

North/East Roofing Contractors Association

March 12, 2024 Encore Boston Harbor -- Everett, MA

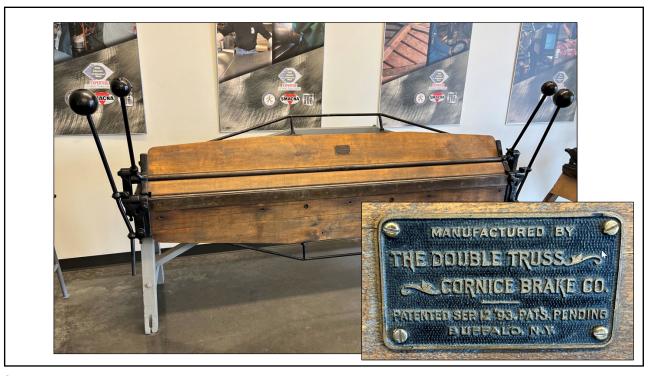
NRCA technical issues update



Mark S. Graham

Vice President, Technical Services National Roofing Contractors Association Rosemont, Illinois

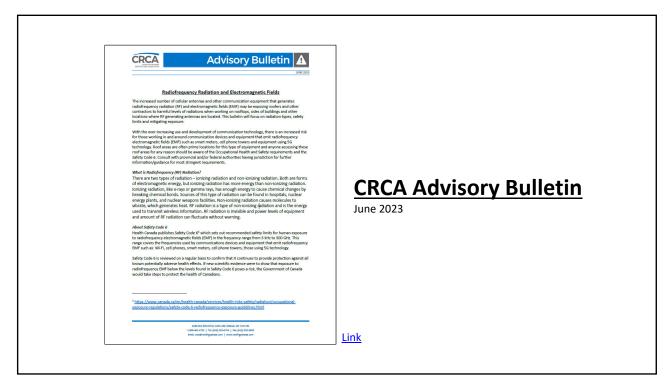
1

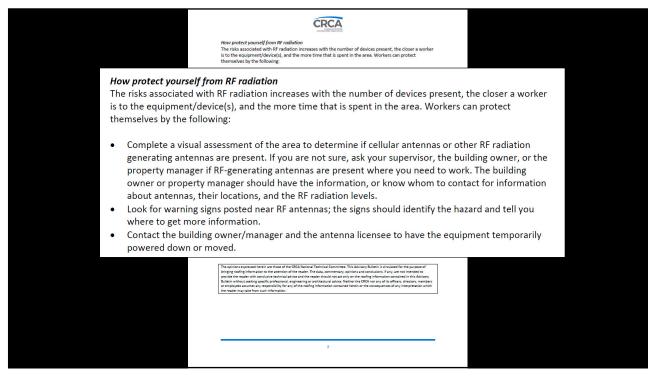


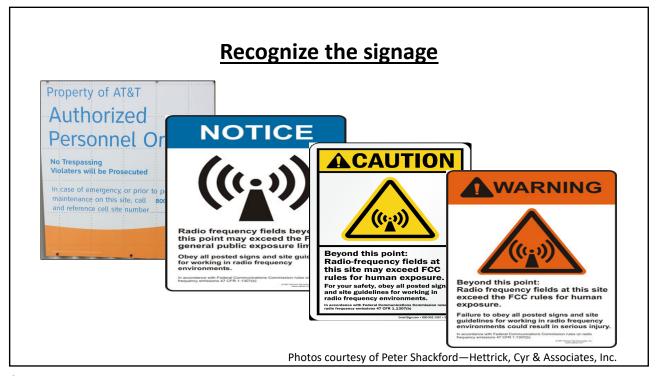
Radio frequency radiation Rooftop cell phone transmitters

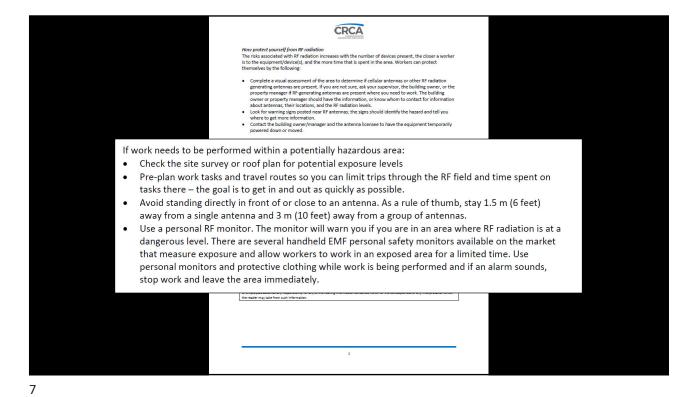


3



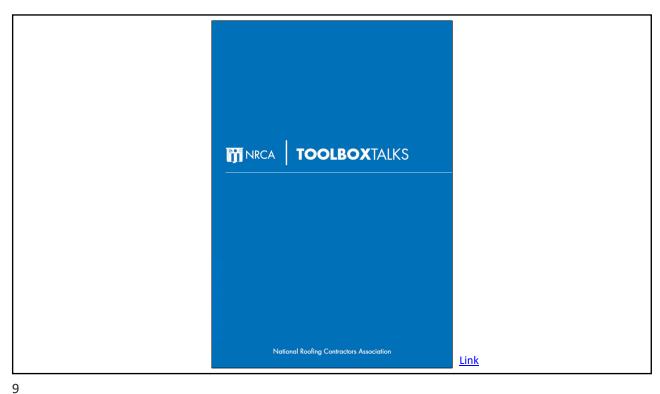


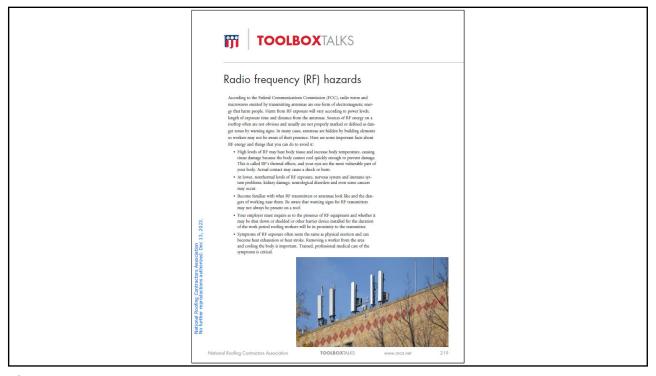


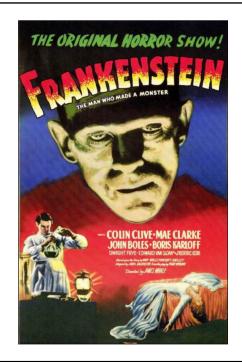


Some useful references

- CRCA Advisory Bulletin (<u>Link</u>)
- Health Canada's Safety Code 6 (Link)
- Federal Communications Commission (Link)
- Center for Construction Research and Training (Link)







"Frankenstein roofs"

11

Systems approach...

