

NORMAC XL-5001 RUBBER TO METAL PRIMER

PRODUCT:

Normac XL-5001 is a one component, room temperature curing, solvent based rubber to metal primer designed to improve the adhesion between rubber and metal when used with any of the Normac Cold Bond Adhesives such as 900R, 900E, 900R Ultra and 900E Ultra.

DESCRIPTION:

Normac XL-5001 is a grey coloured, one part priming system or pretreatment for freshly blasted metal available in a wide variety of containers to suit the customer's needs. It can be brushed, rolled or sprayed..

APPLICATION:

Normac XL-5001 is primarily used for bonding rubber to metal such as pulleys and tank linings. One coat of Normac XL-5001 is required over freshly blasted metal and allowed to dry for a minimum of one (1) hour to a maximum of twenty-four (24) hours.



Rev. 3

PROPERTIES:

Product Polymer resins dissolved in solvent

Solvent Acetone, Xylene, MIBK

Colour Grey – other colours available upon request

Solids Approximately 22%

Coverage 7m²/kg at 25 microns thickness (37 ft²/lb at .001" thickness)

Ratio One part system -20°C/-4°F

Shelf Life 1 year from date of manufacture

Product Code	XL-5001	Approximate Shipping Weight
XL5001-375	375g/1/2 liter/pt. can	1/2kg./1.0lbs.
XL5001-750	750g/1 liter/qt. can	1.0 kg./2.20lbs.
XL5001-3	3.0kgs./4 liter/gal. can	3.5kg./7.70lbs.
XL5001-15	15.0kgs./20 liter/5 gal. pail	18.0kgs./39.6lbs.

This data is based on information believed to be reliable and is offered solely for evaluation. Normac products are sold with the understanding that clients make their own tests to determine the suitability of these products for their particular application. Since the use of this product is beyond the control of the Seller, the Buyer assumes all risks of use or handling, whether in accordance with directions or not, as the Seller makes no warranty, expressed or implied, concerning this product.