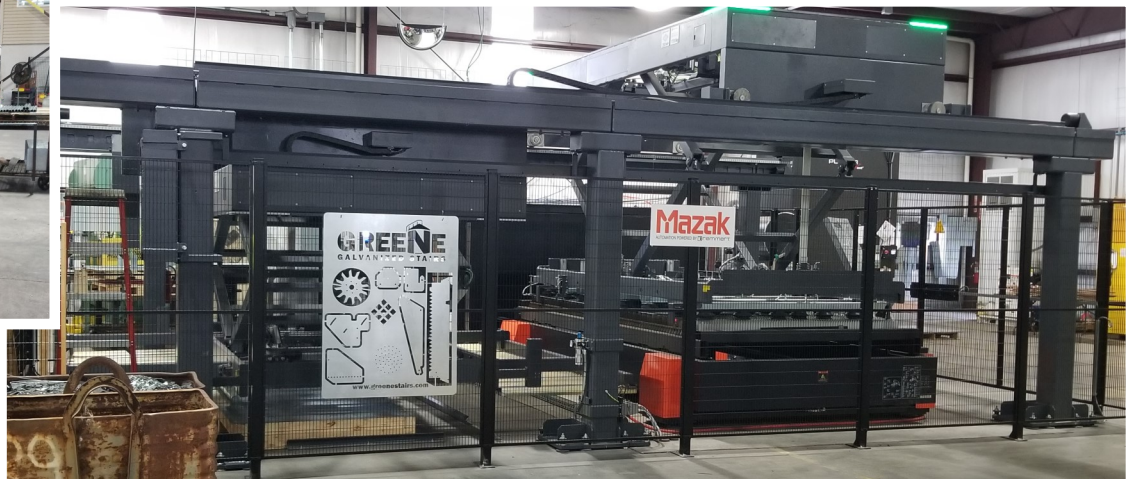
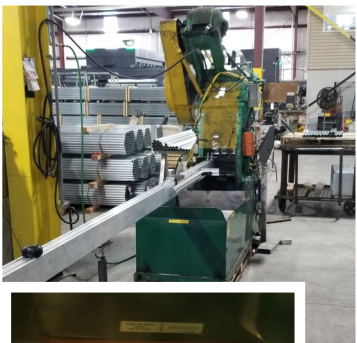
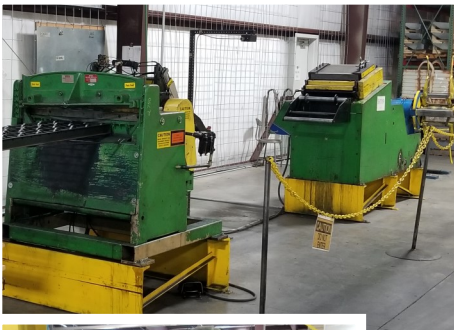


Manufacturing



Manufacturing

6 Kilowatt Fiber Laser with auto loader /
unloader

Thicknesses ranging from .06" to .75". Large bed
machine accepting sheet sizes up to 78" wide x 156"
long.

CNC Turret Presses

Capacity up to 30 ton. Throat sizes up to 72" with beds
up to 144" 2 Hydraulic 2 Mechanical

Press Brakes

6 foot to 12 foot beds with tonnage ranging from 50 ton
to 240 ton. Several fully CNC controlled

Shears

16 gauge (.060) to 1/4" thickness, up to 12' wide
Coil fed cut to length line up to 14 gauge x 12.5" wide

Punch Presses

Hydraulic
Mechanical

Up to 50 ton
Up to 75 ton

Angle Fabrication

Angle Master Punch & Shear Line 20' length capacity up
to 6" x 6" x 1/2" thickness. Single Gang Punch

Tube Cutting and End Forming

Cut to Length
End Swaging
Bending

1" - 1.5" OD with additional sizes possible
1" - 1.5" OD with additional sizes possible
1" - 1.5" OD with additional sizes possible

Computer Aided Engineering Software

Autodesk Product Design Collection 3D & 2D
Nastran FEA

Computer Aided Machining Software

Striker Punch and Radan Nest, Burn Profiling

Materials & Material Handling

7.5 ton overhead Crane

We carry approximately 400 tons of Galvanized sheet & coil (16 gauge to 8 gauge) at any given time
with ready access to un-plated material from any of our 4 trusted suppliers

Packaging

Heated shrink film packaging available

Shipping

Daily Pickups by multiple LTL Carriers. Ready access to
OTR flat bed, box truck, & straight truck.

71,000 S.F. Manufacturing Space

30,000 S.F. Warehouse Space

We are a single shift fabrication facility with an average length of service of 8.4 years
We have available existing capacity and the potential of multi shift operations.

Greene Galvanized Stairs

41774 Main Street; PO Box 191

East Lynn IL 60932

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Web: www.greenestairs.com

