

Issuing Date October 7, 2010

Revision Date July 7, 2011

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name Black Ink w/ Heads-up Technology

Product Code(s) CM-557H

Recommended Use Ink.

Manufacturer: Collins Ink Corporation
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Cincinnati, Ohio 45216
PH: 513-948-9000
Info@collinsink.com

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1201 Edison Drive
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Emergency Telephone Number Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Appearance Black **Physical State** Liquid **Odor** Slight amine

Potential Health Effects
Principle Routes of Exposure Eye contact, Skin contact, Inhalation, Ingestion.

Acute Toxicity

Eyes Avoid contact with eyes. Contact with eyes may cause irritation.

Skin May cause irritation. Avoid contact with skin.

Inhalation May cause irritation of respiratory tract. Avoid breathing vapors or mists.

Ingestion May be harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Chronic Effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

| Chemical Name | CAS-No | Weight % |
|-----------------|---------------|----------|
| Black Dye | NOT AVAILABLE | 1 - 5 |
| Triethanolamine | 102-71-6 | 1 - 5 |
| Lactam | - | 0.01 - 3 |

Additional Notes Remaining components are either not hazardous or below threshold limits.

4. FIRST AID MEASURES

Eye Contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.

Skin Contact Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. If symptoms persist, call a physician.

Inhalation Call a physician immediately. Move to fresh air in case of accidental inhalation of vapors. If breathing is irregular or stopped, administer artificial respiration. None under normal use. Get medical attention immediately if symptoms occur.

Ingestion Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or Poison Control Center immediately. Drink 1 or 2 glasses of water.

5. FIRE-FIGHTING MEASURES

Flash Point > 100 °C

Method Seta closed cup

Suitable Extinguishing Media Use: Carbon dioxide (CO₂). Dry chemical. Alcohol-resistant foam.

Unsuitable Extinguishing Media None.

Explosion Data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Specific Hazards Arising from the Chemical Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.

Protective Equipment and Precautions for Firefighters Wear self-contained breathing apparatus and protective suit.

NFPA **Health Hazard** 1 **Flammability** 1 **Stability** 0 **Physical and Chemical Hazards** -

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions Refer to Section 8.

Methods for Containment Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Handling Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists. Ensure adequate ventilation.

Storage Keep containers tightly closed in a dry, cool and well-ventilated place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

| Chemical Name | ACGIH TLV | OSHA PEL | NIOSH IDLH |
|-----------------------------|--------------------------|----------|------------|
| Black Dye NOT AVAILABLE | | | |
| Triethanolamine 102-71-6 | TWA: 5 mg/m ³ | | |
| Lactam | | | |

Engineering Measures Ensure adequate ventilation, especially in confined areas. Showers. Eyewash stations.

Personal Protective Equipment

Eye/Face Protection Tightly fitting safety goggles. Safety glasses with side-shields. If splashes are likely to occur, wear:.

Skin and Body Protection Impervious gloves.

Respiratory Protection None required under normal usage.

Hygiene Measures Remove and wash contaminated clothing before re-use. Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | | | |
|---------------------------------|--------------------------|-----------------------------------|--------------------------|
| Appearance | Black | Odor | Slight amine |
| Physical State | Liquid | pH | 9 - 11 |
| Flash Point | > 100 °C | Method | Seta closed cup |
| Autoignition Temperature | >200 °C | Boiling Point/Range | No information available |
| Explosion Limits | No information available | Flammability Limits in Air | No information available |
| Specific Gravity | 0.9 - 1.1 | Solubility | Soluble in water |
| Evaporation Rate | No information available | Vapor Pressure | No information available |
| Vapor Density | Heavier than air | Viscosity | < 15 cps |

10. STABILITY AND REACTIVITY

| | |
|---|--|
| Stability | Stable under normal conditions. |
| Incompatible Products | Strong oxidizing agents. |
| Hazardous Decomposition Products | Carbon oxides. |
| Hazardous Polymerization | Hazardous polymerization does not occur. |

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

| | |
|----------------------------|---|
| Product Information | The product itself has not been tested. |
| Irritation | May cause irritation of respiratory tract. May cause skin and eye irritation. |

| Chemical Name | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-----------------|--------------------|--|----------------------|
| Triethanolamine | 4190 mg/kg (Rat) | 16 mL/kg (Rat) 2000 mg/kg (Rabbit) | |
| Lactam | 3598 mg/kg (Rat) | 2000 mg/kg (Rabbit) 2500 mg/kg (Rat) | 3.1 mg/L (Rat) 4 h |

Chronic Toxicity

| | |
|------------------------|--|
| Carcinogenicity | Contains no ingredient listed as a carcinogen. |
|------------------------|--|

12. ECOLOGICAL INFORMATION

Ecotoxicity
Not established.

| Chemical Name | Toxicity to Algae | Toxicity to Fish | Microtox | Daphnia Magna (Water Flea) |
|---------------|-------------------|------------------|----------|----------------------------|
| | | | | |

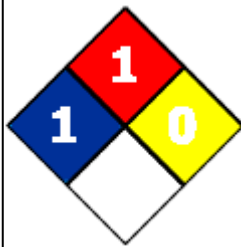
| Chemical Name | CAS-No | Weight % | HAPS data | VOC Chemicals | Class 1 Ozone Depletors | Class 2 Ozone Depletors |
|-----------------|----------|----------|-----------|---------------|-------------------------|-------------------------|
| Triethanolamine | 102-71-6 | 1 - 5 | | Group I | | |

CERCLA

U.S. State Regulations
International Regulations
Mexico - Grade
Canada

No information available.

16. OTHER INFORMATION

| NFPA | HMIS | PPE | Transport Symbol | | | | | | |
|---|--|---------------|------------------|-------------|----------|------------|----------|--|---------------|
|  | <table border="1" style="width: 100%;"> <tr> <td style="background-color: #0000FF; color: white;">Health Hazard</td> <td style="text-align: center;">1</td> </tr> <tr> <td style="background-color: #FF0000; color: white;">Fire Hazard</td> <td style="text-align: center;">1</td> </tr> <tr> <td style="background-color: #FFFF00; color: black;">Reactivity</td> <td style="text-align: center;">0</td> </tr> </table> | Health Hazard | 1 | Fire Hazard | 1 | Reactivity | 0 | | Not regulated |
| Health Hazard | 1 | | | | | | | | |
| Fire Hazard | 1 | | | | | | | | |
| Reactivity | 0 | | | | | | | | |

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Revision Note
 No information available

Disclaimer

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