

## SEDONA ELITE 3200: Replacing Bearing & Removing Pulley

The Sedona Back bearing and the new front type open bearings should be greased every 150 hours of use or every 1.5 months with an approved grease gun. Follow the correct instruction on how to grease a bearing. If you need help to learn how to use a grease gun please see these videos:

HERE ARE SOME GOOGLE SEARCHES I HAVE DONE FOR YOU (FOR OTHER EQUIPMENT- BUT YOU WILL GET THE IDEA)

[HTTPS://YOUTU.BE/WgCKDXLVL08](https://youtu.be/WgCKDXLVL08)

[HTTPS://YOUTU.BE/1LZQ8YOLK30](https://youtu.be/1LZQ8YOLK30)

[HTTPS://YOUTU.BE/4B2KMZBEJRY](https://youtu.be/4B2KMZBEJRY)

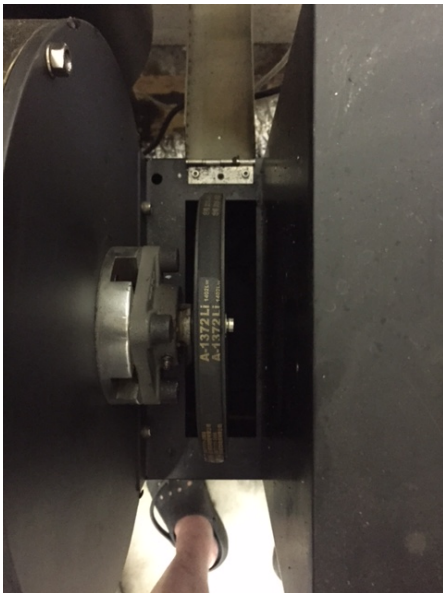
[TO PROPERLY GREASE BACK BEARING YOU MUST ATTACHED GREASE GUN CUTLER ONTO FITTING ON BEARING:](#)



In the event a back bearing should start to go bad it will likely begin to make noise. Perhaps a rubbing or squeaking sound. This requires attention before entire bearing goes bad which could lock up drum. On the 2016 and earlier Sedona 3200 (not the DW model) you will need to remove the 4 bolts in the electric room to move it to the side to reach bearing and pulley.

1. First open up the electric room by removing side panel. then remove the 4 bolts on floor of electric room to loosen the room and move sideways so you can access bearing
2. Remove Pulley. If not done carefully pulley can break costing you a much larger parts price for repair. Please closely following these instructions to remove pulley:

- A. Use a high quality penetrating lubricant. Spray on shaft around wheel and on shaft key. Let soak for several minutes to penetrate.
- B. Using needle nose pliers try to remove pulley key by gently prying it out from base of pulley at shaft. If it will not pull out you will need to tap it out gently but firmly. Failure to be patient in removing key could result in breaking pulley wheel requiring 1-2 weeks to special order this part.
- C. you may need to purchase a JAWS PULLER as seen below.



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Rushing this process will result in damage and may put your machine out of use for 1-2 extra weeks if you damage pulley as this is a custom order item and with express shipping can cost up to \$150 or more.



3. Once you tap out Pulley key you can freely remove pulley wheel and then remove bad bearing by removing the 4 bolts holding it on and up to 1-2 set screws that may be attached to shaft.
4. Now replace with correct size back bearing and lubricate it and put pulley and key back into place. Test by turning with hand to ensure wheel turns freely.
5. Next reattach belt and make sure all parts are properly attached and tighten.

**IF YOU FEEL THIS JOB IS NOT FOR YOU USE A QUALIFIED REPAIR OR SERVICE TECHNICIAN.**