FM Approvals' RoofNav www.RoofNav.com

There are 1,101,862 approved roof assembly configurations in FM Approvals' RoofNav

--As of March 11, 2024

13



Roof deck loading **considerations**

Some examples of roof loading

- Pallet of asphalt shingles (42 bundles): 2,500 to 4,200 lbs.
- Pallet of TPO membrane rolls: 1,400 to 3,450 lbs.
- Pallet of MB cap sheet (20 rolls): About 2,500 lbs.
- Pallet of glass-faced gypsum board (4 x 4): 1,600 to 2,400 lbs.
- Pallet of bonding adhesive (45 pails): 1,800 lbs.
- Bundle of polyiso. (4 x 8): 250 to 500 lbs.

15

Some initial considerations

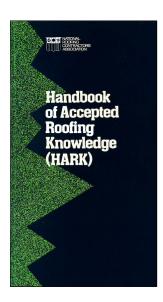
Roof deck loading concerns

- Roofing operations may exceed live load capacity
- Note joist/framing orientation
- Consider avoiding adjacent load placement
- Position loads across joists/framing
- Consider added dunnage across framing
- Also consider rooftop equipment weight

Nighttime tie-in and night seal considerations



17



XXI. WATER CUTOFFS AND WEATHER PROTECTION

Water cutoffs are temporary felt courses that are installed to prevent moisture from entering the insulation and membrane during construction. They should be applied at the end of each day's work and whenever work is halted for an indefinite period to protect the membrane from precipitation. They must be removed prior to installing additional insulation.

Temporary flashings should be installed as weather protection if permanent flashings are not in place. All openings in the membrane should be sealed to prevent any moisture from entering the roof system before completing membrane application.

Specifications requiring gravel installation each day are unrealistic and sometimes detrimental to the quality of the completed roof. Where working conditions permit, roofing felts should be "glazed" and sealed at the end of each day's work if final surfacing is not installed.

With single-ply membrane systems, nighttime tie-ins and night seals have gotten more difficult...

19

Some considerations

Nighttime tie-ins and night seals

- Project specific planning...
- Get back to the basics...
 - Water cut-off
 - Night seals
- SA underlayment and base sheet products can work well for cut-offs

Any concepts to share?

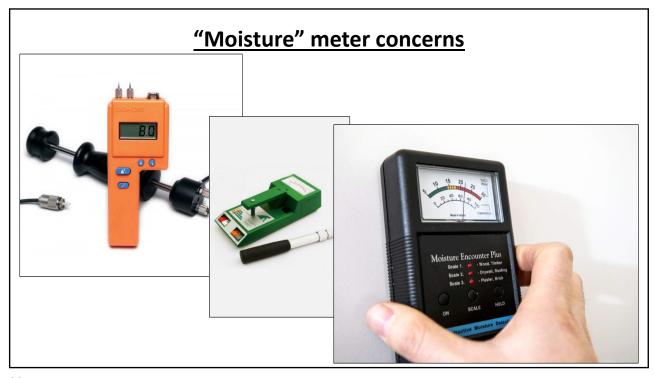


Nailbase insulation considerations

21

Nailbase insulation considerations

- Double layer design and application
- Taped joints can control vapor leaks/underlayment wrinkling at board joints
- Pressure-tested and FRT nailbase are not good ideas for nailbase



These meters do not read moisture...
...they are reading relative conductivity, which can be correlated to specific materials in specific conditions when properly calibrated.

Considerations

"Moisture" meters

- Read/understand the instruction manual
- Understand device sensitivity
- Understand proper operating conditions
- Proper calibration/recalibration is critical
- Don't overstate the meter's capability
- Verify job-specific results with gravimetric analysis

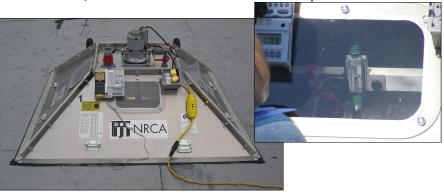
25

Field wind-uplift testing

Putting the field wind-uplift test to the test

Field wind-uplift testing

- ASTM E907, "Standard Test Method for Field Testing Uplift Resistance for Adhered membrane Roofing Systems"
- FM 1-52, "Field Verification of Roof Wind Uplift Resistance"



27



NRCA "Industry Issue Update," June 2015

NRCA members' experience:

- Most tests not conducted in accordance with ASTM E907 or FM 1-52.
- No correlation between field test vs. lab. results/classifications
- NRCA survey: 55% passing

<u>Link</u>



Professional Roofing December/January 2022-23

29

ASTM Interlaboratory study (ILS) "Testing the test"

- Built three identical test decks allowing for 24 tests total
- FM Class 90 roof system (FM tested to 90 psf)
- 8 testing entities conducted 3 test each
- Each test run at 15 psf increments up to 90 psf classification
- Membrane deflection is measured
- ASTM ILS staff planned the study and analyzed the test results
- · At FM Global's research center in Glocester, RI

ILS results "Testing the test"

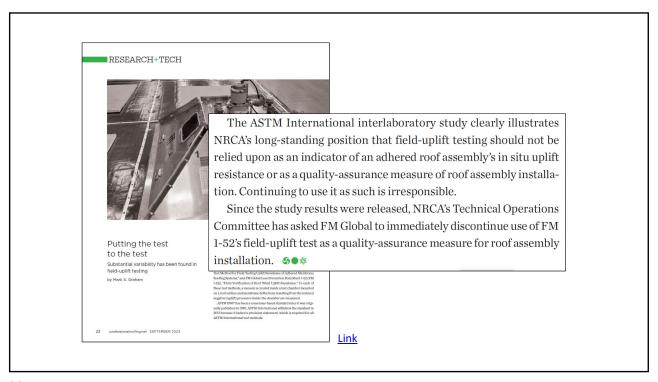
- Statistical outliers 15-, 30-, 45-, 60- and 90-psf test increments
- Outlier data excluded at 30-, 45- and 90-psf test increments
- 16 of the 24 specimens exhibited failure before completing the 90-psf test increment.
- 5 results at the 45-psf increment and all the tests' results at 60, 75- and 90-psf test increments exceeded FM 1-52's maximum allowable deflection.

All specimens should have exceeded 90 psf

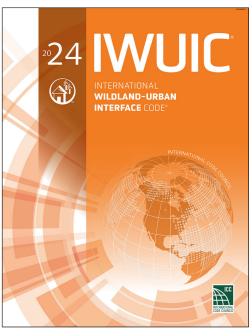
31



Professional Roofing September 2023



Code issues...



