

DIMENSIONAL STEPS

4 FT | 6 FT



Specifications per pallet	3' long	4' long	6' long
Length	914.4 mm (36 in)	1,219.2 mm (48 in)	1,828.8 mm (72 in)
Width	762 mm (30 in)	457.2 mm (18 in)	762 mm (30 in)
Thickness	177.8 mm (7 in)	177.8 mm (7 in)	177.8 mm (7 in)
Units/pallet	3	6	3
Weight/stone	±593 lbs/±268 kg	±496 lbs/±224 kg	±1,212 lbs/549 kg
Weight/pallet	±1,779 lbs/±807 kg	±2,977 lbs/±1,351 kg	±3,637 lbs/±1,650 kg

STANDARD COLOURS

- Fon Du Lac
- Manitou*
- Windsor

*Please note 3' step is only available in Manitou.



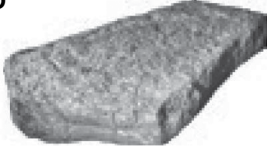



IRREGULAR STEPS

4 FT | 6 FT



IRREGULAR STEPS — 4 FT

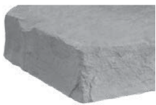
A 	Dimensions	mm	in	Unit/pallet	Weight/stone	Weight/pallet
	Length			2		
	Width					
	Thickness					
B 	Dimensions	mm	in	Unit/pallet	Weight/stone	
	Length			2	±737 lbs/±334 kg	
	Width	609.6 mm (24 in)				
	Thickness	177.8	7			
D 	Dimensions	mm	in	Unit/pallet	Weight/stone	
	Length	1,219.2	48	1	±698 lbs/±316 kg	
	Width	711.2	28			
	Thickness	177.8	7			
F 	Dimensions	mm	in	Unit/pallet	Weight/stone	
	Length	1,219.2	48	1	±628 lbs/±284 kg	
	Width	609.6	24			
	Thickness	177.8	7			

IRREGULAR STEPS — 6 FT

6 ft. Pallet



SNAPPED FACE

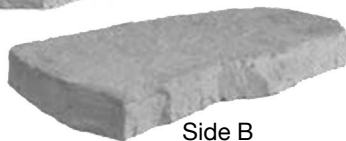


Dimensions	Length	Width	Thickness	Units/pallet	Weight/unit	Weight/pallet
Full Pallet	-	-	-	3*		±3,733 lbs/±1,693 kg
Unit 1	1,803 mm (72 in)	762 mm (30 in)	178 mm (7 in)		±1,244 lbs/±564 kg	
Unit 2	1,803 mm (72 in)	762 mm (30 in)	178 mm (7 in)		±1,244 lbs/±564 kg	
Unit 3	1,803 mm (72 in)	762 mm (30 in)	178 mm (7 in)		±1,244 lbs/±564 kg	

*Three (3) random assortment.

