



# Reamer to Drill

## Size Chart

FINAL HOLE REAMER SIZE mm / inch	Reduce Drill Hole	Reduce Drill Hole
	Size By....MM MIN / MAX	Size By....INCH MIN / MAX
0.20 / .00787	-0.04mm / -0.06mm	-0.00157" / -0.00236"
0.30 / .01181	-0.05mm / -0.08mm	-0.00197" / -0.00315"
0.40 / .01575	-0.05mm / -0.10mm	-0.00197" / -0.00394"
0.50 / .01969	-0.05mm / -0.12mm	-0.00197" / -0.00472"
0.60 / .02362	-0.05mm / -0.12mm	-0.00197" / -0.00472"
2.00 / .07874	-0.05mm / -0.12mm	-0.00197" / -0.00472"
6.00 / .23622	-0.15mm / -0.20mm	-0.00591" / -0.00787"
10.00 / .39370	-0.15mm / -0.20mm	-0.00591" / -0.00787"
15.00 / .59055	-0.30mm / -0.40mm	-0.01181" / -0.01575"
20.00 / .78740	-0.30mm / -0.40mm	-0.01181" / -0.01575"
25.00 / .98425	-0.30mm / -0.50mm	-0.01181" / -0.01969"