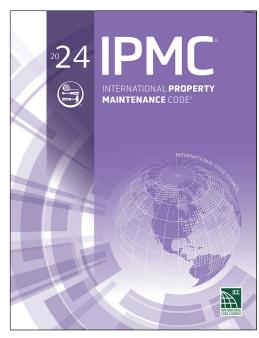
IWUIC 2024

- Overlays the Building Code
- Ch. 5: Special Building **Construction Regulations**
- Ignition-resistant Construction Class 1, 2 or 3
- Class 1 and 2: Class A roof Class 3: Class B roof
- Valley, eave, gutter and downspout and roof vent requirements

35



Professional Roofing December 2023/January 2024

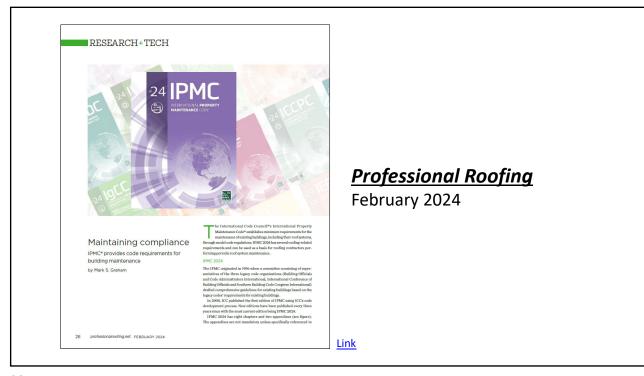


IPMC 2024

- Sec. 304-Exterior Structure
- Sec. 507-Storm Drainage

Link

37



2024 I-codes



39

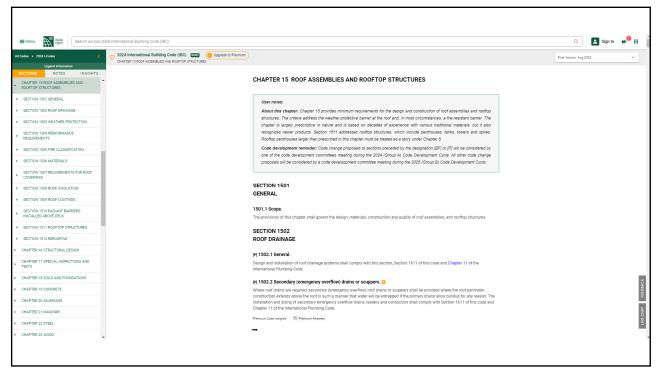
The 2024 I-codes have already been published and are available, except for the *International Residential Code, 2024 Edition* and *International Energy Conservation Code, 2024 Edition*

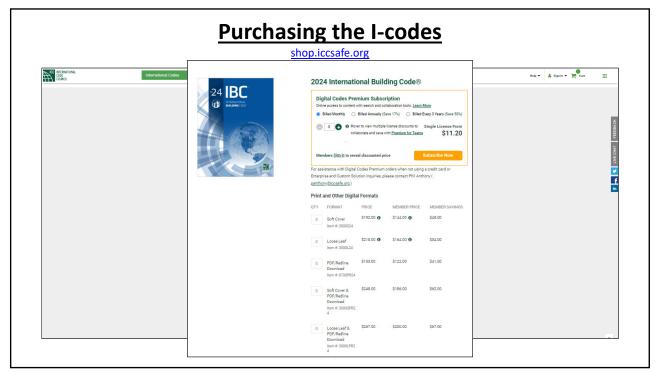


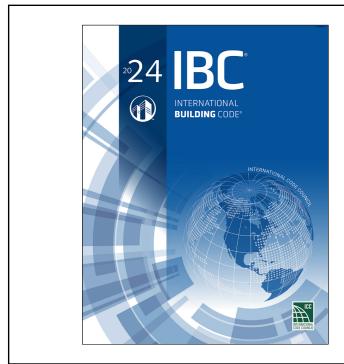
Assuming these appeals are resolved expeditiously, publication of IRC 2024 and IECC 2024 in Q2 2024 is likely*

* Mark Graham's opinion (subject to change)





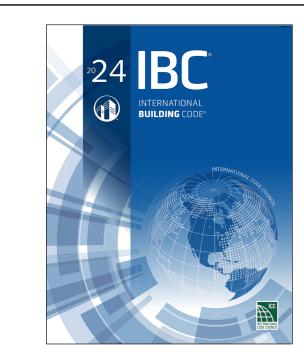




New to the 2024 I-codes

- Single column text format
- Updated font styles
- QR codes identifying changes
- Streamlined lists
- Consistent grouping of related text (e.g., tables follow parent sections)
- Shaded table headers and notes

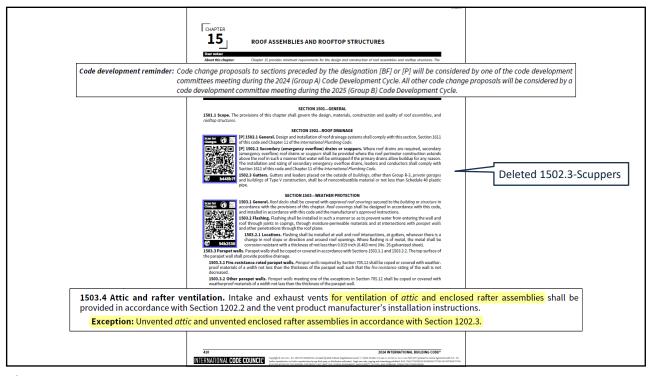
iccsafe.org/design-updates

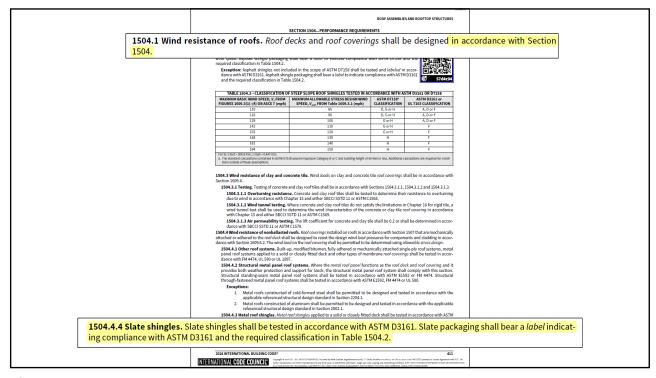


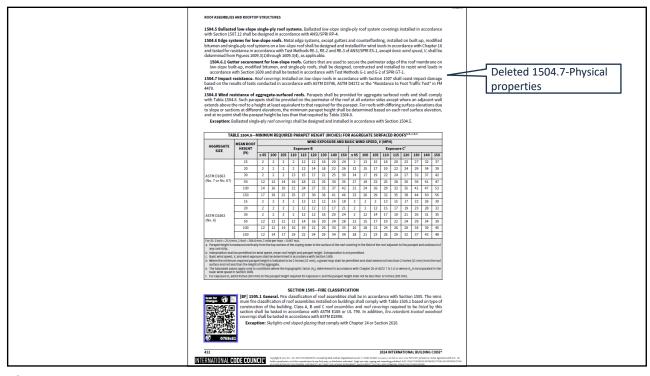
IBC 2024

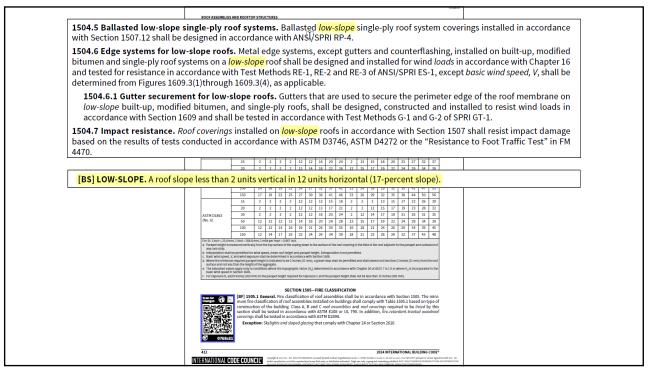
- Ch. 15: Roof Assemblies and Rooftop Structures
- Ch. 27: Electrical
- Ch. 13: Interior Environment
- Ch. 16: Structural Design

