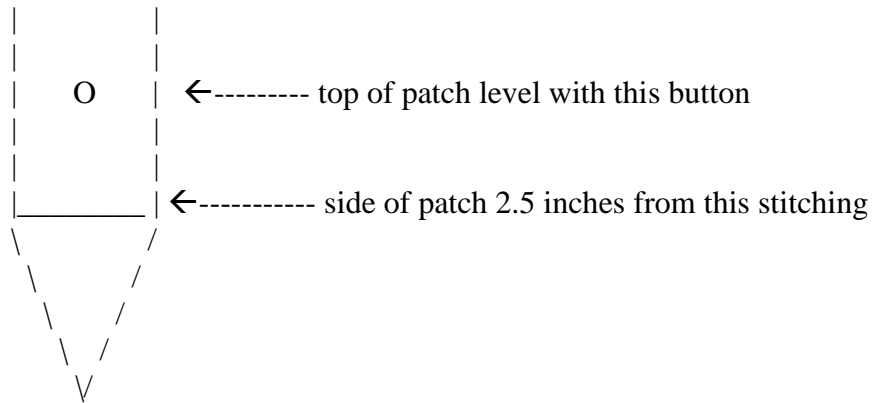


Attaching TSWFL Patch to Cotton Shirt

1. Set iron between Cotton and Linen settings. Wait for iron to get **HOT**.
2. Determine placement of patch on POLO shirt.
Top of patch is even with lower button and
side of patch is 2.5 inches from placket stitching.



3. Move the iron over the placement area for 20 seconds to **warm up the fabric**.
4. Place patch on the shirt. Using a 100% cotton fabric scrap (sheet, shirt), cover patch and prepare to iron. Fabric scrap will keep dyes off your iron. **Any polyester/cotton blend fabric will melt while ironing.**
5. Place iron over fabric scrap and press hard for 20 – 25 seconds.
6. Turn shirt inside out and put fabric scrap over the back of patch and press iron hard on patch for 25 more seconds.
7. Turn shirt to outside and repeat step 5.
8. Hang shirt to cool before wearing.