO INSTALLATION, TO CONFIRM LATEST REVISION

PEAK FOUNDATION LOADS
45/35 SURFACE

ROTARY LIFT
A DOVER INDUSTRIES COMPANY

DRAWN	SCALE	SHEET
CJW	NONE	1 of 1
APPROVED	DATE	DRAWING NUMBER
KK	8-10-05	REFR00020