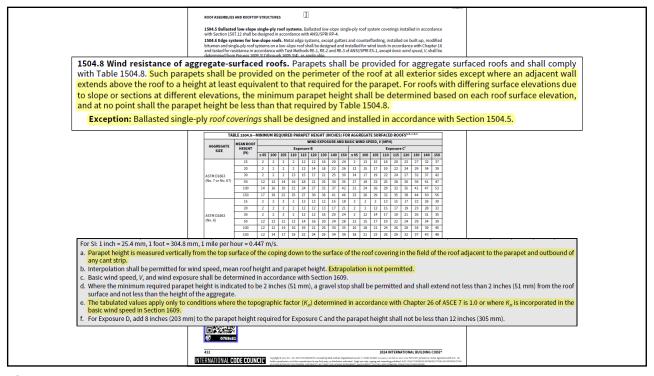
47

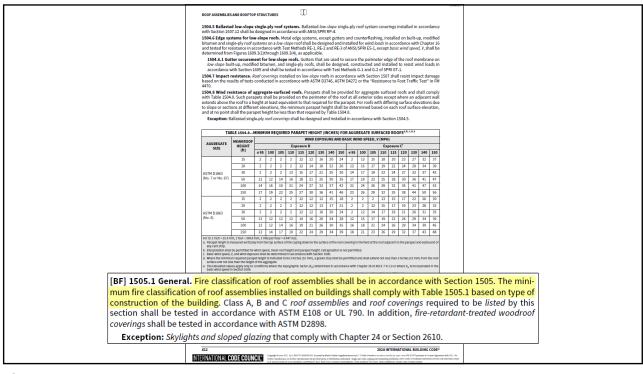


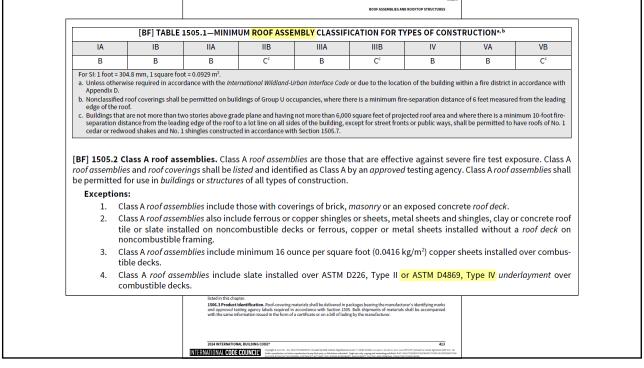


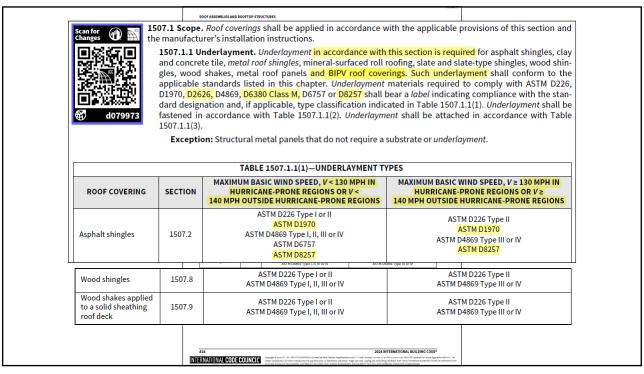












a. Mf th D. 576 C. Riko d. 140 d. 140	TABLE 1507-3.— CLAY AND CONCRETE TILE STATEWHEN'S—continued Table — Suffer in the Contract of		
	TABLE 1507.4.3—METAL ROOF COVERINGS		
ROOF COVERING TYPE	STANDARD APPLICATION RATE/THICKNESS		
5% aluminum alloy-coated steel	ASTM A875, GF60		
Aluminum	ASTM B209, 0.024 inch minimum thickness for roll-formed panels and 0.019 inch minimum thickness for press-formed shingles.		
Aluminum-coated steel	ASTM A463, T2 65		
55% aluminum-zinc alloy coated steel	ASTM A792 AZ 50		
Cold-rolled copper	ASTM B370 minimum 16 oz./sq. ft. and 12 oz./sq. ft. high yield copper for metal-sheet roof covering systems: 12 oz./sq. ft. for preformed metal shingle systems.		
Copper	16 oz./sq. ft. for metal-sheet roof-covering systems; 12 oz./sq. ft. for preformed metal shingle systems.		
Galvanized steel	ASTM A653 G-90 zinc-coated. ^a		
Hard lead	2 lbs./sq. ft.		
Lead-coated copper	ASTM B101		
Prepainted steel	ASTM A755		
Soft lead	3 lbs./sq. ft.		
Stainless steel	ASTM A240, 300 Series Alloys		
Steel	ASTM A924		
Terne and terne-coated stainless	Terne coating of 40 lbs. per double base box, field painted where applicable in accordance with manufacturer's installation instructions.		
Zinc	0.027 inch minimum thickness; 99.995% electrolytic high-grade zinc with alloy additives of copper (0.08% - 0.20%), titanium (0.07% - 0.12%) and aluminum (0.015%).		
a. For Group U buildings, the minimum coating	opound per square foot = 4.882 kg/m², 1 inch = 25.4 mm, 1 pound = 0.454 kg. thickness for ASTM A653 galvanized steel roofing shall be G60.		

1507.8.1 Deck requirements. Wood shingles shall be installed on solid or spaced sheathing. Where spaced sheathing is used, sheathing boards shall be not less than 1-inch by 4-inch (25 mm by 102 mm) nominal dimensions and shall be spaced on centers equal to the weather exposure to coincide with the placement of fasteners. Where 1-inch × 4-inch (25 mm × 102 mm) spaced sheathing is installed at 10 inches (254 mm) on center or greater, additional 1-inch × 4-inch (25 mm × 102 mm) boards shall be installed between the sheathing boards. When wood shingles are installed over spaced sheathing and the underside of the shingles are exposed to the *attic* space, the *attic* shall be ventilated in accordance with Section 1202.2. The shingles shall not be backed with materials that will occupy the required air gap space and prevent the free movement of air on the interior side of the spaced sheathing.

1007.8.5.

1007.8.5.

