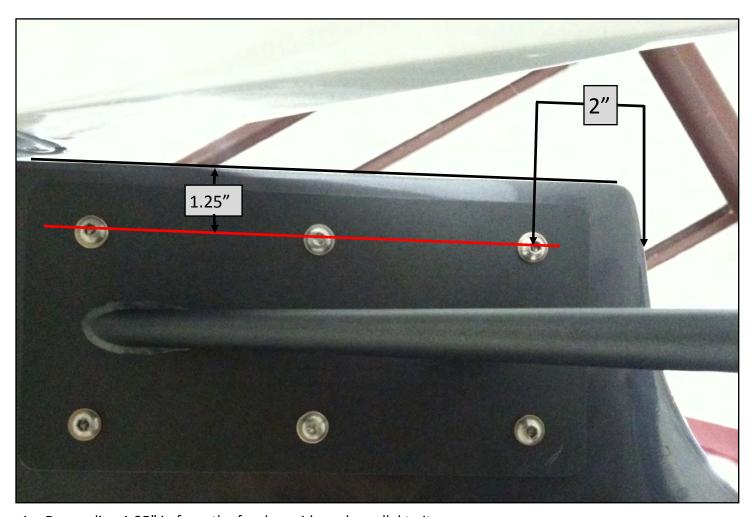
Boarding Step installation Arion Aircraft LLC



- 1. Draw a line 1.25" in from the fuselage side and parallel to it.
- 2. Measure forward from the trailing edge of the fuselage root 2" on the parallel line just drawn.
- 3. The first hole will be placed here, drill to 5/16" a smaller bolt like 3/16" cab be used with washers.
- 4. Insert a bolt in the back hole.
- 5. Line up the remaining outboard holes in the step plate with the red line on the picture.
- 6. Match drill all holes in the fuse using the step plate.