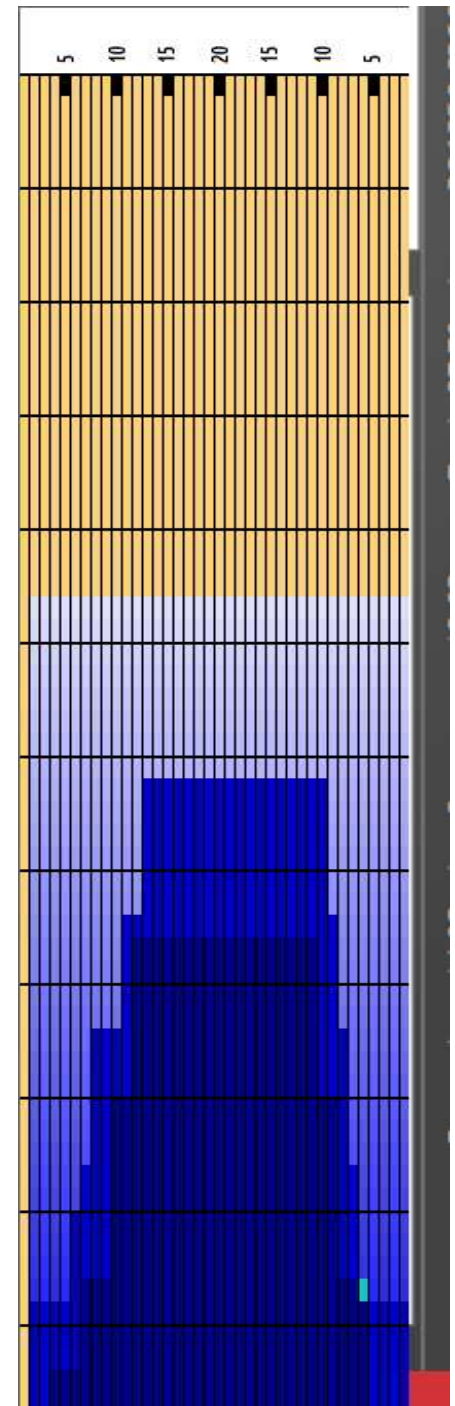


Oil Pattern Distance	37	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	14.05 mL	Reverse Oil Total	13.65 mL	Volume Oil Total	27.7 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

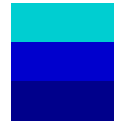
	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	74	0.0	1.9	1.9	3700
2	4L	6R	1	14	3	31	1.9	3.8	1.9	1550
3	7L	6R	2	14	3	56	3.8	7.7	3.9	2800
4	10L	9R	3	18	3	66	7.7	15.3	7.6	3300
5	12L	11R	3	18	3	54	15.3	22.9	7.6	2700
6	2L	2R	0	18	3	0	22.9	28.0	5.1	0
7	2L	2R	0	22	3	0	28.0	37.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	0	37.0	29.0	-8.0	0
2	13L	10R	2	22	3	36	29.0	22.8	-6.2	1800
3	11L	9R	2	18	3	42	22.8	17.7	-5.1	2100
4	8L	8R	3	14	3	75	17.7	11.8	-5.9	3750
5	7L	7R	1	14	3	27	11.8	9.9	-1.9	1350
6	6L	7R	2	14	3	56	9.9	6.0	-3.9	2800
7	2L	2R	1	14	3	37	6.0	4.1	-1.9	1850
8	2L	2R	0	14	3	0	4.1	0.0	-4.1	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance       NA            Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.23	1.45	1	1	1.2	4.58