1007.8.6. Attachment, Easterner for wood shingles shall be located intend through the sheathing Eastern for the sheathing from the she

ROOFING MATERIAL	LENGTH (inches)	GRADE	EXPOSURE (inches)	
			3:12 pitch to < 4:12	4:12 pitch or steeper
Shingles of naturally durable wood 18 24	16	No. 1	3.75	5
		No. 2	3.5	4
		No. 3	3	3.5
		No. 1	4.25	5.5
	18	No. 2	4	4.5
		No. 3	3.5	4
		No. 1	5.75	7.5
	24	No. 2	5.5	6.5
		No. 3	5	5.5

1907.8.6 Flashing. 2t the junction of the ord and vertical surfaces, flashing and counterflashing shall be provided in accordance with the manufacturous, and where or metal, shall be not less than 10.015/schin (34.8 mill) (6.2 Egalvanized sheet page) corrosion-esistant metal. The valler flashing shall extend not less than 11 inches (27 mill from the certain cash vary and have a spatish otheret for host is start an Inches (28 mill mill) with of the flow lime flowed as part of the faithing. Sections of flashing that lines we are all up of rind kes than it inches (120 mill). For roof slopes of three units vertical in 12 unes between of flashing plat lines are and up of rind kes than it inches (120 mill). For roof slopes of three units vertical in 12 unes between of flashing sketchows and the control of flashing that lines are and up of rind kes than it inches (120 mill). For roof slopes of three units vertical in 12 unes between the complex of flashing sketchows and the control of flashing sketchows are all the control of flashing sketchows and the control of flashing sketchows are all the control of flashing sketchows and the control of flashing sketchows are all the control of flashing sketchows and the control of flashing underloyment and the control of flashing underloyment and the control of flashing underloyment and the control sketchows and passed up of kes and counter sever units vertical in 12 units broit zontal (36 pecers of sketchows and week of that ble installing and the control sketchows and the sketchows and the control of the c

2004 INTERNATIONAL CODE COUNCIL Segretary to the Control of the Code of the Co

57

ROOF ASSEMBLIES AND ROOFTOP STRUCTURES

1507.8.9 Label required. Each bundle of shingles shall be identified by a lobel of an approved grading or inspection bureau or

1507.9 Wood shakes. The installation of wood shakes shall comply with the provisions of this section and Table 1507.8.

1507.9.1 Deck requirements. Wood shakes shall only be used on solid or spaced sheathing. Where spaced sheathing is used, sheathing boards shall be not less than 1-inch by 4-inch (25 mm by 102 mm) nominal dimensions and shall be spaced on centers equal to the weather exposure to coincide with the placement of fasteners. Where 1-inch by 4-inch (25 mm by 102 mm) spaced sheathing is installed at 10 inches (254 mm) on center, additional 1-inch by 4-inch (25 mm by 102 mm) boards shall be installed between the sheathing boards. Where wood shakes are installed over spaced sheathing and the underside of the shakes are exposed to the *attic* space, the *attic* shall be ventilated in accordance with Section 1202.2. The shakes shall not be backed with materials that will occupy the required air gap space and prevent the free movement of air on the interior side of the spaced sheathing.

1507.9.1.1 Solid sheathing required. Solid sheathing is required in areas where the average daily temperature in January is $25^{\circ}F$ (- $4^{\circ}C$) or less or where there is a possibility of ice forming along the eaves causing a backup of water.

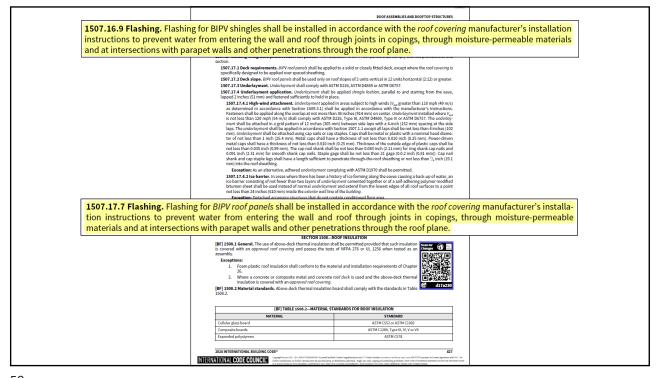
into the shallening, 6-of existenting less than 7, inch (1,12 fmm) in microses, the tractioners status are sensor through its shallening less than 7, inch (1,12 fmm) in microses, the tractioners shall be all the shall be all th

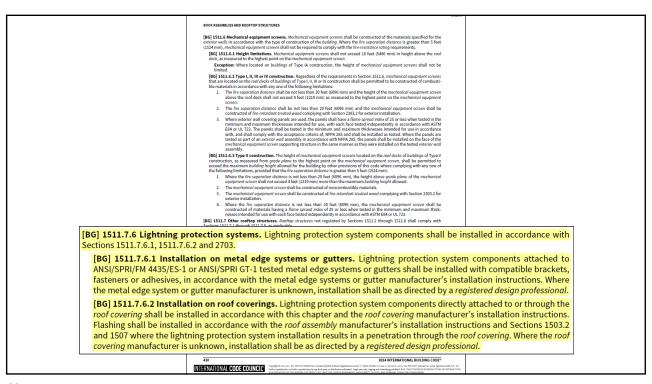
courses. Spacing between shakes in the same course shall be 3 ₁ to 1 ₂ inch (9.5 to 15.9 mm) for shakes and taper sawn shakes of naturally durable wood and shall be 3 ₁ to 3 ₁ in (4.6 to 9.5 mm) for preservative taper sawn shakes. Weather exposure for wood shakes shall not exceed those set in Table 1507.9.8.

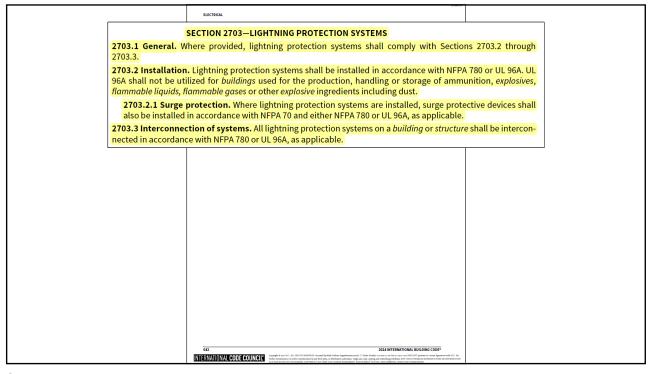
ROOFING MATERIAL	LENGTH (inches)	GRADE	EXPOSURE (inches) 4:1 PITCH OR STEEPER
Shakes of naturally durable wood	18	No. 1	7.5
	24	No. 1	10*
	18	No. 1	7.5
Preservative-treated taper sawn shakes of Southern yellow pine	24 18 24	No. 1 No. 2 No. 2	5.5 7.5
	18	No. 1	7.5
	24	No. 1	10
Taper sawn shakes of naturally durable wood	18	No. 2	5.5
	24	No. 2	7.5