Unit 1

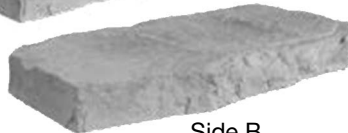
Side A



Side B

Unit 2

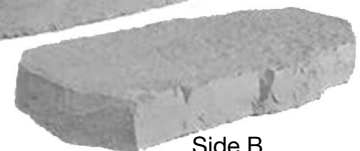
Side A



Side B

Unit 3

Side A



Side B

STANDARD COLOURS

- Manitou
- Windsor



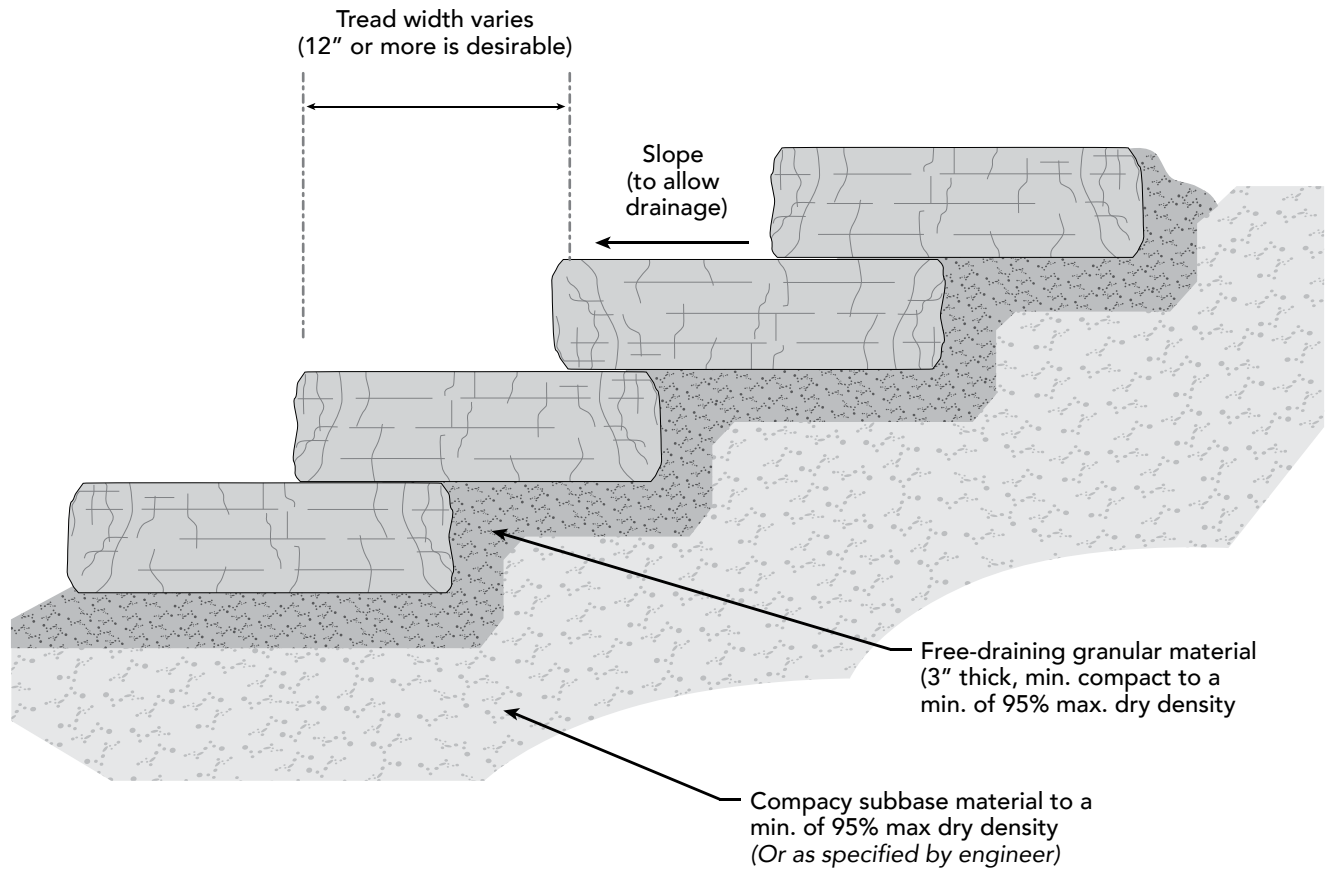
Generally, when the grade allows, a 12 inch or wider tread is desirable. To calculate the tread width, divide the total allowable horizontal run minus the width of the top step, by the number of steps minus one. The one less will account for the top step.

1. Excavate and grade the area for the first step. Steps should be placed on at least 3 inches of free draining soil, such as sand or pea-stone. Compact soil to a minimum of 95% standard proctor.
2. Place the first step with either forks or straps using a small excavator or skid-steer to lift the piece into place. Practice safe handling procedures during this process.
3. Fill behind each step with free draining soil and compact to 95% standard proctor. Remember to slope fill to allow for proper drainage when next step is placed. Continue placing steps in this manner until finish grade is reached.
4. Block size and placement shown are for reference only. Individual steps will vary with installation pattern.

EXAMPLE

Total rise	42"
Total horizontal run	96"
Width of top step	18"
Rise of steps	7"
Number of steps calculation	$42" \div 7"/\text{step} = 6 \text{ steps}$ $\text{Tread depth} = (96" - 18") \div (6-1)$ $= 15.6" \text{ tread depth}$

INSTALLATION CROSS-SECTION



NOTE: This drawing is for reference only.