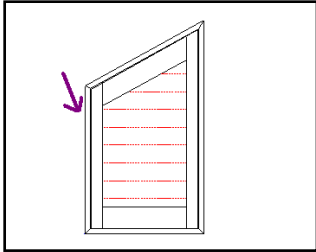


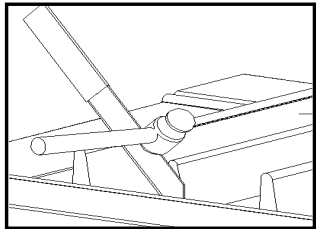
## InvisibleTilt™: Louver Replacement Instruction

### TOOLS AND MATERIAL NEEDED:

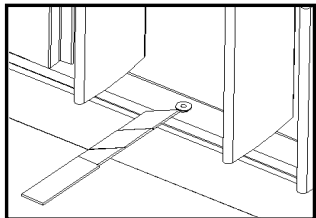
Retractable breakaway knife, mallet, needle nose pliers, replacement louver (if applicable), spring loaded replacement pin (replacement louver kit).



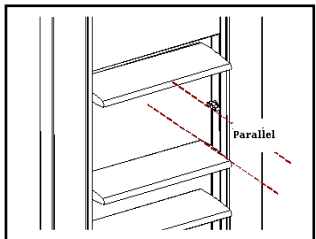
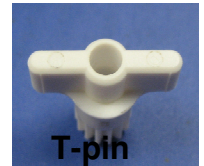
- Step 1:** Identify the side the Standard Louver Pin is located
- Sussex® and Normandy®: stile without insert
  - Woodlore® & Woodlore Plus
    - Regular: non-hinged side
    - Bi-fold: right stile on left panel, left stile on right panel



- Step 2:** Using your retractable knife and mallet, cut the Standard Louver Pin from the damaged louver

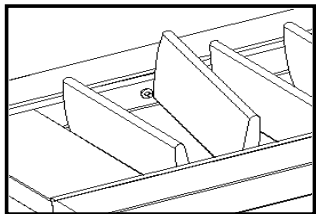


- Step 3:** Remove the damaged louver from panel and the remaining part of louver pin from stile. Please save the **T-pin** from damaged louver if it pulls from the stile.

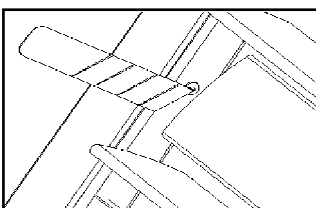


- Step 4:** Insert the spring loaded replacement pin into the stile hole and align the original T- pin. No adjustment is necessary if the T-pin remains in the stile.

**IMPORTANT:** You must align the T-pin so that it lines up or is at the same angle as the other louvers in the shutter.



- Step 5:** Position and insert the new louver onto T- pin.



- Step 6:** Press the spring loaded replacement pin and carefully slide the louver into the stile until the spring loaded replacement pin is aligned with the louver hole