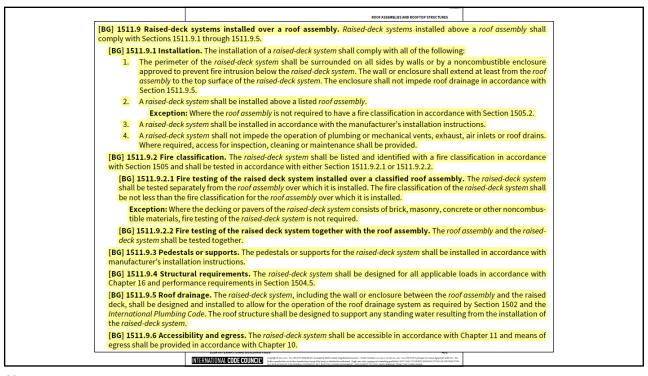
424 2021 INTERNATIONAL CODE COUNCIL

Graphic 6 non NC. All BIOTS SEEDING Amend by black bollow implements and (1) to the framework and comment of the control of the contro



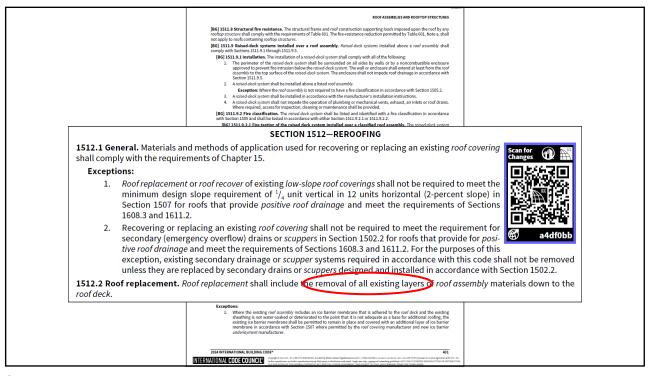


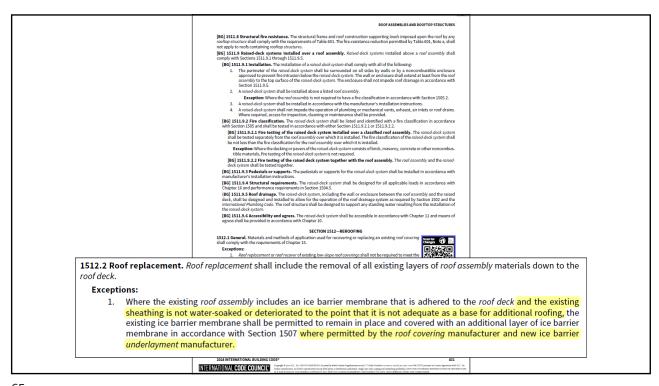


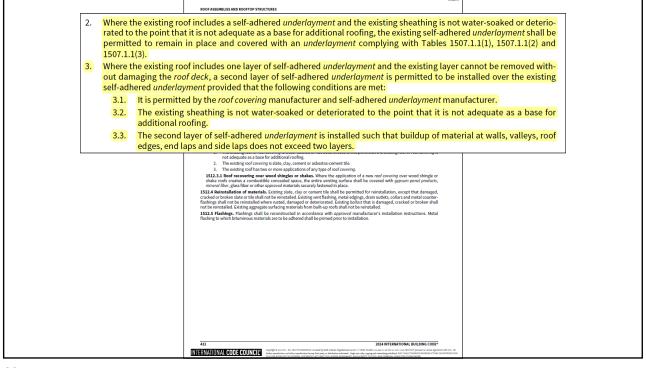


[BG] 1511.9 Raised-deck systems installed over a roof assembly. Raised-deck systems installed above a roof assembly shall comply with Sections 1511.9.1 through 1511.9.5. [BG] 1511.9.3 Pedestals or supports. The pedestals or supports for the roised-deck system shall be installed in accordance with manufacturer's installation instructions. [B6] 1511.9.4 Structural requirements. The raised deck system shall be designed for all applicable loads in accordance with Chapter 16 and performance requirements in Section 1504.5. (BG) [31:13.5 Roof drainage. The roised-deck system, including the wall or enclosure between the roof assembly and the raised deck, shall be designed and installed to allow for the operation of the roof drainage system as required by Section 19: and the resulting from the roof structure shall be designed to support any standing water resulting from the installation of SECTION 1512—REROOFING 1512.1 General. Materials and methods of application used for recovering or replacing an existing roof covering shall comply with the requirements of Chapter 15. **Exceptions:** 1. Roof replacement or roof recover of existing low-slope roof coverings shall not be required to meet the minimum design slope requirement of 1/4 unit vertical in 12 units horizontal (2-percent slope) in Section 1507 for roofs that provide positive roof drainage and meet the requirements of Sections 2. Recovering or replacing an existing roof covering shall not be required to meet the requirement for secondary (emergency overflow) drains or scuppers in Section 1502.2 for roofs that provide for positive roof drainage and meet the requirements of Sections 1608.3 and 1611.2. For the purposes of this exception, existing secondary drainage or scupper systems required in accordance with this code shall not be removed unless they are replaced by secondary drains or scuppers designed and installed in accordance with Section 1502.2.

