

NORMAC XL-5001 RUBBER TO METAL PRIMER

PRODUCT:

Normac XL-5001 is a one component, room temperature curing, solvent based rubber to metal primer designed to improve the adhesion between rubber and metal when used with any of the Normac Cold Bond Adhesives such as 900R, 900E, 900R Ultra and 900E Ultra.

DESCRIPTION:

Normac XL-5001 is a grey coloured, one part priming system or pretreatment for freshly blasted metal available in a wide variety of containers to suit the customer's needs. It can be brushed, rolled or sprayed..

APPLICATION:

Normac XL-5001 is primarily used for bonding rubber to metal such as pulleys and tank linings. One coat of Normac XL-5001 is required over freshly blasted metal and allowed to dry for a minimum of one (1) hour to a maximum of twenty-four (24) hours.

PROPERTIES:

Product	Polymer resins dissolved in solvent
Solvent	Acetone, Xylene, MIBK
Colour	Grey – other colours available upon request
Solids	Approximately 22%
Coverage	7m ² /kg at 25 microns thickness (37 ft ² /lb at .001" thickness)
Ratio	One part system
Flash Point	-20°C/-4°F
Shelf Life	1 year from date of manufacture

Rev. 3



Product Code	XL-5001	Approximate Shipping Weight
XL5001-375	375g/1/2 liter/pt. can	1/2kg./1.0lbs.
XL5001-750	750g/1 liter/qt. can	1.0 kg./2.20lbs.
XL5001-3	3.0kgs./4 liter/gal. can	3.5kg./7.70lbs.
XL5001-15	15.0kgs./20 liter/5 gal. pail	18.0kgs./39.6lbs.