



Waterloo Mfg., Inc.

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606 N. Bell Blvd. Cedar Park, Texas 78613

(512) 219-1935 fax (512) 219-7378 e-mail: jcburch@wlmfg.com

Web Site : WLMFG.COM



Standard #125 or 200 Series Pocket Door Frame Specifications

All Hardware is genuine "L. E. Johnson Products".

Track	Part #100 Aluminum Captive
Track Screws	Part # 318440 8-10 X 3/4" Pan Head Phillips
Jamb stiffeners	Part # 1500 Steel "U" Channel
Jamb Spacers	Part # 250061 Heavy Duty Steel
Header Bracket	Part # 150063 Heavy Duty Steel
Door Stop	Part # 1155 Heavy Duty Steel W/ Rubber cushion
Door Bumper	Part # 1513 Rubber W/ 8-18 X 1/2" Round Washer Hd. Screw
Door Guide	Part # 1550 Nylon W/ 8-18 X 1/2" Round Washer Hd. Screw
Door Hanger	Part # 1120 or #1125 (Depending on series ordered.)

Pocket Frame Construction Specifications;

All Pocket frames are constructed using 1-3/4" X 7/16" Crown Senco or Duo-fast Staples and 1-7/8" hot dipped galvanized nails. Note; more expensive, full 3/4" MDF material is used to construct header and back band to assure that they are straight and to prevent warping after construction! Each Frame is constructed in a special jig designed and built by us to assure that they are straight and square! Each piece of material is hand selected and cut by our staff before construction.

Vertical Back Band	3/4" MDF
Drywall Nailers	1 X 4 White Woods
Header	3/4" MDF
Split Jambs 2x4 wall	3/4" X 1-1/4" F/J Pine
Split Jambs 2x6 wall	1 1/16" X 2" F/J Pine

(CWP Split Jambs are available @ additional cost)

Custom Size Frames are readily available, and we welcome your order.

Thanks,

J. C. Burch
President,
Waterloo Mfg., Inc.