63

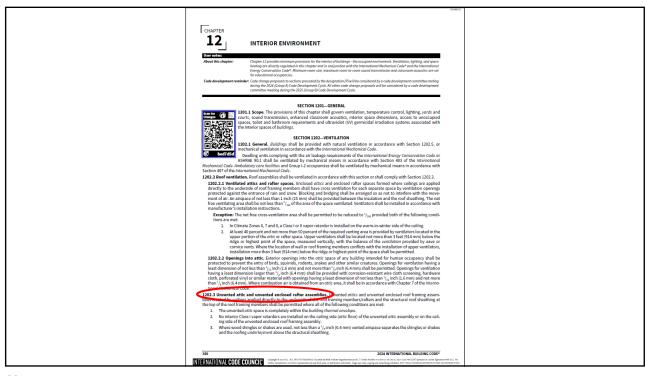


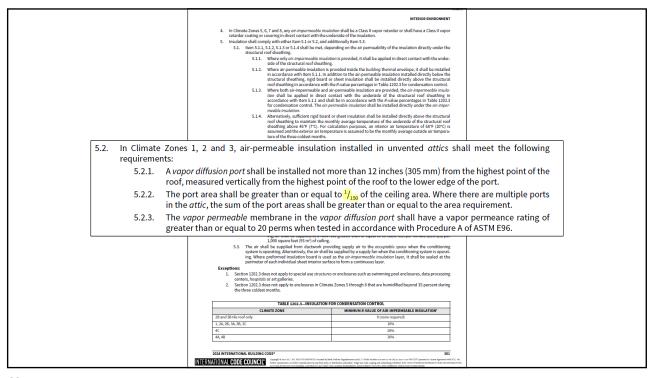


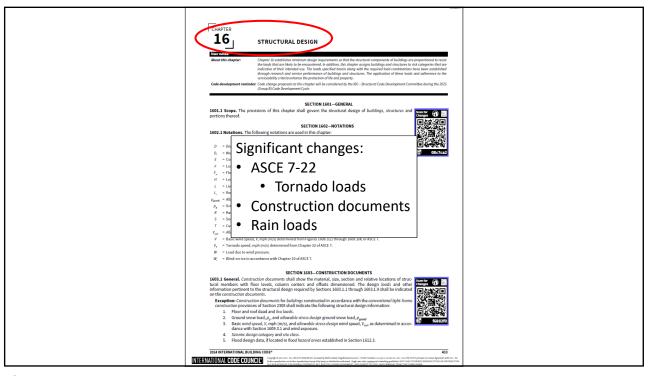


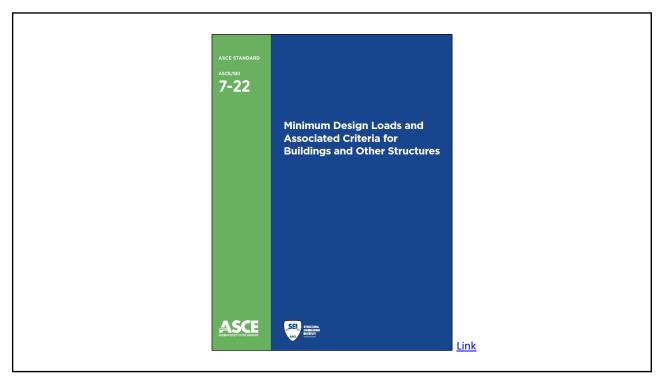
1512.3 Roof recover. The installation of a new roof covering over an existing roof covering shall be permitted where any of the following conditions occur: Where the new roof covering is installed in accordance with the roof covering manufacturer's approved instructions. 2. Complete and separate roofing systems, such as standing-seam metal roof panel systems, that are designed to transmit the roof loads directly to the building's structural system and that do not rely on existing roofs and roof coverings for support, shall not require the removal of existing roof coverings. 3. Metal panel, metal shingle and concrete and clay tile roof coverings shall be permitted to be installed over existing wood shake roofs when applied in accordance with Section 1512.3.1. The application of a new protective roof coating over an existing protective roof coating, metal roof panel, built-up roof, spray polyurethane foam roofing system, metal roof shingles, mineral-surfaced roll roofing, modified bitumen roofing or thermoset and thermoplastic single-ply roofing shall be permitted without tear off of existing roof coverings. Exception: A roof recover shall not be permitted where any of the following conditions occur: 1. The existing roof or roof covering is water-soaked or has deteriorated to the point that the existing roof or roof covering is not adequate as a base for additional roofing. The existing *roof covering* is slate, clay, cement or asbestos-cement tile. The existing roof has two or more applications of any type of roof covering. 2024 INTERNATIONAL BUILDING CODE INTERNATIONAL CODE COUNCIL®

