

# *Sustainable Coils LLC*

## *Replacement Coil Solutions!*

**NORDYNE replacement coils for B3BM, GB3BM, B4VMX, B5BM, GB5BM Air Handlers:  
02/02/2020**

**We stock a limited number of Nordyne Air handler replacement coils for older models no longer in warranty. If used in a horizontal application, the original coil “kick stand” must be removed and applied to the new replacement coil.**

Please note: Due to the multiple use of the coil model numbers in various tonnages and air handlers, it may be necessary to field install a supplied TXV kit or change a piston for a proper refrigerant match to the outdoor unit. Replacement coils may be ordered with the correct piston enclosed for easy change out or TXV factory installed.

### NORDYNE CROSS REFERENCE UTILIZATION CHART

OEM Model #	Sustainable Model #	Specified Metering
B3BM-024K-A	RC3BA-24U-A	R-22 PISTON
B3BM-030K-A	RC3BA-36U-A	R-22 PISTON
B3BM-030K-B	RC3BA-36U-B	R-22 PISTON
B3BM-036K-B	RC3BA-36U-B	R-22 PISTON
B3BM-042K-B	RC3BA-48U-B	R-22 PISTON
B3BM-048K-B	RC3BA-48U-B	R-22 PISTON
B3BM-060K-C	RC3BA-48U-C	R-22 PISTON

OEM Model #	Sustainable Model #	Specified Metering
GB3BM-024K-A	RC3BA-24U-A	R-22 PISTON
GB3BM-030K-A	RC3BA-36U-A	R-22 PISTON
GB3BM-030K-B	RC3BA-36U-B	R-22 PISTON
GB3BM-036K-B	RC3BA-36U-B	R-22 PISTON
GB3BM-042K-B	RC3BA-48U-B	R-22 PISTON
GB3BM-048K-B	RC3BA-48U-B	R-22 PISTON
GB3BM-060K-C	RC3BA-48U-C	R-22 PISTON

OEM Model #	Sustainable Model #	Specified Metering
B4VM-X24K-A	RC3BA-36U-A+4X3	R-410A HP-TXV
B4VM-X24K-B	RC3BA-36U-B+4X3	R-410A HP-TXV
B4VM-X30K-A	RC3BA-36U-A+4X3	R-410A HP-TXV
B4MV-X30K-B	RC3BA-36U-B+4X3	R-410A HP-TXV
B4MV-X36K-B	No replacement option	N/A
B4MV-X48K-B	No replacement option	N/A
B4VM-X48K-C	No replacement option	N/A
B4VM-X60K-C	No replacement option	N/A

## NORDYNE Air Handler replacement coils:

02/02/2020

Page 2

OEM Model #	Sustainable Model #	Specified Metering
B5BM-024K-A	RC3BA-36U-A	R-22 PISTON
B5BM-024K-B	RC3BA-36U-B	R-22 PISTON
B5BM-025K-A	RC3BA-36U-A	R-22 PISTON
B5BM-025K-B	RC3BA-36U-B	R-22 PISTON
B5BM-030K-A	RC3BA-36U-A	R-22 PISTON
B5BM-030K-B	RC3BA-36U-B	R-22 PISTON
B5BM-036K-A	RC3BA-36U-A	R-22 PISTON
B5BM-036K-B	RC3BA-36U-B	R-22 PISTON
B5BM-037K-B	No replacement option	N/A
B5BM-042K-B	No replacement option	N/A
B5BM-048K-B	No replacement option	N/A
B5BM-048K-C	No replacement option	N/A
B5BM-049K-C	No replacement option	N/A
B5BM-060K-C	No replacement option	N/A

OEM Model #	Sustainable Model #	Specified Metering
GB5BM-024K-A	RC3BA-36U-A	R-22 OR R-410A
GB5BM-024K-B	RC3BA-36U-B	R-22 OR R-410A
GB5BM-030K-A	RC3BA-36U-A	R-22 OR R-410A
GB5BM-030K-B	RC3BA-36U-B	R-22 OR R-410A
GB5BM-036K-B	RC3BA-36U-B	R-22 OR R-410A
GB5BM-042K-B	No replacement option	N/A
GB5BM-048K-C	No replacement option	N/A
GB5BM-060K-C	No replacement option	N/A

UNIGUARD® by Virtus Precision Tube, 3/8" O.D. 422 copper alloy tubing.

Aluminum end plates for rust reduction.

Enhanced louvered fins spaced at 14 FPI.

Piston models metered for R-22, R-410A available upon request.

Factory installed heat pump expansion valves available upon request.

Expansion valve kits with chatleff fittings available upon request.

Suction and liquid lines positioned to access panel locations.

Pre-swaged suction and liquid lines, shipped with dry nitrogen holding charge.

Coils utilize a coated G-90 paint grip metal drain pan.

Drains positioned to match access panel.

Proper internal refrigerant volumes maintained for heat pump compatibility.

Coils carry a Five year replacement warranty from date of installation.

Proudly manufactured and assembled in Lindale, Texas.