

Marble Arms® Shotgun Beads
Part Numbers
Gun Sight Specifications
Installation & Maintenance Instructions



Marble Arms® Expert Shotgun Sights Chart

Style	3x56-3/32" & m2.5x.45 Mfg#	6x48-3/32" Mfg#
Gold	35611	64811
Ivory	35612	64812
F/O Green	35615	64819
F/O Orange	35616	64820

Marble Arms® Mid-Rib Shotgun Beads Chart

Style	Mfg #
#223 Ivory Stake O .080 dia.	22300
Brass Bead 3x56-3/32"	51813
Reamer-223	22600

Marble Arms® Shotgun Thread Size Chart

Company	Model	Thread
Mossberg		5-40
Winchester	Mod 12	2-56 (must be re-tapped to 3-56)
Winchester	SX2	3-56
Ithaca	37	6-48
Remington	Ivory Bead	6-48 Over Sized
Remington	Silver Bead	6-48 OS (must drill & tap)
Springfield/Savage/Stevens	67	2-56 (must be re-tapped to 3-56)
Beretta		M2.5x.45 use 3-56
Benelli		m2.5x.45 or 3x56
Browning	Citori	3-56
Browning	Gold	m3x.5
Browning	A-5	m3x.5
Ruger	Red label	3-56
H & K		m3x.5

Drill & Tap Size Chart

Tap	Drill Size
3x56	#45
m3x.5	#41
5x40	#38
6x48	#36
6x48OS	#32

Marble Arms® Shotgun Sight Installation

To align the sight to the barrel you may have to slightly chamfer the hole in the barrel or rib. This is done with a larger drill bit. (Using only your fingers to spin the drill to remove a little metal from around the tapped hole.) You want the sight to be finger tight with about an 1/8 of a turn left before it is aligned. Remove the sight and use a drop of Loctite and install the sight. You can use a small wrench to adjust the sight to align with the barrel. If the shank is showing in the bore of the barrel you will have to shorten the shank.