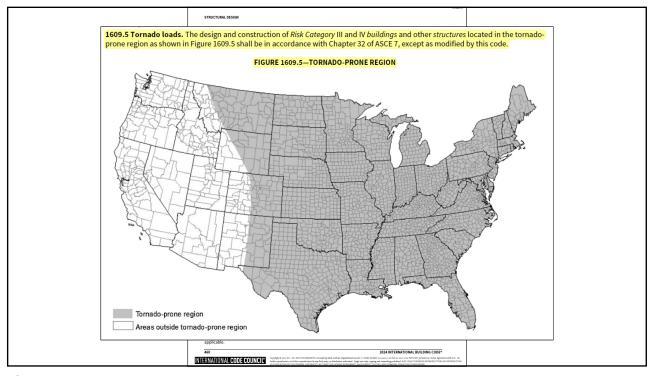
67

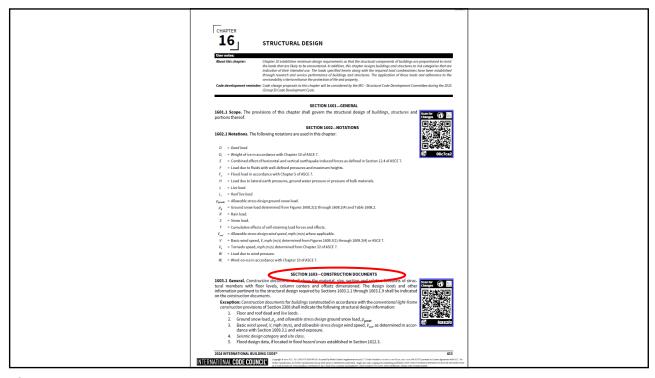


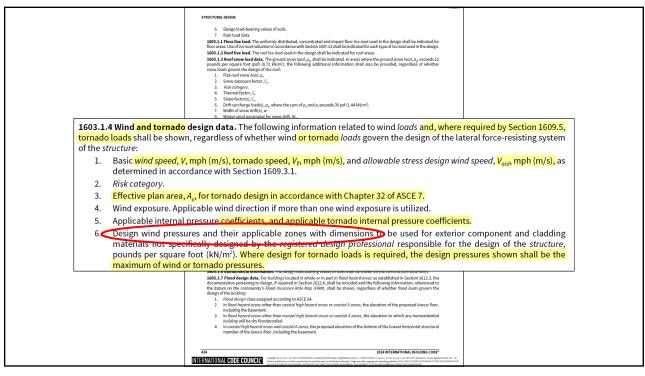


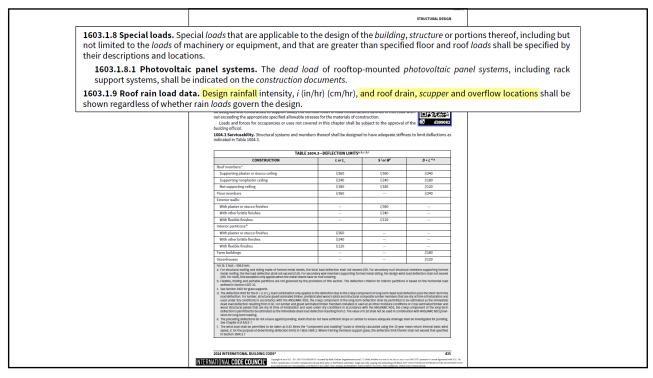


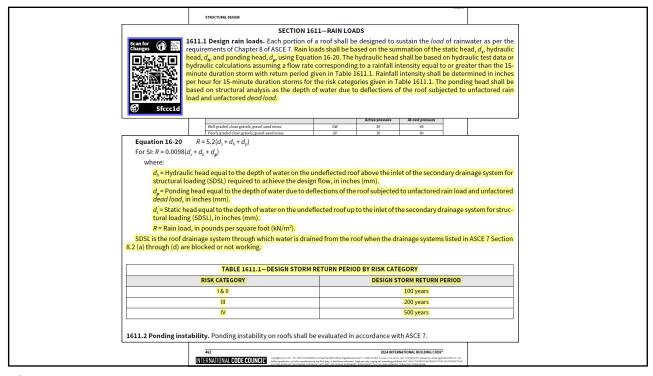


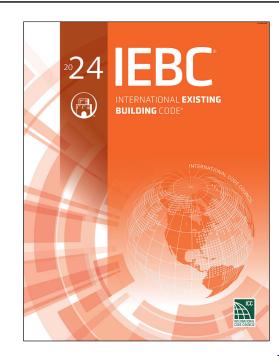










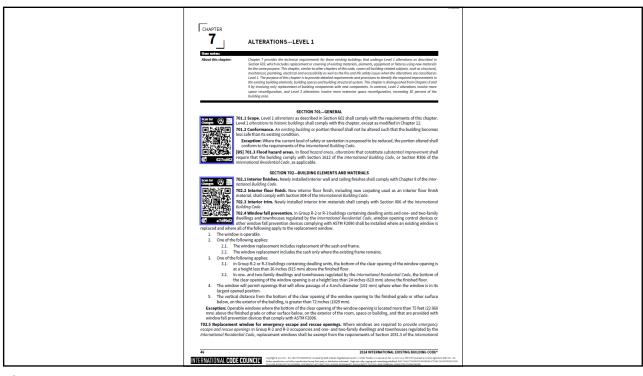


IEBC 2024

- Ch. 7: Alterations-Level 1
 - Sec. 705-Reroofing
 - Sec. 705-Structural

<u>Link</u>

77



IEBC 2024's Sec. 705-Reroofing matches IBC 2024's Sec. 1512-Reroofing

SECTION 705—REPOOFING

[BS] 705.1 General. Materials and methods of application used for recovering or replacing an existing roof covering shall comply with the requirements of Chapter 15 of the International Building Code.

Exceptions:

- Roof replacement or roof recover of existing low-slope roof coverings shall not be required to meet the minimum design slope requirement of 1/4 unit vertical in 12 units horizontal (2-percent slope) in Section 1507 of the International Building Code for roofs that provide positive roof drainage and meet the requirements of Sections 1608.3 and 1611.2 of the International Building Code.
- Recovering or replacing an existing roof covering shall not be required to meet the requirement for secondary (emergency overflow) drains or scuppers in Section 1502 of the *International Building*



INTERNATIONAL CODE COUNCIL®

79

SECTION 706—STRUCTURAL

[BS] 706.1 General. Where alteration work includes replacement of equipment that is supported by the building or where a reroofing permit is required, the provisions of this section shall apply.

[BS] 706.2 Addition or replacement of roofing or replacement of equipment. Any existing gravity load-carrying structural element for which an alteration causes an increase in design dead, live or snow load, including snow drift effects, of more than 5 percent shall be replaced or altered as needed to carry the gravity loads required by the International Building Code for new structures.

Exceptions:

- 1. Buildings of Group R occupancy with not more than five dwelling or sleeping units used solely for residential purposes where the altered building complies with the conventional light-frame construction methods of the International Building Code or the provisions of the International Resi-
- Buildings in which the increased dead load is due entirely to the addition of a second layer of roof covering weighing 3 pounds per square foot (0.1437 kN/m²) or less over an existing single layer of roof covering.

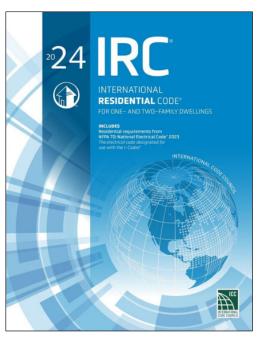
[BS] 706.3 Additional requirements for reroof permits. The requirements of this section shall apply to alteration work requiring

[BS] 706.3.1 Bracing for unreinforced masonry bearing wall parapets. Where a permit is issued for reroofing for more than 25 percent of the roof area of a building assigned to Seismic Design Category D, E or F that has parapets constructed of unreinforced masonry, the work shall comply with Section 304.3.2 by evaluation of the existing condition or by installation of parapet bracing.

[BS] 706.3.2 Roof diaphragms resisting wind loads in high-wind regions. Where roofing materials are removed from more than 50 percent of the roof diaphragm or section of a building located where the basic wind speed, V, is greater than 130 mph (58 m/s), in accordance with Figure 1609.3(2) of the International Building Code, roof diaphragms, connections of the roof diaphragm to roof framing members, and roof-to-wall connections shall be evaluated for the wind loads specified in the International Building Code, including wind uplift. If the diaphragms and connections in their current condition are not capable of resisting 75 percent of those wind loads, they shall be replaced or strengthened in accordance with the loads specified in the International

Exception: Buildings that have been demonstrated to comply with the wind load provisions in ASCE 7-88 or later editions.

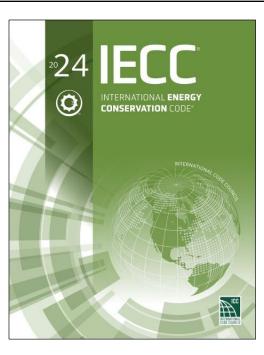
INTERNATIONAL CODE COUNCIL®



IRC 2024

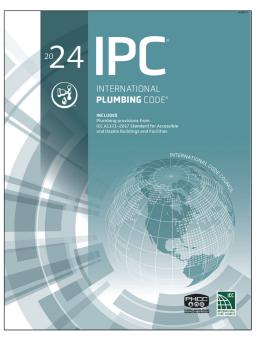
- Not yet published/pending appeal
- Ch. 9: Roofing
 - Requirements closely match those of IBC Ch. 15
 - IRC tends to be more prescriptive than IBC

81



IECC 2024

- Not yet published/pending appeal
- C- and R-provisions:
 - Commercial: Similar Rvalues and reflectivity, and more complex air barrier requirements
 - Residential: Some lower Rvalues and more complex air barrier requirements

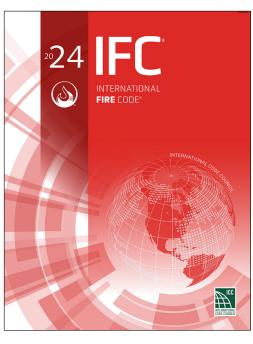


IPC 2024

- Ch. 11: Storm Drainage
 - Roof drains, scuppers and gutters
 - Maps based on a 100-yr. hourly rainfall rate
- No substantive roofing-related changes

Link

83



IFC 2024

- Sec. 303-Asphalt Kettles
- Sec. 317-Vegetative and Landscaped Roofs
- Sec. 701.2-Fire-resistance-rated construction
- Sec. 3305.10-Safeguarding Roofing Operations
- No substantive roofing-related changes

Link

Questions... and other topics

85



Mark S. Graham

Vice President, Technical Services National Roofing Contractors Association 10255 West Higgins Road, 600 Rosemont, Illinois 60018-5607

(847) 299-9070 mgraham@nrca.net www.nrca.net

Personal website: www.MarkGrahamNRCA.com

