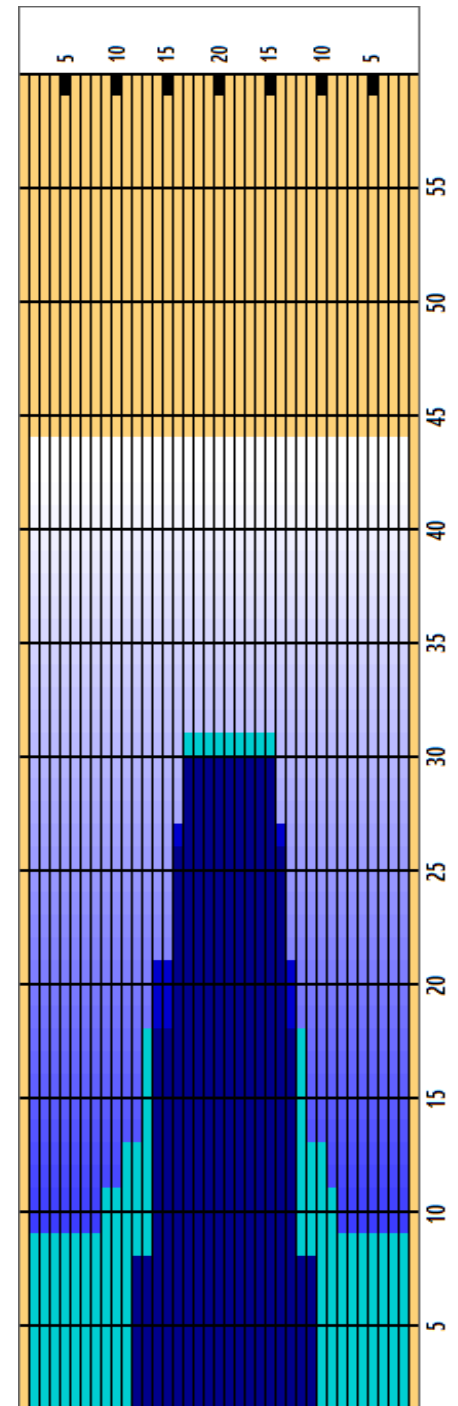


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	17.655 mL	Reverse Oil Total	5.685 mL	Volume Oil Total	23.34 mL
Tank Configuration	N/A	Tank A Conditioner	NA	Tank B Conditioner	NA

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	50	14	3	A	222	0.0	9.9	9.9	11100
2	9L	9R	1	50	14	3	A	23	9.9	11.8	1.9	1150
3	11L	10R	1	50	14	3	A	20	11.8	13.7	1.9	1000
4	13L	12R	2	50	18	3	A	32	13.7	18.8	5.1	1600
5	16L	14R	3	55	18	3	A	33	18.8	26.4	7.6	1815
6	17L	15R	2	55	18	3	A	18	26.4	31.5	5.1	990
7	2L	2R	0	55	22	3	A	0	31.5	44.0	12.5	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	44.0	30.0	-14.0	0
2	17L	15R	1	55	22	3	A	9	30.0	26.9	-3.1	495
3	16L	14R	2	55	22	3	A	22	26.9	20.7	-6.2	1210
4	14L	13R	4	55	22	3	A	56	20.7	8.3	-12.4	3080
5	12L	11R	1	50	18	3	A	18	8.3	5.8	-2.5	900
6	2L	2R	0	50	14	3	A	0	5.8	0.0	-5.8	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.03	3.27	1.39	1.11	2.95	4.03

