## Control System Evaluation

Selecting an established solution that is used within the Plastic industry, is a better investment than getting something custom developed. A proven solution minimizes risk as well as provides you with a richer feature set. Significantly more engineering hours from several engineers are required in developing a pre-engineered solution versus the hours required for a single engineer to develop a custom solution. A product evaluation could be done by reviewing a specification sheet or a product demonstration, although a demonstration may give you more insight into the product.

## Answer the following Questions

Does the product appear to be easy to use and is it intuitive?
Does the operator or main page have a graphical representation of the system?
Does the product sense a shorted solid-state relay and alert the operator?
Does the product have cold zone inhibit?
Does the product have recipes and recipe scheduling?
Does the product have an I/O status page?
Does the product have trending and data collection?
Does the product have an alarm log?
Does the product have a maintenance log?
Does the product have preventative maintenance scheduling?
Does the system have configurable security levels?
Can the screens be viewed remotely?
Is the vendor willing to give you a copy of the program?
Is the lead time less than 16 weeks?
Has the system been applied to various extruder manufacturer's products allowing for
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|  | Run Away |  | Poor Value |  | Good Value |  |  | Very Qualified |  |
| :---: | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 |

Run Away $=$ This product should not be considered in the evaluation
Poor Value = Although it can be considered, it should not be considered an equal to other products
Good Value = This product should be considered as a possible solution
Very Qualified = This product would be the best choice for your solution

