

# STOP --READ THIS FIRST

## **McGAUGHY'S** 07+ Chevy Truck Rear Flip Kit Instructions

1. Use wheel chocks to secure the front of the vehicle from rolling/movement.
2. Put jack stands under the rear of the vehicle (frame) lifting only the back of the truck.
3. Place floor jack under the rear-end and use it to relieve pressure on the shackles by jacking up the rear-end.
4. Remove the U-bolts that attach the rear-end to the leaf spring only removing one spring at a time.
5. After the leaf spring is loose, move it underneath the rear-end and re-install the leaf spring. Do not attach the U-bolts yet.
6. Complete step five (above) for the other leaf spring.
7. Once the rear-end is on top of the leaf spring, install the flip kit between the leaf spring and the rear-end housing.
8. On the 07 Flip Saddle there are two ears pointing upwards, one wide and one narrow ear. The narrow ear goes towards the rear of the truck.
9. Using the **FACTORY** U-bolts and new McGaughy's plates that come with the flip kit, install the U-bolts over the rear-end housing (using new provided retainer), placing the leaf spring plate under the leaf spring with the U-bolts protruding through the bottom of the plate. Install the hardware provided in the kit.
10. Once the flip kit is installed on both sides, tighten completely to factory specifications.
11. The stock bump stop assembly needs to be cut off from your frame. You can cut it with a die grinder or plasma cutter.
12. The rear-end housing has a flat saddle welded to the top on each side that the original bump stop would make contact with. At the rear most point drill a 3/8" hole and install the provided bump stop and tighten nut down (supplied with kit).
13. Check that no brake lines or wires may interfere with any part of the rear-end housing, if so, move them accordingly.
14. Re-install your wheels and torque to factory specifications. Release the floor jack and set the vehicle on the ground.